

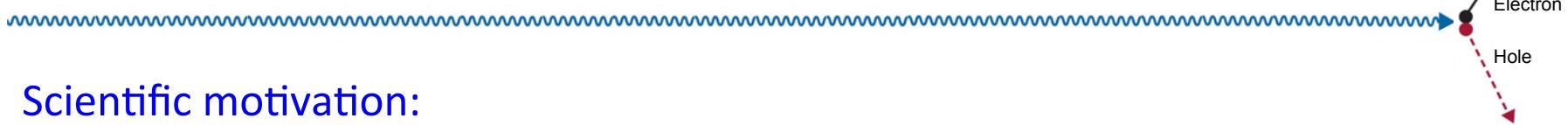


# Radiation damage on silicon photo-multipliers

Erika Gautti



# Relevance of radiation damage in SiPM



## Scientific motivation:

- SiPMs considered as photo-sensor of choice in many upcoming experiments
- Up to now limited investigation of radiation damage in SiPM is available

## Imaging calorimeters for collider experiments:

- Hadronic calorimeter for ILC (CALICE)  
→  $\sim 10^{10}$  n/cm<sup>2</sup> in the endcap region (after 500 fb<sup>-1</sup>)
- Upgrade of hadronic calorimeter for CMS  
→  $6 \times 10^{13}$  n/cm<sup>2</sup> (after 300 fb<sup>-1</sup>)

## Space experiments:

- Very high radiation expected for detectors in space  
→  $5 \times 10^{10}$  n/cm<sup>2</sup>, AGILE gamma ray detector in geostationary orbit

# Outline



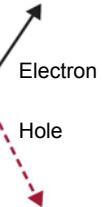
- Radiation damage in silicon
- Silicon Photo-multipliers
- Surface damage in silicon photo-multipliers
- Bulk damage in silicon photo-multipliers



## Radiation damage in silicon

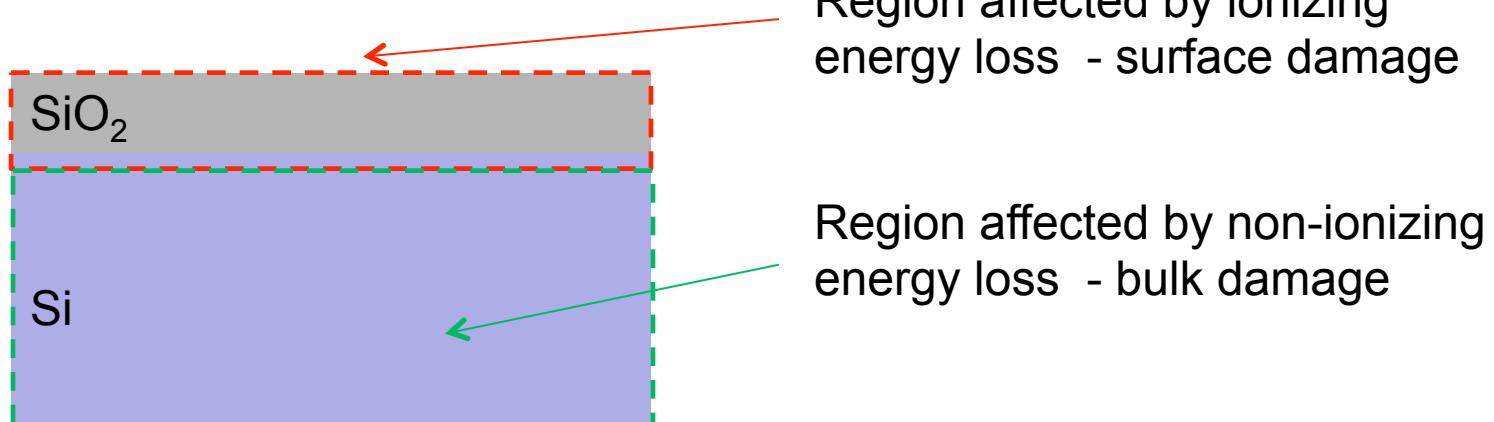
Note: for a detailed and complete treatment see Michael Moll lecture last week

# Types of radiation damage



Two types of radiation damage in detector materials:

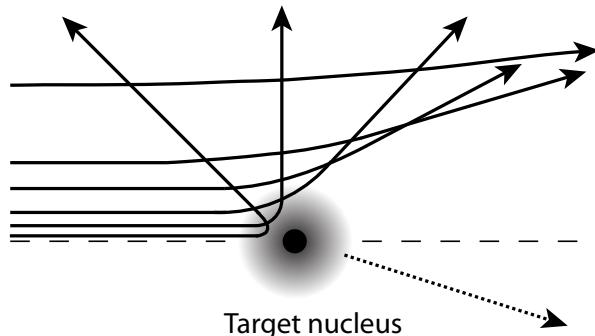
- **Bulk (Crystal) damage due to Non Ionizing Energy Loss (NIEL)**
  - displacement damage, built up of crystal defects –
- **Surface damage due to Ionizing Energy Loss (IEL)**
  - accumulation of charge in the oxide ( $\text{SiO}_2$ ), traps at  $\text{Si}/\text{SiO}_2$  interface –



# Bulk damage by Non ionising Energy Loss (NIEL)



## Coulomb scattering



| Gamma/<br>X-ray | Electrons | Protons | Neutrons |
|-----------------|-----------|---------|----------|
|-----------------|-----------|---------|----------|

Compton electrons

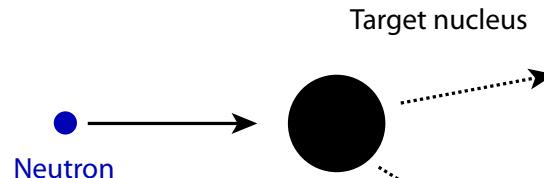
Coulomb scattering

Coulomb & elastic nuclear scattering

elastic nuclear scattering

## Primary Knock on Atom (PKA)

## Elastic nuclear scattering



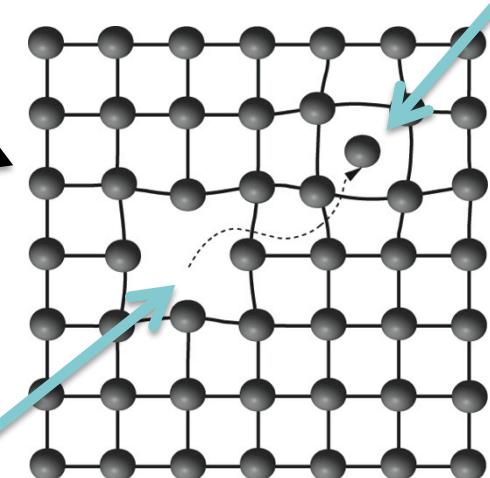
PKA

$E_{\text{PKA}} > 25 \text{ eV}$

V-I = Frenkel pair

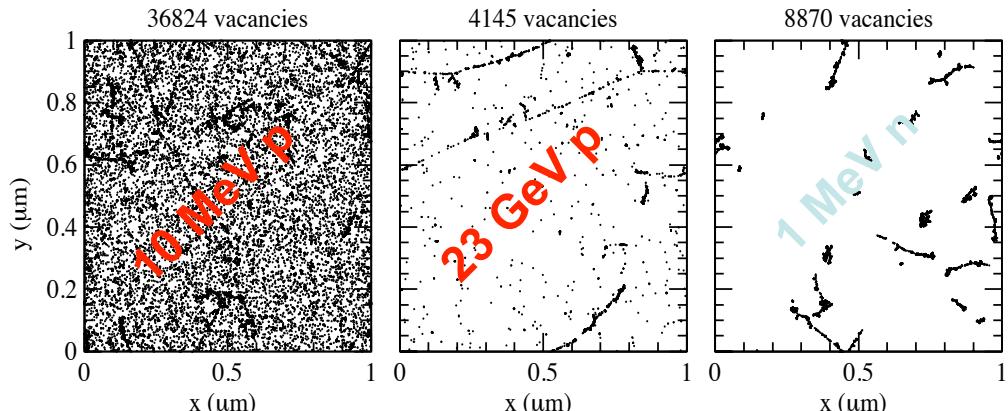
Vacancy  
missing Si atom

Interstitial  
additional Si atom

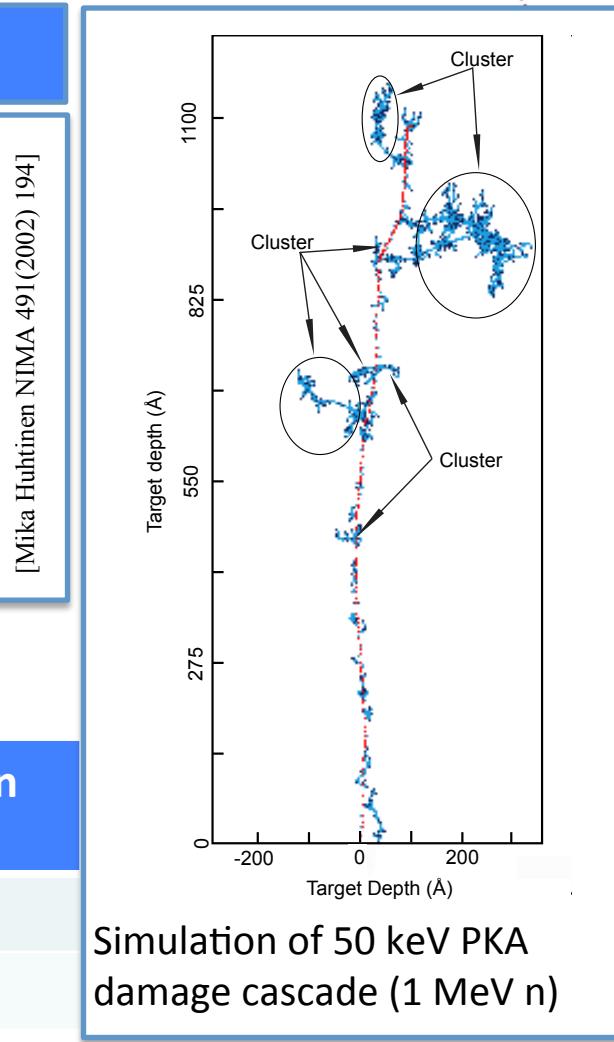


# Bulk damage: cluster formation

Depending on particle charge and mass



Simulation: Distribution of vacancies after  $\Phi_{\text{eq}} = 10^{14} \text{ cm}^{-2}$



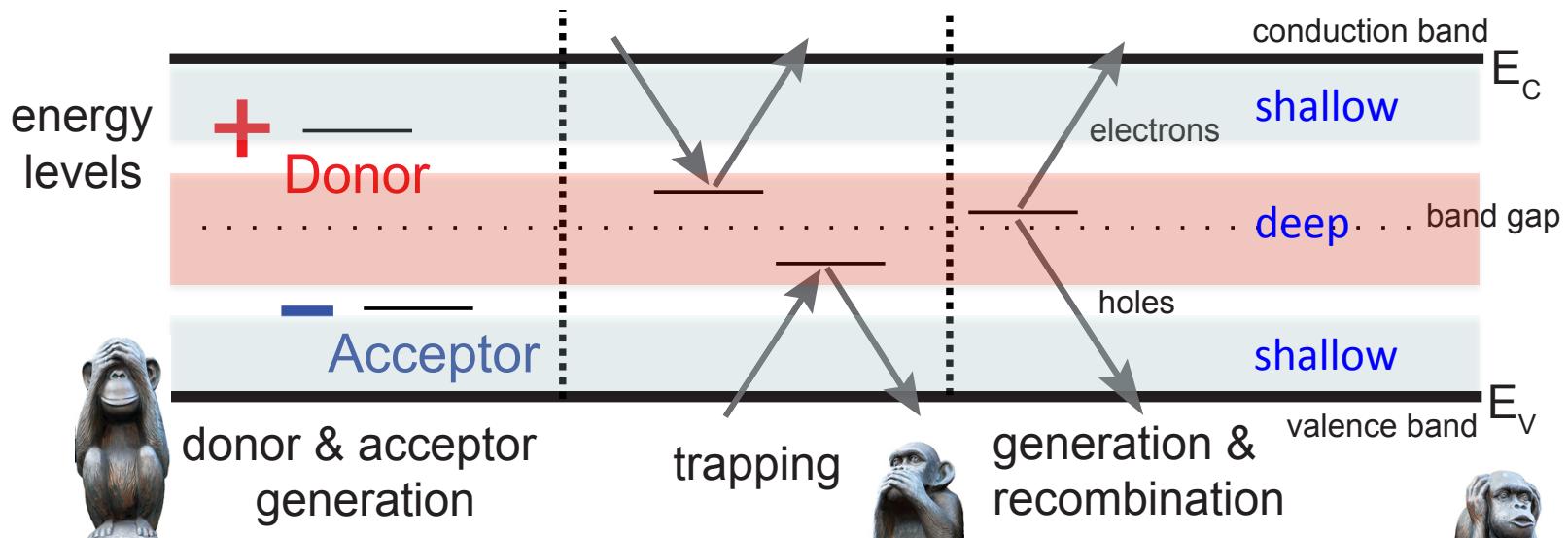
Energy threshold for bulk defects generation:

| Particle        | Gamma/<br>X-ray | Electron | Proton | Neutron |
|-----------------|-----------------|----------|--------|---------|
| Frenkel pair    | 300 keV         | 255 keV  | 185 eV | 185 eV  |
| Cluster defects | -               | 8 MeV    | 35 keV | 35 keV  |

# Bulk damage impact on detector



Determined by Shockley-Read-Hall statistics



Charged defects (at RT)  
→ change of E-field,  $V_{dep}$   
(Acceptors in the lower half  
and donors in the upper  
half of the band gap)

Deep defects  
→ signal drop  
(Shallow defects do  
not contribute due  
to de-trapping)

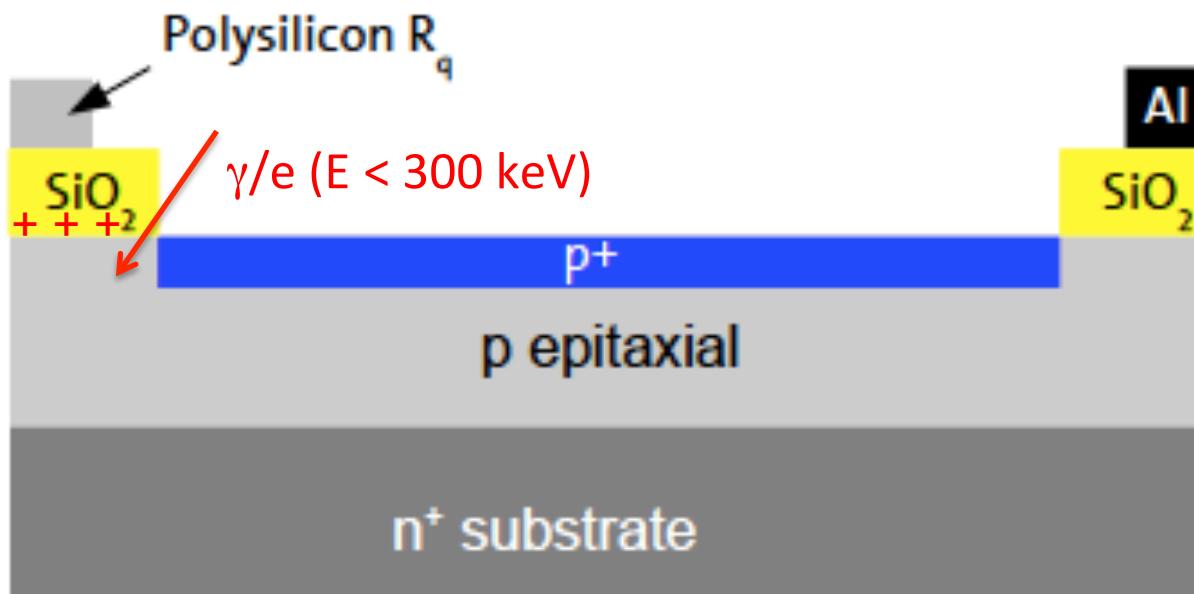
Levels close to midgap  
→ current increase  
→ Cooling during operation  
helps!



# Surface damage



Gamma/X-rays/Electrons with energies below the minimum threshold for bulk defects ( $\sim 300$  keV) generate only defects in the dielectrics, at the Si-SiO<sub>2</sub> interface and at the interface between dielectrics ( $\sim 18$  eV / e/h pair)



# Formation of surface defects

- Simplified model:

- X-rays or ionizing rad. produce electron-hole pairs in  $\text{SiO}_2$
- Fraction of electron-hole pairs recombine
- Remaining electrons escape from  $\text{SiO}_2$

$$[\mu_e \sim 20 \text{ cm}^2/(\text{Vs})]$$

- Remaining holes move toward the Si-SiO<sub>2</sub> interface

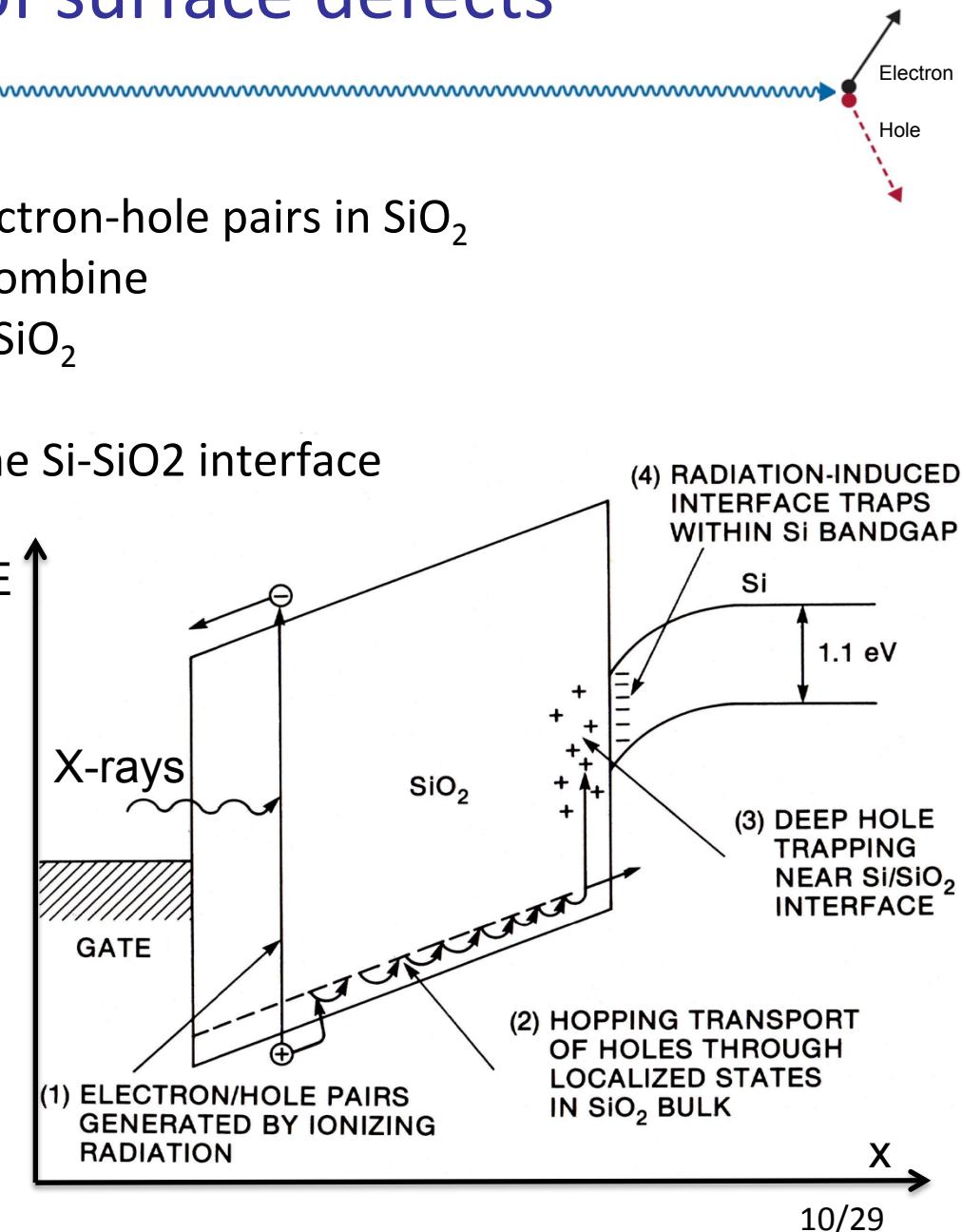
$$[\mu_h \sim 5 \cdot 10^{-5} \text{ cm}^2/(\text{Vs})]$$

1. Fixed oxide charges:  $N_{\text{ox}}$
2. Interface traps:  $N_{\text{it}}, D_{\text{it}}(E)$

- Details depend on:

Oxide thickness, growth  
and annealing, electrical field,  
dose, dose rate, temperature,  
crystal orientation

- Also electrons can be trapped  
(cross-section  $\approx 10^{-17} \text{ cm}^2$ )



# Defects/Impurities in $\text{SiO}_2$

## Mobile Ionic Charge $Q_m$ ( $N_m$ )

Affected early stage of MOS structures,  
sometimes also an issue today

## Oxide Trapped Charge $Q_{ot}$ ( $N_{ot}$ )

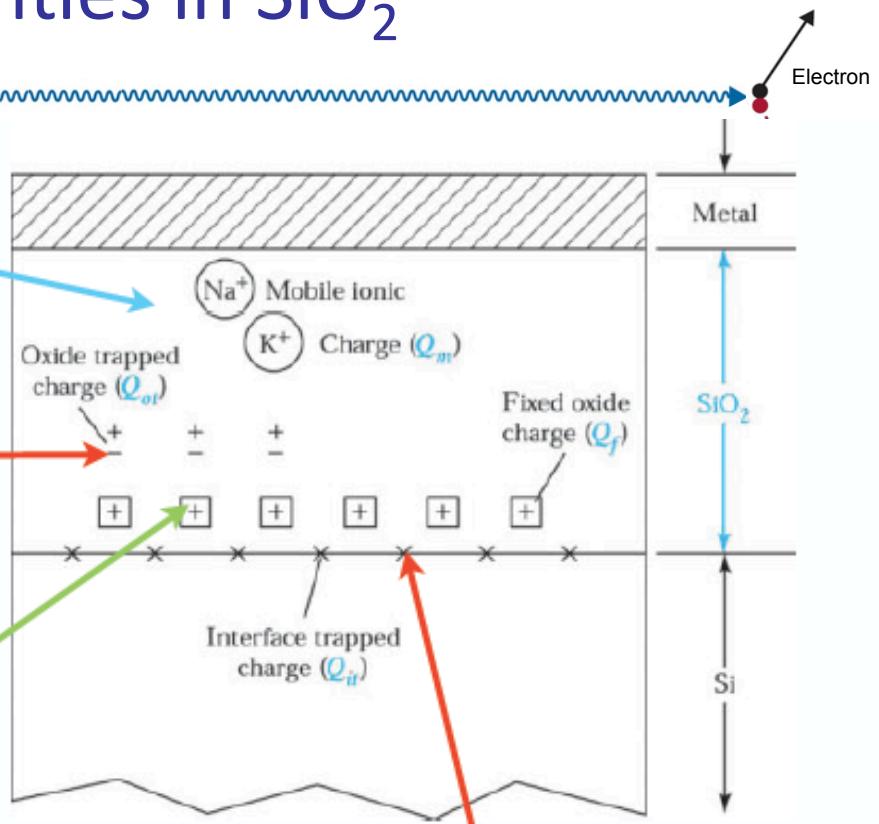
May be positive or negative due to holes or  
electrons trapped in the bulk of the oxide.  
Trapping may result from ionizing radiation,  
avalanche injection, or other similar processes.

## Fixed Oxide Charge $Q_f$ ( $N_f$ )

Positive charge, due primarily to structural  
defects (ionized silicon) in the oxide layer less  
than 2.5 nm from the Si- $\text{SiO}_2$  interface.

## Border Traps

Near-interface oxide traps located within  
approximately 3 nm of the Si- $\text{SiO}_2$  interface.  
Those traps can communicate with the Si  
on the time scale of interest via capture and  
emission.



## Interface Trapped Charge $Q_{it}$ ( $N_{it}$ )

Positive or negative charges, due to 1) structural,  
oxidation-induced defects 2) metal impurities, or 3)  
other defects caused by radiation or similar bond  
breaking processes. They are located at the Si- $\text{SiO}_2$   
interface.

For this talk an „effective“ oxide-charge  
density  $N_{ox}$  with units  $\text{cm}^{-2}$  is used!

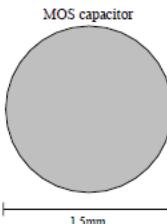
# Measured damage on MOS and GCD

Test structure:

MOS capacitors

from different vendors

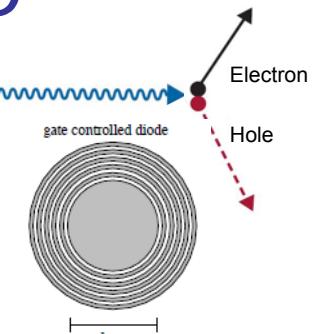
Measure: C/G-V vs. f (1 kHz - 1 MHz)



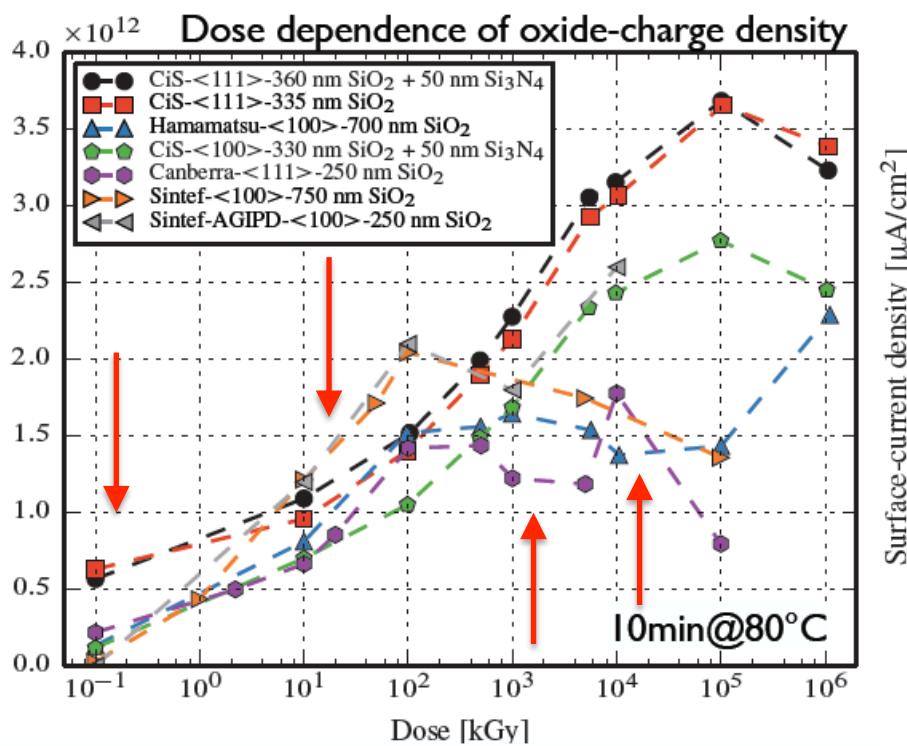
Test structure:

Gate controlled diodes  
from different vendors

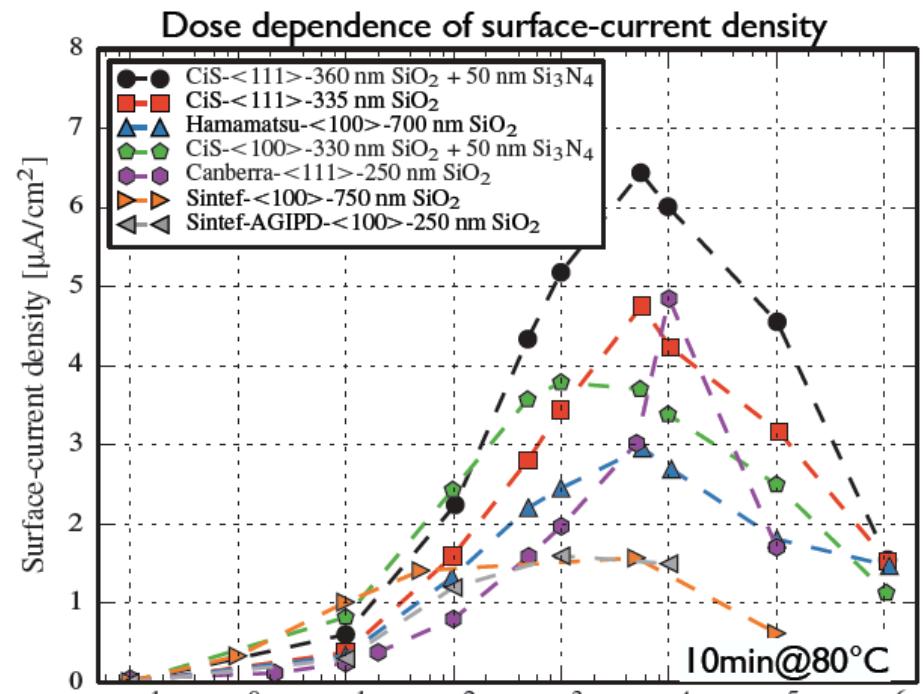
Measure: I-V



R.Klanner et al., NIM A 732 (2013) 117



Oxide-charge densities saturate!!!  
(max. value:  $N_{ox} = 1.5 - 4 \cdot 10^{12} \text{ cm}^{-2}$ )

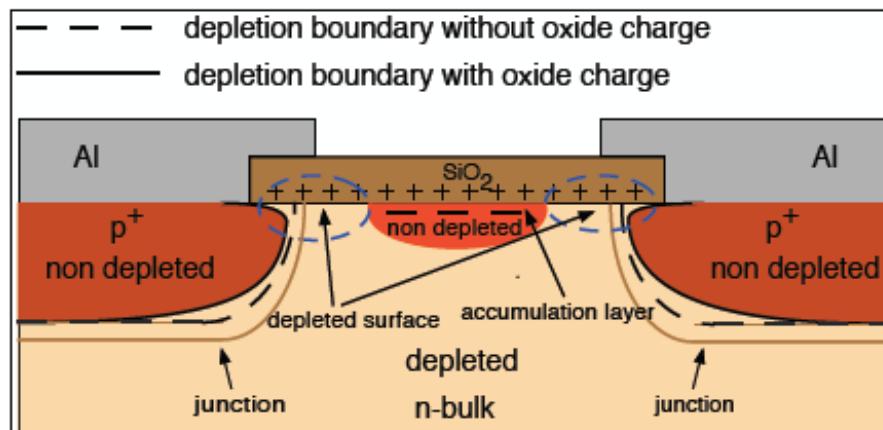


Surface-current densities saturate  
(decrease?) with dose  
(max. value:  $J_{surf} = 1.5 - 6 \mu\text{A}/\text{cm}^2$ )

# Effects of surface defects



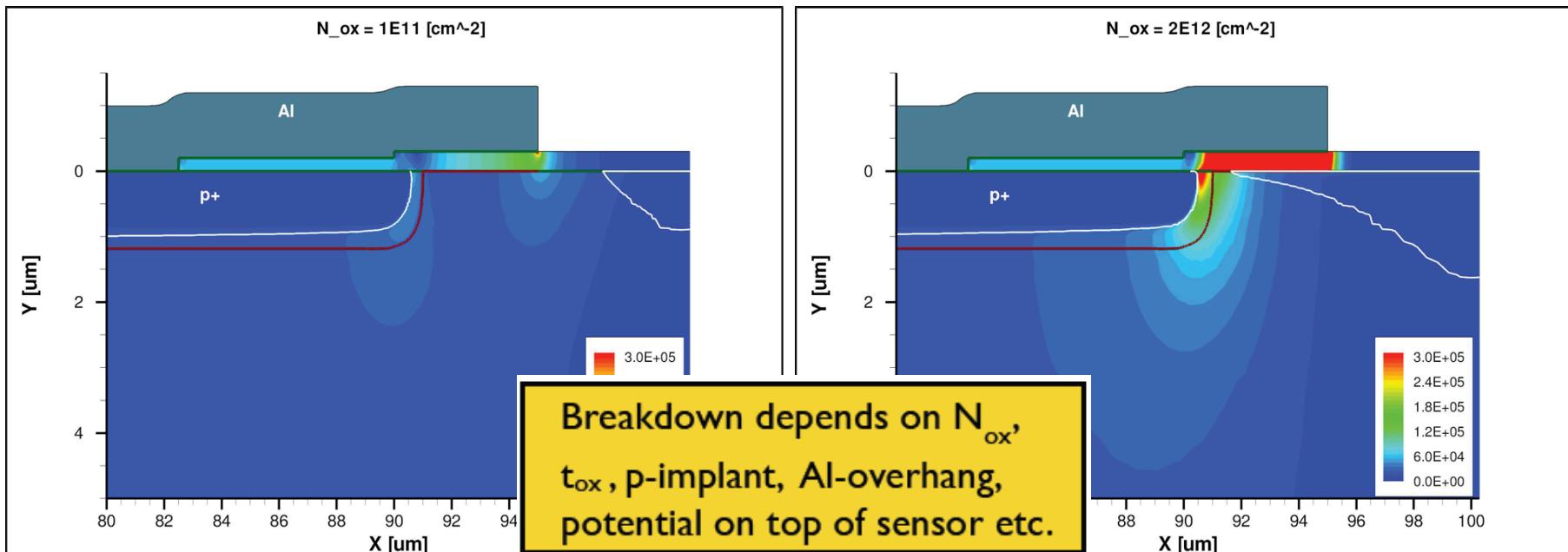
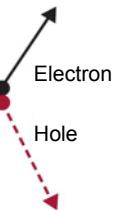
- ➡ Build-up of oxide charges and Si-SiO<sub>2</sub> interface traps
  - Accumulation layers form (or increase)
  - High field regions appear reducing the breakdown voltage
  - Leakage currents increase due to interface states
  - Depletion voltage and inter-pixel capacitances increase
  - Charge losses close to the Si-SiO<sub>2</sub> interface occur (or increase)



*Schematic picture of surface damage induced effects on a pixel detector*

# Effects of surface defects

- ➡ Build-up of oxide charges and Si-SiO<sub>2</sub> interface traps
  - Accumulation layers form (or increase)
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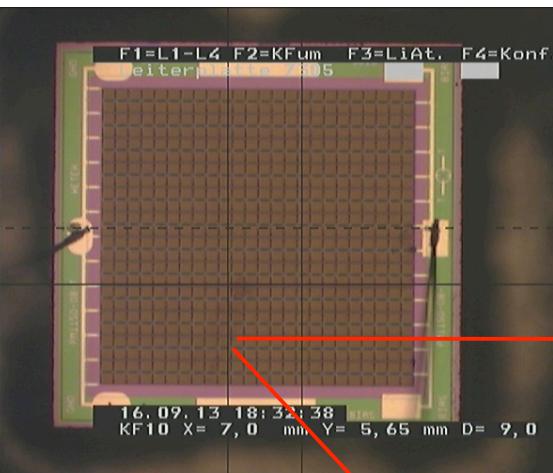


TCAD simulation of a pixel detector

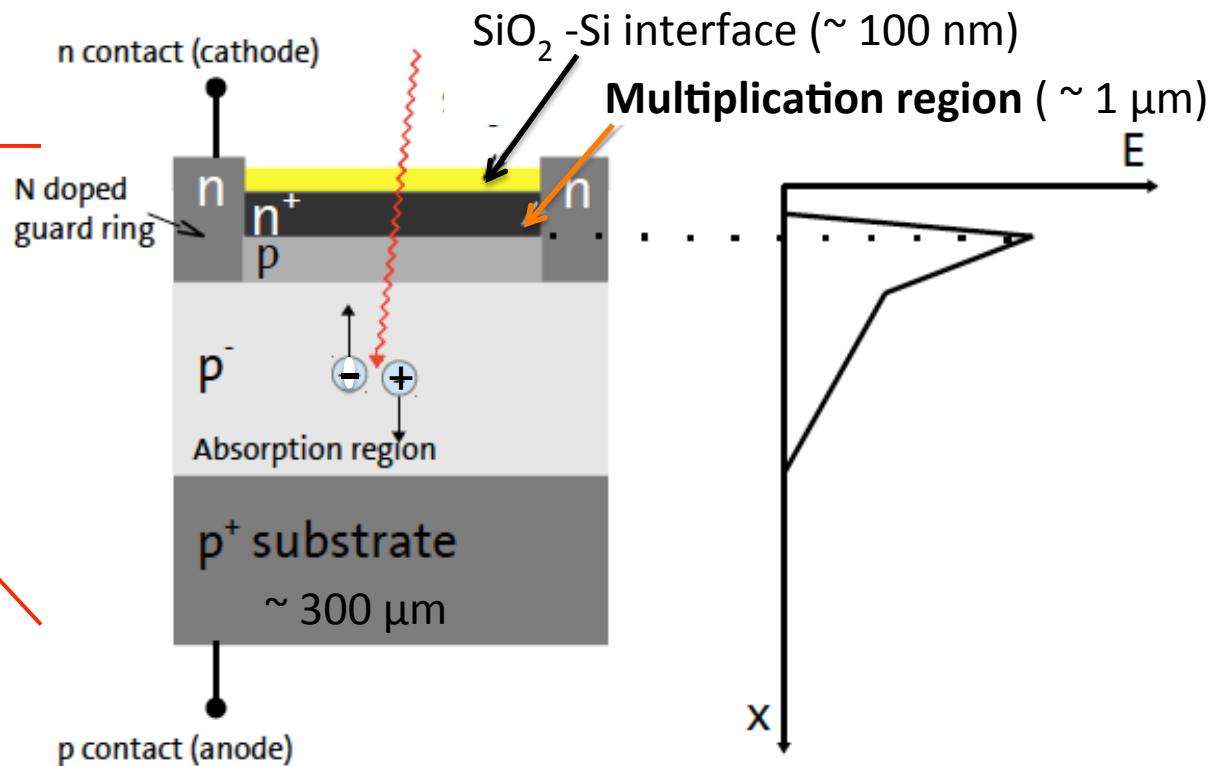


## Silicon Photo-multipliers

# Recap on Silicon Photo-Multipliers



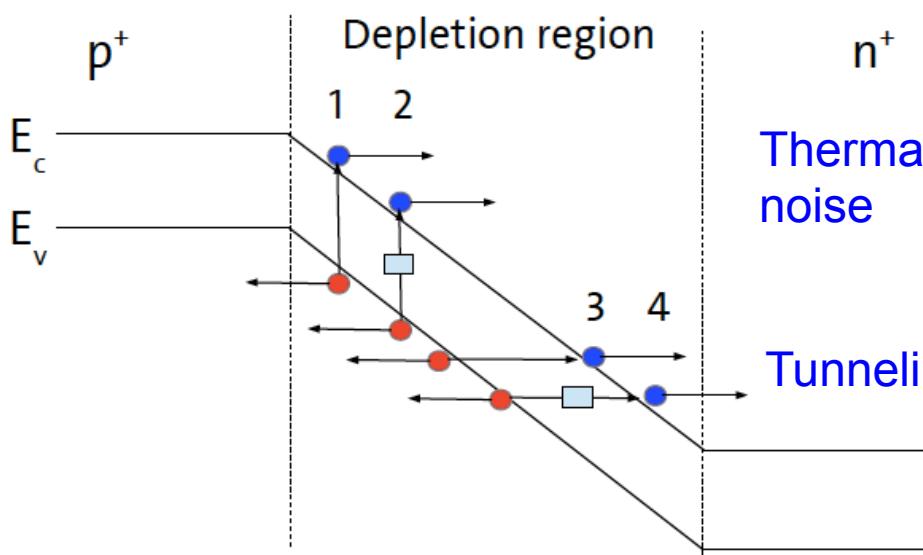
Array of parallel diodes operating in Geiger-Müller regime ( $V_{\text{bias}} > V_{\text{bd}}$ )



# Recap on SiPM: dark current generation

Si = intrinsic semiconductor (1)

The generation of free charge carriers in the depletion region at room temperature is facilitated by trap levels in the band gap introduced by crystal impurities



**Shockley-Read-Hall model:**

$$DCR_{SHR} \propto N_t \cdot W_D \cdot \sigma_n \cdot T^2 \exp\left(-\frac{E_a}{k_B T}\right)$$

$N_t$  :intrinsic carrier density,  
 $W_d$  :width of depletion region,  
 $\sigma_n$  :defect cross section,  
 $E_a$  :activation energy ( $E_c - E_{trap}$ )

Thermal noise

→ Dominates at room T and  $E < 10^6$  V/cm

Tunneling

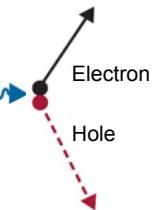
→ Dominates at low T and  $E > 10^6$  V/cm

1. Direct transition of electron from  $v$ -band to  $c$ -band (very rare);
2. Trap assisted thermal generation;
3. Tunneling effect;
4. Tunneling effect through a trap level.

# Recap on SiPM: dark current generation



Additional source of *correlated noise*



**After-pulse:** Free charge carriers generated during an avalanche can be captured by trapping centers (impurities) with energy level in the band gap and released with a characteristic time constant.

If  $\tau_t >$  avalanche time, the released free carrier can cause an additional avalanche (or pulse) in the same pixel

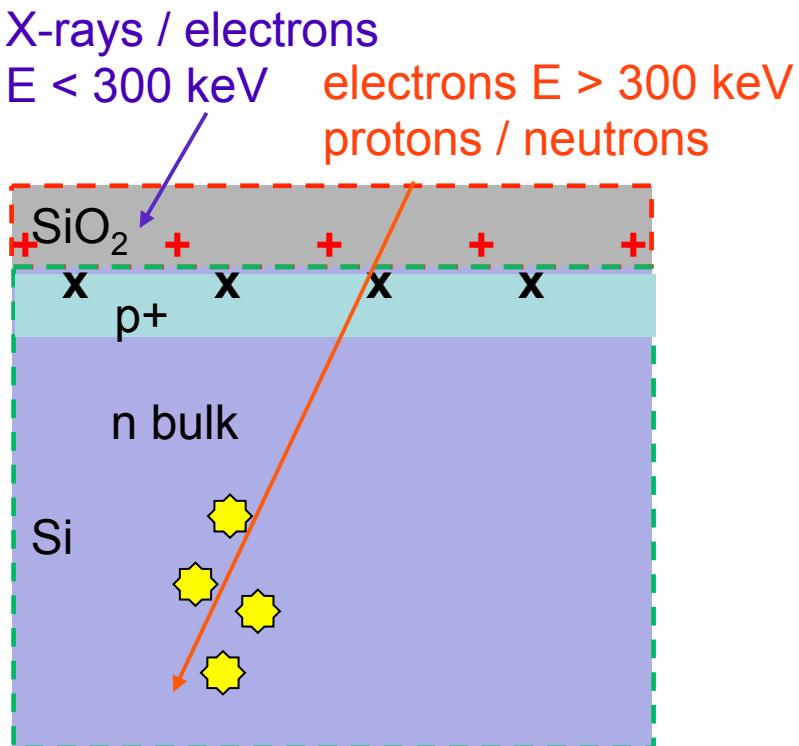
$$P_{ap}(t) = P_t \cdot \frac{\exp(-t/\tau_t)}{\tau_t} \cdot P_{tr}$$

$P_t$  : trap capture probability, depends on the density of impurities and the carrier flux during the avalanche (gain)

$\tau_t$  : trap lifetime, depends on the energy level of the trap and on temperature,

$P_{tr}$  : avalanche triggering probability, it depends on the strength of the local electric field thus the excess bias voltage

# Radiation damage in SiPMs



## Surface damage:

Generate traps at the  $\text{Si-SiO}_2$  interface

Fixed positive oxide charge:

- Change in the electric field ( $V_{bd}$  reduction)
- Accumulation layers
- Increase in leakage current

## Bulk damage:

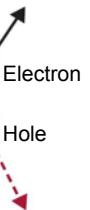
(by non-ionising energy loss)

- Locally distorted Si lattice with new energy states
- Add donor and acceptor levels
  - Increase DCR
  - Increase after-pulsing
  - Change in charge collection



## Surface damage in silicon photo-multipliers

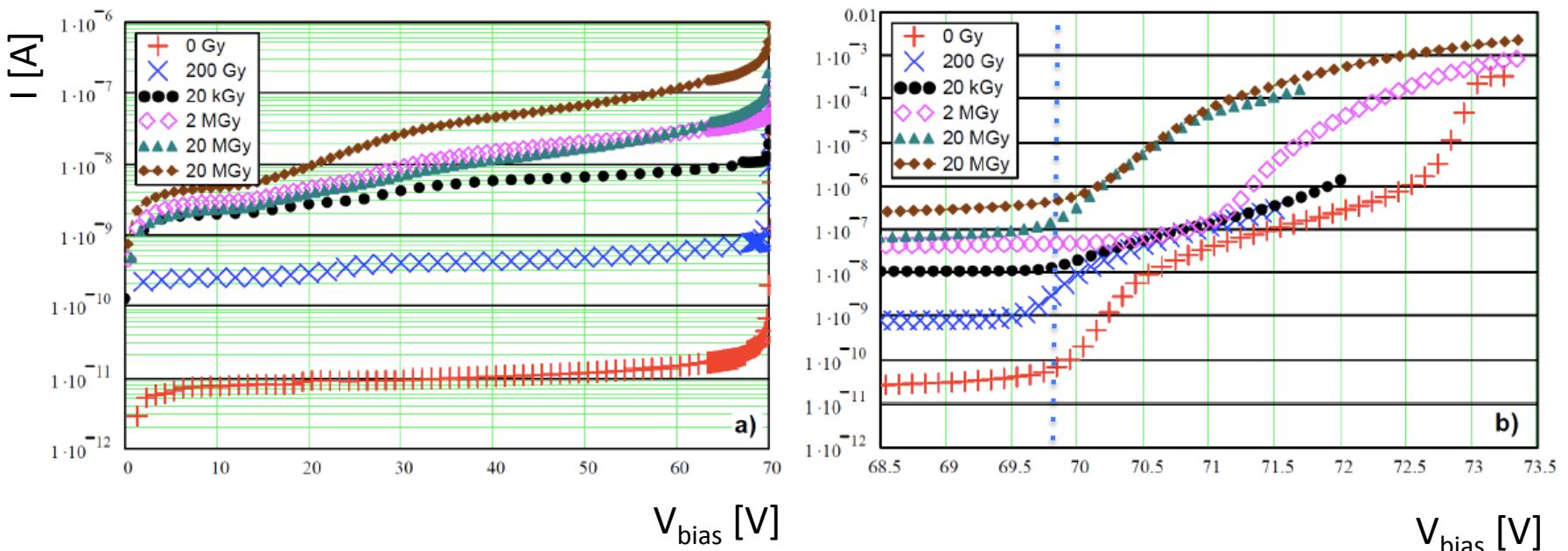
# Effects of X-rays: Dark Current



Hamamatsu SiPM (MPPC 50um pixel) irradiated, not biased:

- 200 Gy and 20 kGy at X-ray tube (Mo target)
- 2 and 20 MGy at PETRA III

X-ray < 300 keV only surface damage  $\rightarrow N_{ox}$  and  $J_{surf}$



Below  $V_{bd}$ :  $I$  increases by  $\times 10^4$  at 20MGy Above  $V_{bd}$ :  $I$  increases x2 from 0 - 200 kGy and by  $\times 10^3$  above 20 MGy

# Effects of X-rays: Gain and $V_{bd}$

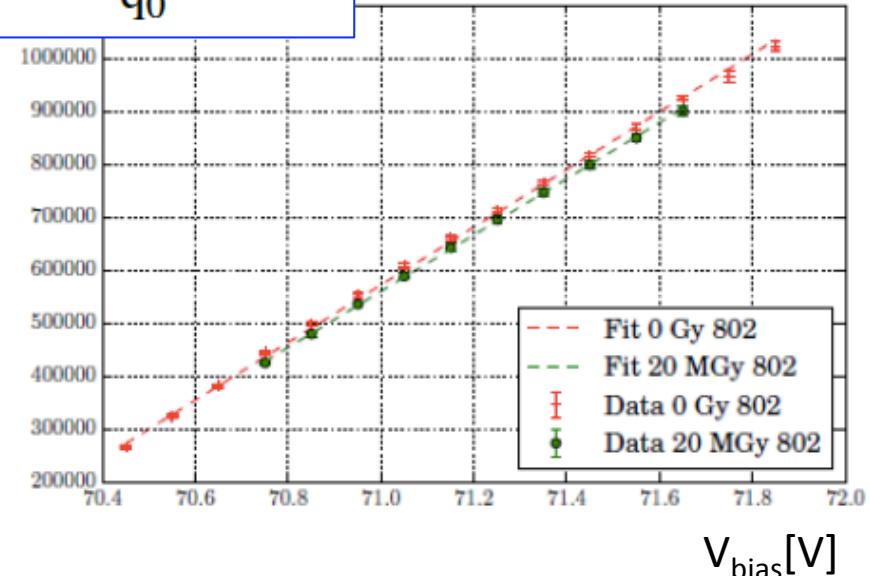
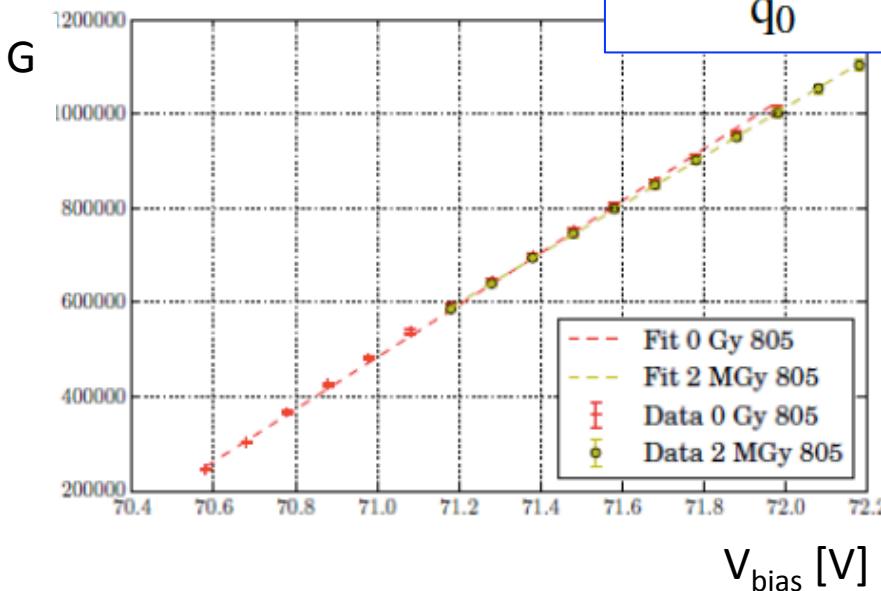


Hamamatsu SiPM (MPPC 50um pixel) irradiated, not biased:

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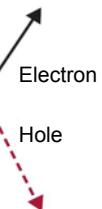
X-ray < 300 keV only surface damage →  $N_{ox}$  and  $J_{surf}$

$$G = \frac{Q_{out}}{q_0} = \frac{C_{pix} \cdot (V_{bias} - V_{bd})}{q_0}$$



- $V_{bd}$ : changes < 50mV for 0 – 20 MGy (compatible with 0: T-dependence)
- Gain: changes < 5% for 0 – 20 MGy (small, probably significant reduction)

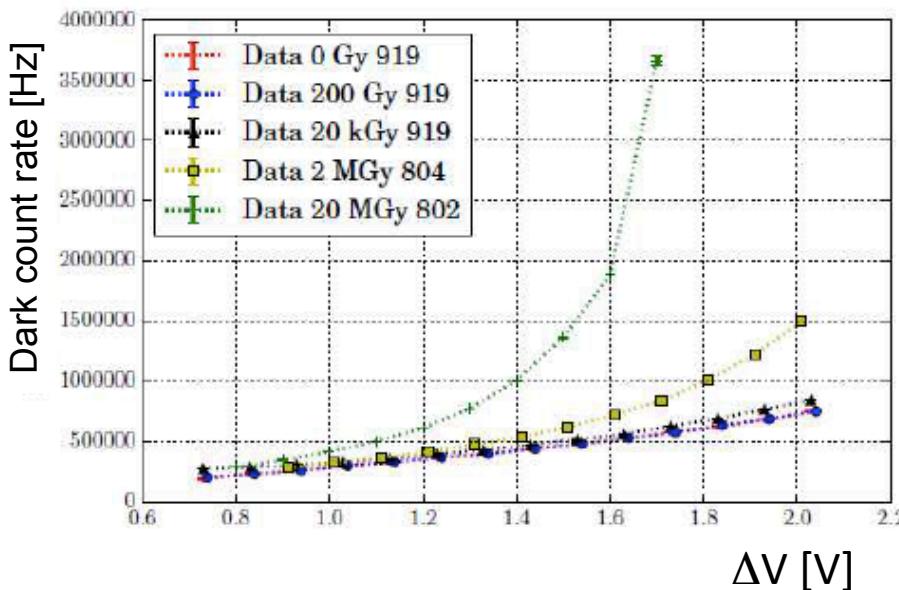
# Effects of X-rays: DCR and correlated noise



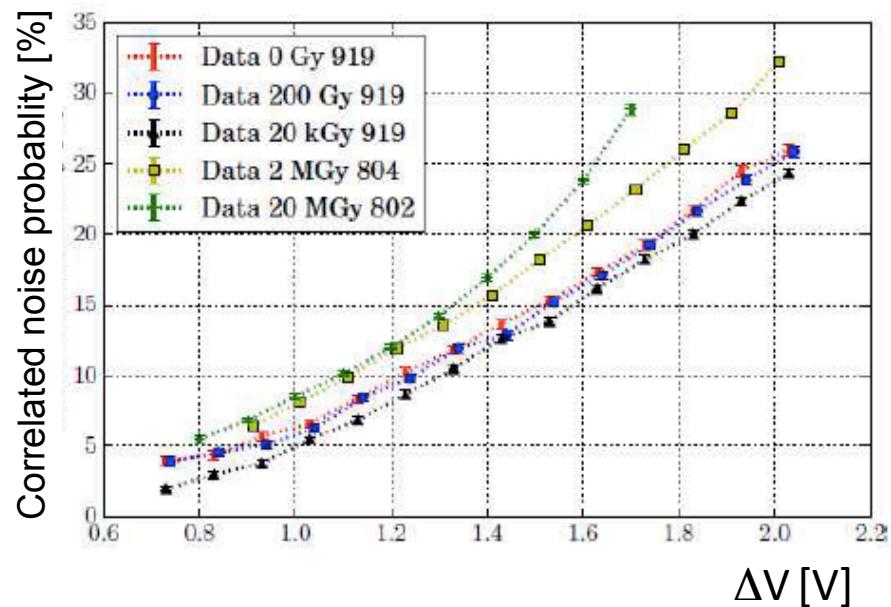
Hamamatsu SiPM (MPPC 50um pixel) irradiated, not biased:

- 200 Gy and 20 kGy at X-ray tube (Mo target)
- 2 and 20 MGy at PETRA III

X-ray < 300 keV only surface damage →  $N_o x$  and  $J_{surf}$



- small increase ~10% for 0-20 kGy
- increase by x3 for  $V_{ex} > 1.5$  V and 20 MGy
- rapidly increasing with  $\Delta V$
- maximum useful gain limited



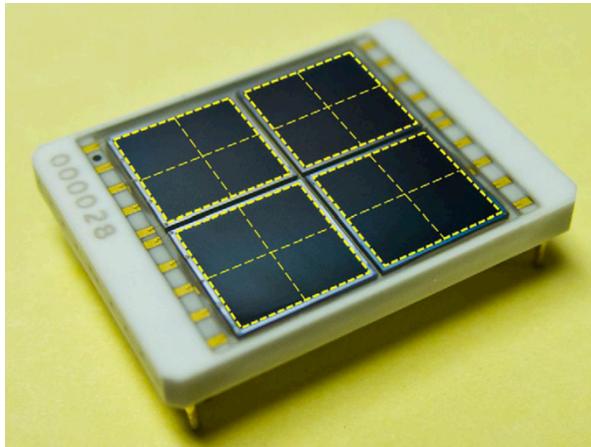
- negligible change for 0-20 kGy
  - unexpected increase for > 2 Mgy
- Note: correlated noise includes XT and after-pulse



## Bulk damage in silicon photo-multipliers

# Effects of neutrons

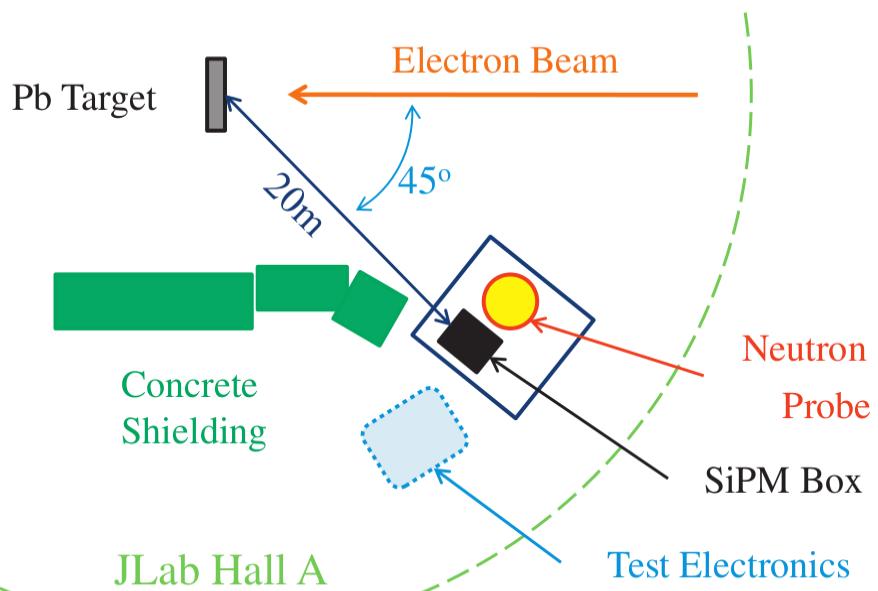
Y. Quiang et al., *Radiation hardness test of SiPMs for the J-Lab Hall D Barrel Calorimeter*, Nucl. Inst. And Meth. A 698 (2013) 234-241



J-Lab Hall D Barrel Calorimeter:  
SiPM arrays coupled to scintillator  
Test radiation hardness of SiPMs to neutrons

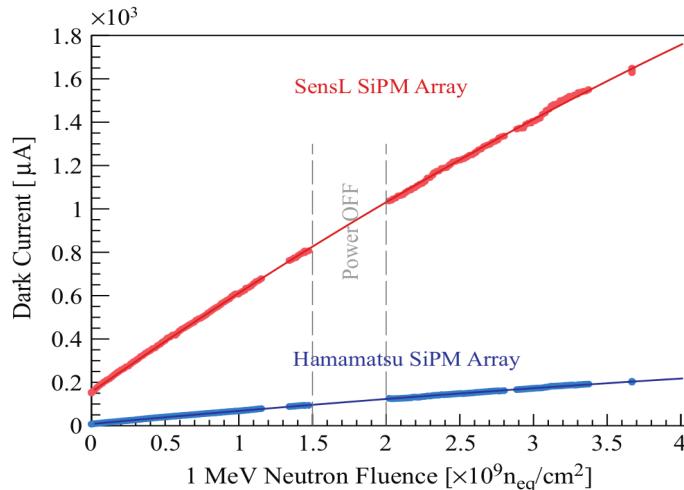
1 GeV e- beam against 0.5 mm Pb target :

- One array from Hamamatsu
- One array from SensL
- Monitored during irradiation
  - Operated at fixed gain of  $0.75 \times 10^6$
- Total final dose:  $3.7 \times 10^9 \text{ n}_{\text{eq}}/\text{cm}^2$ 
  - 13 years of calorimeter operation



# Effects of neutrons: DCR and response

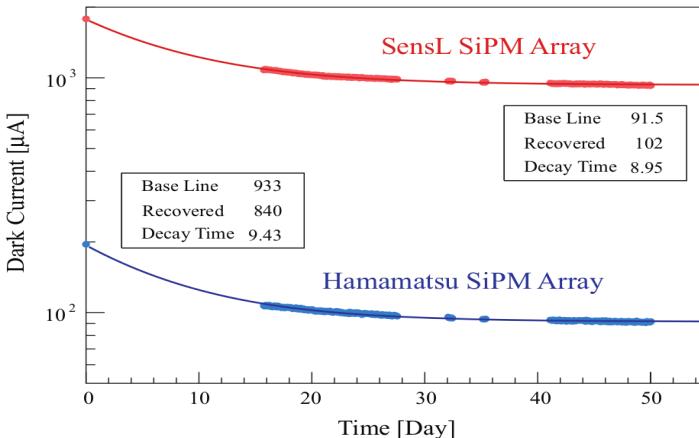
## Increase Dark Count Rate



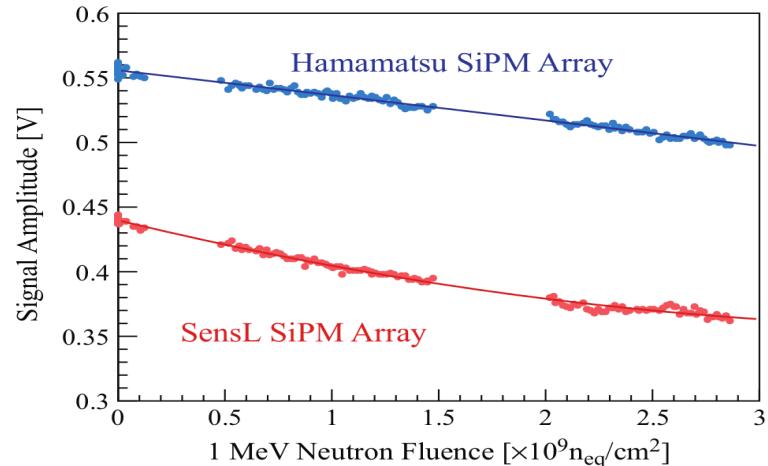
R.T. annealing



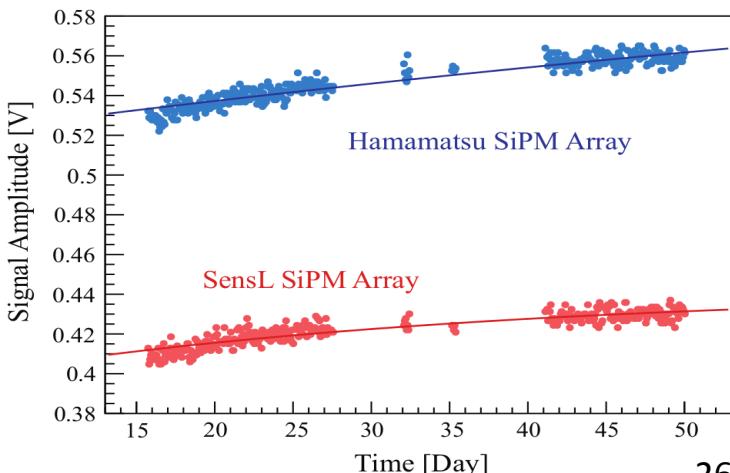
~50% recovery



## Signal loss

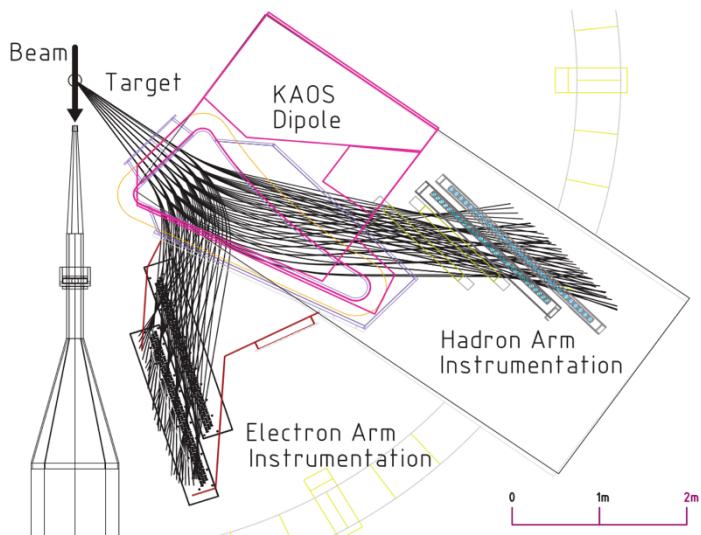
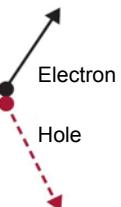


~100% recovery



# Effect of high energy electron irradiation

S. Sánchez Majos et al. *Noise and radiation damage in silicon photomultipliers exposed to Electromagnetic and hadronic radiation*, Nucl. Inst. Meth.A 602(2009)506–510



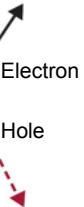
## KAOS Spectrometer in Mainz

- Two planes of fiber arrays
- SiPM candidate for fiber read out (Photonique):
  - $1 \times 1 \text{ mm}^2$
  - 500 pixels
  - green sensitive ( $\text{PDE} = 40\% \text{ at } \lambda = 560 \text{ nm}$ )
- Electron arm subject to mix of electrons and hadrons

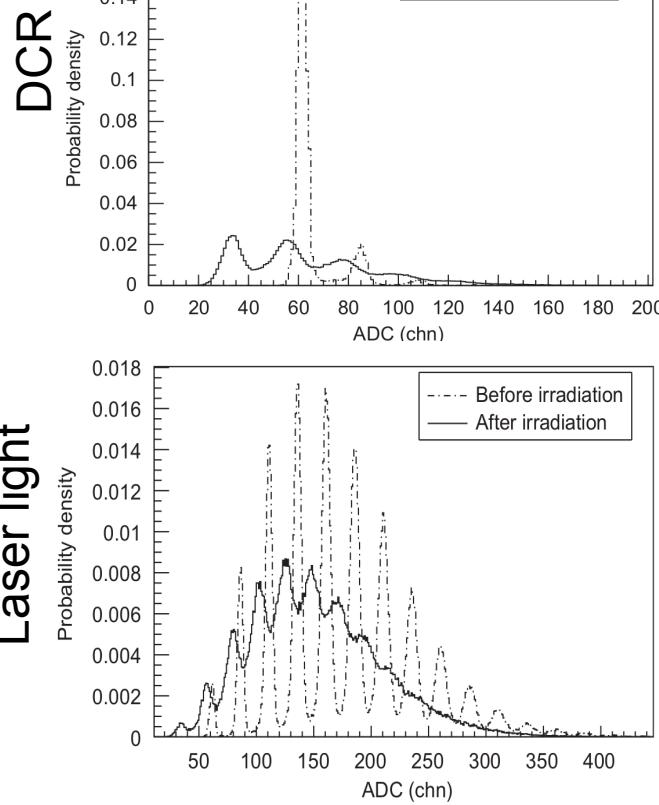
## Irradiation with:

- 14 MeV electrons (NIEL:  $1.1 \times 10^{-4} \text{ MeV cm}^2/\text{g}$ )
  - total fluences:  $3.1 \times 10^9 - 3.8 \times 10^{10} \text{ electrons/mm}^2$
- mixed hadronic and electromagnetic radiation (to simulate hall irradiation)
  - 10  $\mu\text{A}$  electron beam current
  - Carbon target

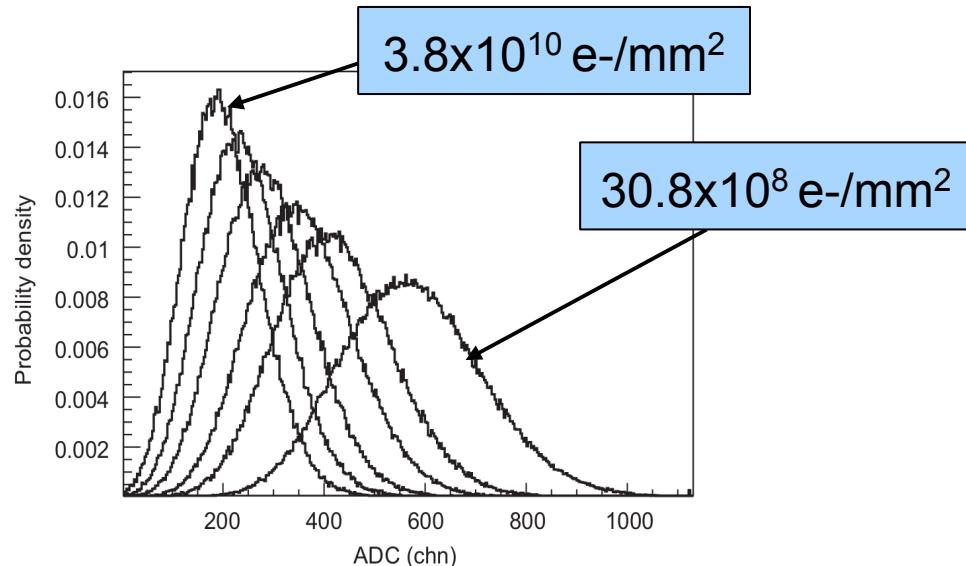
# Effect of high energy electron irradiation



Fluence:  $3.1 \times 10^9 \text{ e-/mm}^2$

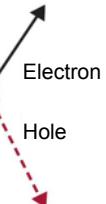


- Pedestal shift
  - Increment of leakage current
- Change in relative peak height
  - Increment of DCR
- Peak broadening
  - Increment of noise
- No peak separation for higher fluences



Response at fixed light intensity decreases with fluence

# Effect of proton irradiation



CMS Collaboration (P. Bohn *et al.*), *Radiation Damage Studies of Silicon Photomultipliers*, Nucl.Instrum.Meth. A598 (2009) 722-736

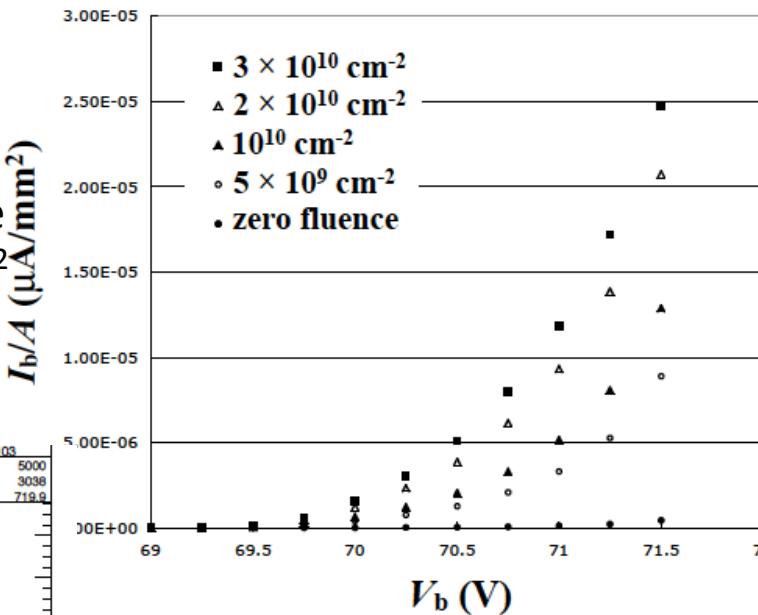
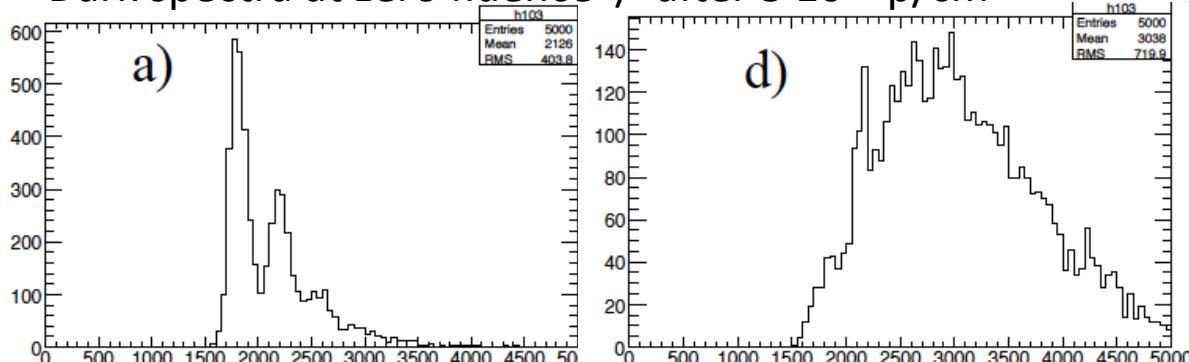
In preparation for the high luminosity CMS upgrade various SiPMs were tested:  
FBK (1 mm<sup>2</sup> and 6.2 mm<sup>2</sup>), CPTA (1 mm<sup>2</sup> and 4.4 mm<sup>2</sup>), MPPC (1 mm<sup>2</sup>).

## Irradiation with:

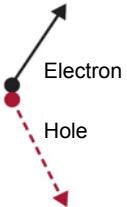
212 MeV protons up to  $3 \times 10^{10}$  p/cm<sup>2</sup>, at fixed bias

- Leakage current increase due to random pixel noise
- Signal response drop by 15% - 50% for  $3 \times 10^{10}$  p/cm<sup>2</sup>  
(FBK 1.0 mm<sup>2</sup> only 4%)

Dark spectra at zero fluence / after  $3 \times 10^{10}$  p/cm<sup>2</sup>



# Concluding remarks



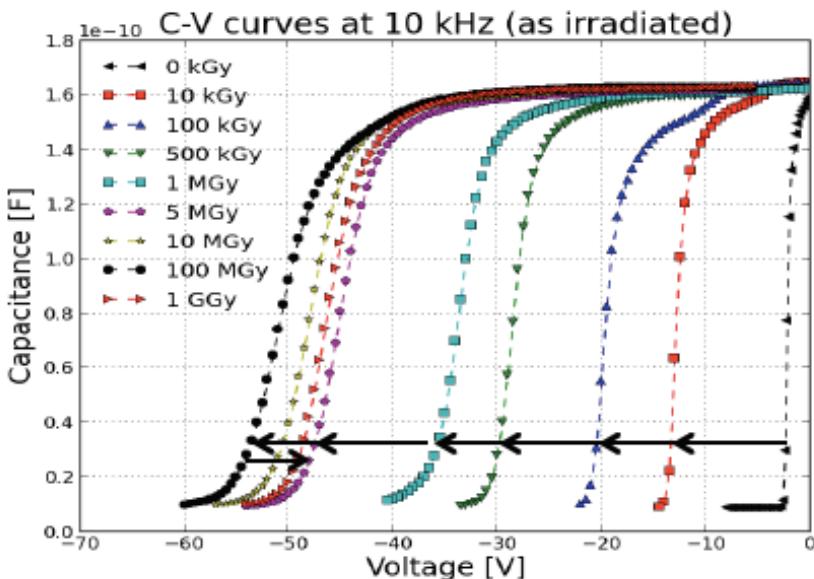
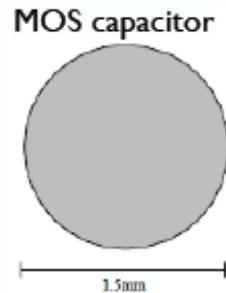
- SiPMs are widely used photo-detectors in HEP and medical detectors
- Up to now limited investigation of radiation damage in SiPM is available
- Mainly experimental observations / little fundamental studies to guide design optimization
- Some topics for further investigation:
  - Separation of surface and bulk damage
  - Optimization of  $\text{SiO}_2$  layer
  - Understanding of bulk damage and impact on design
  - Link between trapping and after-pulse
  - ...



backup

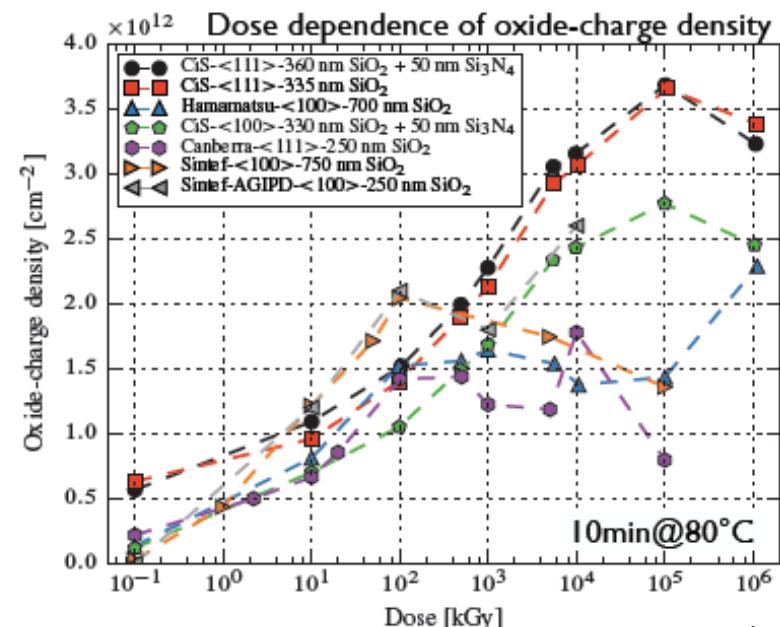
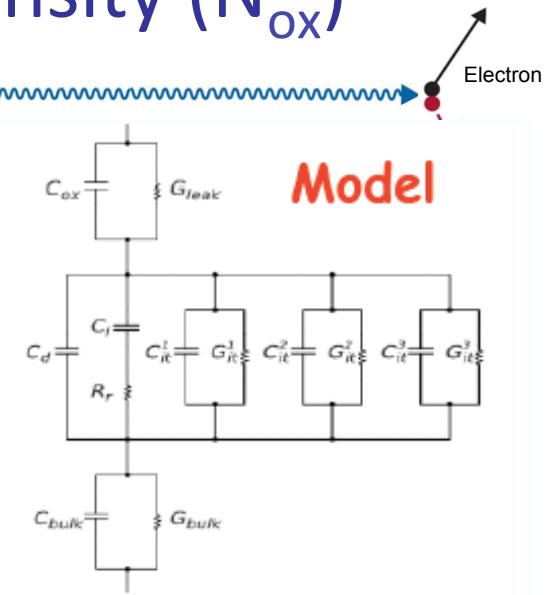
# Measurement: Oxide-charge density ( $N_{ox}$ )

- Test structure:  
**MOS capacitors from 4 different vendors**
- Measure: C/G-V vs. f (1 kHz - 1 MHz)
- Analysis: RC model



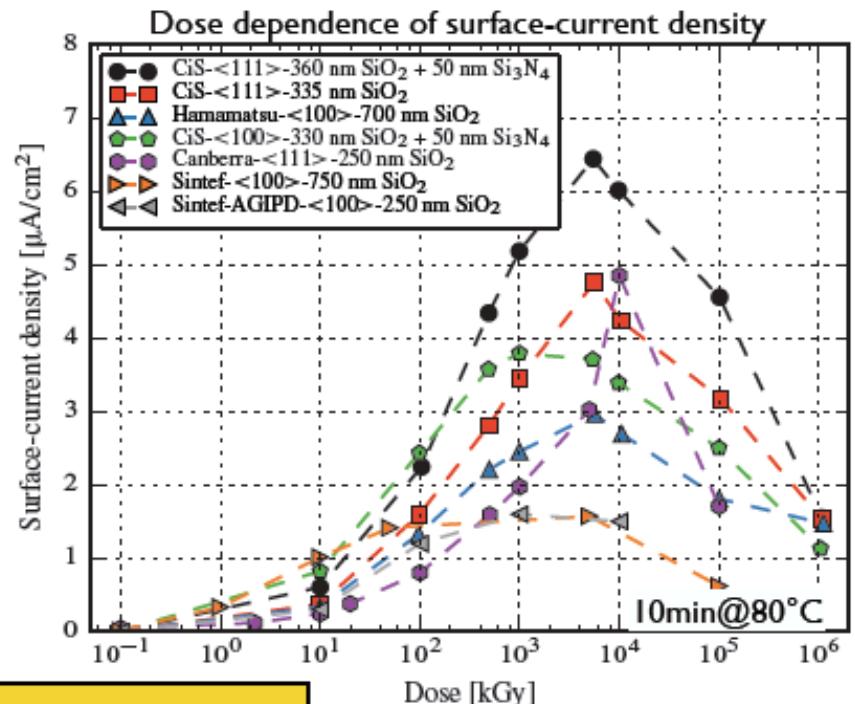
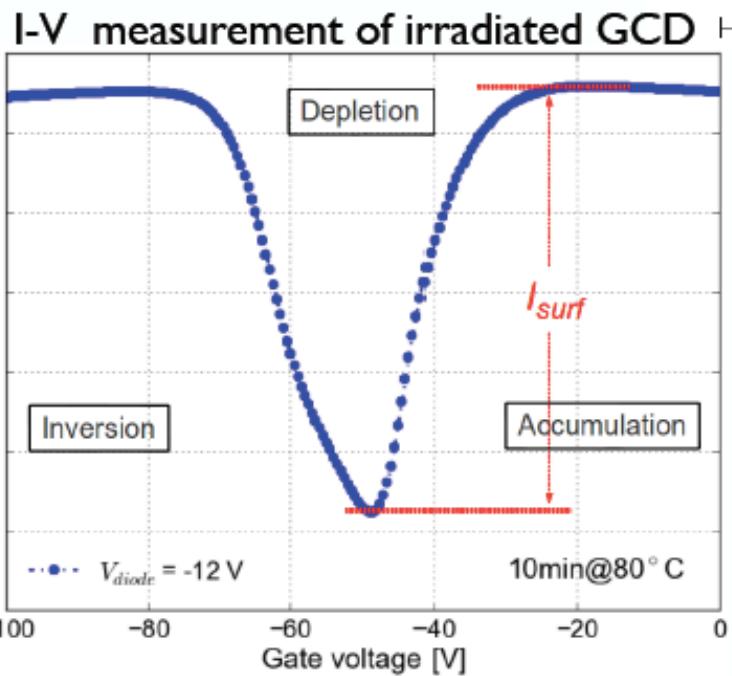
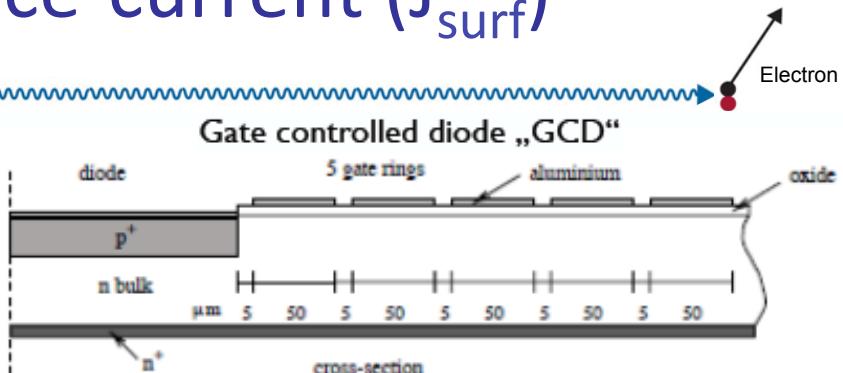
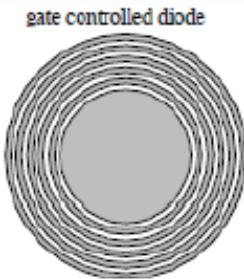
- $N_{ox} \propto$  flatband voltage shift

Oxide-charge densities saturate!!!  
(max. value:  $N_{ox} = 1.5 - 4 \cdot 10^{12} \text{ cm}^{-2}$ )



# Measurement: Surface-current ( $J_{\text{surf}}$ )

- Test structure:  
**Gate controlled diodes**  
from 4 different vendors
- Measure: I-V

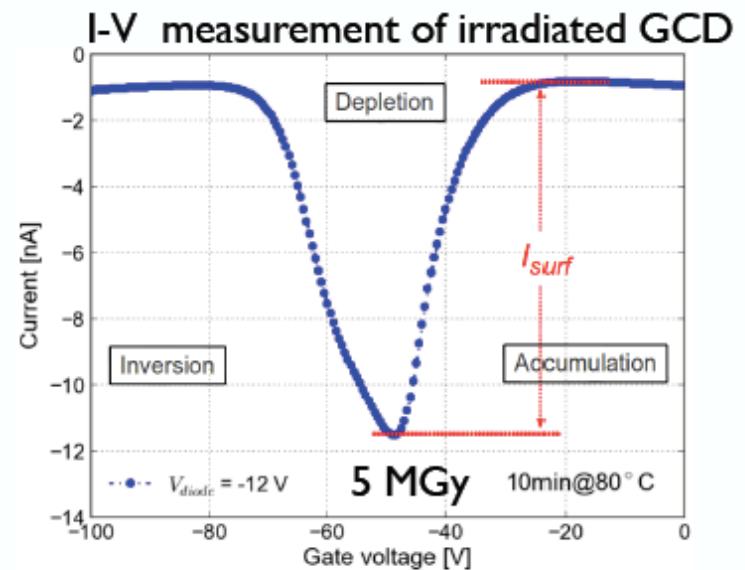
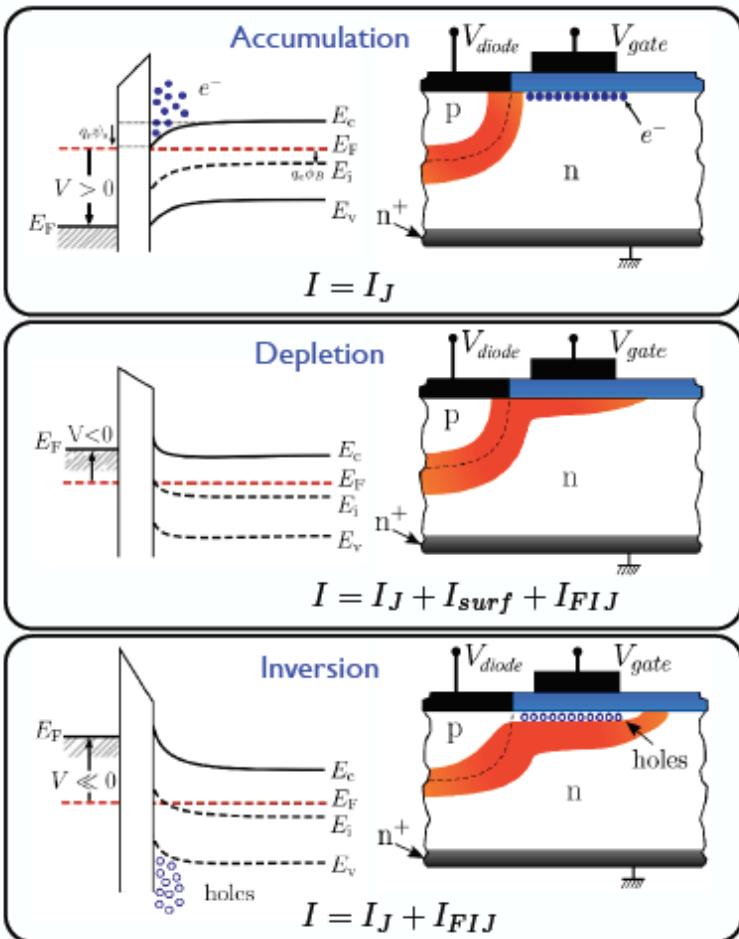


Surface-current densities saturate  
(decrease?) with dose  
(max. value:  $J_{\text{surf}} = 1.5 - 6 \mu\text{A}/\text{cm}^2$ )

# X-Ray damage: $J_{surf}$



- Surface current density  $J_{surf}$  from GCD:
  - Measure I-V curve
  - $J_{surf}$  dominated by mid-gap traps

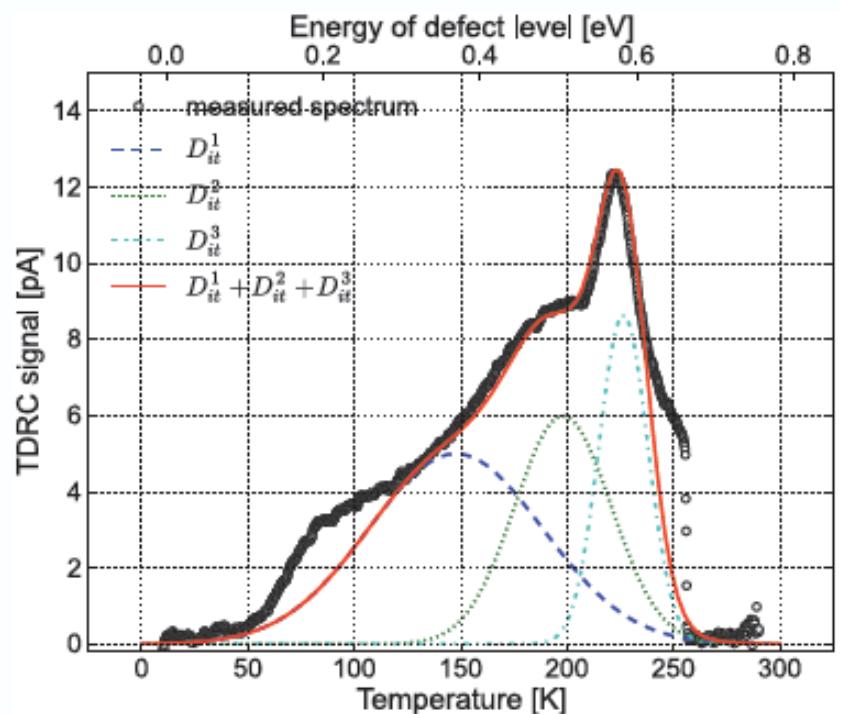


- Comments on  $J_{surf}$  measurements:
  - For high  $J_{surf}$  voltage drop along surface
    - Si-SiO<sub>2</sub> interface only partially depleted
  - Si-SiO<sub>2</sub> interface states decrease of mobility
  - We do not take into account these effects
    - Measured  $I_{surf}$  = lower limit of surface current

# X-Ray damage: $D_{it}$



- TDRC: Properties of interface traps  
(Thermal Dielectric Relaxation Current)
  - Bias MOS-C in e-accumulation  
→ fill interface traps with electrons
  - Cool to ~10 K  
→ freeze e in traps
  - Bias to inversion and heat up to 290 K
- $I_{TDRC}$  due to release of trapped e's  
 $I_{TDRC}(T) \rightarrow D_{it}(E)$  <sup>\*)</sup>
- $(\text{Energy levels} + \text{widths} + \text{densities})_{it}$



Parameterized by 3 states  
Interpretation not unambiguous !

<sup>\*)</sup> Temperature T →  $E_c - E_{it}$  (T dependence of Fermi level)

