



# Introduction to Synchrotron Radiation Detectors

Heinz Graafsma

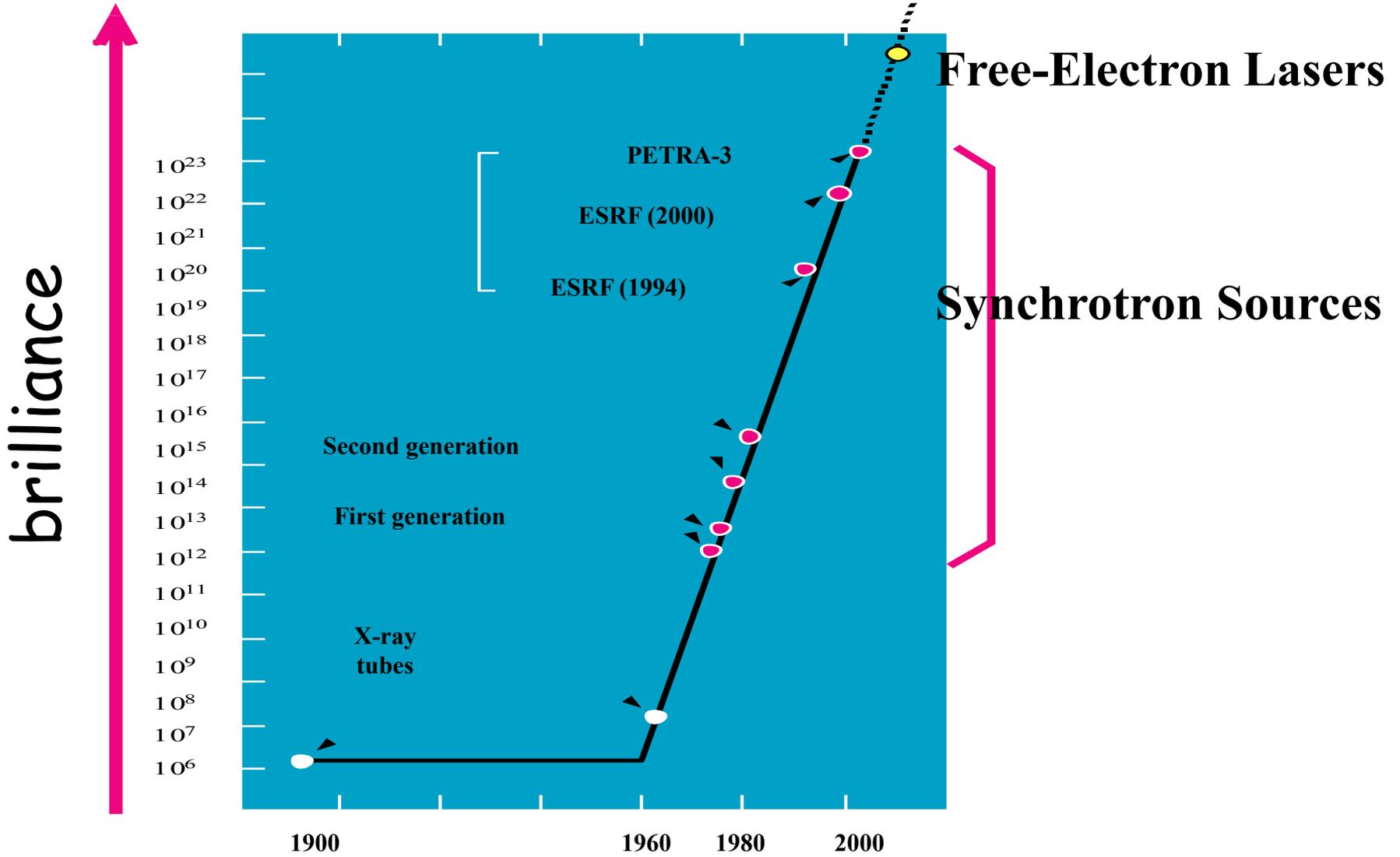
Photon Science Detector Group

DESY-Hamburg; Germany

[heinz.graafsma@desy.de](mailto:heinz.graafsma@desy.de)



# The Detector Challenge:

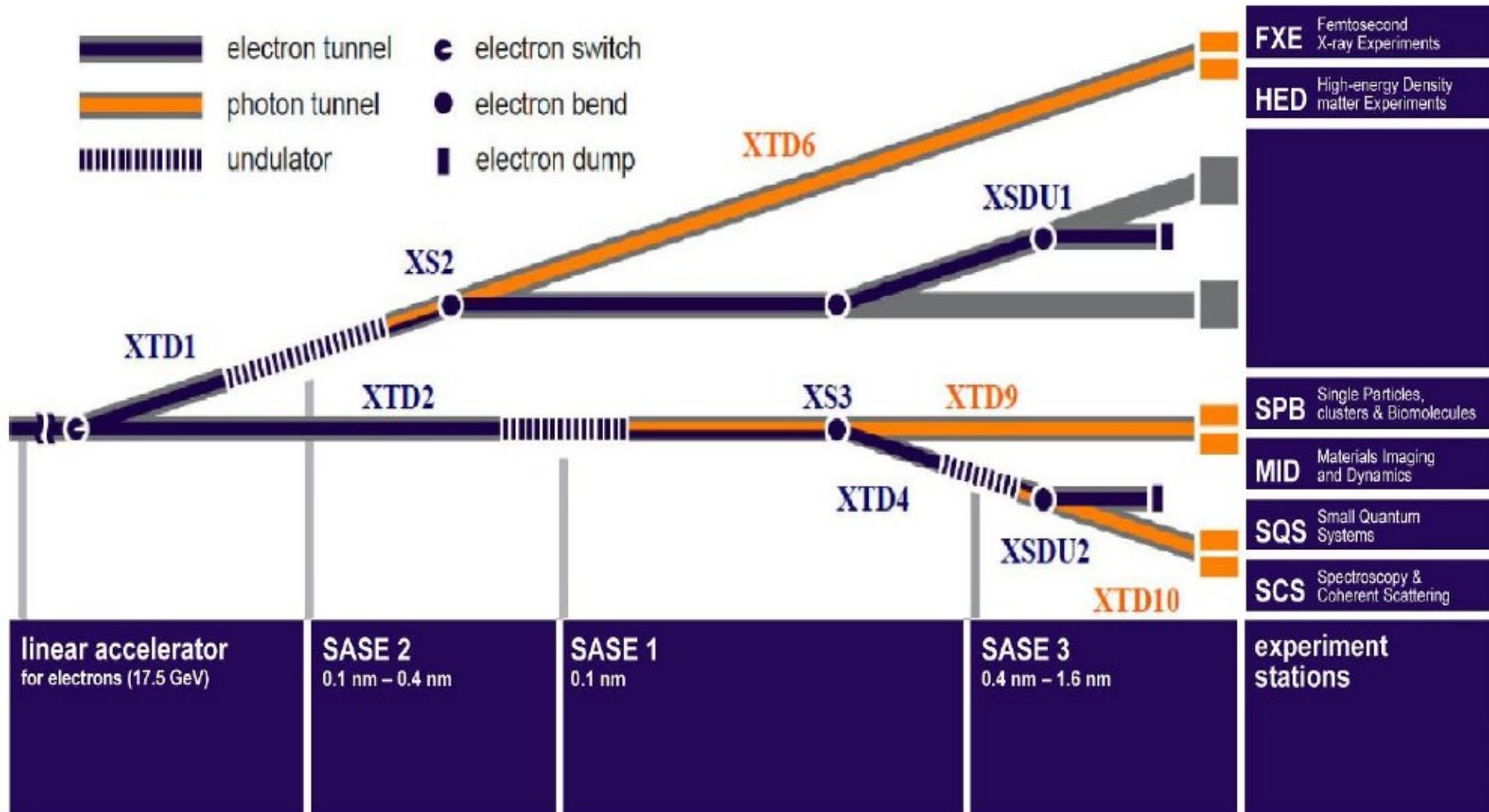






# XFEL Beamline Layout

- electron tunnel
- photon tunnel
- undulator
- electron switch
- electron bend
- electron dump





# The Detector Challenge:

- **Spectroscopy** (determine energy of the X-rays):
  - meV – 1 keV resolution
  - time resolved (100 psec) – static
- **Imaging** (determine intensity distribution)
  - Micro-meter – millimeter resolution
  - Tomographic
  - Time resolved
- **Scattering** (determine intensity as function momentum transfer = angle)
  - Small angle – protein crystallography
  - Diffuse – Bragg
  - Crystals - liquids



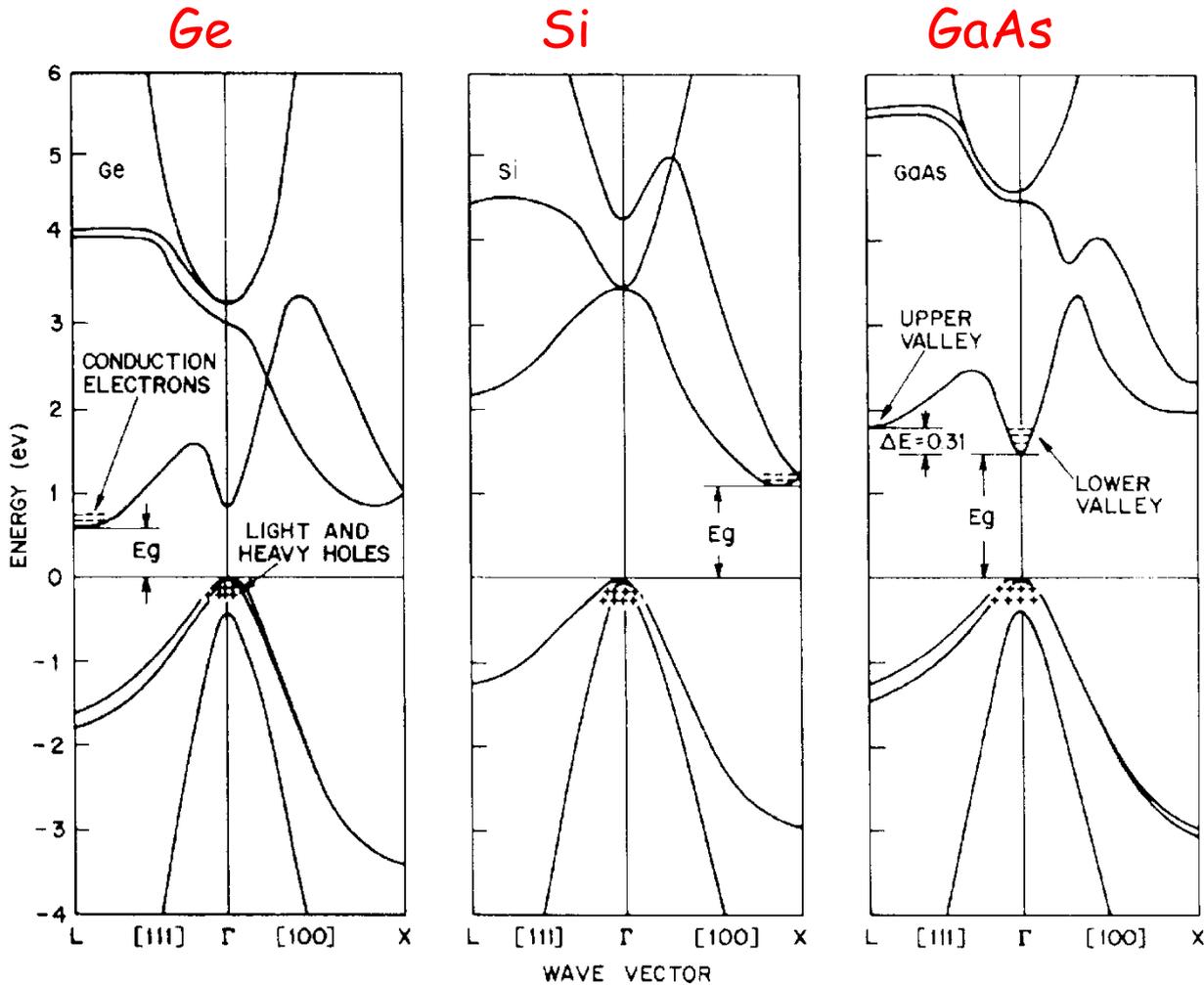
# What are the basic principles ?

1. In order to detect you have to transfer energy from the particle to the detector
2. X-ray light is quantized (photons)
3. A photon is either fully absorbed or not at all (no track like for MIPs)
4. The energy absorbed is transferred into an electrical signal and then into a number (digitized).





# Band structure (3)



$E_g = 0.7 \text{ eV}$

$E_g = 1.1 \text{ eV}$

$E_g = 1.4 \text{ eV}$

Indirect band gap

Direct band gap



What would you like to know about your X-rays?

1. Intensity or flux (photons/sec)
2. Energy (wavelength)
3. Position (or mostly angles)
4. Arrival time (time resolved experiments)
5. Polarization

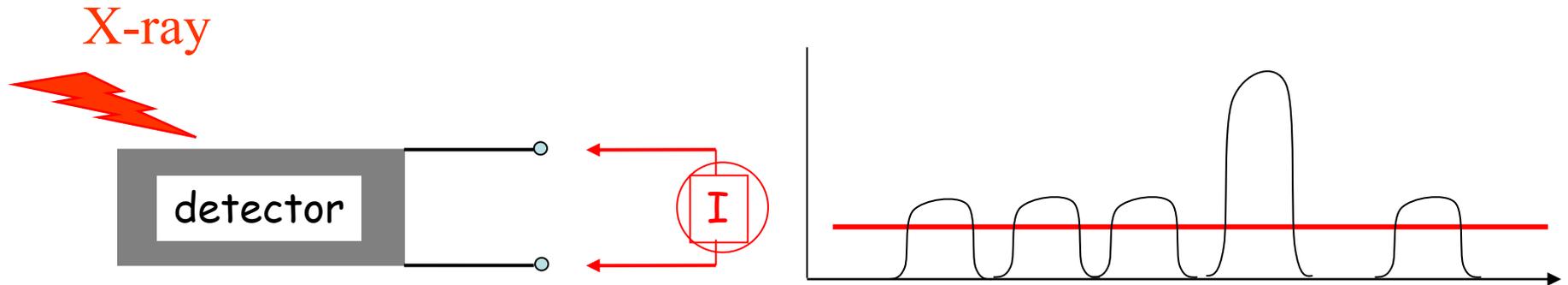


# 4 modes of detection

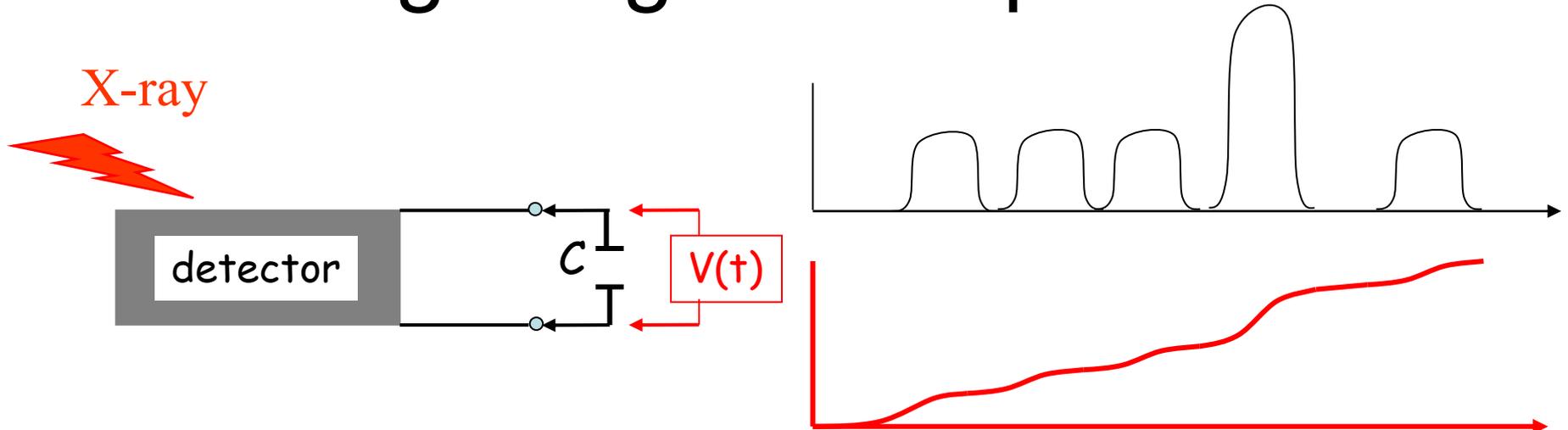
1. Current (=flux) mode operation
2. Integration mode operation
3. Photon counting mode operation
4. Energy dispersive mode operation



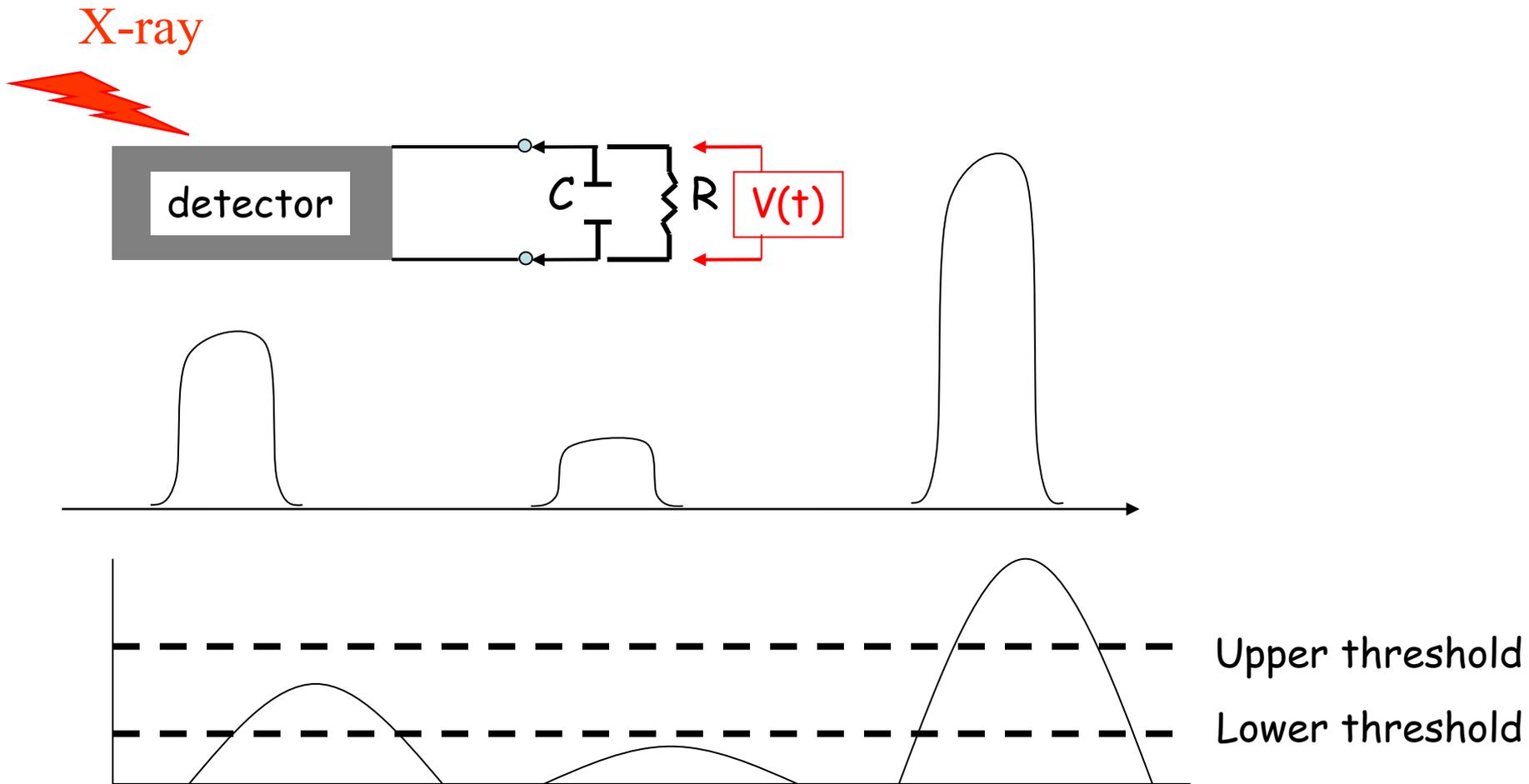
# Current mode operation



# Integrating mode operation

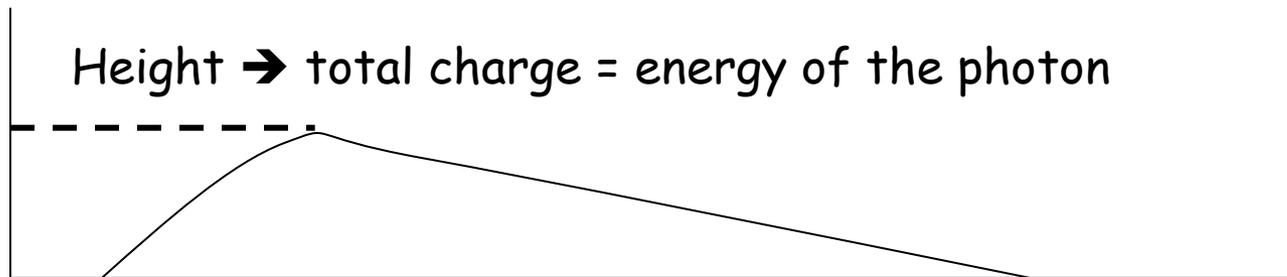
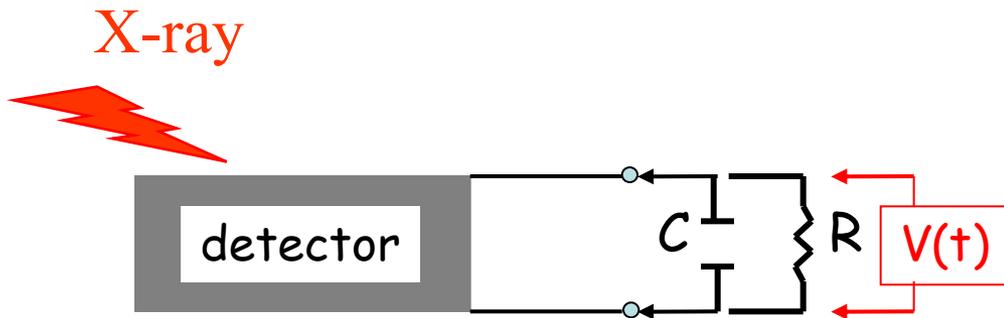


# Photon counting mode





# Energy dispersive mode





# Some general detector parameters

- **QE** = quantum efficiency = fraction of incoming photons detected (<1.0). You want this to be as high as possible.
- **DQE** = detective quantum efficiency =

$$\frac{(signal/noise)_{out}}{(signal/noise)_{in}} \leq 1.0$$

You can never increase signal, nor decrease noise! So signal to noise will always degrade in the detector. (NB: **signal to noise is the most important parameter** when you measure something!)

- **Gain** = relation between your signal strength (V, A, **ADU**) and the number of photons.



# Some more parameters for 2D systems

- Point Spread Function (**PSF**) (Line spread function (LSF) or spatial resolution):  
A very small beam (smaller than the pixel size) will produce a spot with a certain size and shape. Very important are the FWHM; and the tails of the PSF.  
This is experimentally difficult → use sharp edge and LSF  
Note: pixel size is not spatial resolution! (but should be close to it in an optimal design).



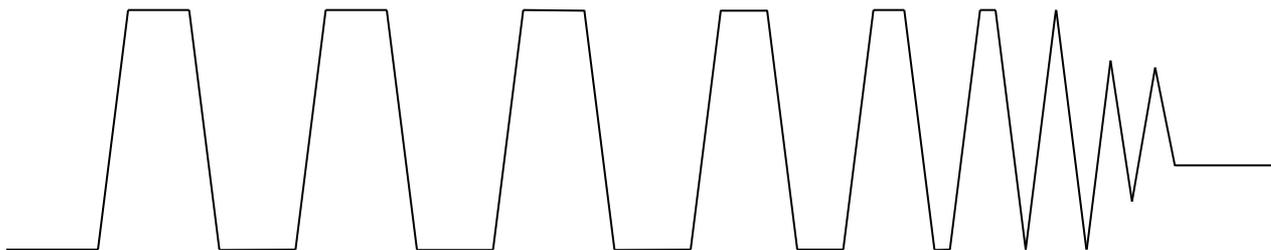
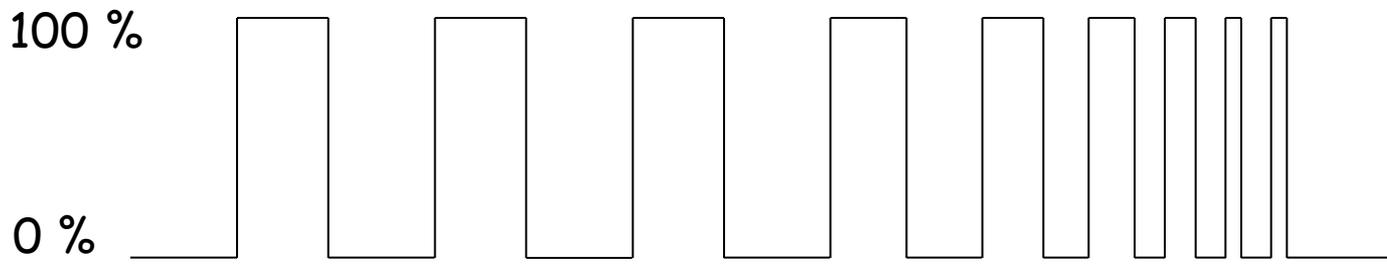
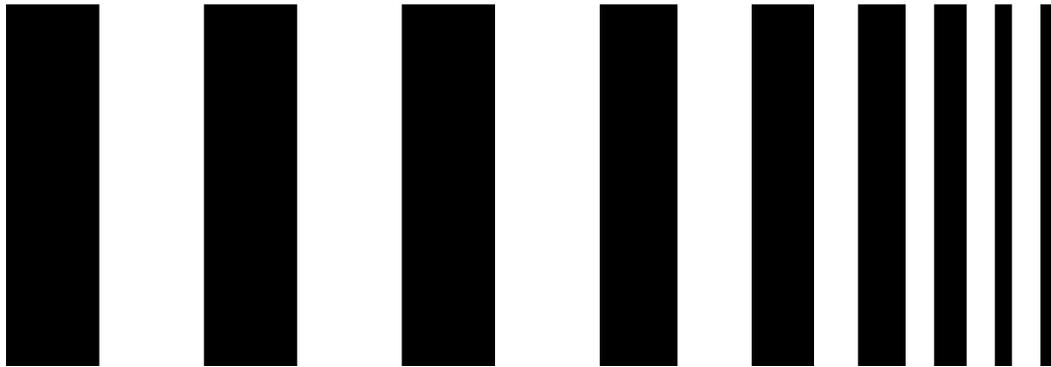
# Some more parameters for 2D systems

- Modulation Transfer Function (**MTF**):  
How is a spatially modulated signal (line pattern) recorded (transferred) by the detector?

$$\textit{Modulation} \equiv \textit{contrast} \equiv \frac{\textit{Max} - \textit{Min}}{\textit{Max} + \textit{Min}}$$

This depends on the frequency.

Is directly related to the LSF and the DQE





# Some more parameters for 2D systems

- Modulation Transfer Function (**MTF**) Example

Ideal: 
$$\textit{contrast} \equiv \frac{100 - 0}{100 + 0} = 1.0$$

Effect of noise: 
$$\textit{contrast} \equiv \frac{150 - 50}{150 + 50} = 0.5$$

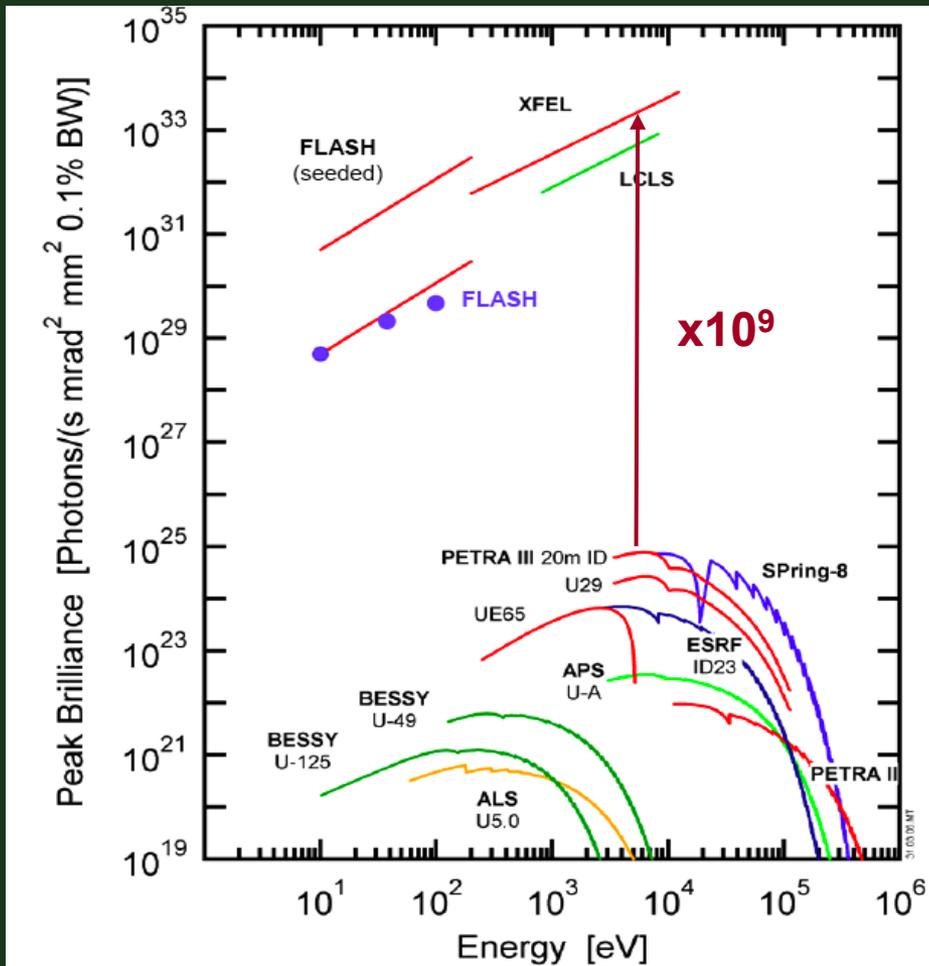
Effect of PSF: 
$$\textit{contrast} \equiv \frac{75 - 25}{75 + 25} = 0.5$$



# FEL Sources vs. Storage Rings

- Pulse length:  $10^3$  shorter (100 fsec vs 100 psec)
  - Emittance:  $10^2$  horizontal, 3 vertical lower
  - Intensity per pulse:  $3 \times 10^2$  higher ( $10^{12}$  ph)
  - Monochromaticity: 10 better
- ➔ Peak brilliance:  $10^9$  higher

# FEL Challenge: Different Science



- Completely new science
- Fast science 100 fsec
- “Single shot” science

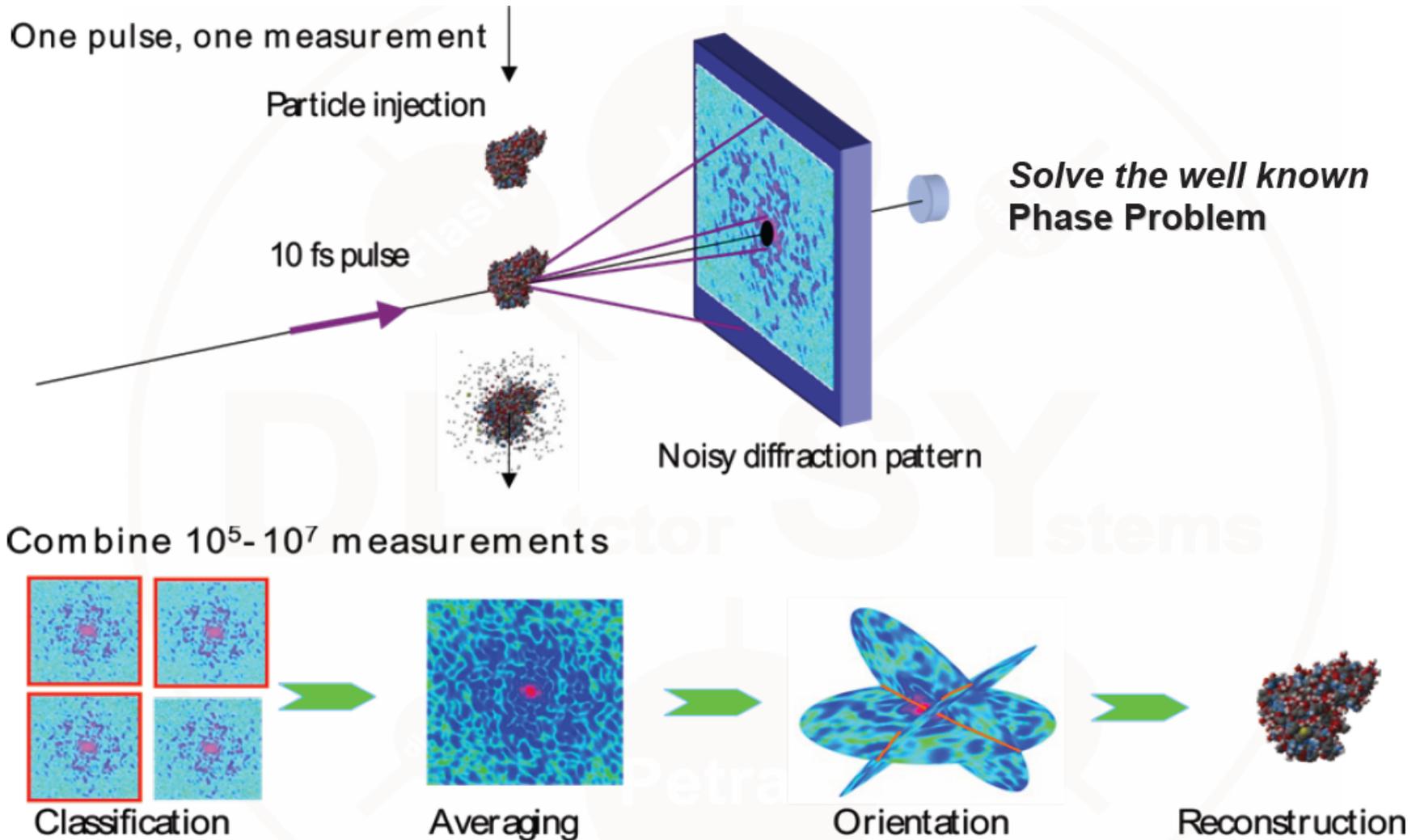


# Consequences for the detector:

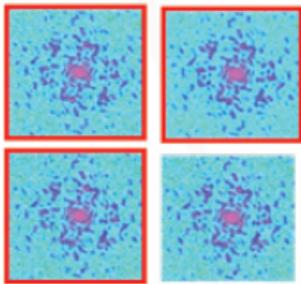
*(H.Graafsma; Jinst, 4, P12011, (2009))*

1. Single shot-science:  $10^{12}$  ph in 100 fsec  
→ (complete) ionization of sample;  
followed by coulomb explosion.
- Fortunately scattering is faster: “diffract-and-destroy”. (<50 fsec) (*Nature* **406**, 752, (2000)).
  - Crystal diffraction is “self-gating” (*Nature Photonics*, **6**, 35, (2012)).

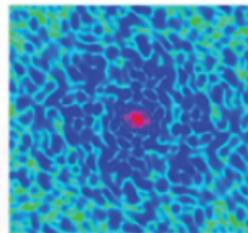
# Single shot imaging...



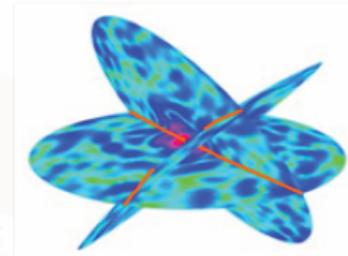
Combine  $10^5 - 10^7$  measurements



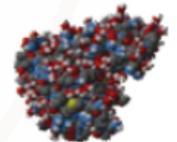
Classification



Averaging



Orientation



Reconstruction



# Consequences for the detector:

1. Single shot-science:  $10^{12}$  ph in 100 fsec → (complete) ionization of sample; followed by coulomb explosion.
  - Fortunately scattering is faster: “diffract-and-destroy”. (<50 fsec) (*Nature* **406**, 752, (2000)).
  - Crystal diffraction is “self-gating” (*Nature Photonics*, **6**, 35, (2012)).
2. Central hole in detector & no beamstop:  $10^{12}$  ph @ 12 keV → 1K rise in  $\text{mm}^3$  Cu → 3000 K per bunch train + huge background

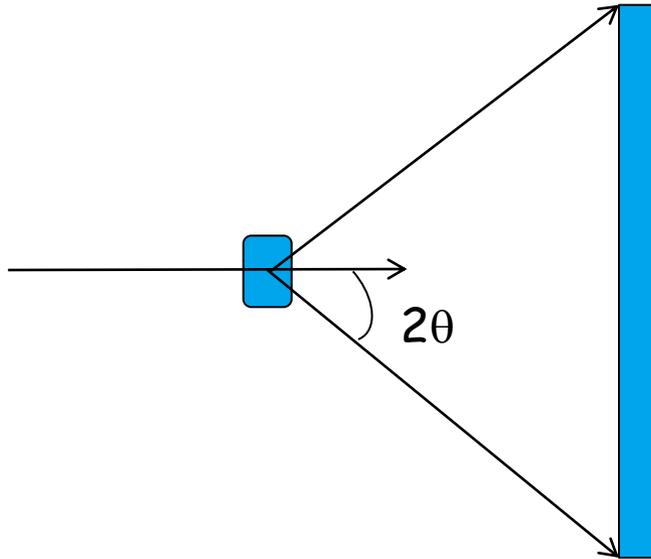
# Radiation doses: worst case (?)

- > 5000 h User-operation per year
  - > Undulator shared between 2 experiments → 2500 hrs/exp./year
  - > Data taking 50% (rest alignment etc.) → 1250 hrs/year
  - > Each branch can take ½ of the load: 15000 pulses/sec
    - $6.75 \cdot 10^{10}$  pulses/year
  - > Certain experiments expect  $5 \cdot 10^4$  photons per pixel (200  $\mu\text{m}$ ) per pulse. Small angle and liquid scattering always same place on detector
    - $3.4 \cdot 10^{15}$  photons/year =  $10^{16}$  ph/3 years
- (@ 12 keV → silicon surface dose of 1 Giga Gray!!!)



## Angular coverage / detector size:

- > 12 keV = 0.1 nm in order to study features (d) to atomic resolution.
- > Bragg's law ( $2d\sin(\theta) = \lambda$ )  $\rightarrow 2\theta = 60$  degrees  $\rightarrow 120$  degrees total



Liquid scattering: momentum transfer  $10 \text{ \AA}^{-1} \rightarrow 200$  degrees  $\rightarrow$  back scattering



# Angular resolution 2 examples:

## Coherent Diffractive Imaging (CDI):

> 0.1 nm spatial features:  $d_{\min}$

> 100 nm samples (e.g. virus):  $D$

→ Nyquist → >2000 sampling points (pixels) → 0.5 mrad

$$\Delta 2\theta = d_{\min} \times \text{asin}(\lambda/2d_{\min}) / 2D$$

## X-ray Photon Correlation Spectroscopy:

Speckle size:  $\Theta_s = \lambda/D$ ,  $D$  is sample or beam size

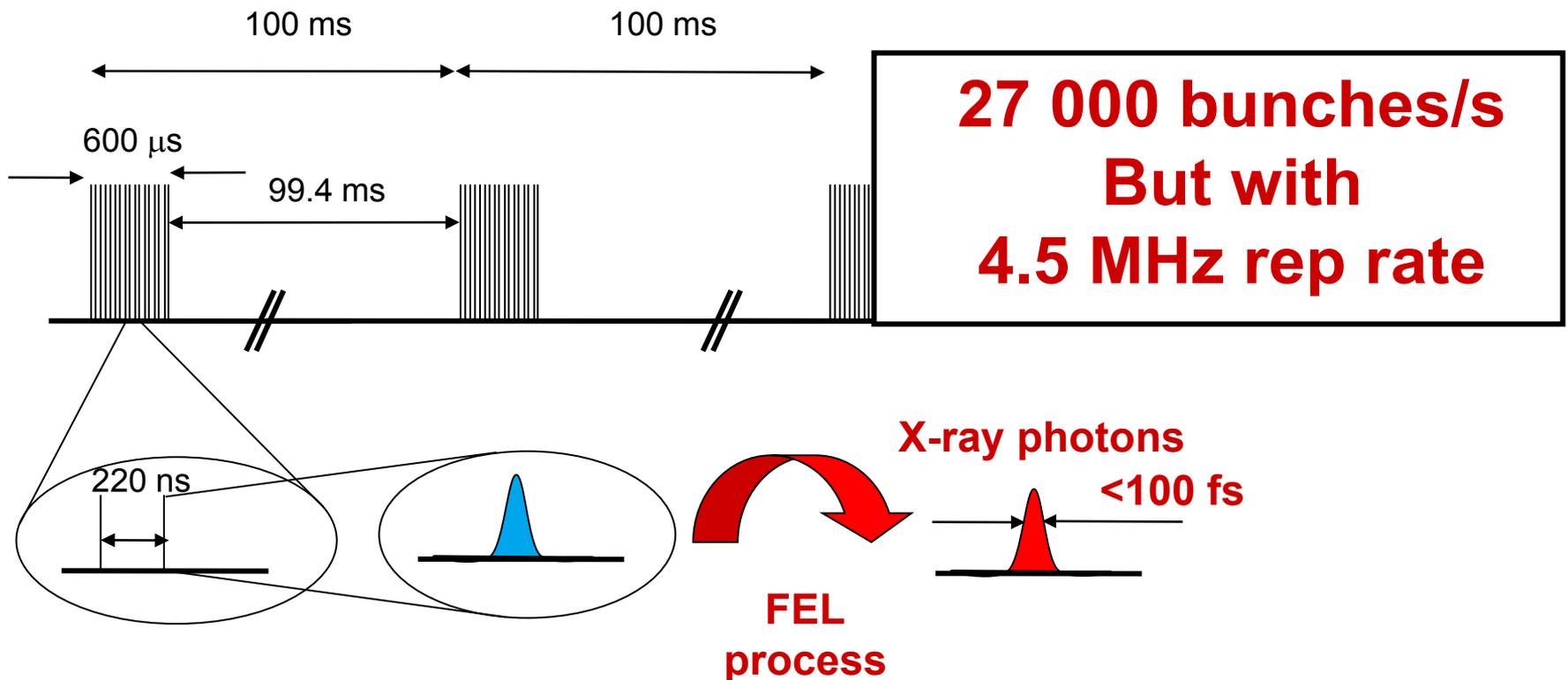
Compromise between sample heating (large beam) and speckle size (small beam)

25  $\mu\text{m}$  beam at  $\lambda=0.1$  nm → 4  $\mu\text{rad}$  speckles (80  $\mu\text{m}$  at 20 m)

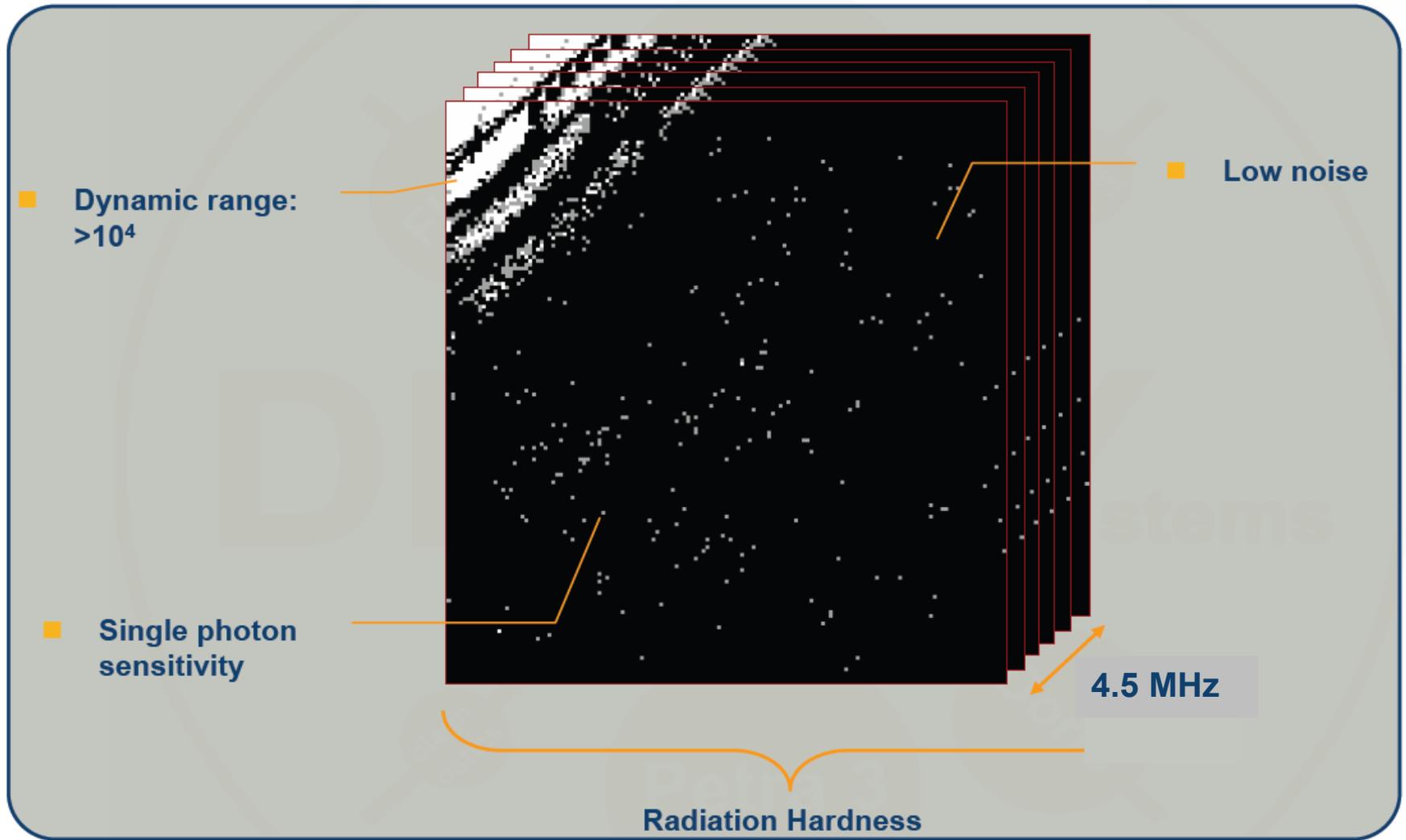


# E-XFEL Challenge: Time structure = difference with “others”

Electron bunch trains; up to 2700 bunches in 600  $\mu\text{s}$ , repeated 10 times per second.  
Producing 100 fsec X-ray pulses (up to 27 000 bunches per second).



# XFEL Detector requirements





# The XFEL solutions: Hybrid Pixel Array Detectors



# Hybrid Pixel Array Detector (HPAD)

## Diode Detection Layer

- Fully depleted, high resistivity
- Direct x-ray conversion
- Silicon, GaAs, CdTe, etc.

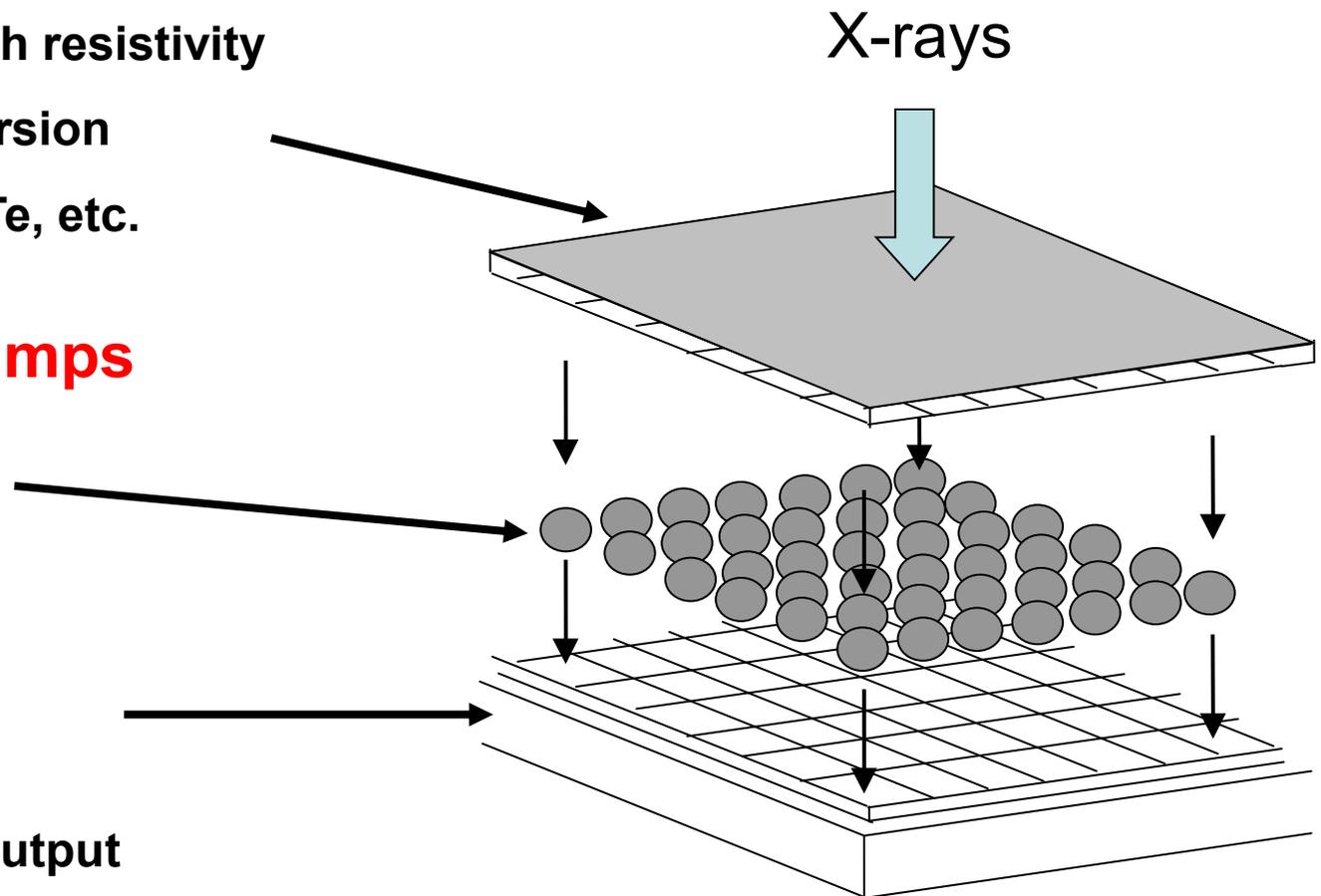
## Connecting Bumps

- Solder or indium
- 1 per pixel

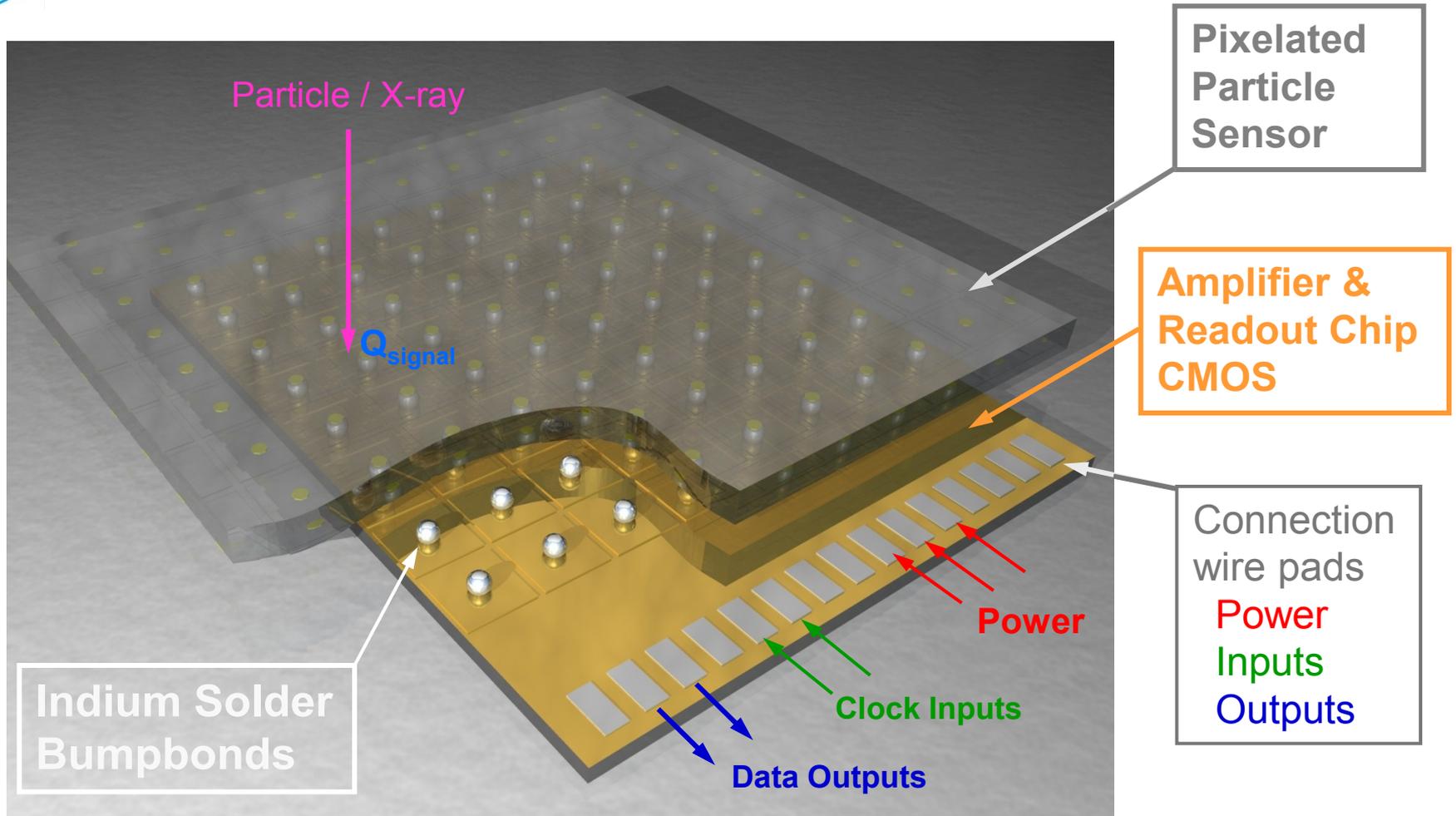
## CMOS Layer

- Signal processing
- Signal storage & output

*Gives enormous flexibility!*

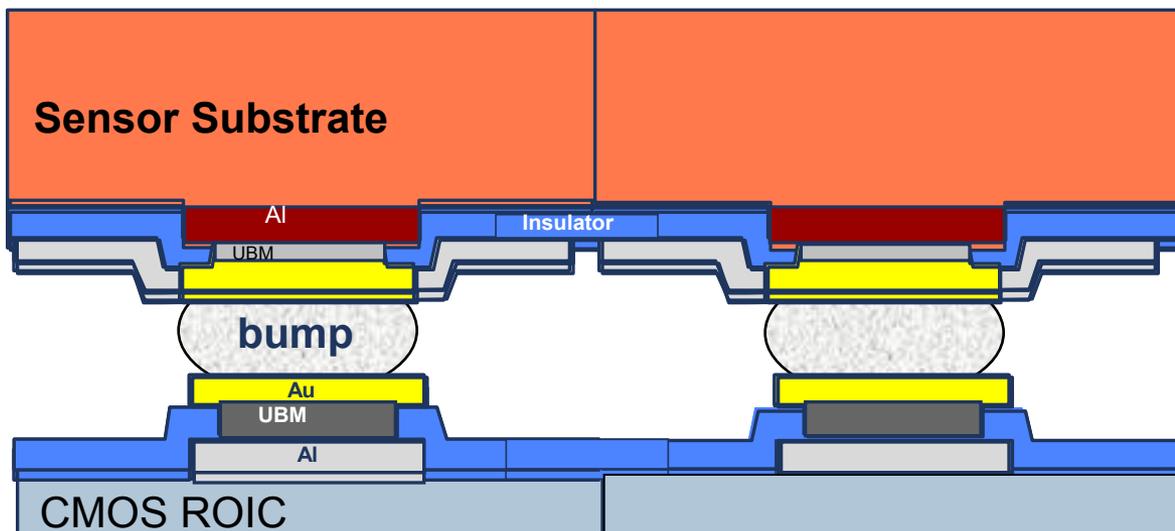
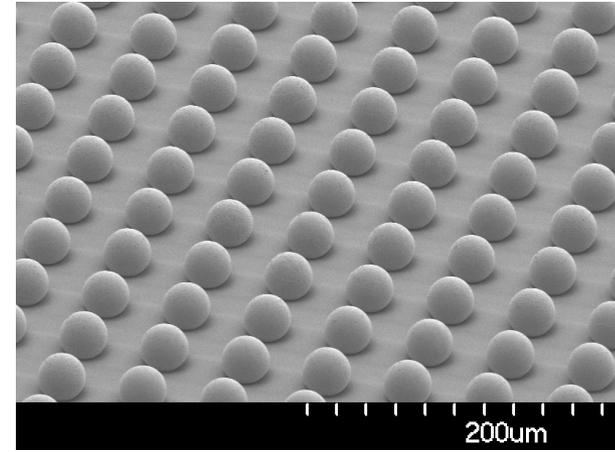
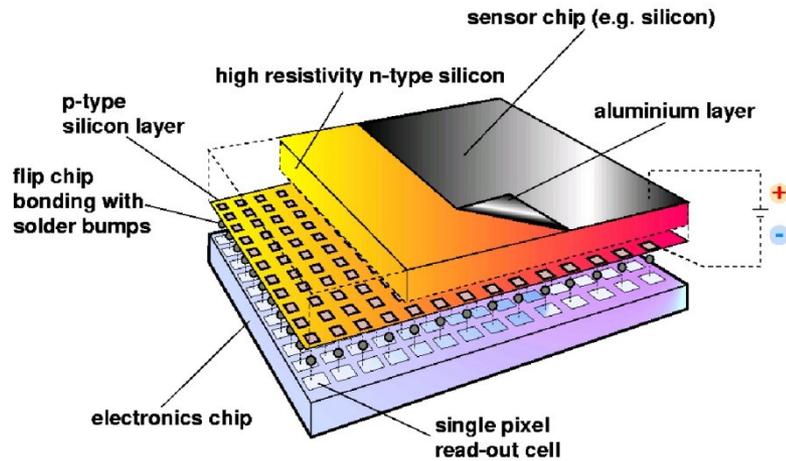


# Hybrid Pixel Detectors



Particle / X-ray → Signal Charge → Electr. Amplifier → Readout → Digital Data

# The new generation: Medipix et al.





# Why are HPADs so popular ?

- Custom design of functionality: you design your readout chip specific for your application (unlike CCDs).
- Direct detection → good spatial resolution
- Massive parallel detection → high flux
- But: development takes long and is expensive.

# The Adaptive Gain Integrating Pixel Detector

## The AGIPD consortium:

PSI/SLS -Villingen: chip design; interconnect and module assembly

Universität Bonn: chip design

Universität Hamburg: radiation damage tests, “charge explosion” studies; and sensor design

DESY: chip design, interface and control electronics, mechanics, cooling; overall coordination

## Some Facts

6 years development

~ 20 people

## Some Milestones

First 16x16 pixels prototype

Definition of final design

Production, assembly and test

End 2010

Summer 2011

>2013



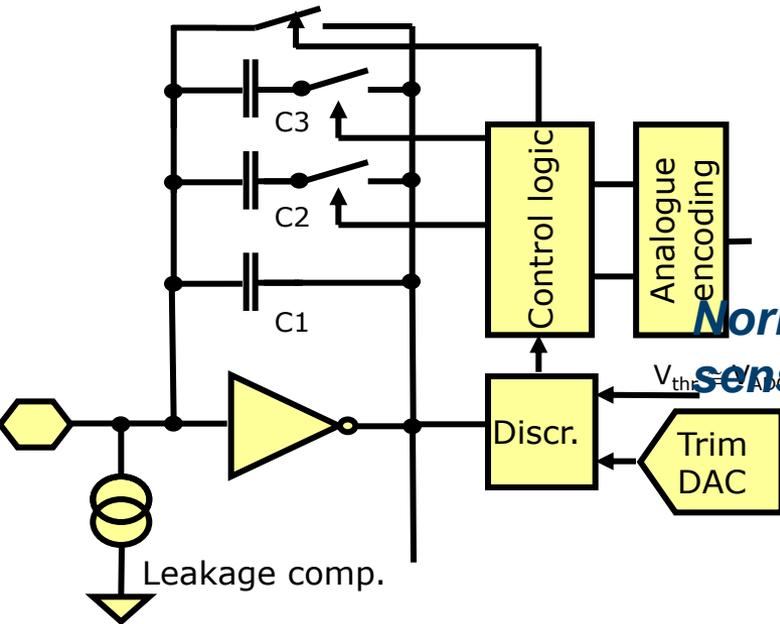
# The Adaptive Gain Integrating Pixel Detector

*High dynamic range:*

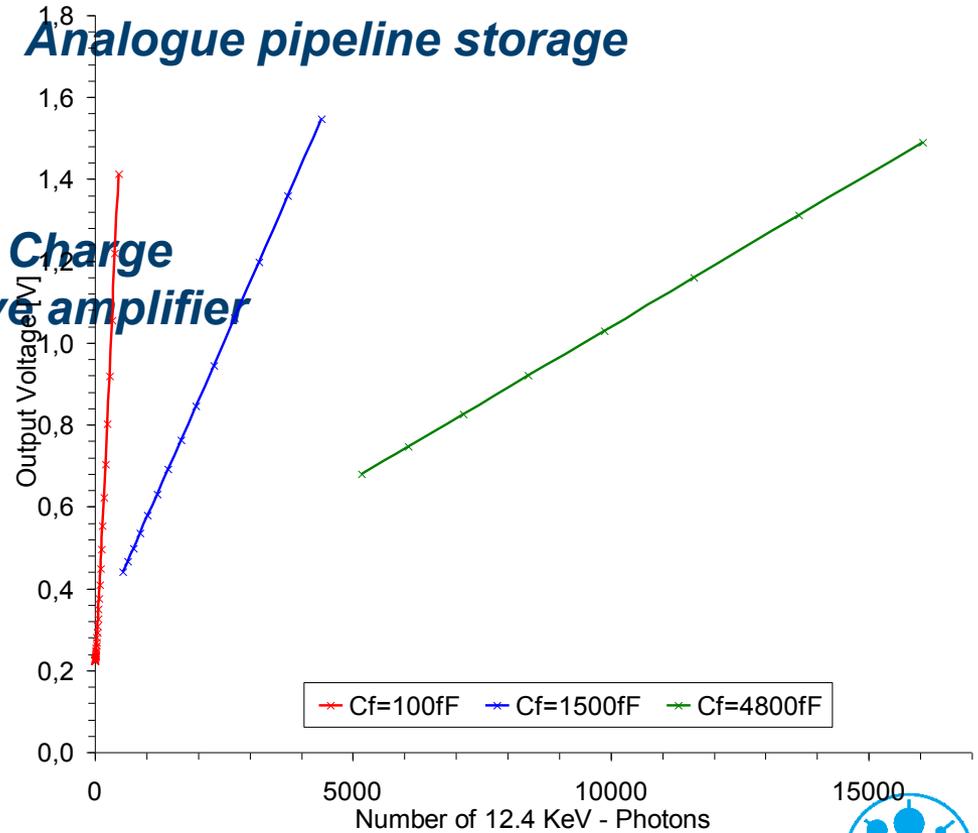
*Dynamically gain switching system*

*Extremely fast readout (200ns):*

*Analogue pipeline storage*

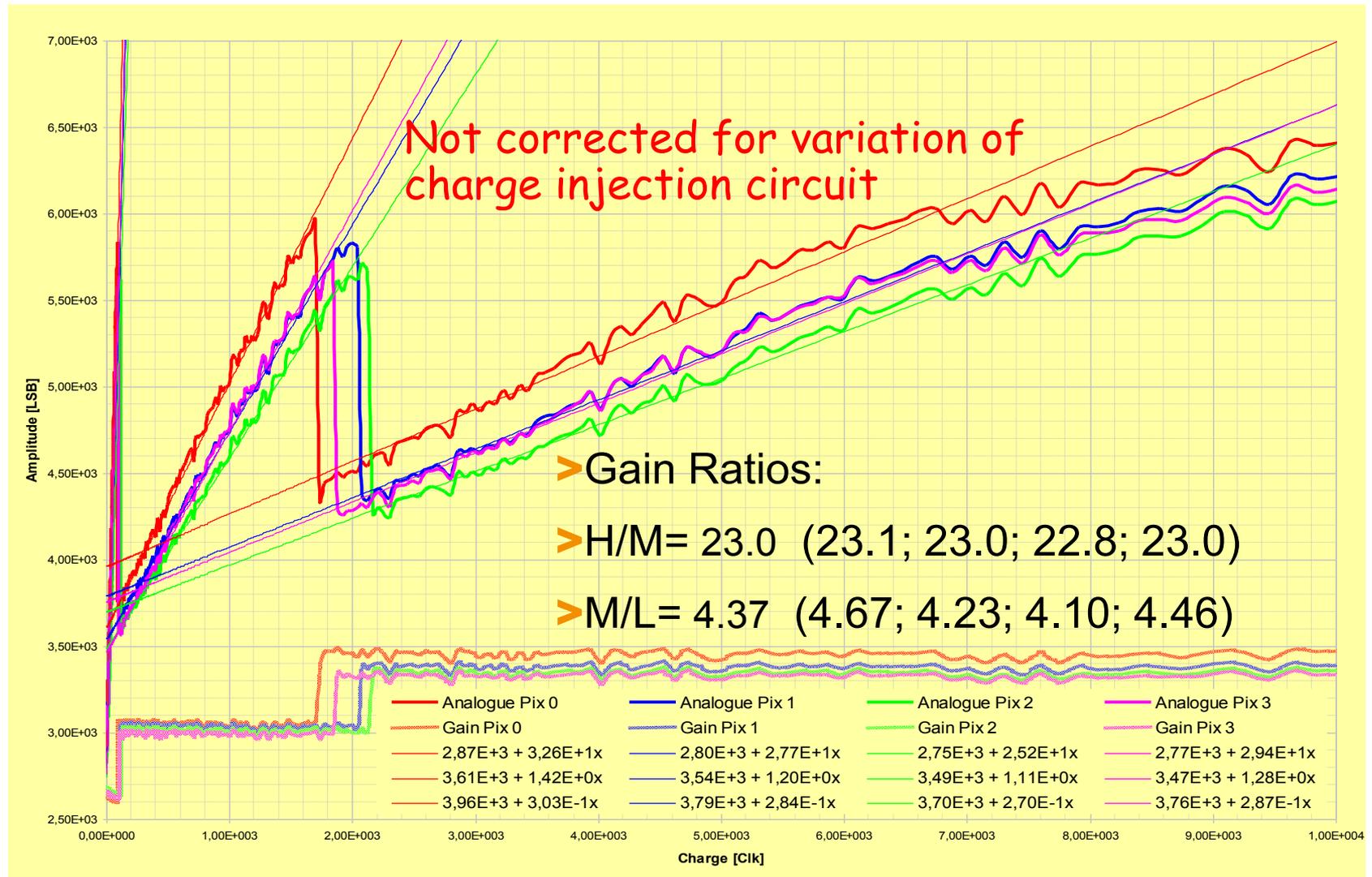


*Normal Charge sensitive amplifier*

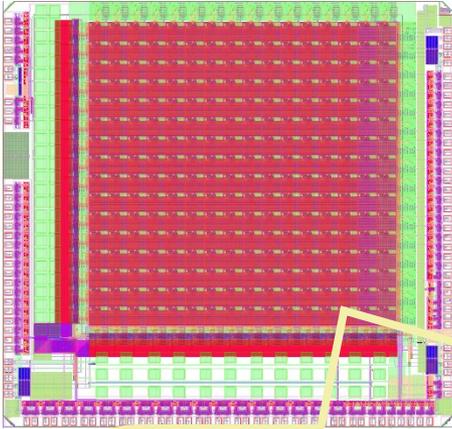


# AGIPD03 Gains

0 Gy

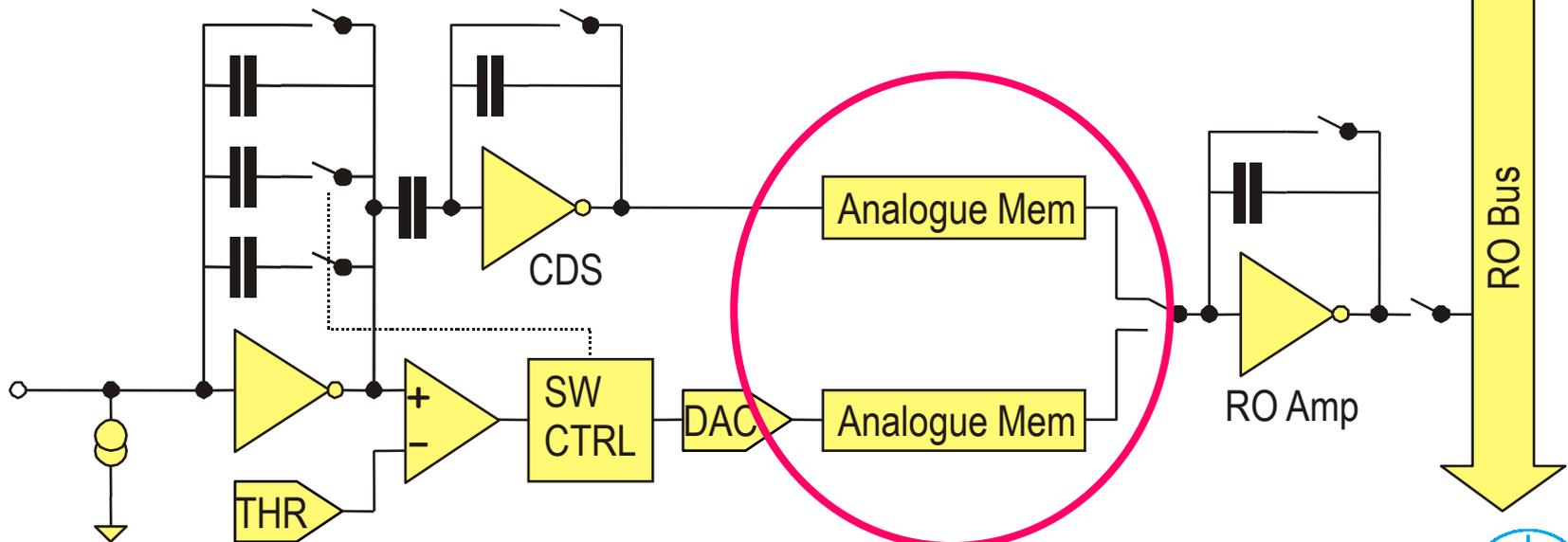


# AGIPD – Analogue Memory & Radiation Hardness

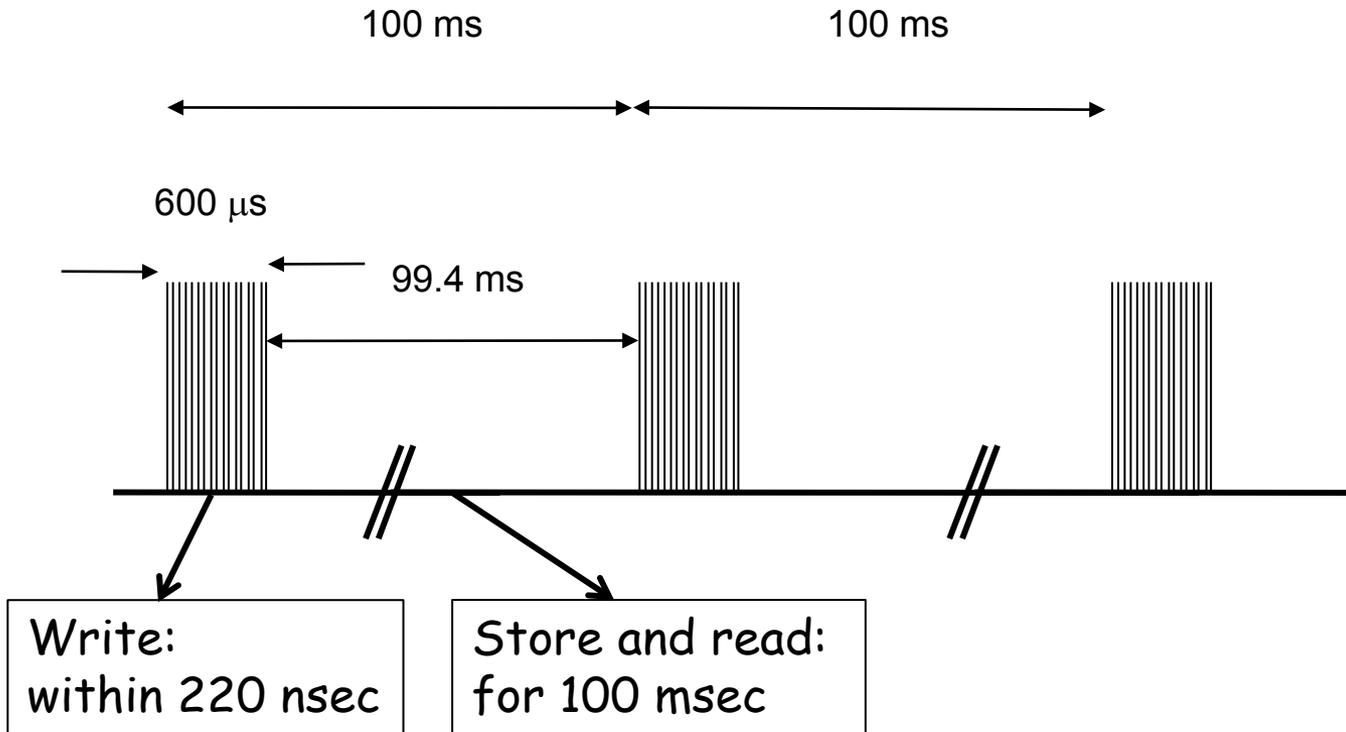


> Droop (loss of signal)

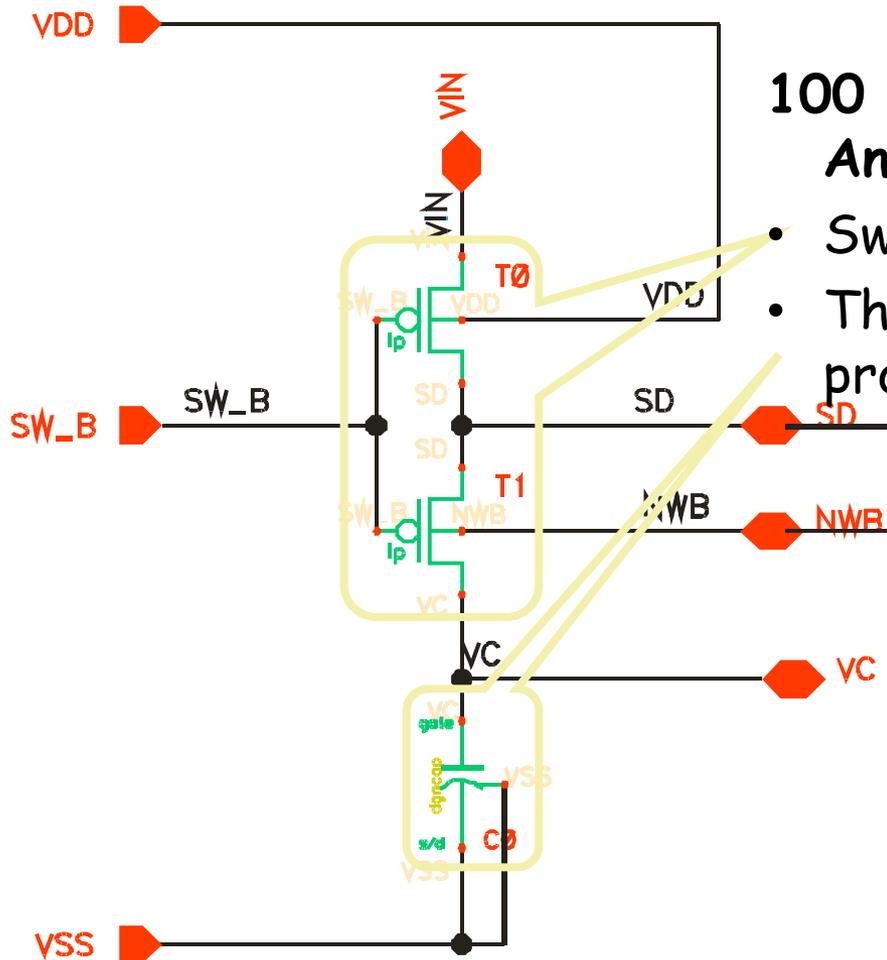
- Time
- Radiation dose



Electron bunch trains; up to 2700 bunches in 600  $\mu$ sec, repeated 10 times per second.  
Producing 100 fsec X-ray pulses (up to 27 000 bunches per second).



# AGIPD - Analogue Memory



## 100 msec "loss free" Charge Storage in Analogue Pipeline

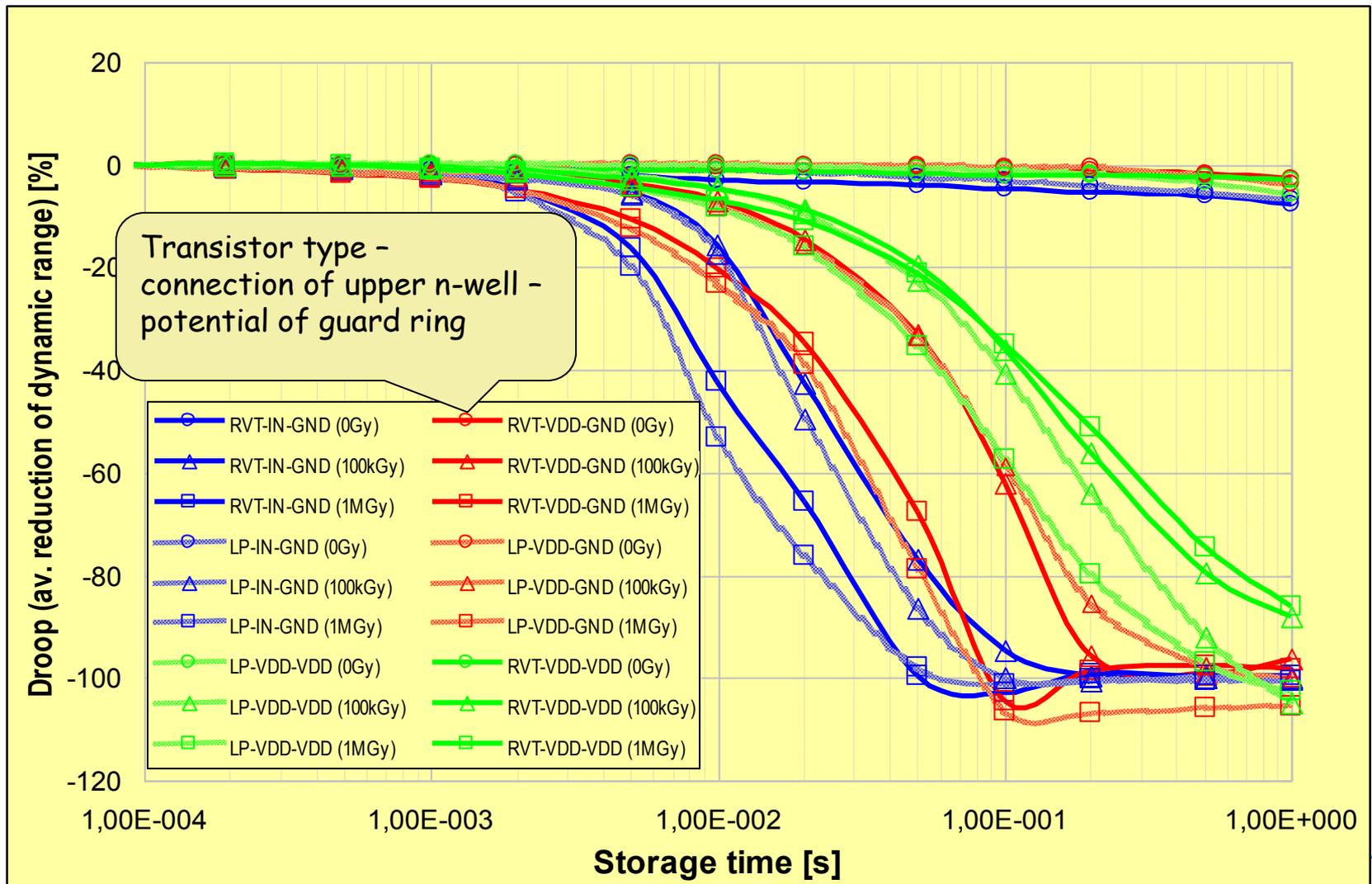
- Switch design is the challenge
- Thick oxide & MIM caps in IBM process are OK

## AGIPD analogue memory:

- DGNCAP (thick oxide n-FET in n-well) caps
- Minimise voltage drop across T1
  - Floating n-well
  - Special precautions for radiation hardness needed



# AGIPD03 Memory Leakage

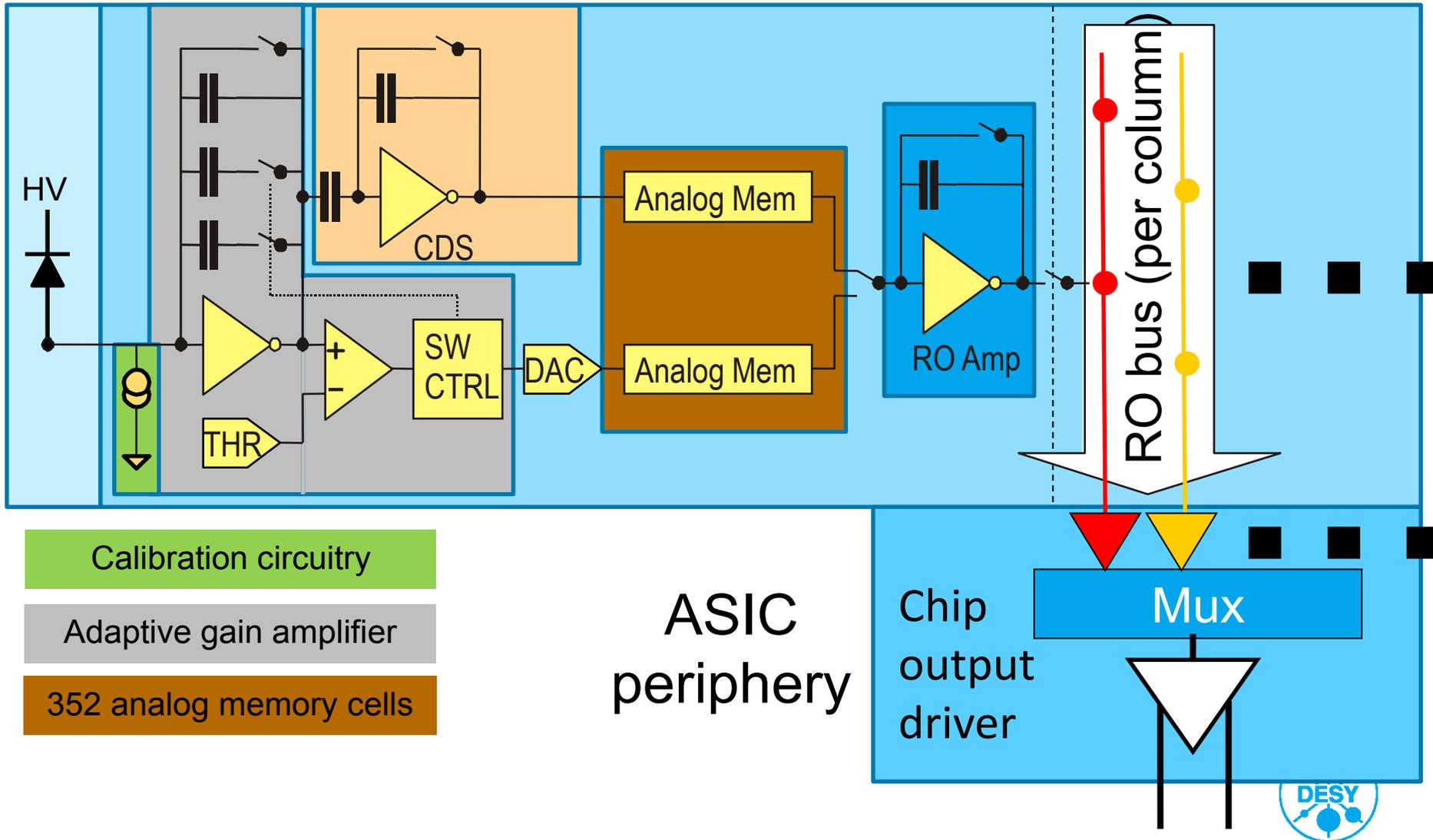


# AGIPD ASIC

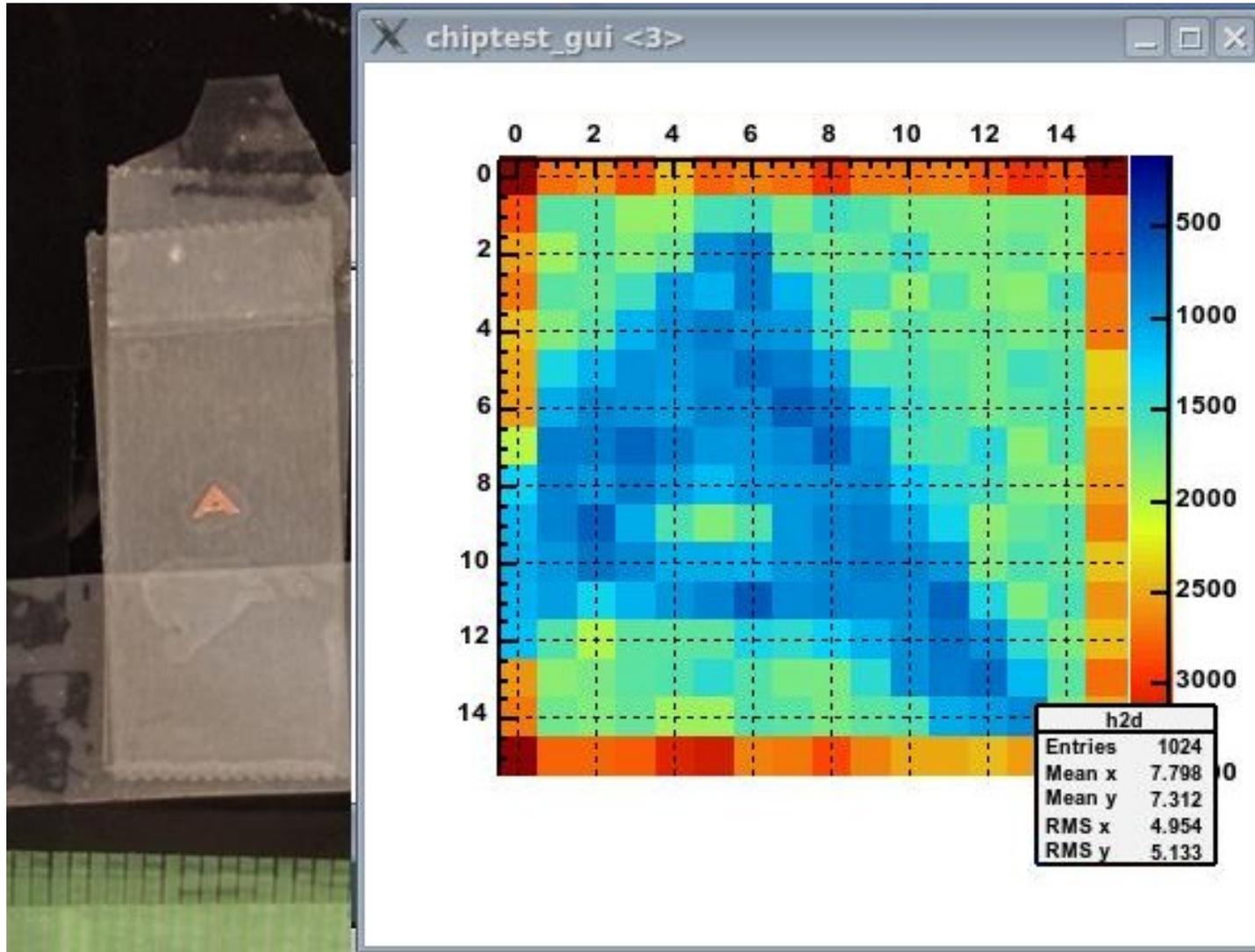
Sensor

ASIC per pixel

Pixel matrix



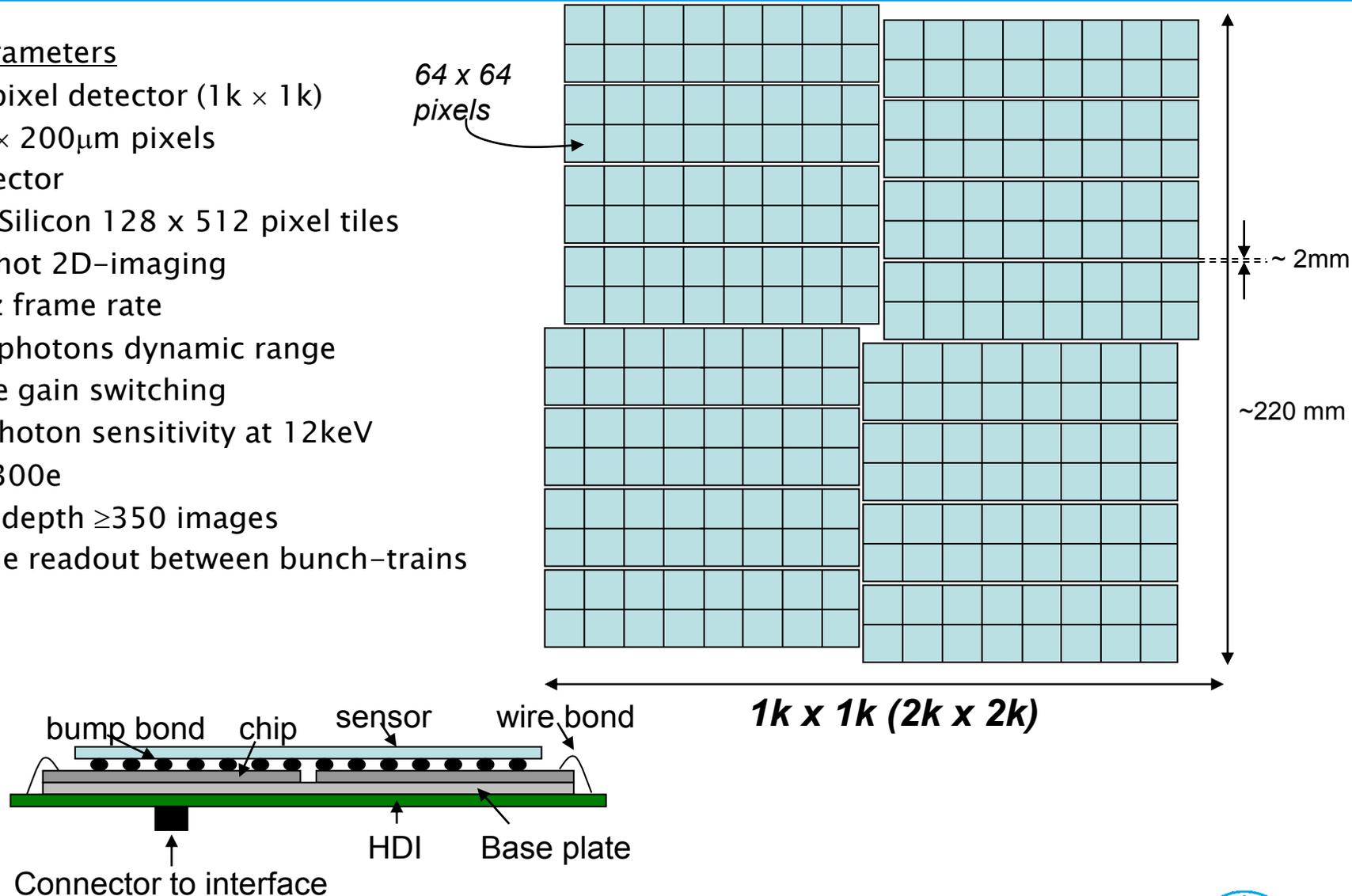
# Imaging with AGIPD 0.2 prototype



# The Adaptive Gain Integrating Pixel Detector

## Basic parameters

- 1 Megapixel detector ( $1k \times 1k$ )
- $200\mu\text{m} \times 200\mu\text{m}$  pixels
- Flat detector
- Sensor: Silicon  $128 \times 512$  pixel tiles
- Single shot 2D-imaging
- 4.5 MHz frame rate
- $2 \times 10^4$  photons dynamic range
- Adaptive gain switching
- Single photon sensitivity at 12keV
- Noise  $\leq 300e$
- Storage depth  $\geq 350$  images
- Analogue readout between bunch-trains



# Calibration challenges:

- $10^6 \times 3$  gains; with  $> 10$  points per gain curve:  $O(10^7)$
- $10^6 \times 350$  storage cells  $> 10$  points per droop curve:  $O(10^9)$
- How to store the calibration data and how to correct data?
- How often do we need to recalibrate
- On-chip calibration sources
- Cross calibration with physics (photons, alpha, ...)
- How long does this all take?



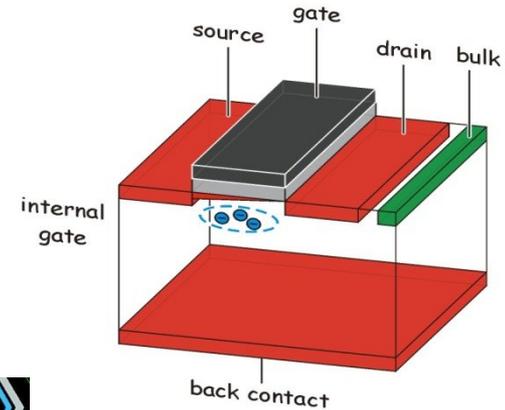


# Some reflections on the future

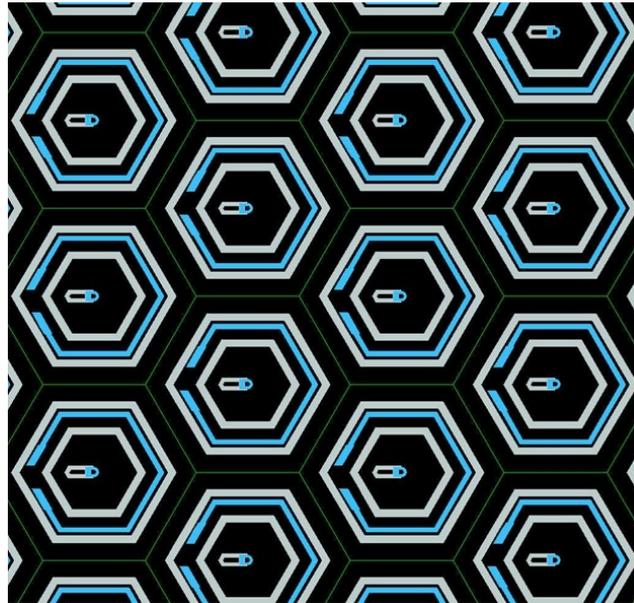
- Active Sensors (DSSC)

# DSSC - DEPMOS Sensor with Signal Compression

- > DEPFET per pixel
- > Very low noise (good for soft X-rays)
- > non linear gain (good for dynamic range)
- > per pixel ADC
- > digital storage pipeline



> Hexagonal pixels  
200 $\mu\text{m}$  pitch



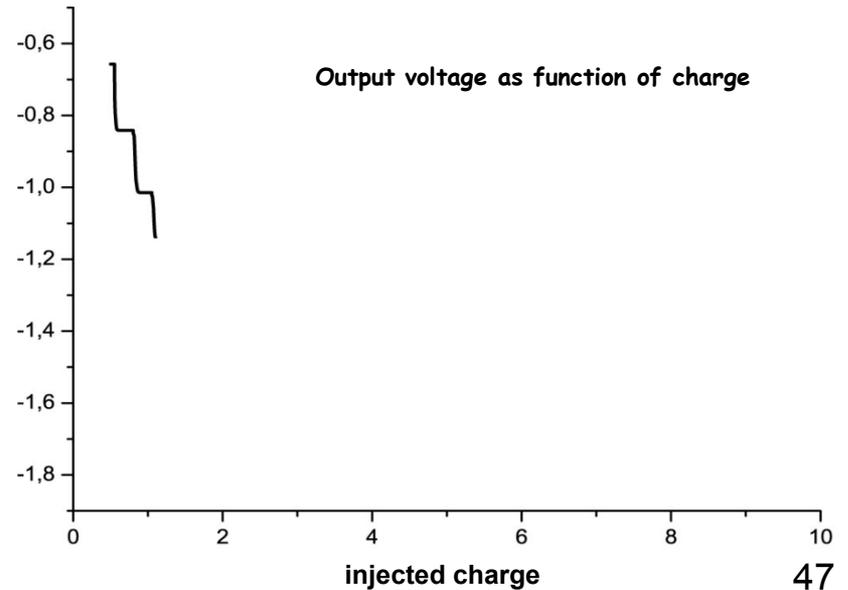
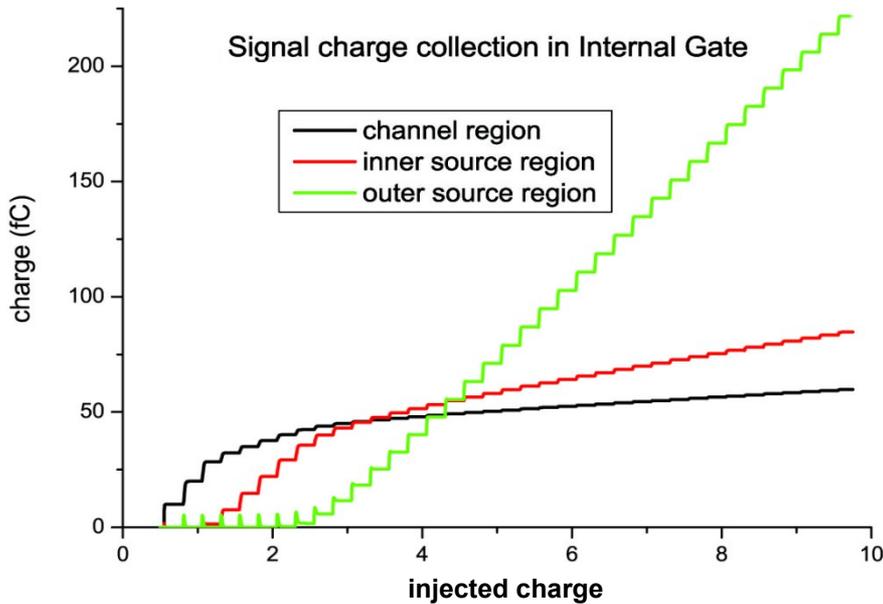
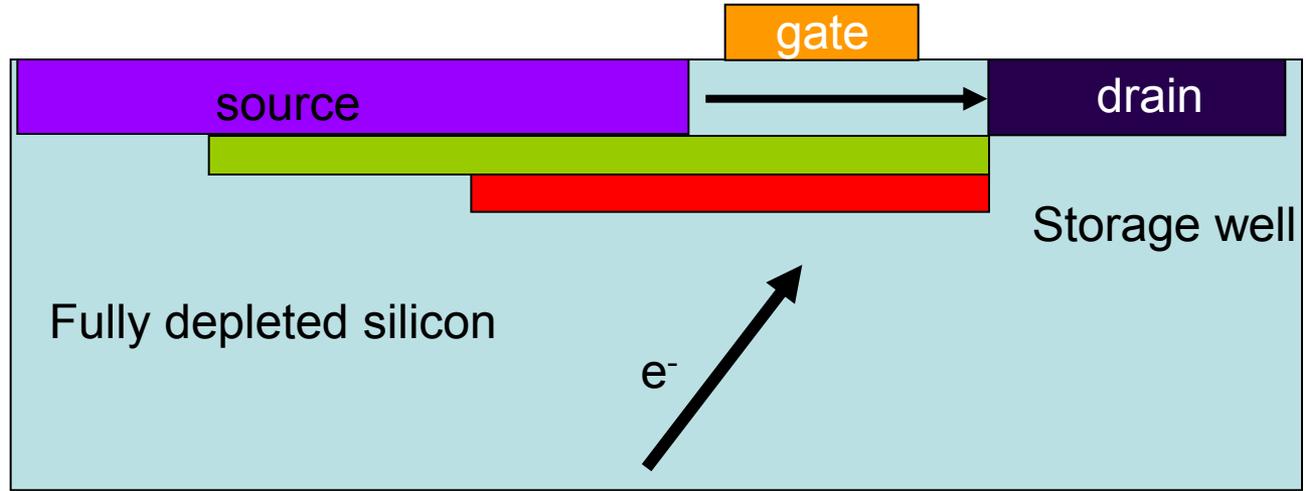
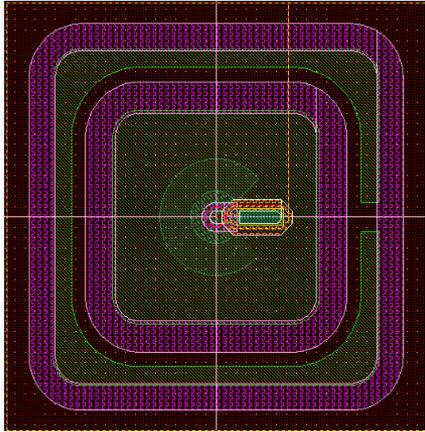
- combines DEPFET
- with small area drift detector (scaleable)

- > MPI-HLL, Munich
- > Universität Heidelberg
- > Universität Siegen
- > Politecnico di Milano
- > Università di Bergamo
- > DESY, Hamburg



DEPFET: Electrons are collected in a storage well

⇒ Influence current from source to drain





# Some reflections on the future

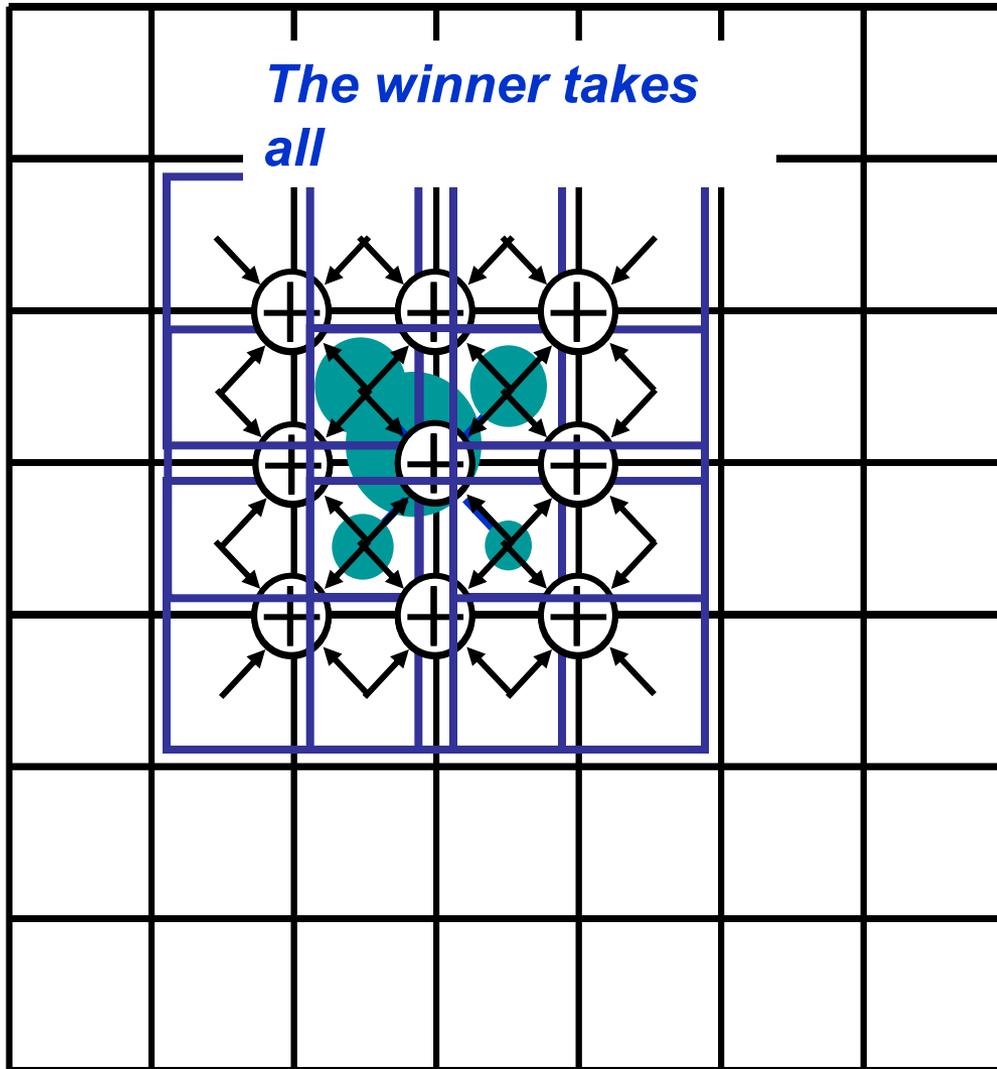
- Active Sensors (DSSC)
- Built-in intelligence per pixel (AGIPD)



# Some reflections on the future

- Active Sensors (DSSC)
- Built-in intelligence per pixel (AGIPD)
- Communication pixels (Medipix-3)

## Medipix3 – charge summing concept



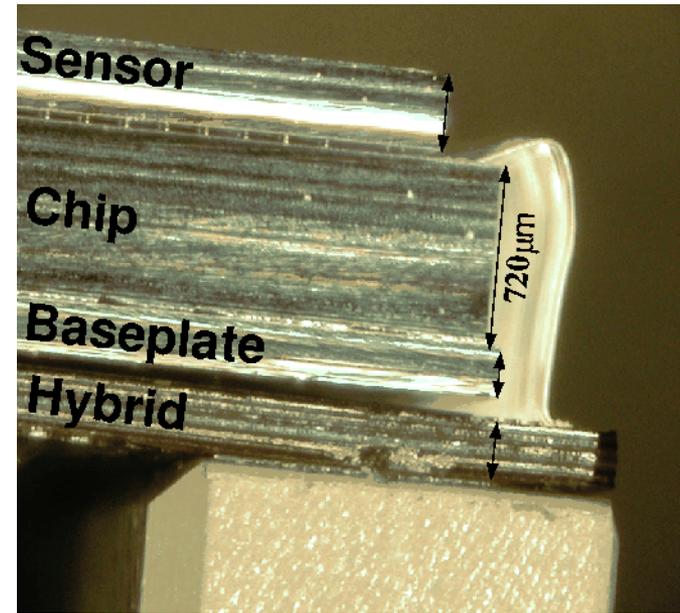
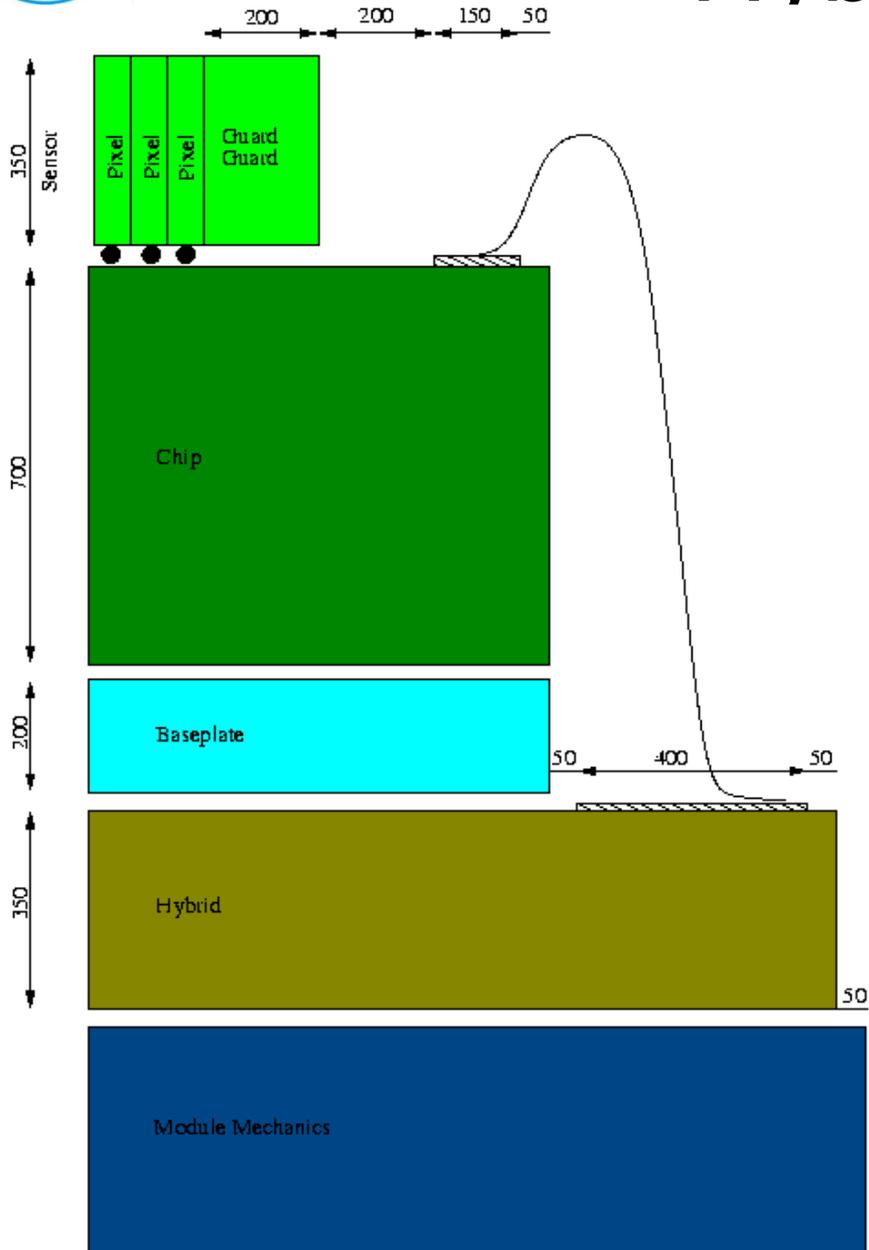
- **Charge produced is quantified and assigned as pixel cluster on an event-by-event basis**



# Some reflections on the future

- Active Sensors (DSSC)
- Built-in intelligence per pixel (AGIPD)
- Communication pixels (Medipix-3)
- More functionality per area/pixel: 3D-ASIC technology (Helmholtz Cube)

# Hybridization

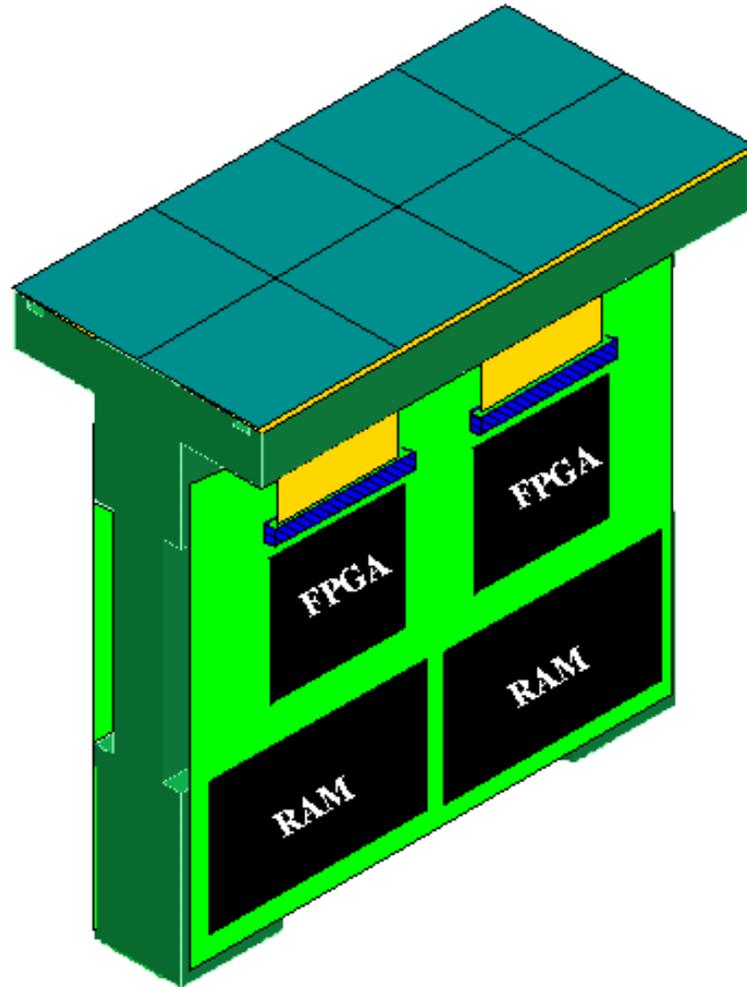


- Cut the sensor as close as possible
- Use thinned readout chips
- Stay within the exact n-fold pixel pitch



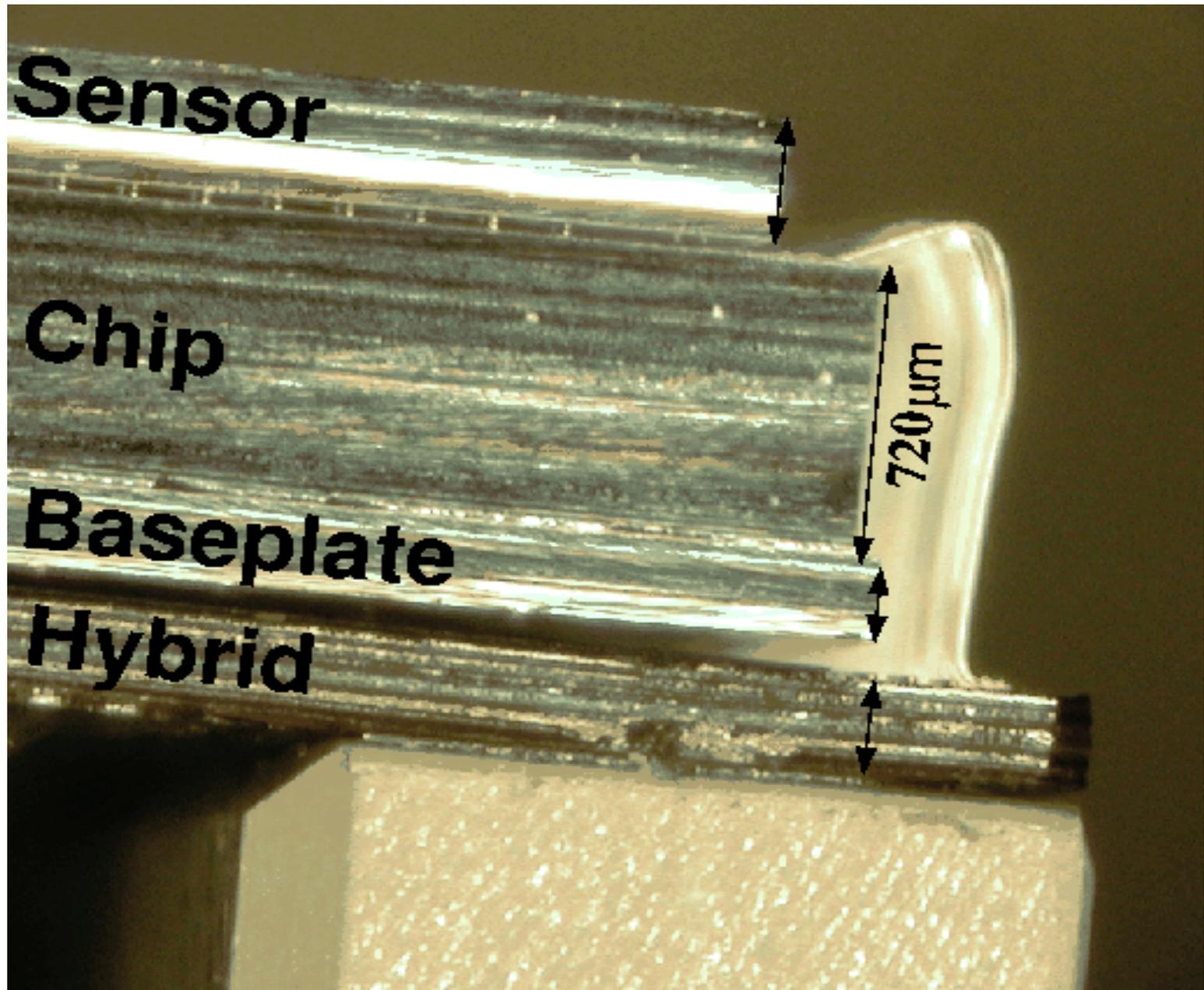
# XFS Module Specification: PSI/SLS

Operate **2x4 (8)** Chips per Module. **~78 x 39 mm<sup>2</sup>**



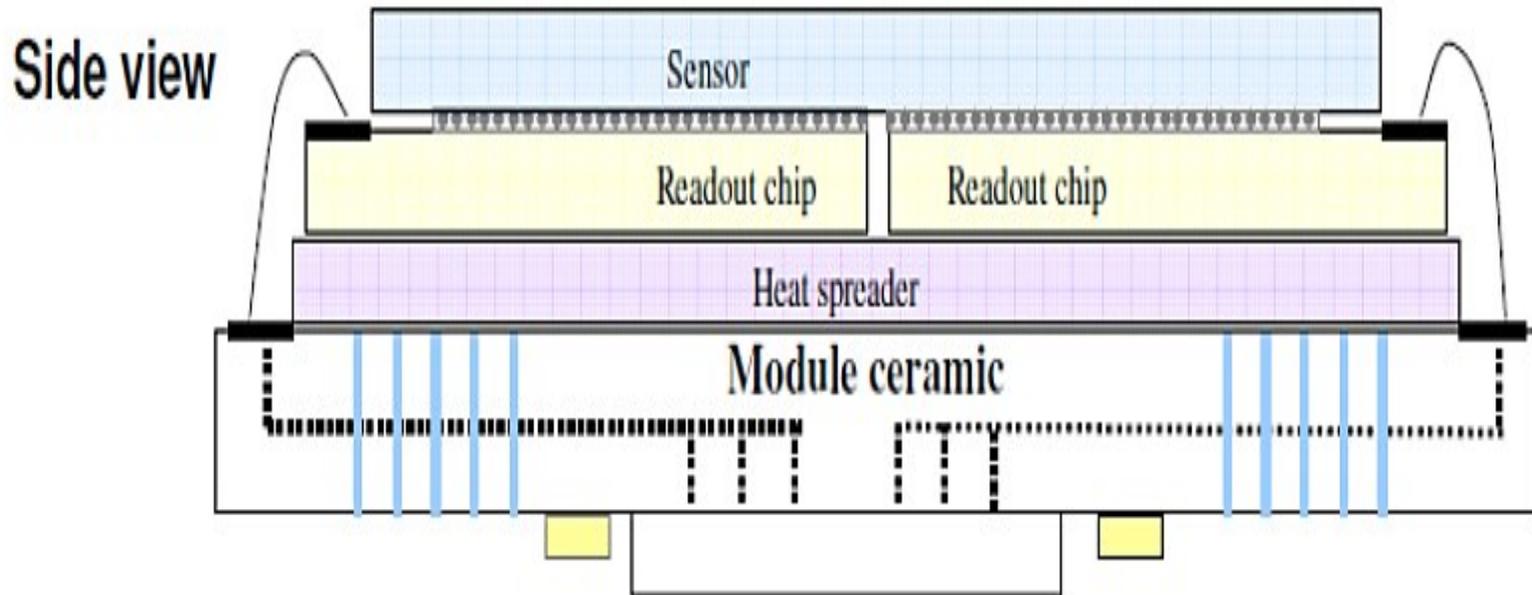


**Courtesy: Ch. Brönnimann, PSI SLS Detector Group**





# Current State-of-the-art





# The “Helmholtz-Cube”

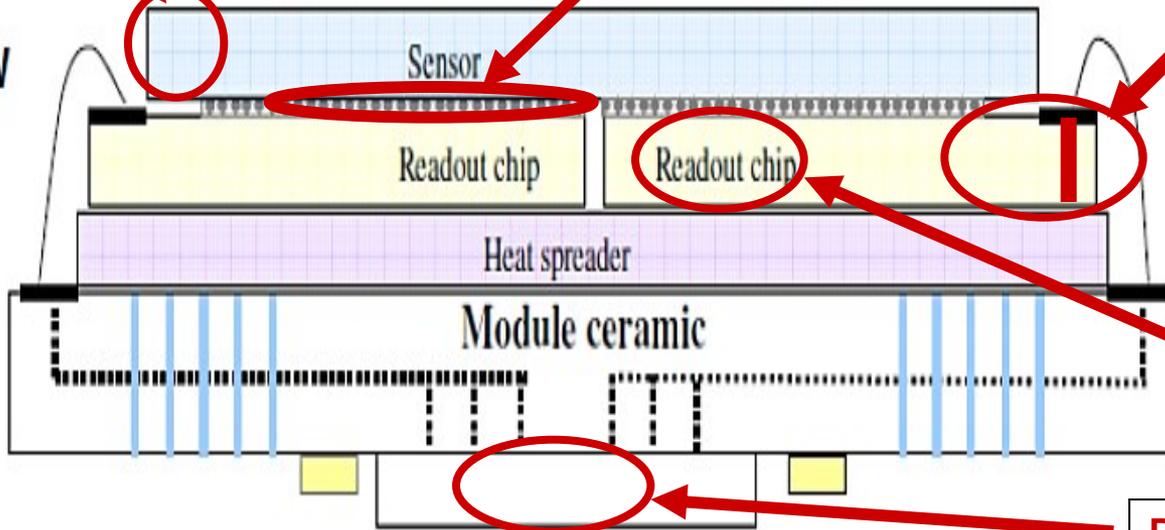
## Vertically Integrated Detector Technology

Replace standard sensor with:  
3D and edgeless sensors, as well  
as High-Z

Replace standard bump-  
bonds with new  
interconnect techniques

Replace standard ASIC and wire  
bonds with thinned ASICs and  
TSV as well as ball-grid arrays

Side view

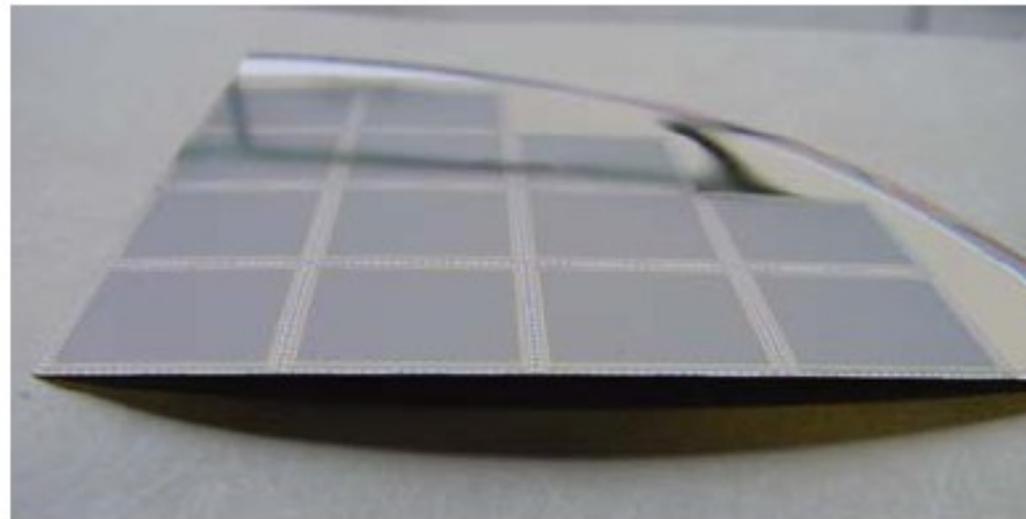
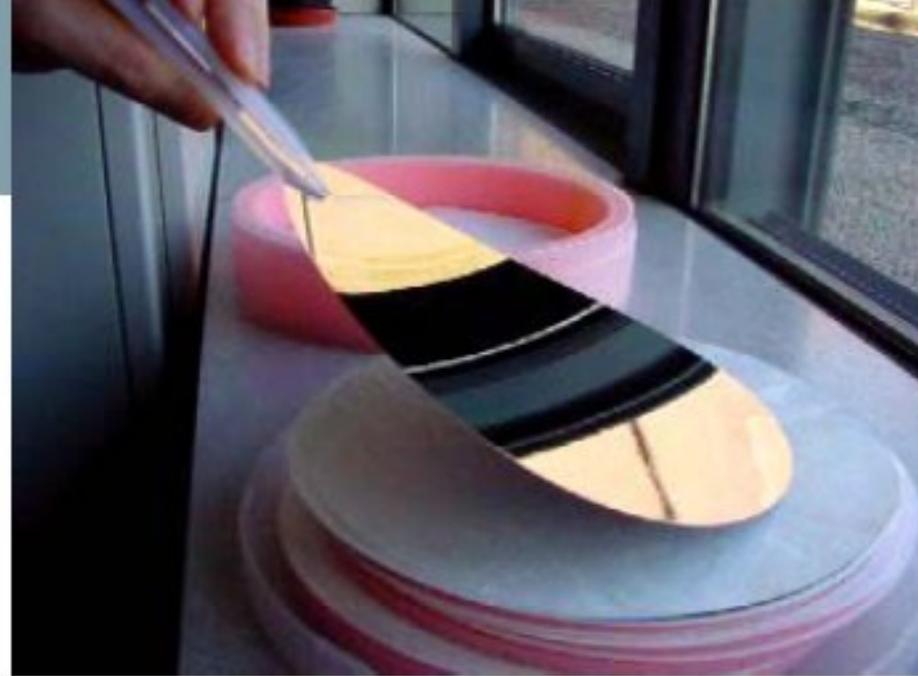


Replace standard  
ASIC with 3D-ASICs

Develop new high speed IO's

# Technology enablers: Wafer thinning

- **Technology:**
  - rough/fine grinding, dry/wet etch at wafer level
  - Si, glass, GaAs, ...
  - critical: thinning damage, impact on devices
  - very thin wafers (< 100  $\mu\text{m}$ ): use of carrier wafers and temporary (de-)bonding technology
- **Features:**
  - thinning down to 15  $\mu\text{m}$
  - total thickness variation < 1  $\mu\text{m}$
- **Advantages/Applications:**
  - thin (3D) integration
  - embedding in flexible substrates
  - backside illuminated imagers
  - ultra low  $X_0$  -> tracking detectors



# Technology enablers:

## TSV processing during CMOS process

- **Technology:**

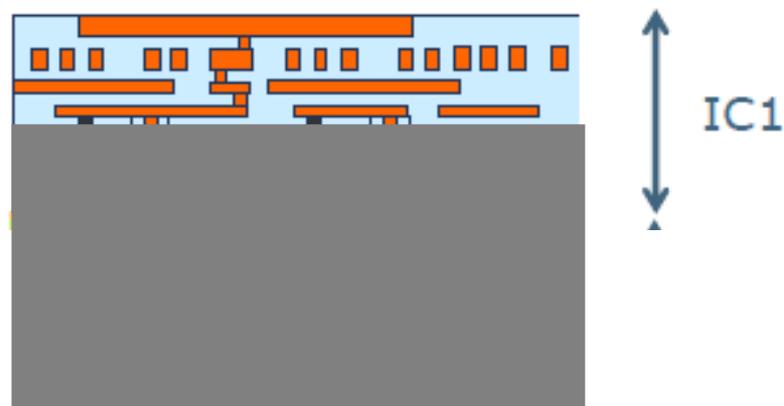
- fabrication at device level, i.e. as a part of (CMOS) flow
- after FEOL, before BEOL
- will become established in advanced CMOS foundries (core partners, e.g. TSMC, Matsushita, Intel, Micron, ... ) participate in 3D IC work at IMEC

- **Specifications:**

- Si thickness: 10 – 20  $\mu\text{m}$
- via diameter: 3 – 5  $\mu\text{m}$
- via pitch: 10  $\mu\text{m}$

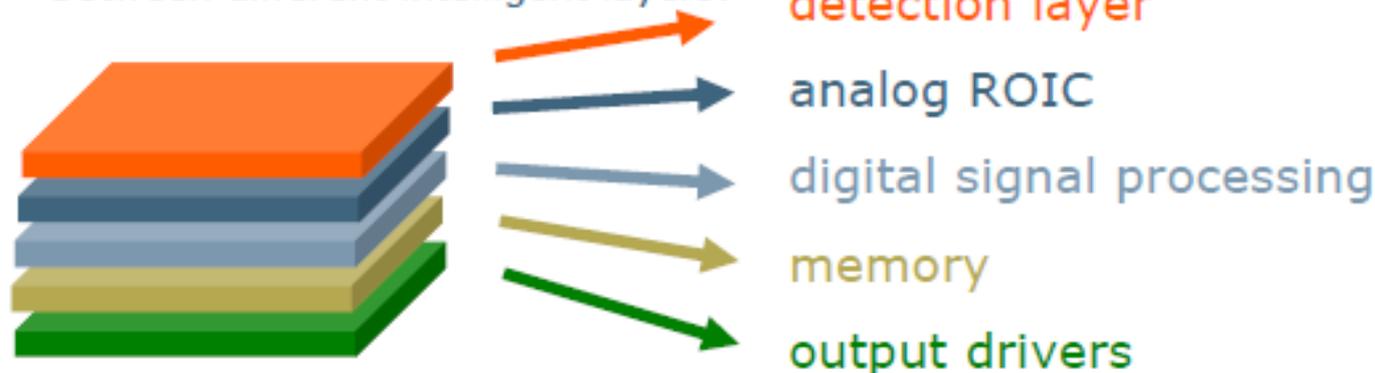
- **Applications:**

- Pixel level interconnect
- imager/processor/logic/memory stacking



# Conclusions & outlook II

- High **sensitivity** by extreme thinning and backside illumination
- **3D integration technology** will allow manufacturing of **advanced detection systems**:
  - complex imaging detectors using high density 3D interconnects ( $\geq 1$  per pixel) between different intelligent layers:

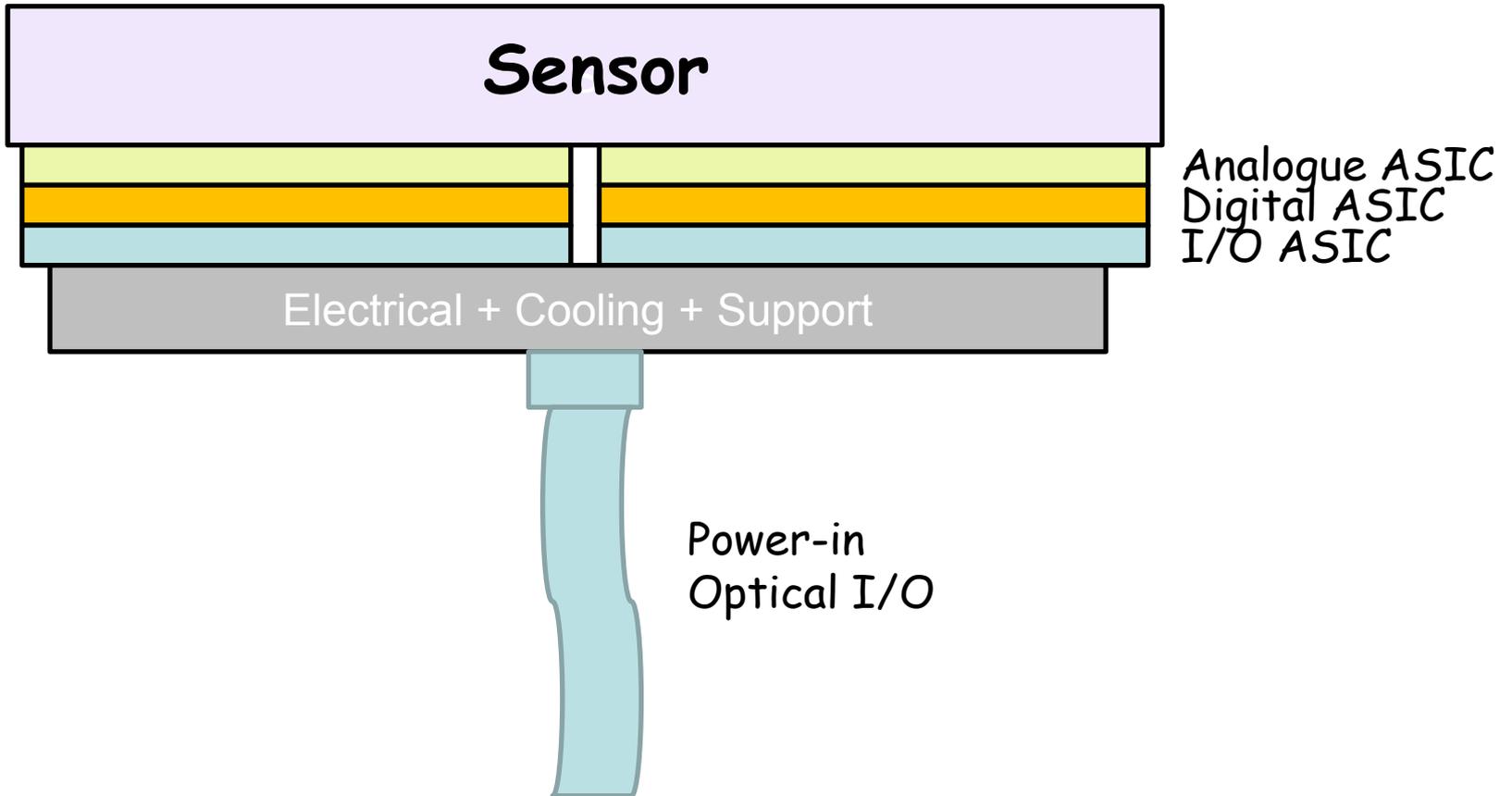


- **Economical aspects**:
  - (large) commercial foundries will offer 3D in (near) future
  - But: typically large volume
  - Solution: IMEC prototyping/small scale production "CMORE"



# The “Helmholtz-Cube”

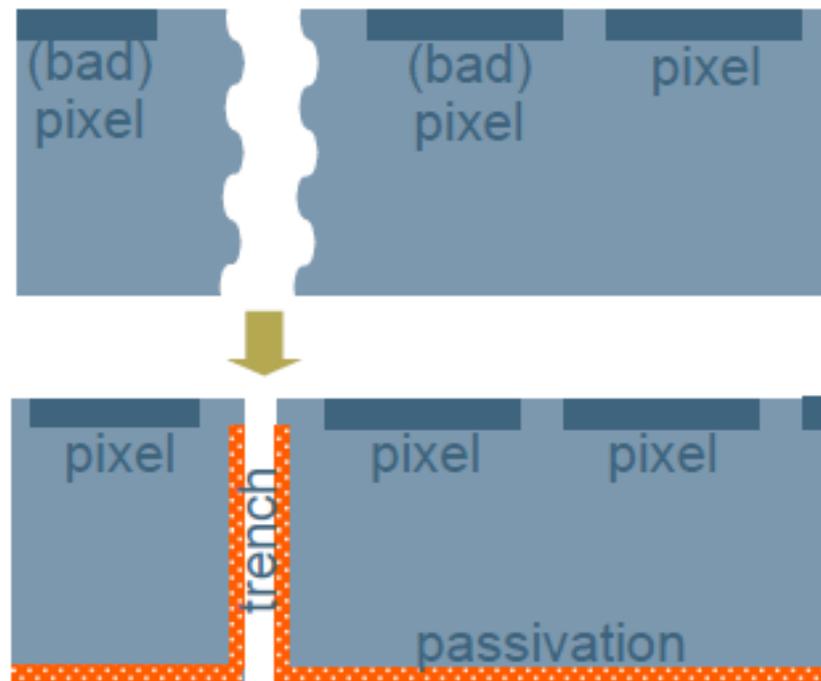
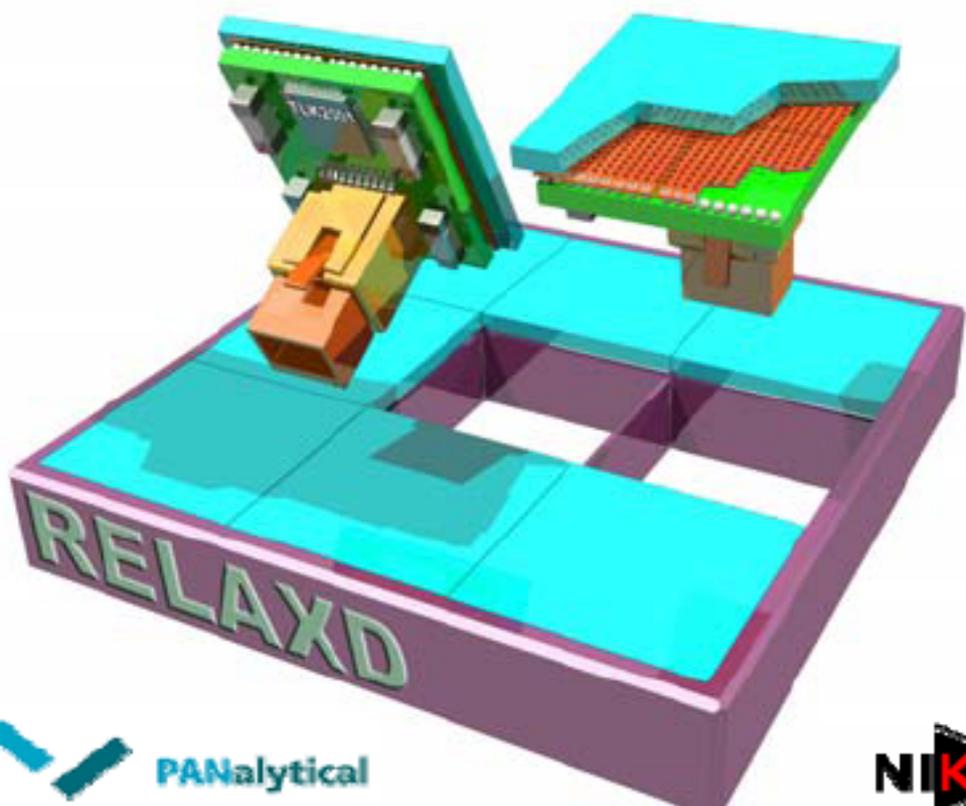
Vertically Integrated Detector Technology



# Detector systems:

## RelaxD: tilable X-ray imagers

- Issue: bad pixels at imager boundary due to damage by dicing
- Solution: edgeless detector concept:
  - Replace dicing by trench etching and proper passivation



- Status:
  - 3D integration ongoing
  - minimal dead area by trench singulation and in situ passivation



# Summary Detectors

- **Signal-to-noise** ratio most fundamental parameter in measurements.
- A detector is always a **compromise** (ex. speed vs. noise). Application determines what you compromise.
- Never take a detector as a “perfect black box”, **be aware of limitations**.
- **Understanding your detector is part of understanding your science.**