

# Solid State Detectors

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## Semi-Conductor based Detectors

- Materials and their properties
- Energy bands and electronic structure
- Charge transport and conductivity
- Boundaries: the p-n junction
- Charge collection, and signal generation.
- Energy and time resolution
- Radiation damage
- Other systems

# Recap

# Charge Carrier Density

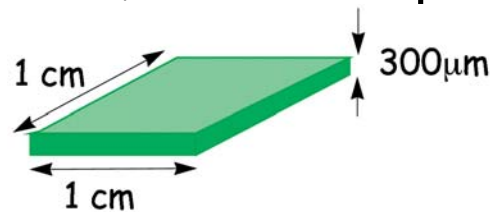
Thermally activated charge carriers in the conduction band

Their density is given by

$$n_i = \sqrt{n_V n_C} \exp\left(-\frac{E_G}{2k_B T}\right) = 1.5 \times 10^{10} \text{ cm}^{-3}$$

at room temperature

In a typical Si detector volume one obtains  $4.5 \times 10^8$  free carriers compared to  $3.2 \times 10^4$  e-h pairs for MIP



For a detection of such an event, the number of free carriers has to be substantially reduced.

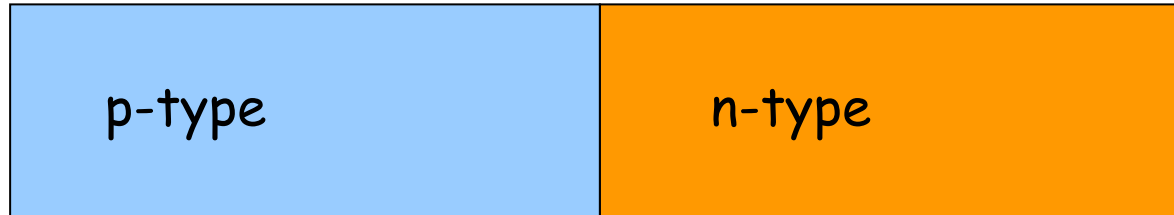
This can be achieved via

a) cooling

b) **pn-junction in reverse bias**

# The p-n junction (1)

Donor region and acceptor region adjoin each other :



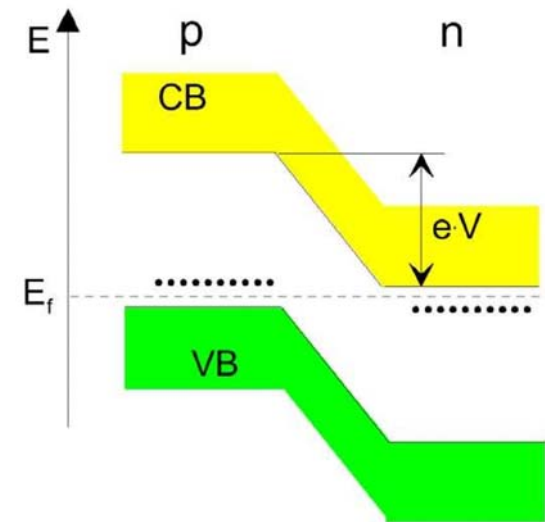
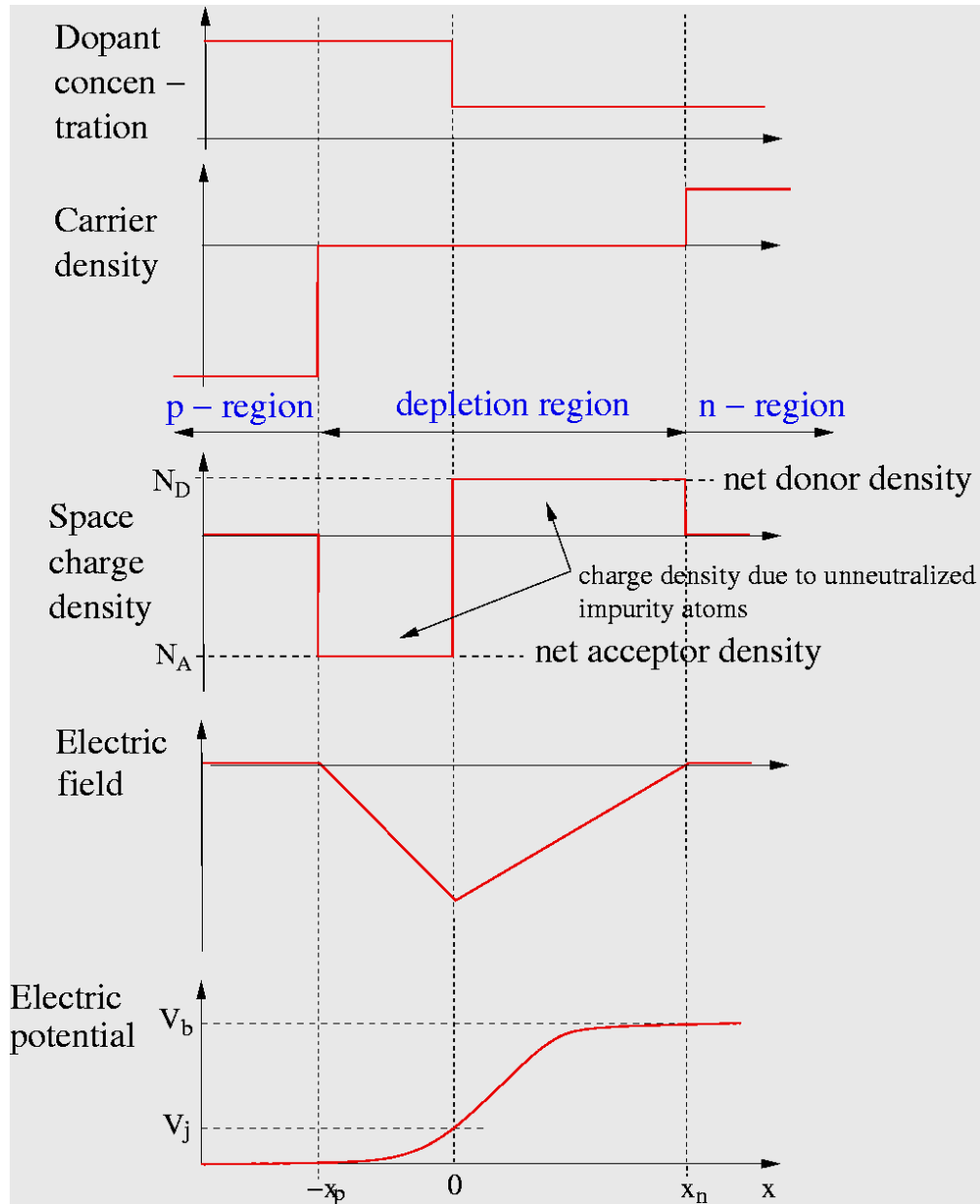
Thermal diffusion drives holes and electrons across the junction

Electrons diffuse from the n- to the p-region, leaving a net positive **space charge** in the n-region and building up a **potential** (similar process for the holes)

The diffusion depth is limited when the space charge potential energy exceeds the energy for thermal diffusion

Due to preparation conditions (implantation), the p-n junction is often **highly asymmetric**

# The p-n junction (2)



## Depletion width of the p-n junction in reverse bias

Bias voltage :  $V_b = \frac{q_e}{2\epsilon} (N_d x_n^2 + N_a x_p^2)$

Charge neutrality :  $N_d x_n = N_a x_p$

Both equations can be solved for  $x_p$  and  $x_n$ , resulting in the following expression for the depletion width :

$$W = x_n + x_p = \sqrt{\frac{2\epsilon V_b}{q_e} \frac{N_a + N_d}{N_a N_d}}$$

If, for example,  $N_a \gg N_d$ , this expression simplifies to

$$W \approx x_n = \sqrt{\frac{2\epsilon V_b}{q_e N_d}}$$

# Depletion width and capacitance of the p-n junction

The doping concentration is commonly expressed in terms of the resistivity  $\rho$  :

$$\rho = (\mu q_e N)^{-1}$$

$\mu$  is the charge mobility, that expresses the relation between applied field and carrier velocity. Then the depletion width is given by :

$$W = \sqrt{2\epsilon\mu_n\rho_n V_b}$$

The depleted junction volume is free of mobile charge. This means, it forms a capacitor, bounded by the conducting p- and n-type semiconductors on each side

The capacitance is :

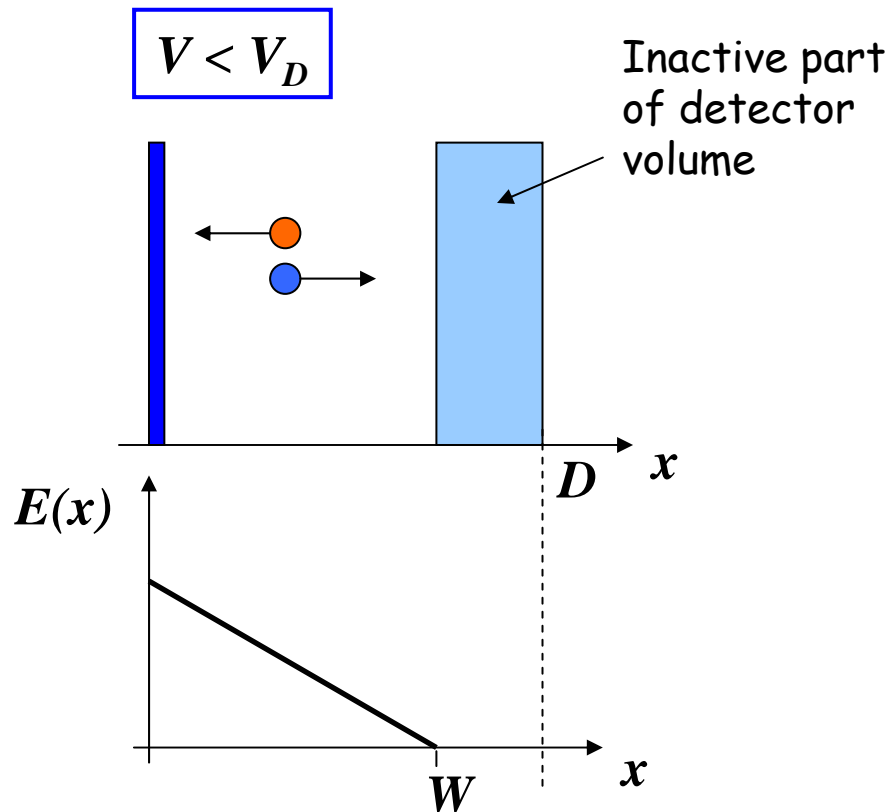
$$C = \epsilon \frac{A}{W} = A \sqrt{\frac{\epsilon q_e N}{2V_b}}$$

## Charge collection (2)

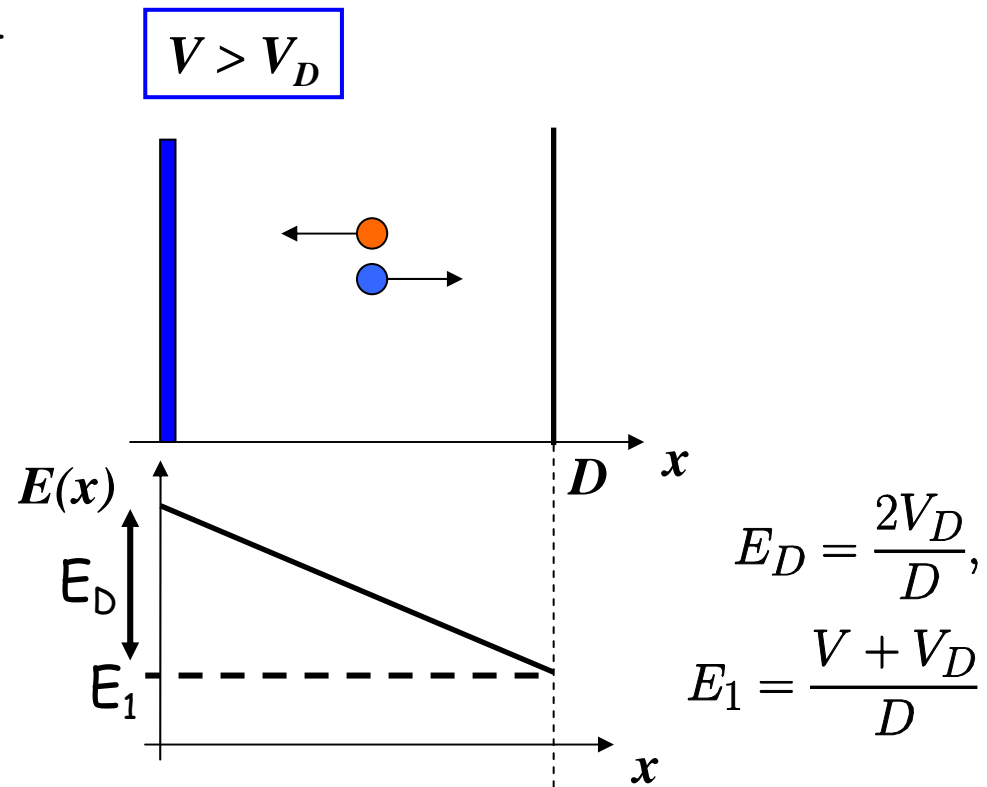
A characteristic quantity is the voltage required to reach total depletion of a diode of width  $D$  :

$$V_D = \frac{q_e N_d W^2}{2\epsilon}$$

One distinguishes two cases:



$$E(x) = E_0 \left(1 - \frac{x}{W}\right) ; E_0 = \frac{2V}{W}$$



$$E(x) = E_D \left(1 - \frac{x}{D}\right) + E_1$$



## Charge collection (3)

The local velocity of a charge carrier is given by :

$$v(x) = \mu E(x) \quad \mu = \text{mobility}$$

$v(x)$  does not depend on the time during which the charge carrier is accelerated, as in normal ballistic motion.

The carriers are always in equilibrium with the crystal lattice, because characteristic times for phonon excitation are much smaller than transport times.

The carrier velocity is only a function of the electric field at every position in the depletion volume.

In Si at 300 K:

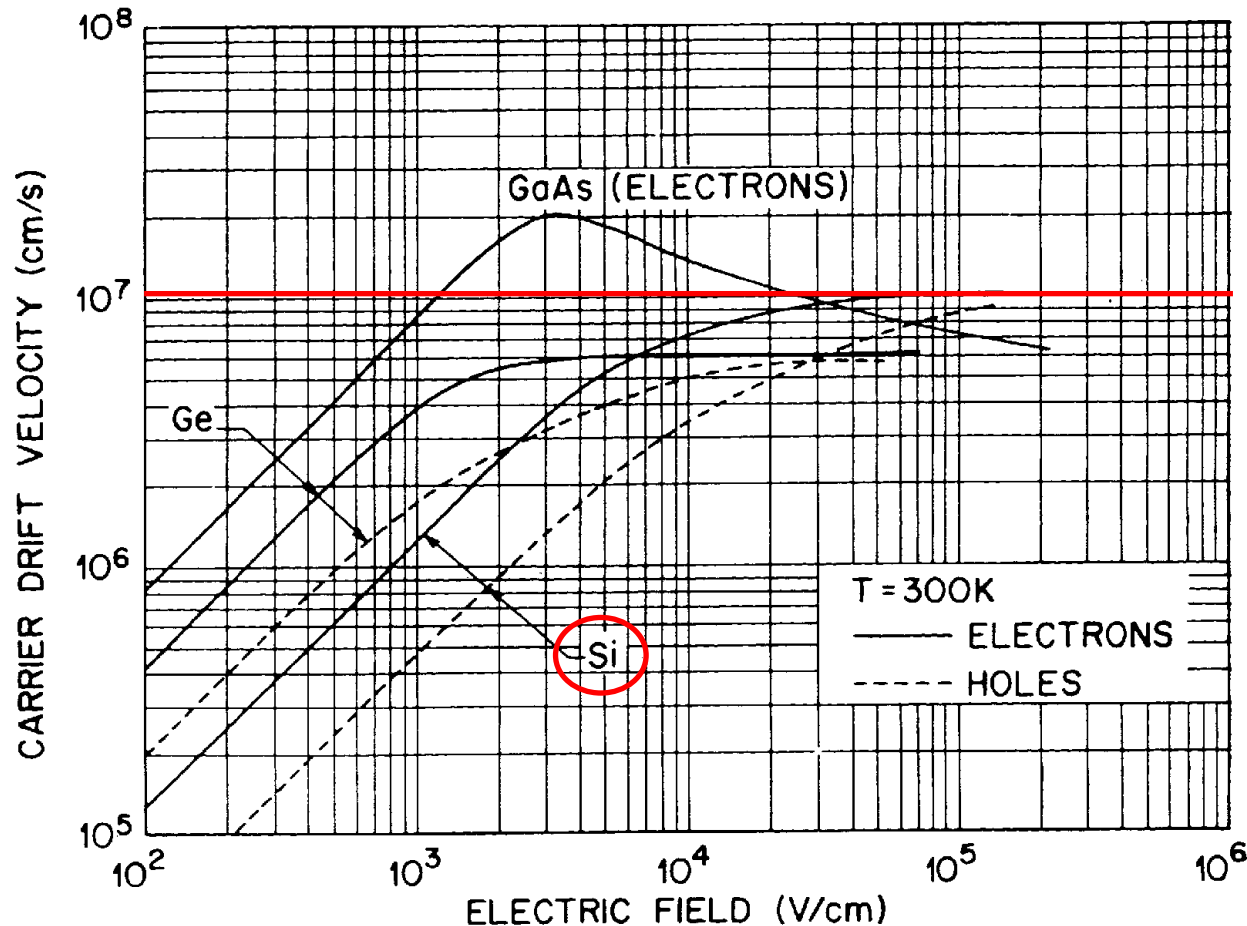
$$\mu(\text{electrons}) = 1350 \text{ cm}^2/\text{Vs}$$

$$\mu(\text{holes}) = 480 \text{ cm}^2/\text{Vs}$$

(valid at low fields  $E < 10^4 \text{ V/cm}$ )

The mobility is constant up to about  $10^4$  V/cm. Beyond that value increased phonon emission reduces the energy going into electron motion, i.e., the mobility decreases

At high fields ( $E > 10^5$  V/cm) : constant drift velocity  $\sim 10^7$  cm/s



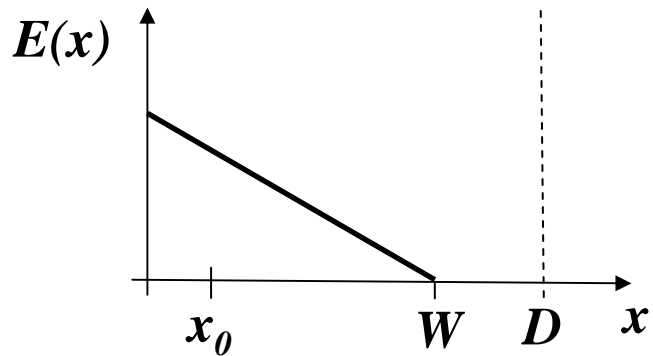
from Sze, Physics of Semiconductor Devices

## Charge collection (4)

The time required for a charge originating at  $x_0$  to reach a point  $x$  is given by:

$$t(x) = \int_{x_0}^x \frac{1}{v(x)} dx$$

Solution for  $V < V_D$  (partial depletion)



$$t(x_0) = \tau_p \ln \left( \frac{W}{W - x_0} \right)$$

$$\tau_p = \frac{\epsilon}{\mu_p q_e N_d}$$

(Relaxation time)

$$x(t) = W [1 - \exp(-t/\tau_n)]$$

In n-type Si with a resistivity of  $10 \text{ k}\Omega \text{ cm}$  :

$$\tau_n = 10.5 \text{ ns and } \tau_p = 31.5 \text{ ns}$$

A charge drifting towards the low-field region is never collected

Criterion:  $x_0 = 0.95 W \longrightarrow$

$$t_{c,n} = 30 \text{ ns}, t_{c,p} = 90 \text{ ns}$$

## Charge collection (5)

The collection time can be reduced by operating the detector at bias voltages exceeding the depletion voltage

Solution for  $V > V_D$  (full depletion)

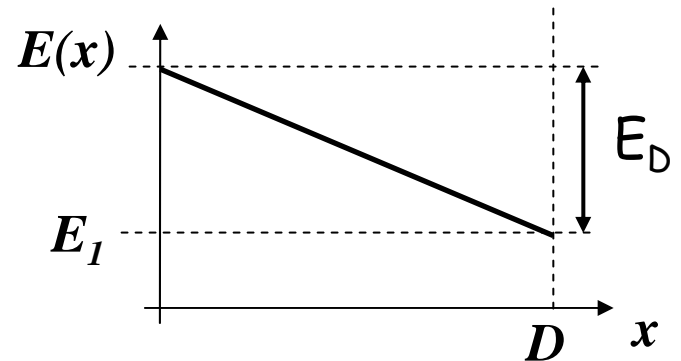
$$t(x) = \frac{D}{\mu E_D} \ln \left( \frac{E(x)}{E(x_0)} \right)$$

For holes originating at  $x_0 = D$  and drifting to the p-electrode at  $x = 0$  :

$$t_{c,p} = \frac{D}{\mu_p E_D} \ln \left( 1 + \frac{E_D}{E_1} \right)$$

For electrons originating at  $x_0 = 0$  and drifting to the n-electrode at  $x = D$  :

$$t_{c,n} = \frac{D}{\mu_n E_D} \ln \left( 1 + \frac{E_D}{E_1} \right)$$



For large overbias ( $E_1 \gg E_D$ )

$$\ln\left(1 + \frac{E_D}{E_1}\right) \approx \frac{E_D}{E_1}$$

$$t_{c,np} = \frac{D}{\mu_{n,p} E_1}$$

# Signal Generation

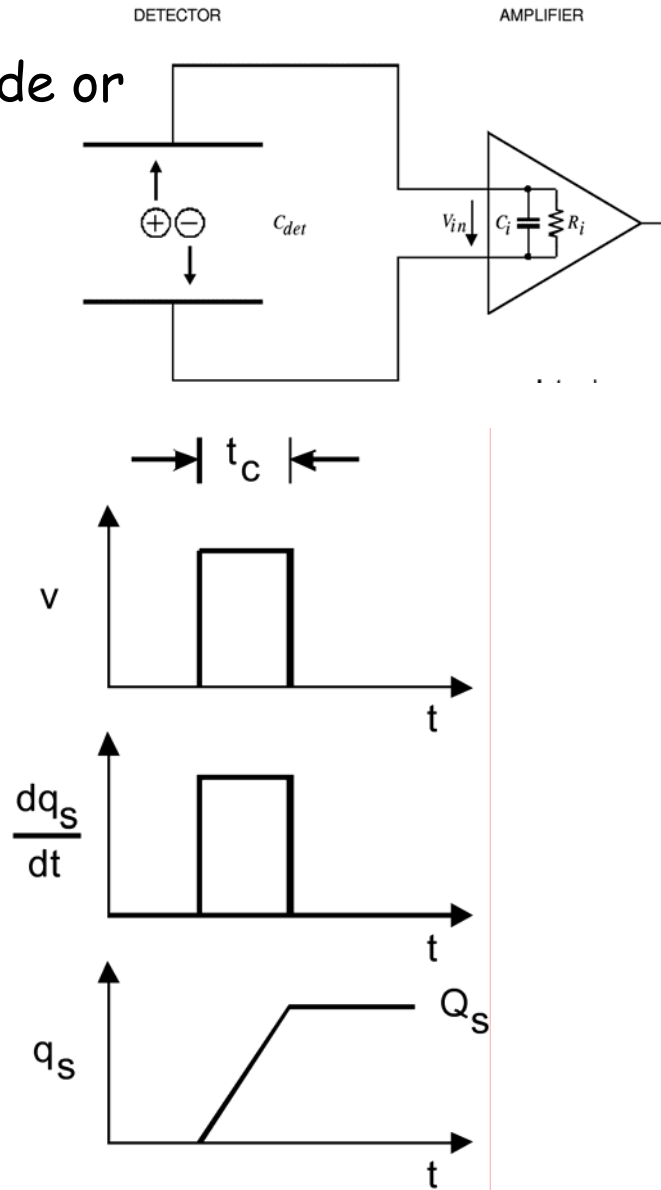
When does the signal current begin ?

- a) when the charge reaches the electrode or
- b) when the charge begins to move ?

When a charge pair is created, both the positive and the negative charges couple to the electrodes

- induction of mirror charges of equal magnitude
- negative current at the positive electrode and a positive current at the negative electrode

Although electrons and holes move in opposite directions, their contribution to the signal current is of the same polarity



# Time Resolution

Advantage of semiconductor diodes : High velocity of charge carriers

The longest drift time of the carriers determines the maximum **frequency** at which the diode can be operated.

$$t_m = D/(10^7 \text{ cm/s}) = 1 \text{ ns for } D = 100 \mu\text{m}$$

The **time resolution** is determined by the variation of the drift velocities within the detector, as caused by different loci of absorption.

The shortest drift time is observed for generation of the carriers in the center of the depletion volume

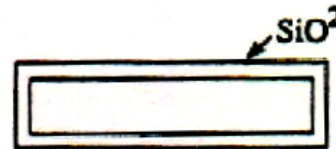
→ The maximum time resolution is a factor of two better than the longest drift time

# Steps in the Fabrication of Planar Silicon Diode Detectors

Polishing and cleaning

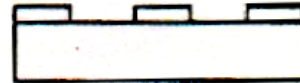


Oxidation at 1300 K



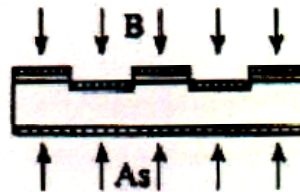
**OXIDE PASSIVATION**

Deposition of photosensitive polymer, UV illumination



**OPENING OF WINDOWS**

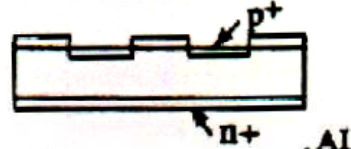
Creation of p-n junction via implantation/diffusion



**DOPING BY ION IMPLANTATION**

B : 15 keV  $5 \times 10^{16} \text{ cm}^{-2}$   
As : 30 keV  $5 \times 10^{15} \text{ cm}^{-2}$

Annealing: implanted ions occupy lattice sites



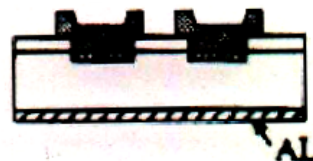
**ANNEALING AT 600 °C, 30 MIN**

Deposition of Al and



**AL METALLIZATION**

patterning for electric contacts



**AL PATTERNING AT THE FRONT**

**AL - REAR CONTACT**

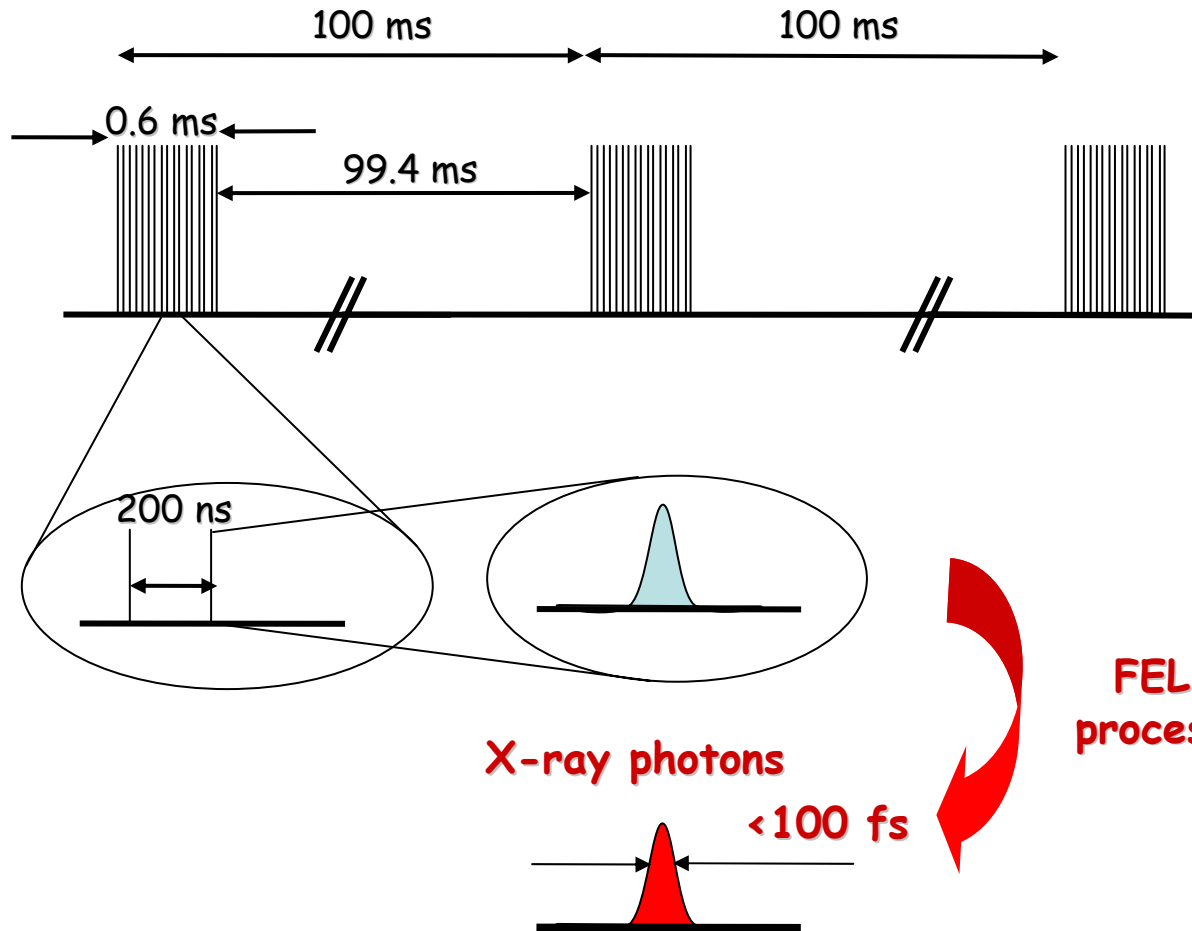
# An Example: The AGIPD Detector for XFEL



[http://hasylab.desy.de/science/developments/detectors/index\\_eng.html](http://hasylab.desy.de/science/developments/detectors/index_eng.html)

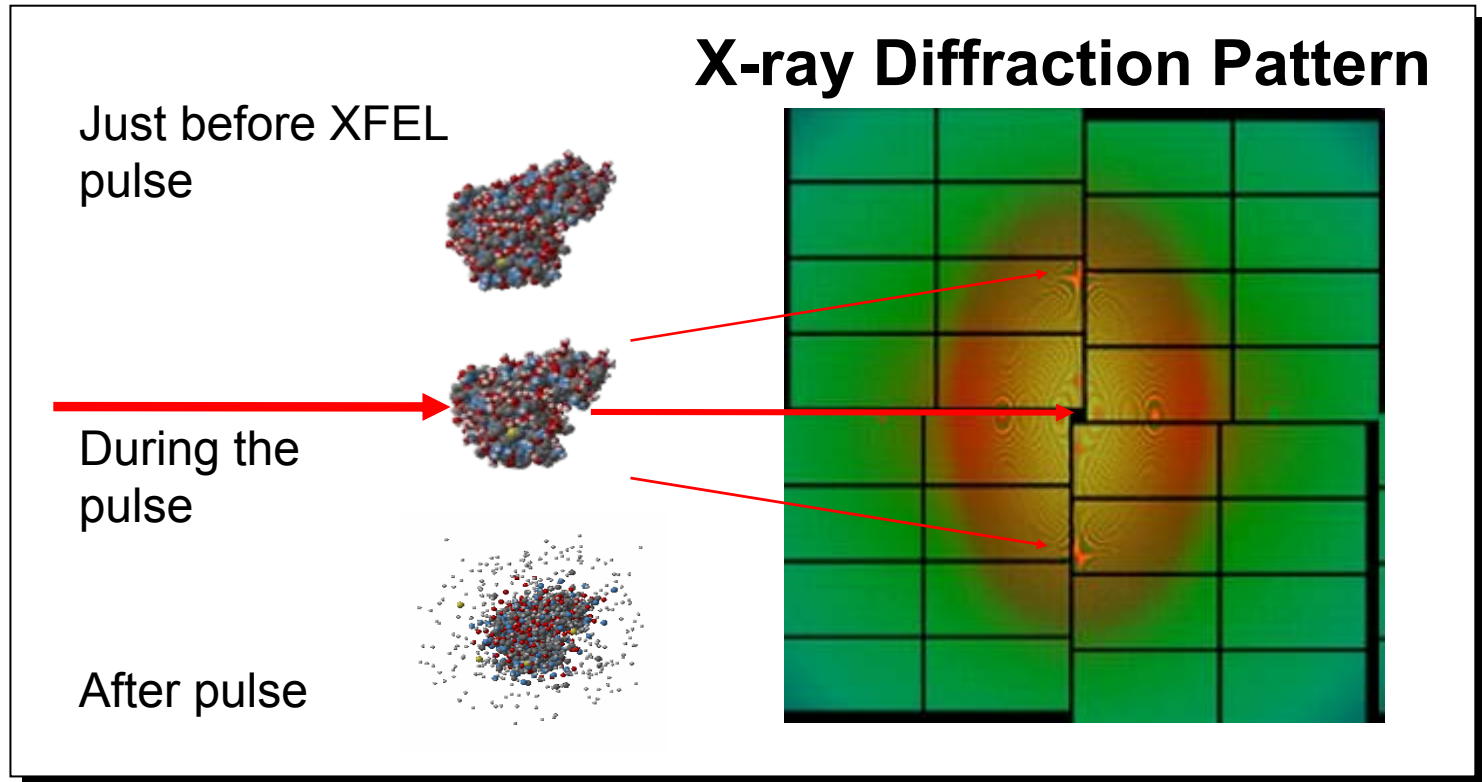


# European XFEL Time Structure



av. Rate:  
30kHz XFEL  
120Hz LCLS  
60Hz SCSS

# Single Molecule Imaging



Henry Chapman, Guillaume Potdevin, *DESY*  
Janos Hajdu, *Uppsala University and Stanford*

# XFEL Detector Requirements

- Energy 0.8..15keV
- No energy resolution
- High efficiency (>0.8)
- High dose 1GGy/3a
- Low dead area <10%
- High dynamic range
- XFEL Timing compliant
- Low noise (<1 ph)
- Low crosstalk
- Vacuum compatible
- Central hole

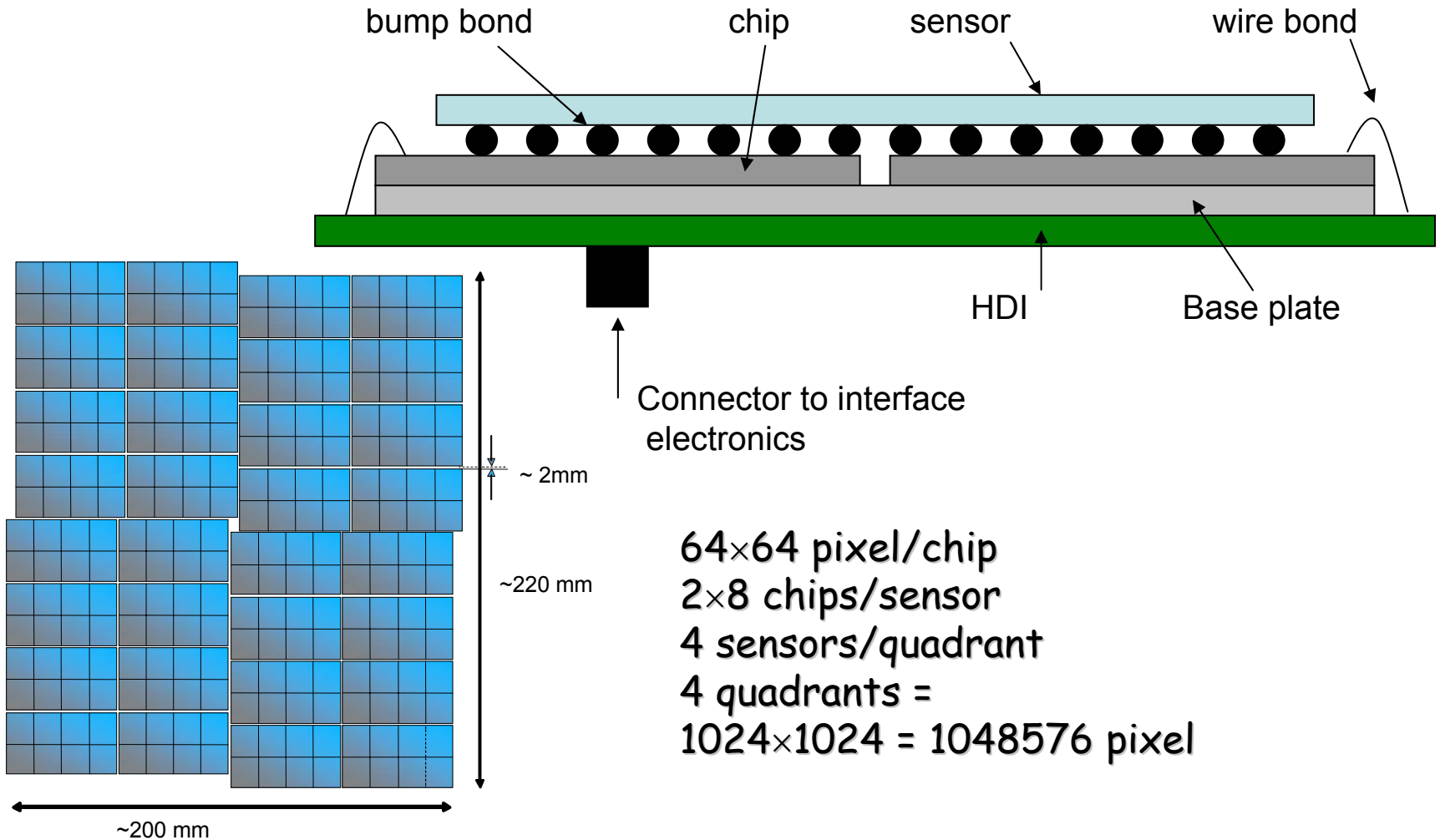
	PPnX	PPX	CDI	SPI	XPCS
E (keV)	6–15	12	0.8-12	12.4	6 – 15
$\Delta E/E$	No	No	No	No	No
QE	>0.8	>0.8	>0.8	>0.8	>0.8
Rad Tol	$10^{16}$ ph	$10^{16}$ ph	$2 \times 10^{16}$ ph	$2 \times 10^{15}$ ph	$2 \times 10^{14}$ ph
Size	200 deg	120 deg	120 deg	120 deg	0.2 deg
Pixel	7 mrad	100 $\mu$ m	0.1 mrad	0.5 mrad	4 $\mu$ rad
# pixels	500 $\times$ 500	3k $\times$ 3k	20k $\times$ 20k	4k $\times$ 4k	1k $\times$ 1k
tiling	<20%	<10%	See text		<20%
L Rate	$5 \times 10^4$	$3 \times 10^6$	$10^5$	$10^4$	$10^3$
G Rate	$3 \times 10^7$	$10^7$	$10^7$	$10^7$	$10^6$
Timing	10Hz	10Hz	5MHz	10Hz	5MHz
Flat F	1%	1%	1%	1%	1%
Dark C	<1 ph	<1 ph	<1 ph	<1 ph	<1 ph
R Noise	<1 ph	<1 ph	<1 ph	<1 ph	<1 ph
Linearity	1%	1%	1%	1%	1%
PSF	1 pixel	100 $\mu$ m	1 pixel	1 pixel	1 pixel
Lag	$10^{-3}$	$10^{-3}$	$7 \times 10^{-5}$	$10^{-3}$	$10^{-3}$
Vacuum	No	No	Yes	Yes	No
Other	Hole	Hole			Hole

# AGIPD Target Specs

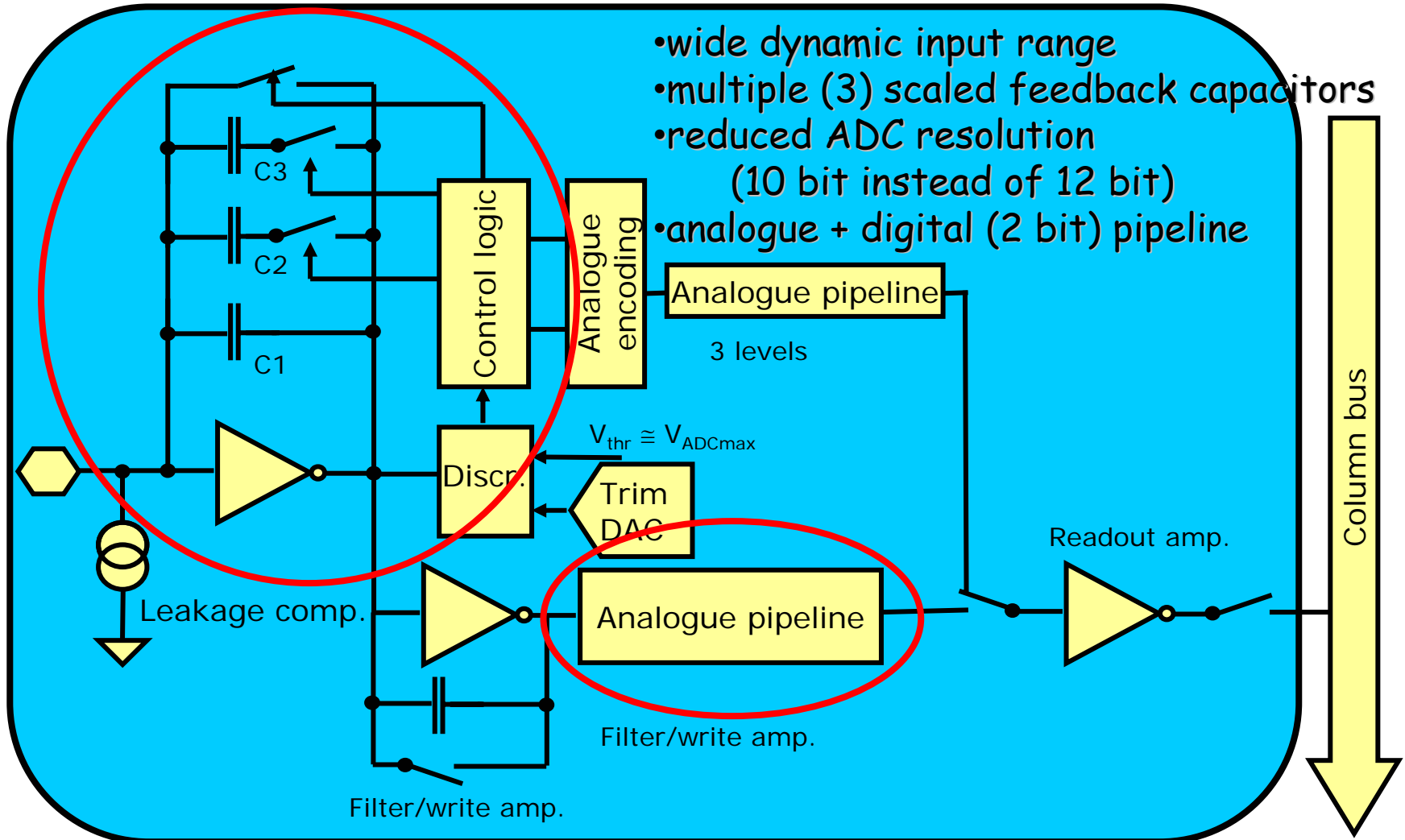
## Basic parameters

- 1 Megapixel detector ( $1\text{k} \times 1\text{k}$ )
- $200\text{ }\mu\text{m} \times 200\text{ }\mu\text{m}$  pixels
- Flat detector
- Sensor: Silicon  $128 \times 256$  pixel tiles
- Single shot 2D-imaging
- 5MHz frame rate
- $2 \times 10^4$  photons dynamic range
- Adaptive gain switching
- Single photon sensitivity at 12keV
- Noise  $\leq 150\text{e}$  ( $50 \times 10^{-3}$  photons @ 12keV)
- Storage depth  $\geq 200$  images
- Analogue readout between bunch-trains

# The AGIPD Detector



# AGIPD Pixel



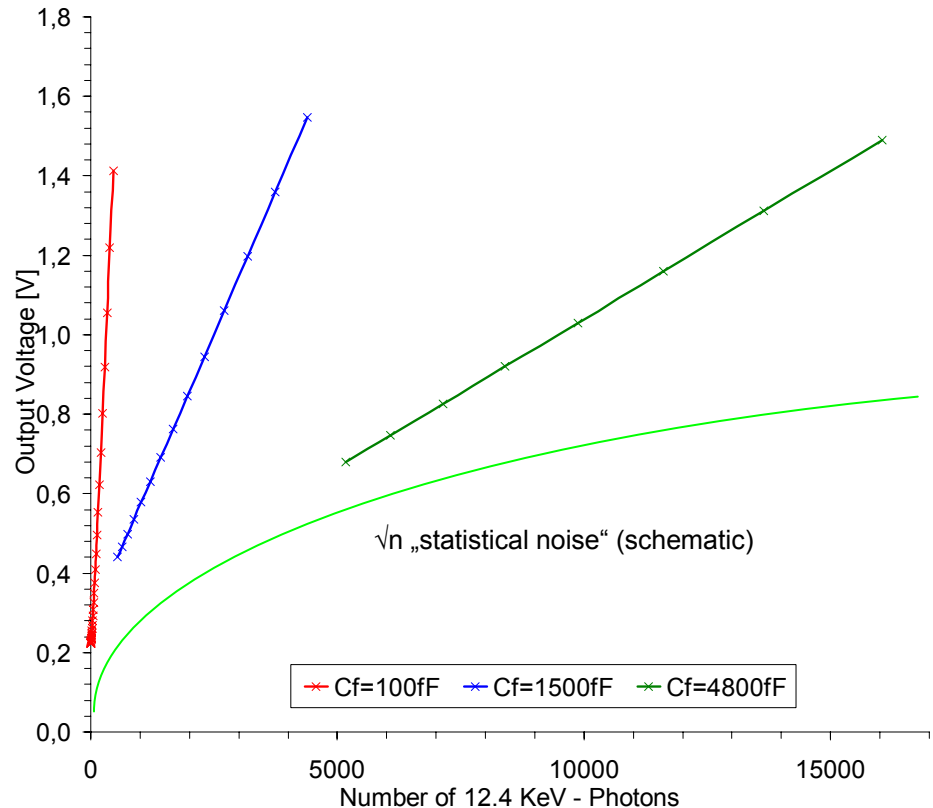
# AGIPD Dynamic Range

Integrator gain requirements:

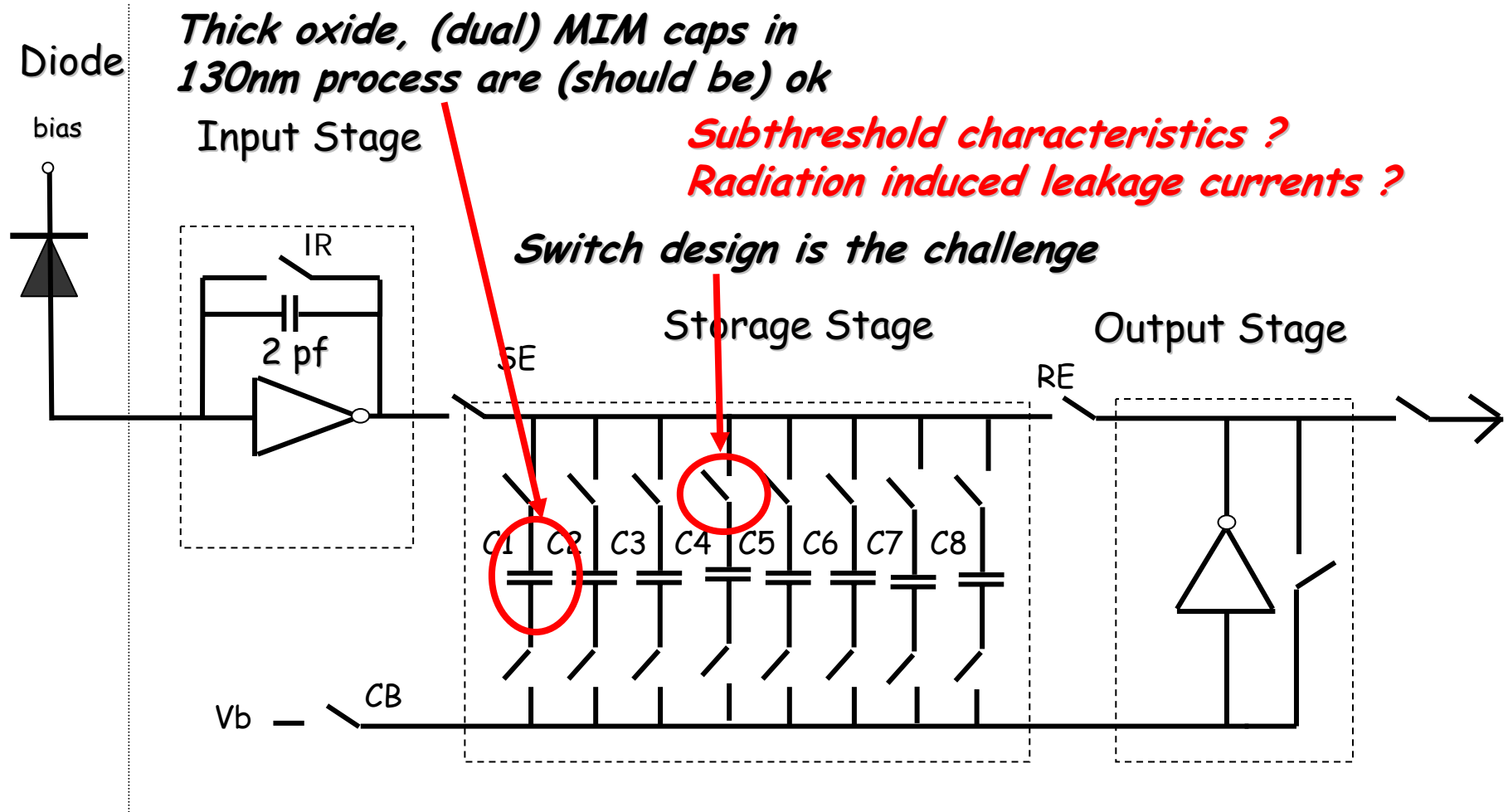
- Effective analogue resolution  $\geq 8$  bit
- Analogue resolution always better than “statistical noise”  $\sqrt{n_{ph}}$
- maximum signal  $\geq 10^4$  photons

range	norm. gain	Cf [fF]	max $n_{ph}$
1	1	100	256
2	1/16	1600	4096
3	1/64	6400	16384

Adaptive gain switching  
Tested on a Si-strip readout chip  
@ PSI by A.Mozzanica



# 100msec “loss free” Charge Storage





# Radiation Damage in Silicon Detectors

Two basic radiation damage mechanisms:

## Displacement damage

Incident radiation displaces silicon atoms from their lattice sites

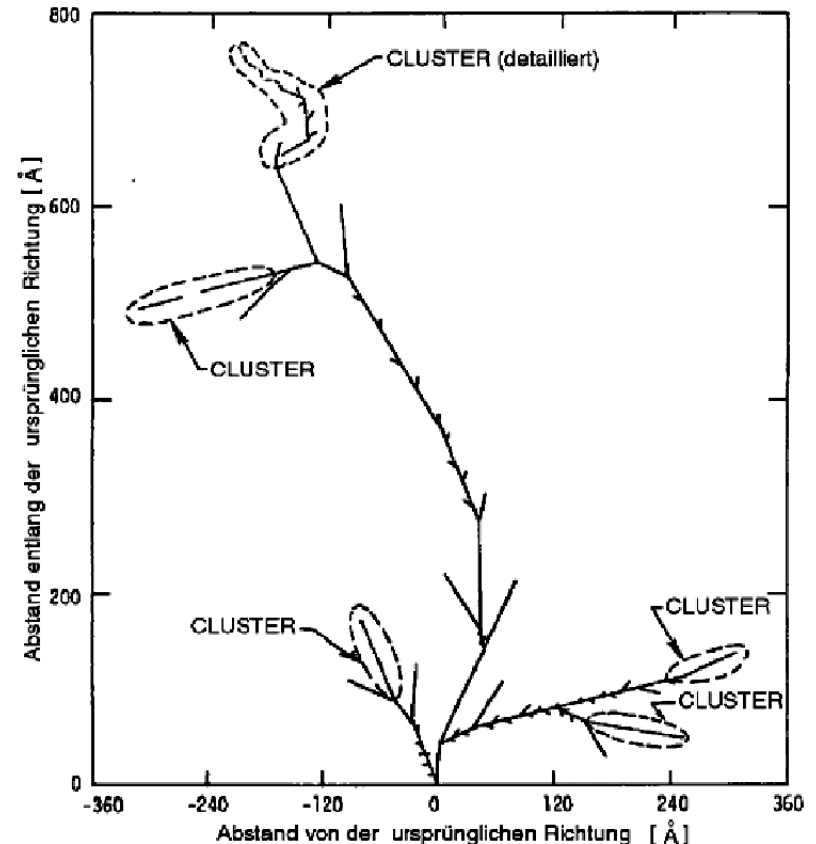
Creation of defect clusters

Depends on the non-ionizing energy loss, specific for particle type and energy

## Ionization damage

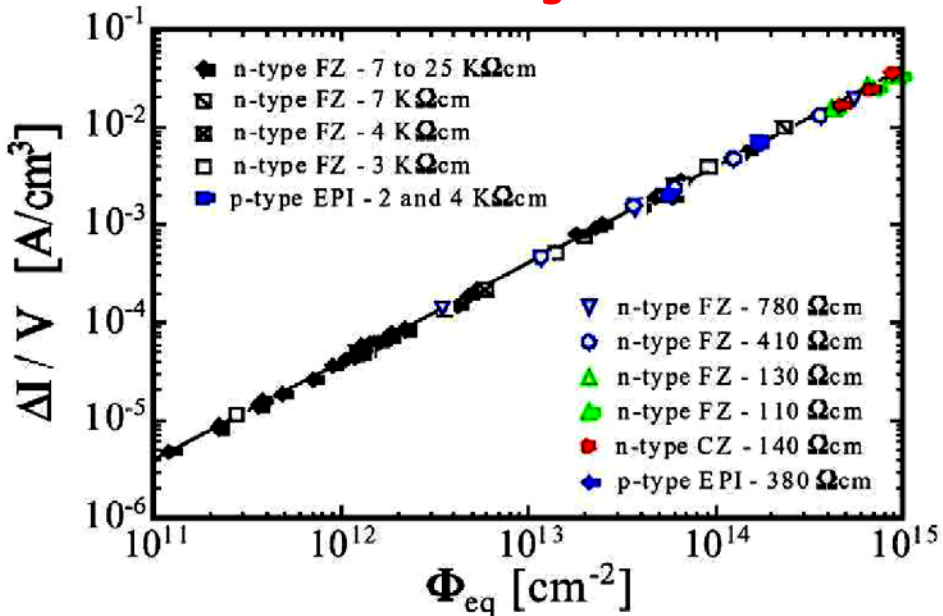
Energy absorbed in insulating layers liberates charge carriers which diffuse or drift to other locations where they are trapped

Depends primarily on the absorbed energy, independent on the type of radiation

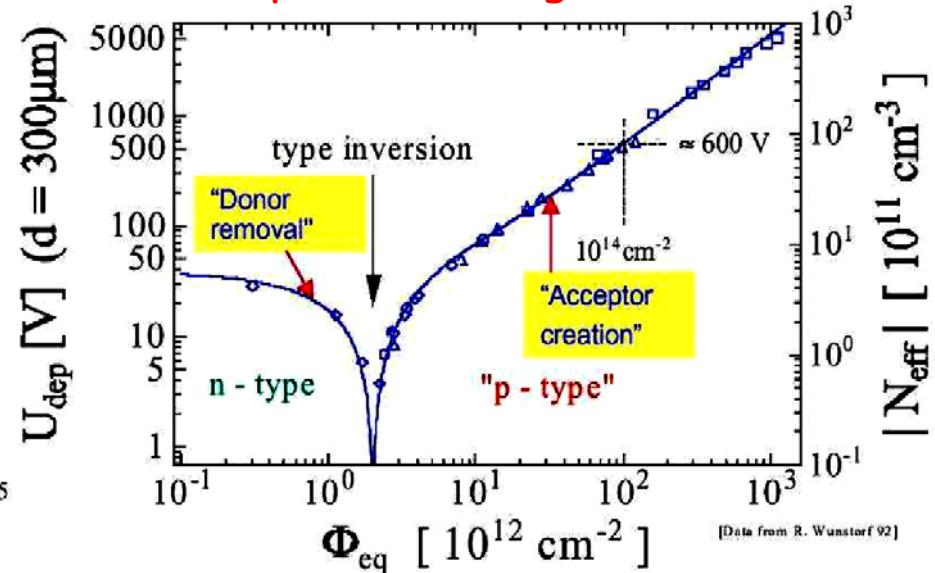


# Consequences of Radiation Damage

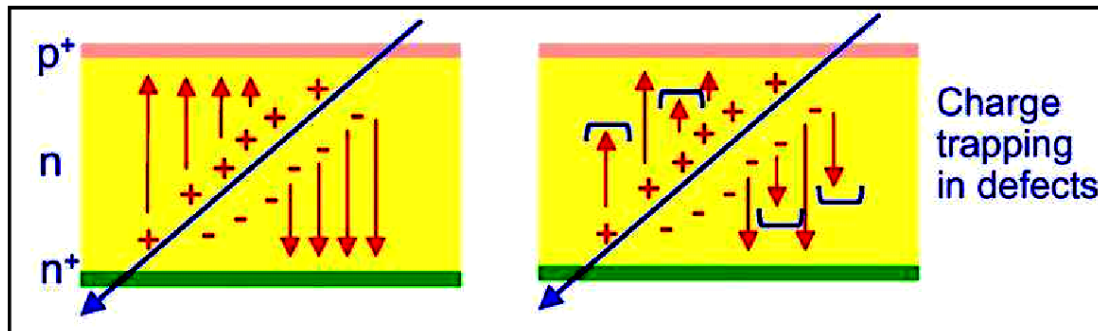
Increase in leakage current



Change in doping characteristics and depletion voltage



Decrease of charge collection efficiency

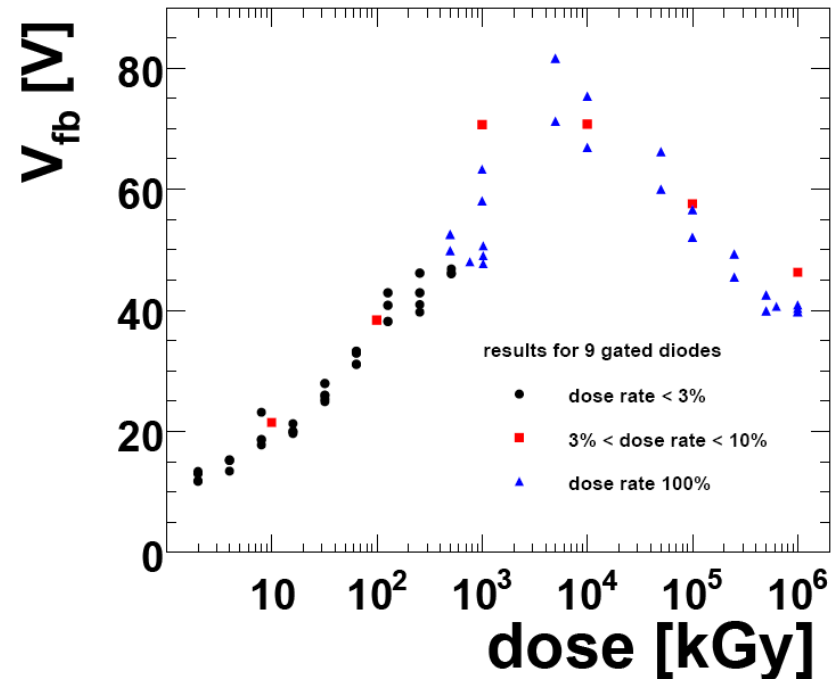
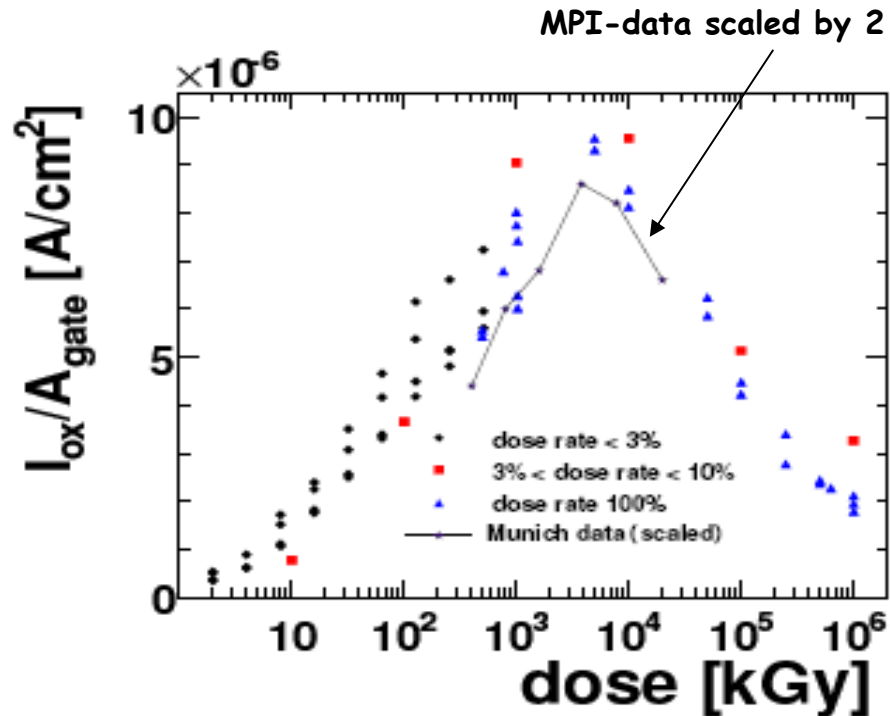


## Mitigation techniques

- Devices with higher depletion voltages
- Cooling
- Special structures

## 1. Summary of radiation damage measurements and parameter extraction for simulation (from gated diode measurements)

Surface generation current vs dose + “Flat-band voltage” vs dose (immediately after irradiation)



→  $V_{fb} [N_{Ox} + N_{it}]$  and  $I_{Ox} [N_{it}]$  reach maximum at few MGy - then decrease  
(tentative conclusion: decrease due to  $N_{it}$  at high doses - reason not clear)

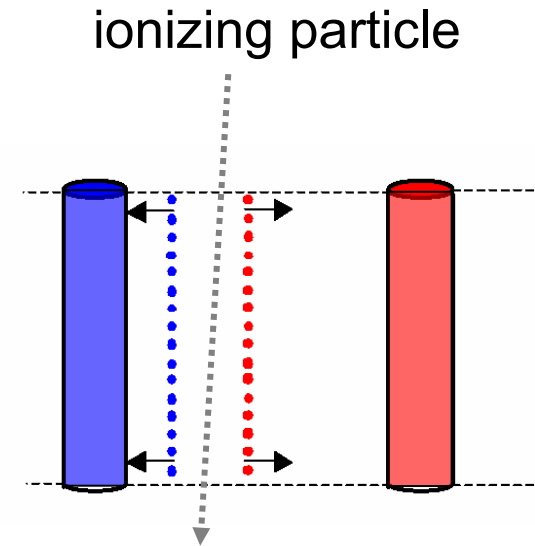
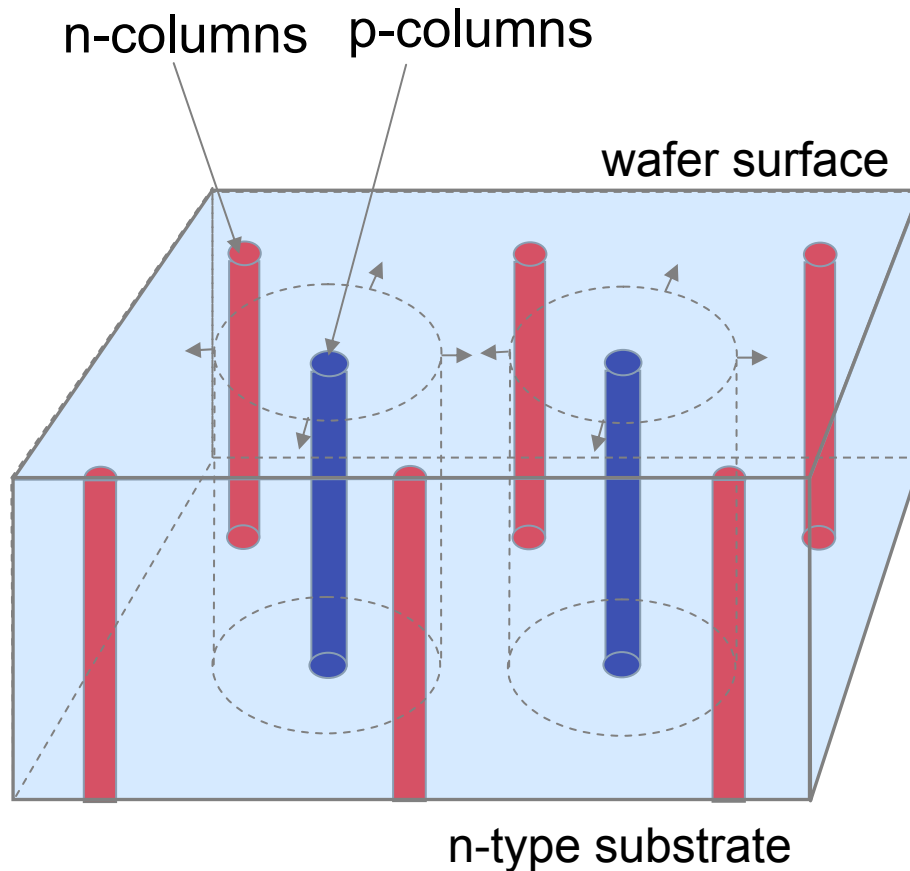
## → Impact of parameters on sensor performance

1.  $N_{ox}^{fix}$  **fixed positive oxide charges** ← shift of ideal CMOS-C/V-curve  
→ accumulation layer below oxide  
→ strong electric fields causing breakdown
2.  $N_{ox}^{mob}$  **mobile oxide charges** (close to interface) ← hysteresis C/V-curve  
→ same effects as above; dependence **on time** + surface potential!
3.  $D_{it}$  **interface traps** (integral  $N_{it}$ ) ← TSC (Thermally Stimulated Current)  
→ current generation, if interface is exposed to E-field  
→ contribution to surface charge density depends on
  - position of Fermi level
  - type of states
    - acceptors **compensate** positive oxide charges
    - donors **enhance** effect of positive oxide charges

→ reliable simulation is not a simple task !

# “Standard” 3D detectors - concept

*Proposed by Parker et al. NIMA395 (1997)*



Short distance between electrodes:

- low full depletion voltage
- short collection distance



more radiation tolerant  
than planar detectors!!

# Some other Si-based detectors

## A) The Silicon Drift Detector (SDD)

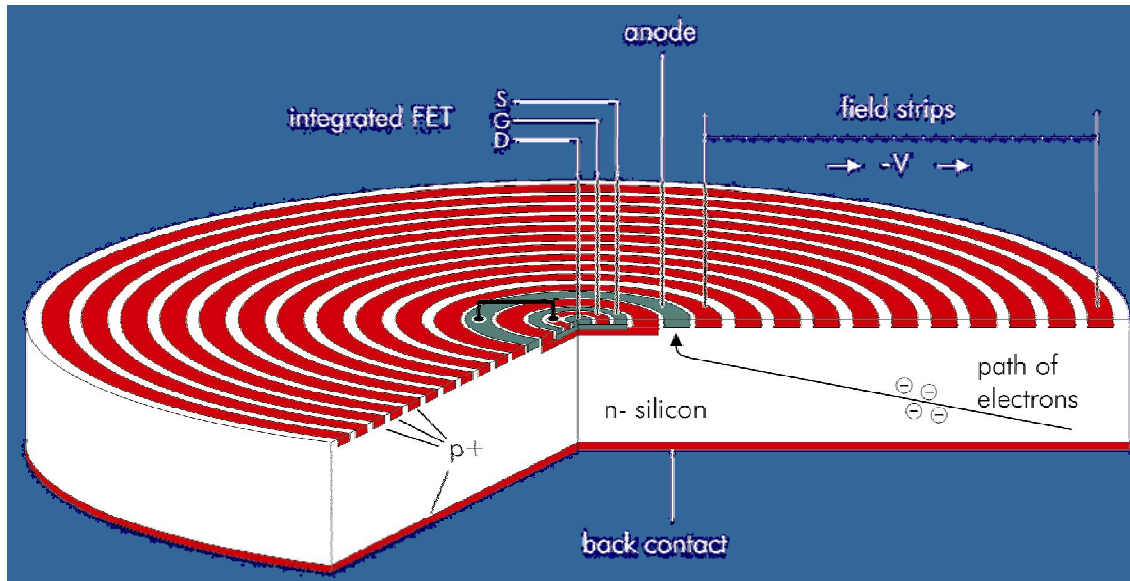
time to drift from  
device edge to  
readout node:

$$\Delta t = \Delta x / v$$

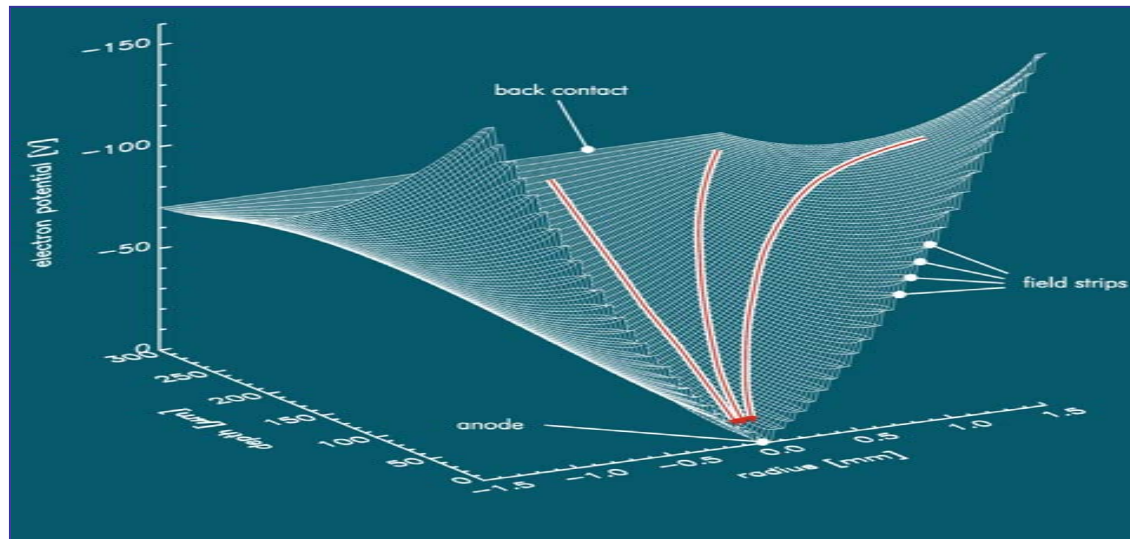
$$= \Delta x / \mu E$$

$$= 200 \text{ ns}$$

for  $\Delta r = 2 \text{ mm}$   
i.e.  $A = 13 \text{ mm}^2$   
and  $E = 800 \text{ V/cm}$



**SDD with  
integrated  
SSJFET**



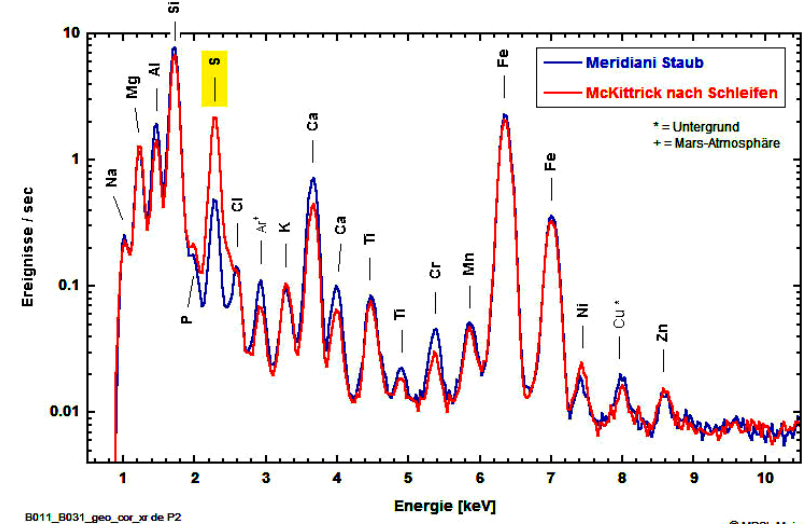
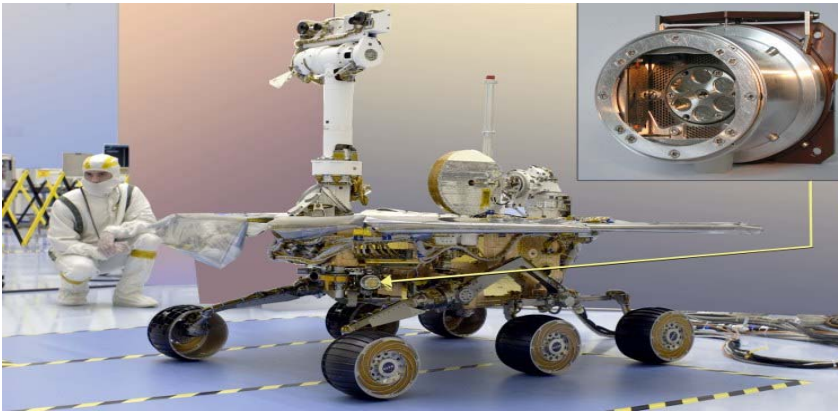
**Electrical  
Potential in  
a circular SDD**

# Advantages SDD's:

- Very small capacitance of readout node → very low noise possible → good energy resolving power, and good at low energies.
- Large detection volume possible; fully depleted silicon (>300 micron thick) → good for high energies.
- Back illuminated → radiation resistant



# SDDs on Mars Explorers **Spirit** and **Opportunity**

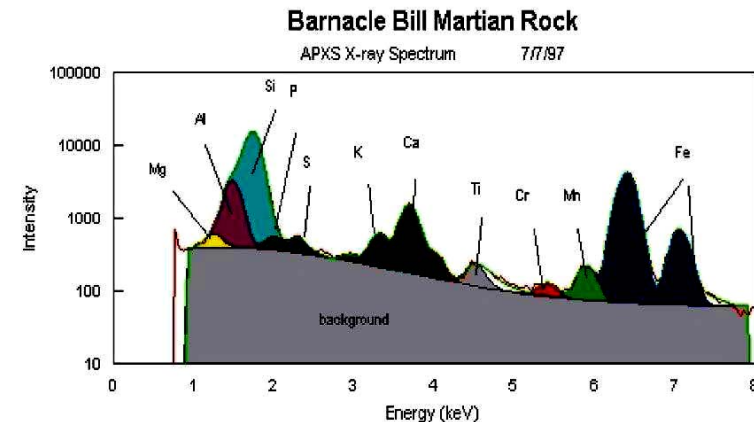


The APXS system of the MPICH in Mainz:

Excitation with Curium-244:

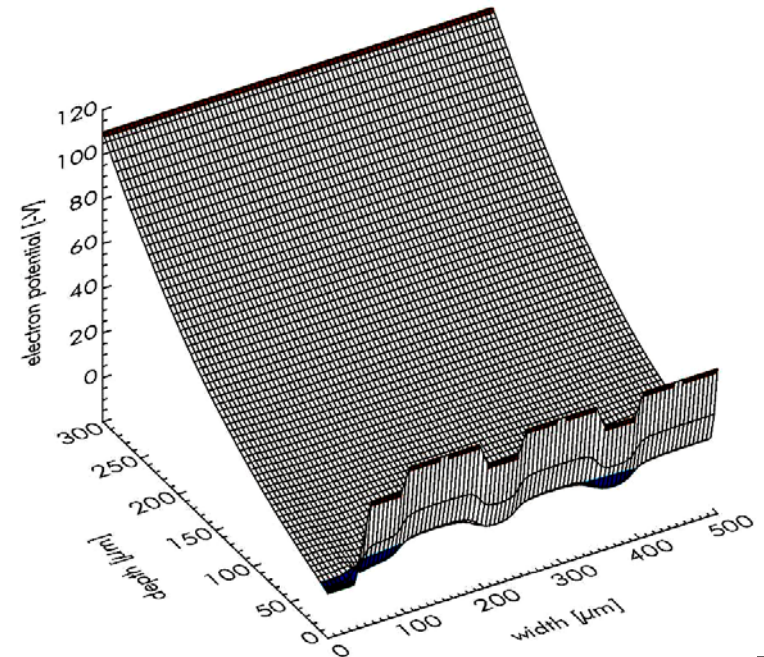
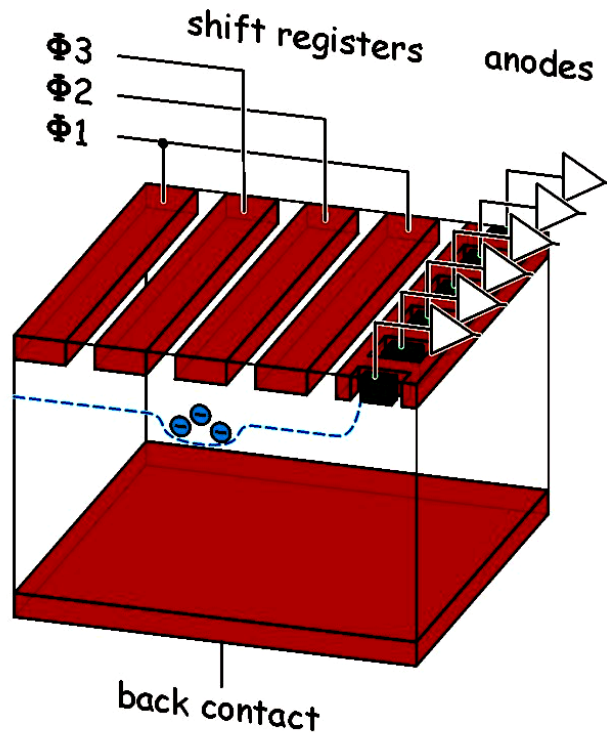
$\alpha$  - particles  
X - rays

$\Delta E$  @ Spirit&Opportunity @ 1.5 keV: 80 eV  
 $\Delta E$  @ Pathfinder @ 1.5 keV: 280 eV

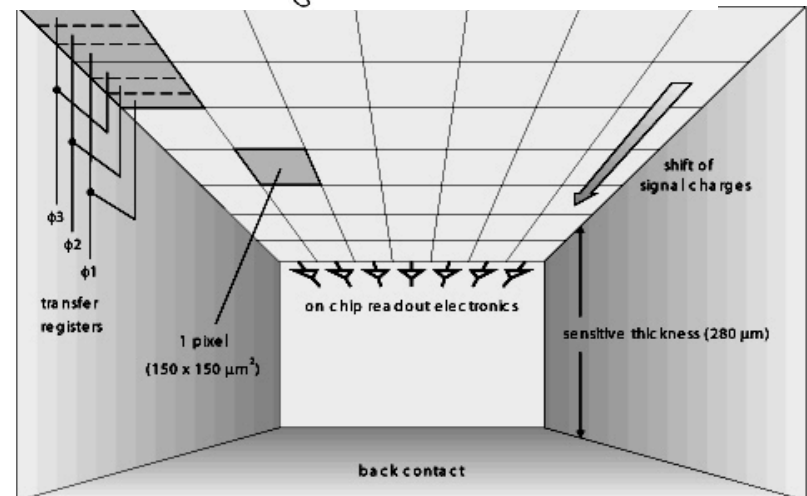




## b) pnCCD basics



- full depletion (50 μm to 500 μm)
- back side illumination
- radiation hardness
- high readout speed
- pixel sizes from 36 μm to 650 μm
- charge handling: more than  $10^6$  e<sup>-</sup>/pixel
- high quantum efficiency



# How many charges can be stored in one pixel ?

What determines the charge handling capacity in a pixel ?

**pixel volume:**

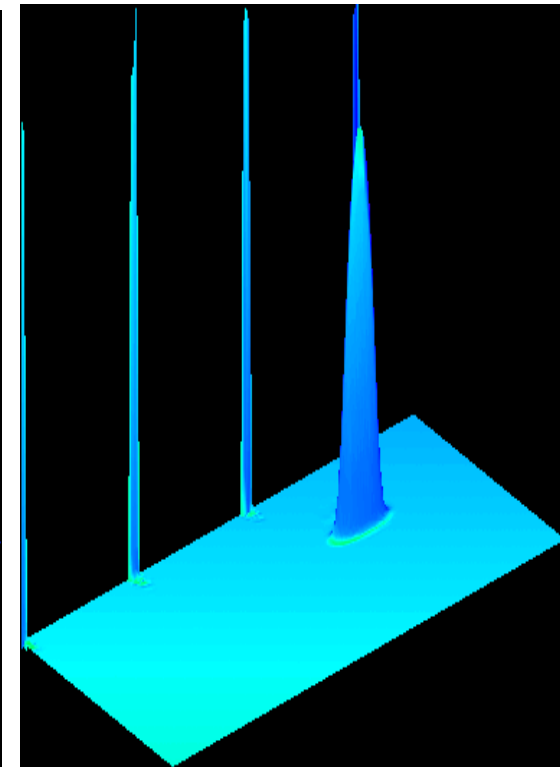
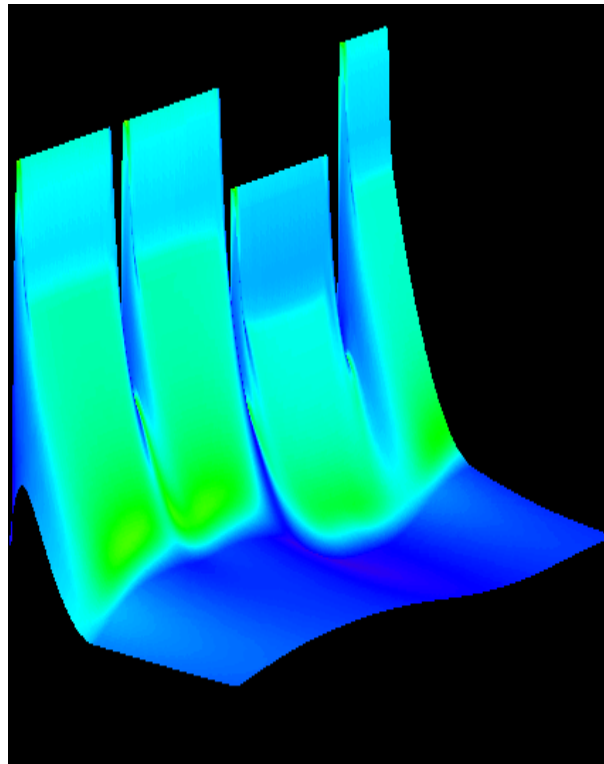
$$20 \times 40 \times 12 \text{ } \mu\text{m}^3 \approx 1 \times 10^4 \mu\text{m}^3$$

**Doping:**  $10^2 \text{ P per } \mu\text{m}^3$

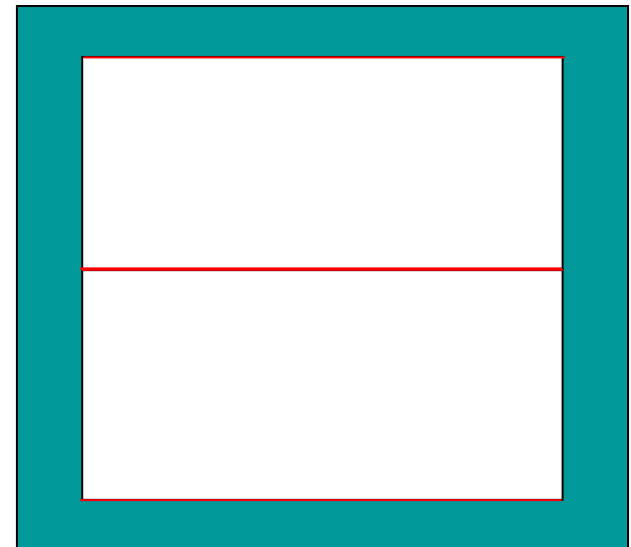
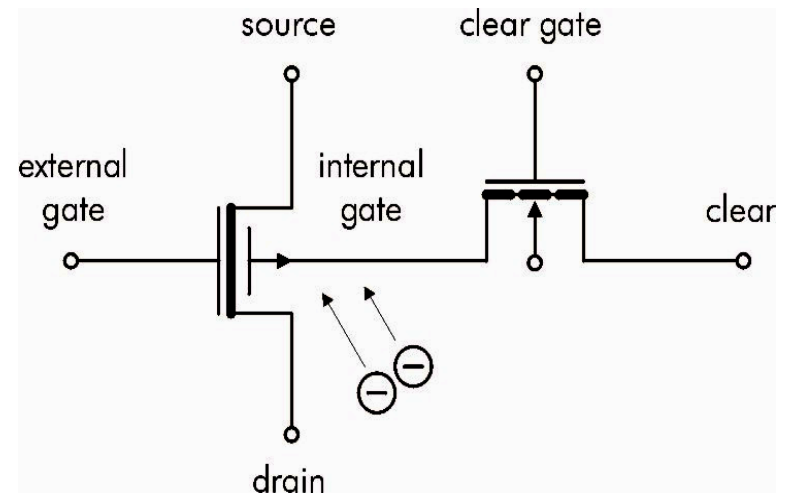
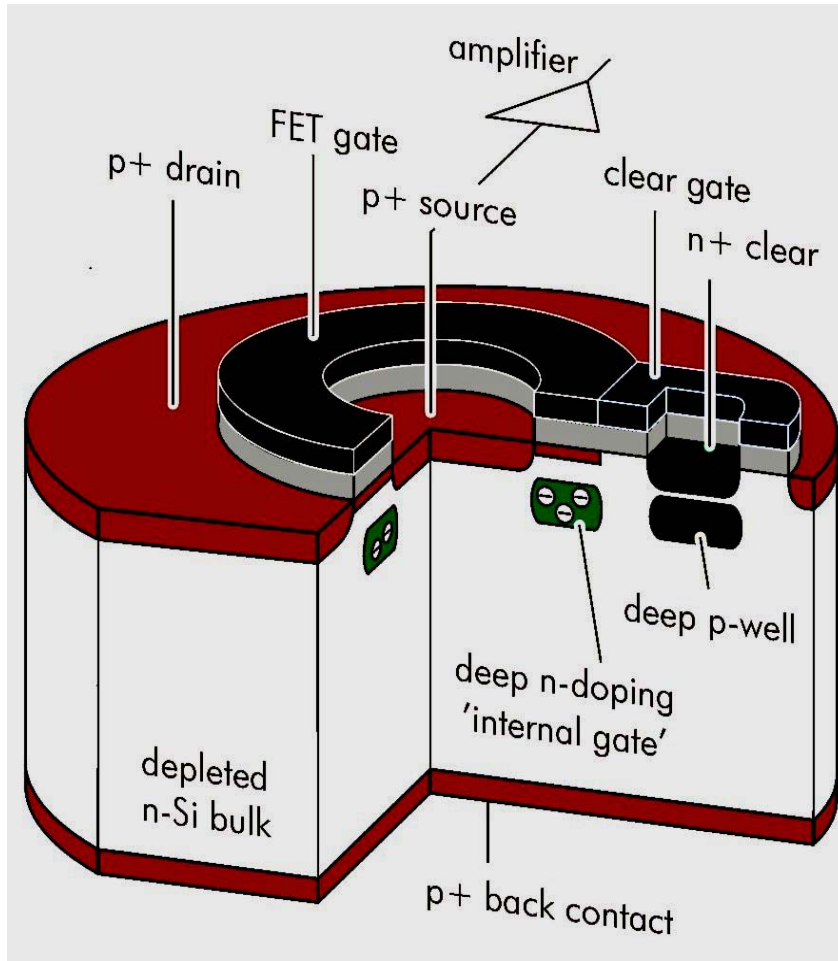
**CHC** =  $1 \times 10^6 \text{ per pixel}$

can be increased by  
external voltages

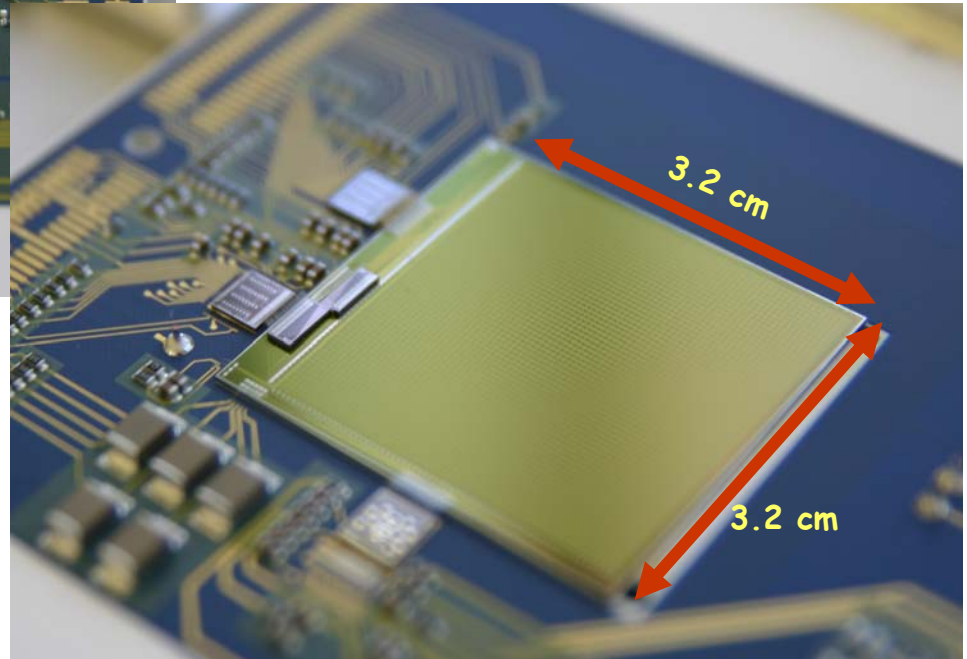
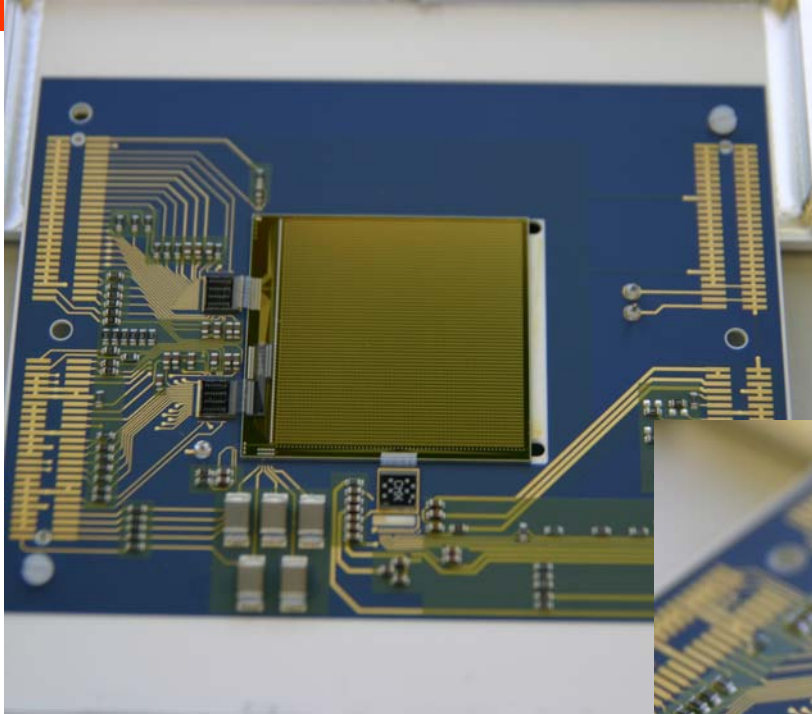
can be increased by doping



# c) Circular DEPMOSFET pixels



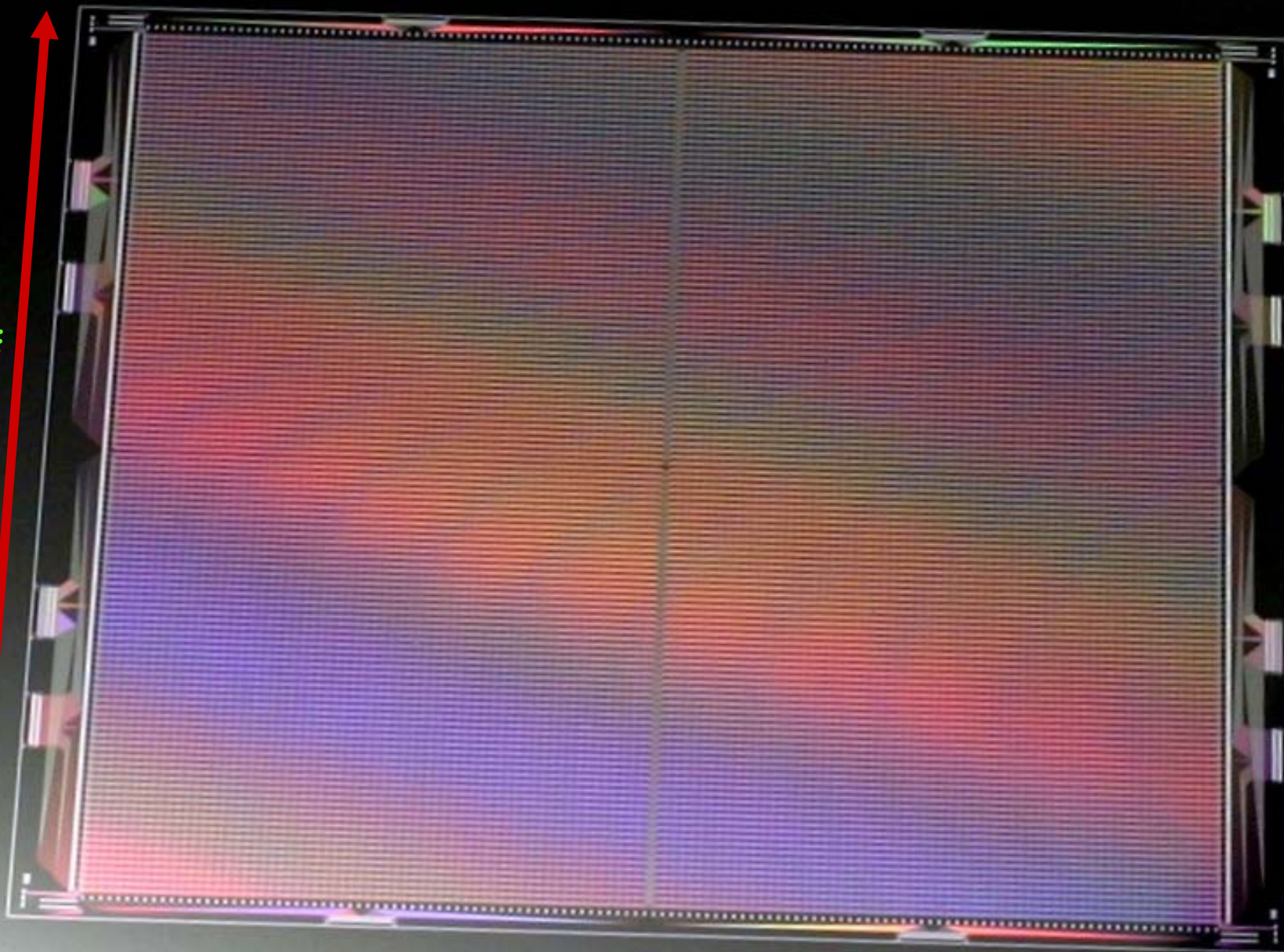
# SIMBOL-X-Hybrid





8.2 cm

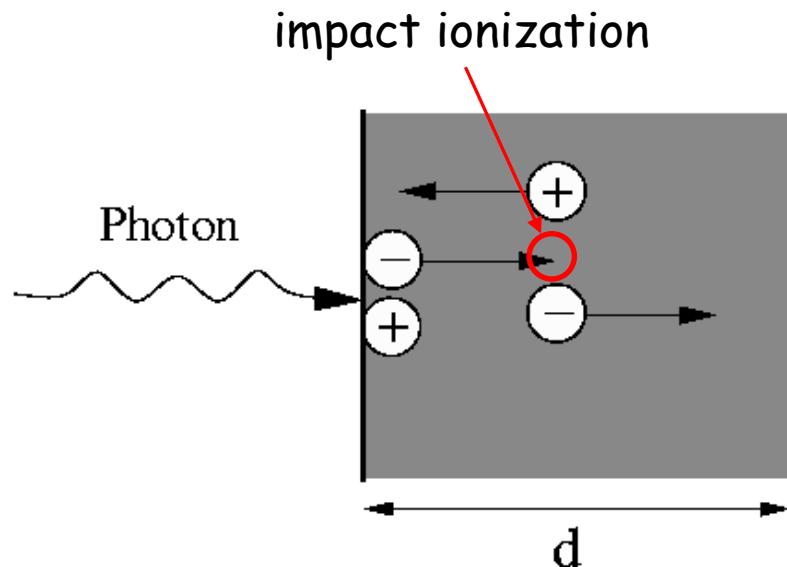
8.2 cm



## d) Avalanche Photodiodes

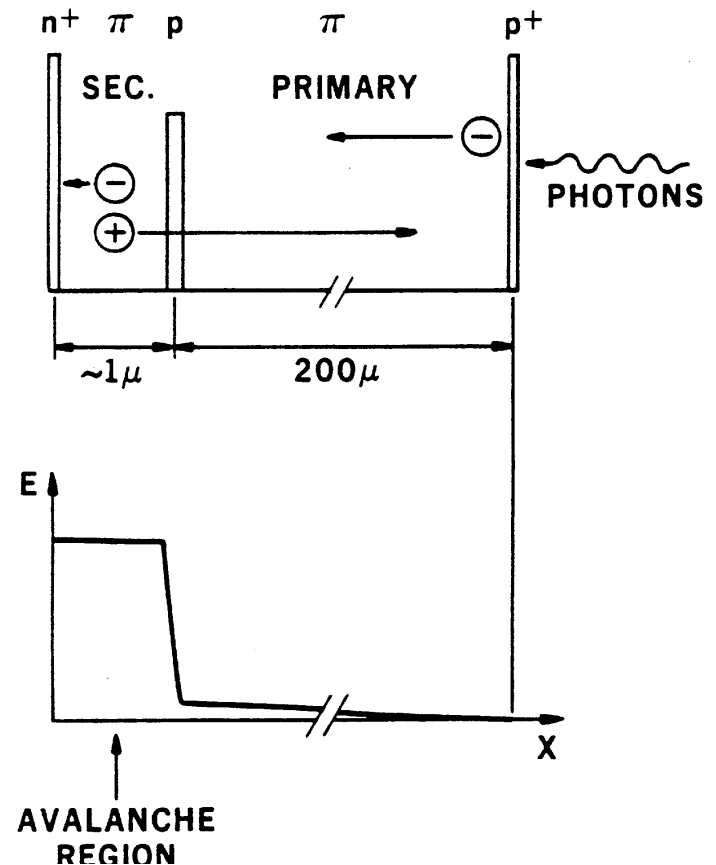
Solid state detectors with internal amplification  
(c.f. proportional counter)

Charge carriers are accelerated sufficiently to form additional electron-hole pairs



An electron-hole pair is created on the left by incident light

Creation of a particular multiplication zone:



Under the influence of the electric field the electron drifts and gains sufficient energy for ionization, i.e., formation of n additional electron-hole pair

The gain of this process is

$$G_n = e^{\alpha_n d}$$

where the electron ionization coefficient

$$\alpha_n = \alpha_{n0} e^{-E_n / |E|}$$

is a function of the electric field.

The parameters  $\alpha_{n0}$  and  $E_n$  are material constants

The secondary hole can also ionize and form additional electron-hole pairs.

The combined multiplication of electrons and holes leads to a sustained **avalanche**.

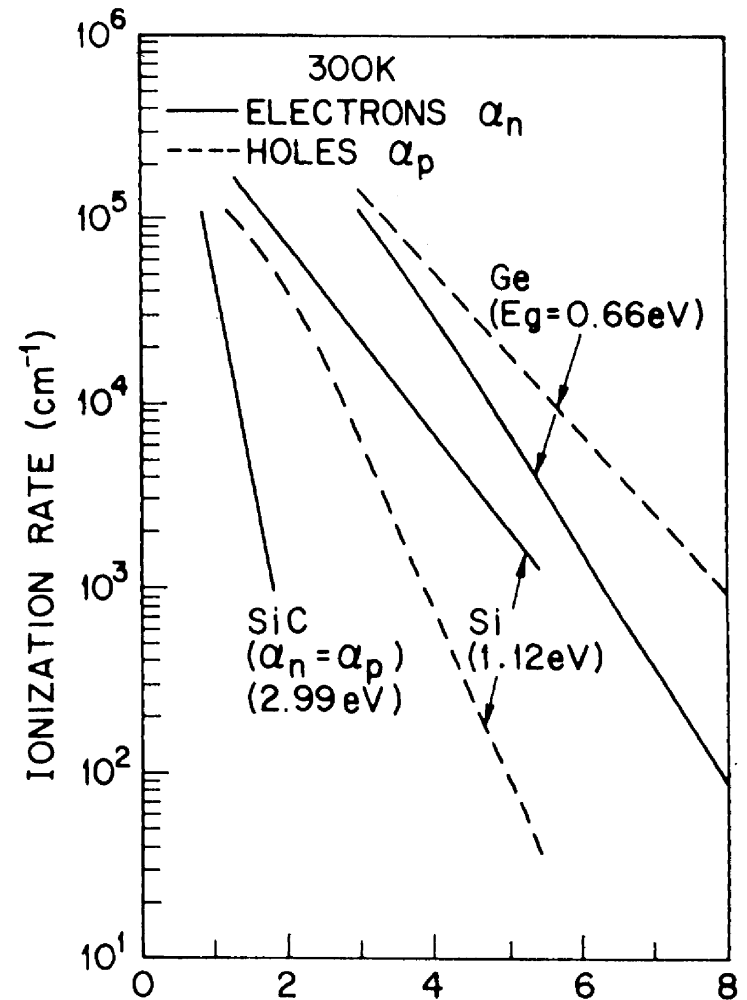
In Si the ratio of electron to hole ionization coefficients is strongly different and field dependent:

$$\frac{\alpha_n}{\alpha_p} = 0.15 \cdot \exp\left(\frac{1.15 \cdot 10^6}{|E|}\right)$$

Amplification depends on position:

$$M(x) \sim \exp[(\alpha_n - \alpha_p) x]$$

Exponential dependence only when  $\alpha_n \neq \alpha_p$



- The ratio of the ionization rates should be strongly different from unity
- Only carriers with higher ratio into the avalanche zone



This leads to the following limits of gain and detector thickness vs. electric field:

Electric field	Gain	Thickness	Voltage
$E = 2 \cdot 10^5 \text{ V/cm}$	$G_n = 2.2 \cdot 10^3$	$d = 520 \text{ } \mu\text{m}$	$V_b = 10 \text{ kV}$
$E = 3 \cdot 10^5 \text{ V/cm}$	$G_n = 50$	$d = 5 \text{ } \mu\text{m}$	$V_b = 150 \text{ V}$
$E = 4 \cdot 10^5 \text{ V/cm}$	$G_n = 6.5$	$d = 0.5 \text{ } \mu\text{m}$	$V_b = 20 \text{ V}$
$E = 5 \cdot 10^5 \text{ V/cm}$	$G_n = 2.8$	$d = 0.1 \text{ } \mu\text{m}$	$V_b = 5 \text{ V}$

To achieve gains in the range of 100 - 1000 requires:

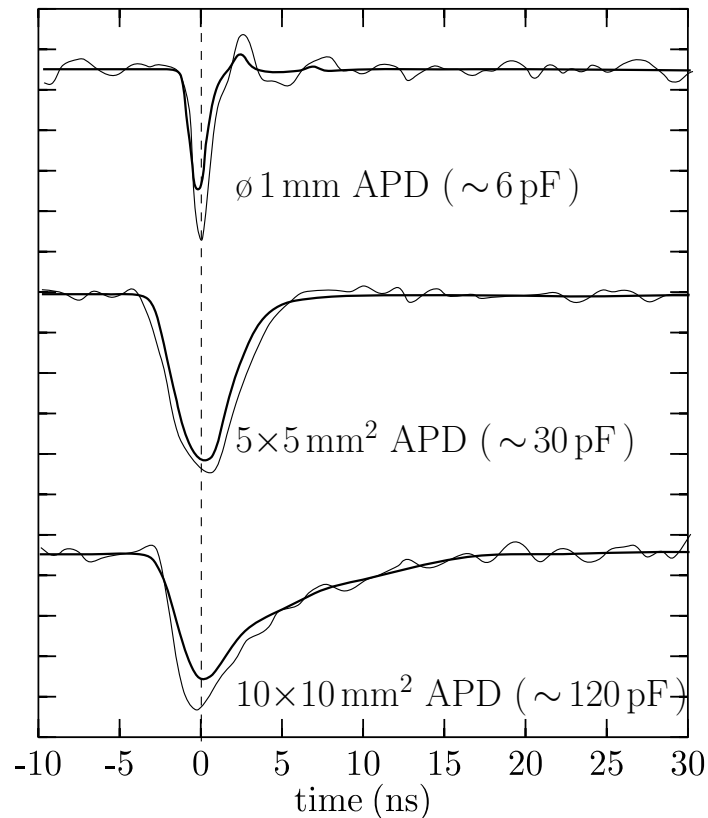
- 1) A depletion region of several  $100 \text{ } \mu\text{m}$
- 2) Bias voltages in the range 500 - 1000 V
- 3) Excellent control of the electric field distribution

# Properties of APDs

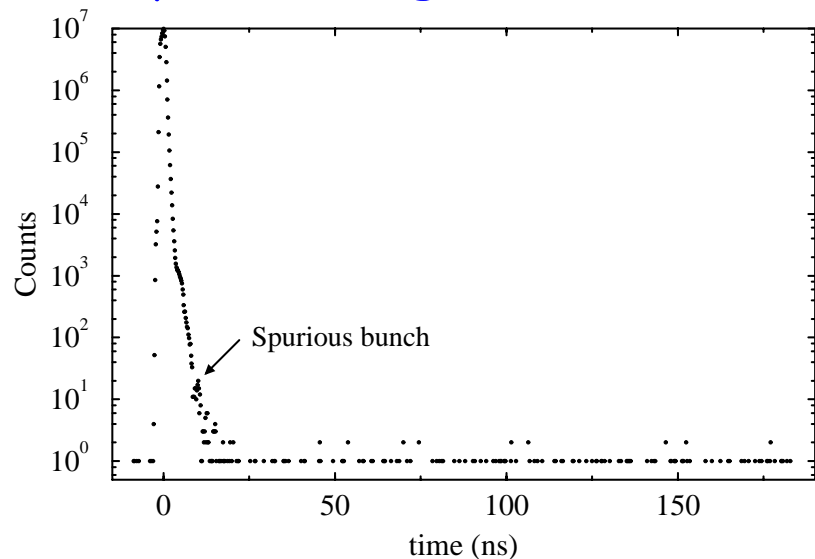
Very high electric fields: Short transit times of charge carriers  
→ Short pulse rise times of a few ns, time resolution  $< 1$  ns

Statistical fluctuations in the avalanche process  
→ Poor energy resolution

## Timing



## Dynamic range



Single-photon counting with  
signal/noise ratio of  $> 10^7$

# Germanium Detectors for $\gamma$ - spectroscopy

Advantage of Ge : Low bandgap (0.7 eV)  $\rightarrow$  high energy resolution

Disadvantage of pn-junction semiconductor detectors: Relatively insensitive to highly penetrating radiation

Limit determined by depletion depth



$$D = \sqrt{\frac{2\epsilon V_b}{q_e N_d}}$$

Solutions: Reducing  $N_d$  via

A) High-purity material (HPGe)

For  $N_d = 10^{10}$  atoms/cm<sup>3</sup> a depletion depth of 10 mm can be reached for  $V_b < 1000$  V

B) Compensation by doping: Ge(Li)

Lithium ion drifting after growth of the crystal, Li as interstitial donor atom

$V_b$  : reverse bias voltage

$N_d$  : net impurity concentr.

$\epsilon$  : dielectric constant

$q_e$  : electronic charge

For Si detectors only Li drifting possible, because maximum purity less than Ge

Operation of Ge detectors always at low temperatures, because of thermally induced leakage current

Ge(Li) detectors have to be kept at cryogenic temperatures ( $\text{LN}_2$ ,  $T = 77 \text{ K}$ ) all time, otherwise a detrimental redistribution of the drifted Li would result

HPGe detectors can be warmed to room temperature between uses.

Ge detectors are fitted with an interlock to prevent the application of high voltage at room temperature: Otherwise the high leakage current would destroy the input FET of the preamp.

Since the FET is normally mounted inside the cryostat for cooling, its replacement is not routine