

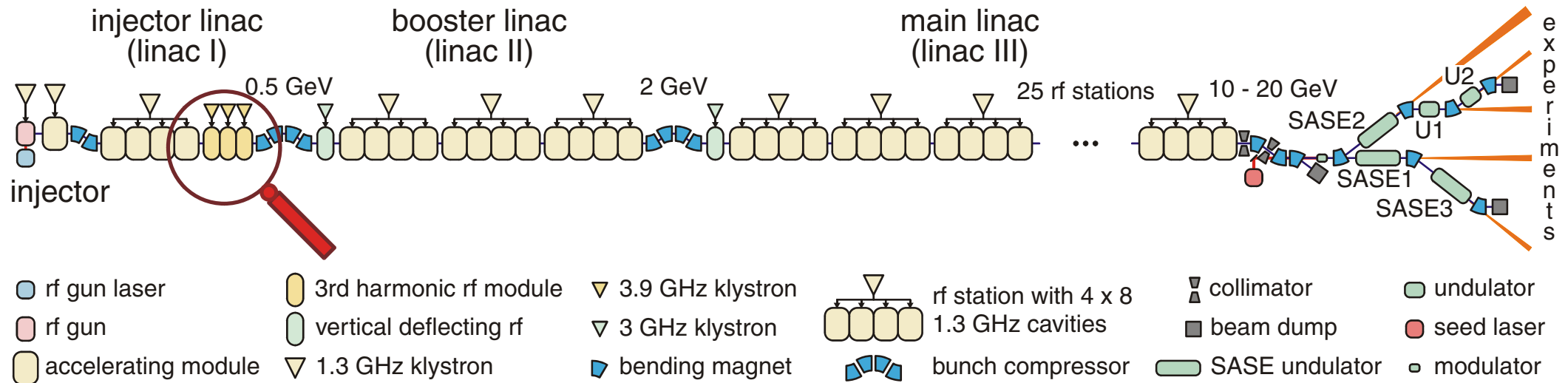
# 3rd harmonic rf issues: a brief introduction

presented by E. Vogel

people involved: A. Brinkmann, T. Buettner, H.F. Carter, J. Dammann, M. Dohlus, H. Edwards, M.H. Foley, P.-D. Gall, C.J. Grimm, E. Harms, M. Huening, J. Iversen, K. Jensch, G. Kreps, A. Labanc, R. Lange, L. Lilje, T. Limberg, J. Mammosser, A. Matheisen, D. Mitchell, W.-D. Moeller, D. Proch, D. Reschke, A. Rowe, A. Schmidt, J. Sekutowicz, W. Singer, R. Wanzenberg, H. Weise, I. Zagorodnov

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# Linearization of bunch energy spread before compression



## Status of 3<sup>rd</sup> harmonic activities:

- 3<sup>rd</sup> harmonic module for FLASH build by Fermilab
- plans at DESY for ordering three spare cavities from industry
- arising questions while setting up the specifications for these three cavities

Answering these questions may give hints on what to do at the XFEL

# Status: FLASH 3rd harmonic module build by Fermilab

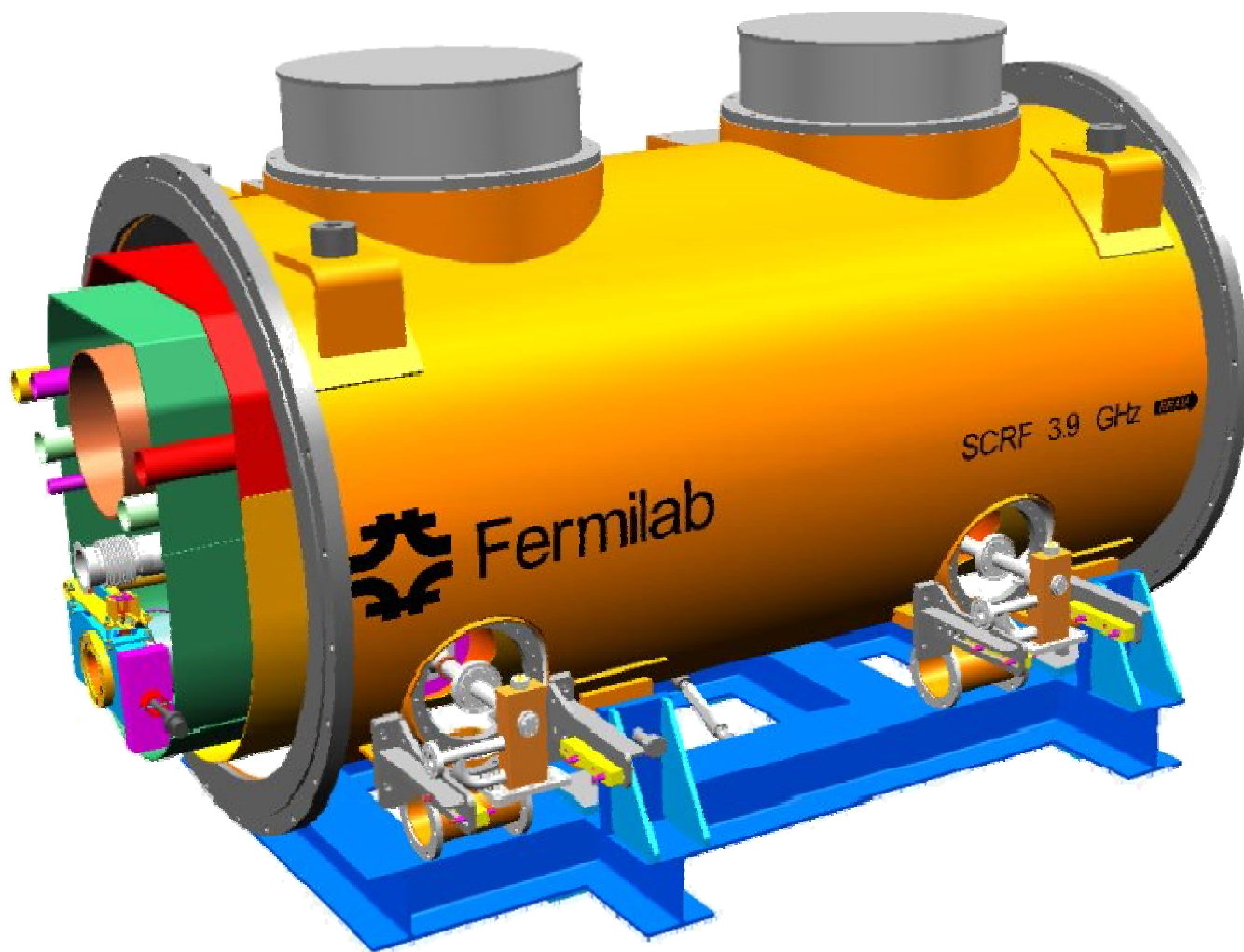
- development of the module well advanced
- assembly tests performed

## Problems with cavities

- first vertical tests done
- HOM couplers made trouble
- new HOM couplers ready
- new couplers welded
- tests planned within next weeks

## Helium vessel welding

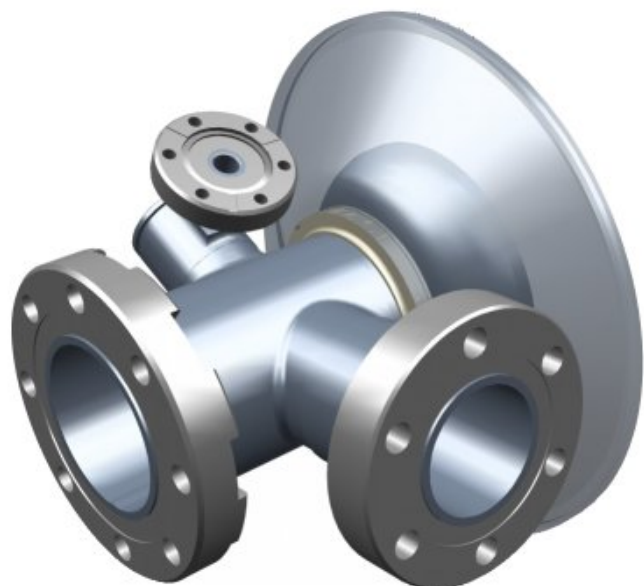
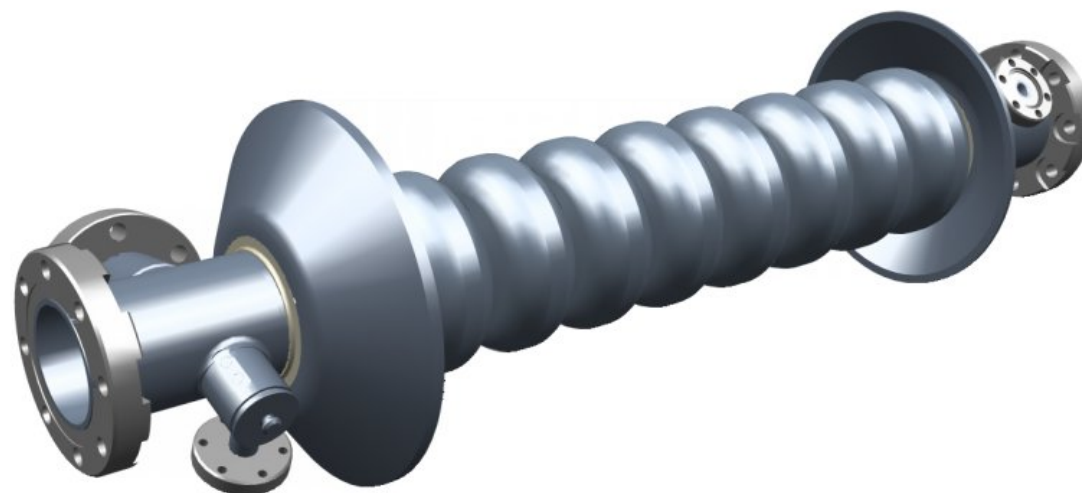
- meetings on welding methods are ongoing



# DESY plan to order three spare cavities from industry

## Status of the call for tender

- almost ready
- design based on FNAL's work
- subject to alterations in the HOM coupler design and conical disc design



## Issues actually under discussion

- Different **welding equipment** for helium vessel welding **at FNAL and DESY** may require other conical disc designs?
- There is **no space** between power coupler and end cell **for a reference ring**. Hence, what are the alignment tolerances?

# Questions on the alignment tolerances

Present numbers from FNAL for the 3<sup>rd</sup> harmonic module build for FLASH:

- difference between mechanical and electrical cavity axis: 0.15 mm
- accuracy of cavity alignment in module: better than 1 mm

First beam dynamical estimates for FLASH by M. Dohlus and T. Limberg

- transverse wakes are 9 times larger for 3.9 GHz than for 1.3 GHz cavities
- a single bunch 1 mm off axis will suffer a transverse blow up by 5% to 15%
- the single bunch blow up will stay below 5% for the 0.5 mm off axis situation

To be investigated?

- blow up and beam offsets caused by coupled bunch oscillations are expected to be smaller than the single bunch effects?
- kicks caused by the couplers seem to be negligible?
- Does 1.3 GHz HOM's penetrate through the beam pipe and disturb the 3.9 GHz rf field?

# Alignment tolerances - how to treat them at the XFEL?

First we need...

- some numbers  
⇒ see talk from M. Dohlus

to answer, whether we need...

- **mechanical movers** required to align cavities within the modules installed
- **steering magnets** between the cavities
- **beam position monitors** - maybe already done using HOMs (N. Baboi, et.al.)?
- **1.3 GHz HOM damping** between 1.3 GHz and 3.9 GHz modules
- additional **measures against potential dark current deposition** in the 3.9 GHz modules - the beam pipe and the irises are smaller!
- a couple of **small modules or a view larger ones** containing more cavities
- all the '**forgotten**' things we are not thinking about at the moment...