

XFEL - INJ 1/2 Dumps

Remarks / Requirements

M. Schmitz

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A. Dump Layout

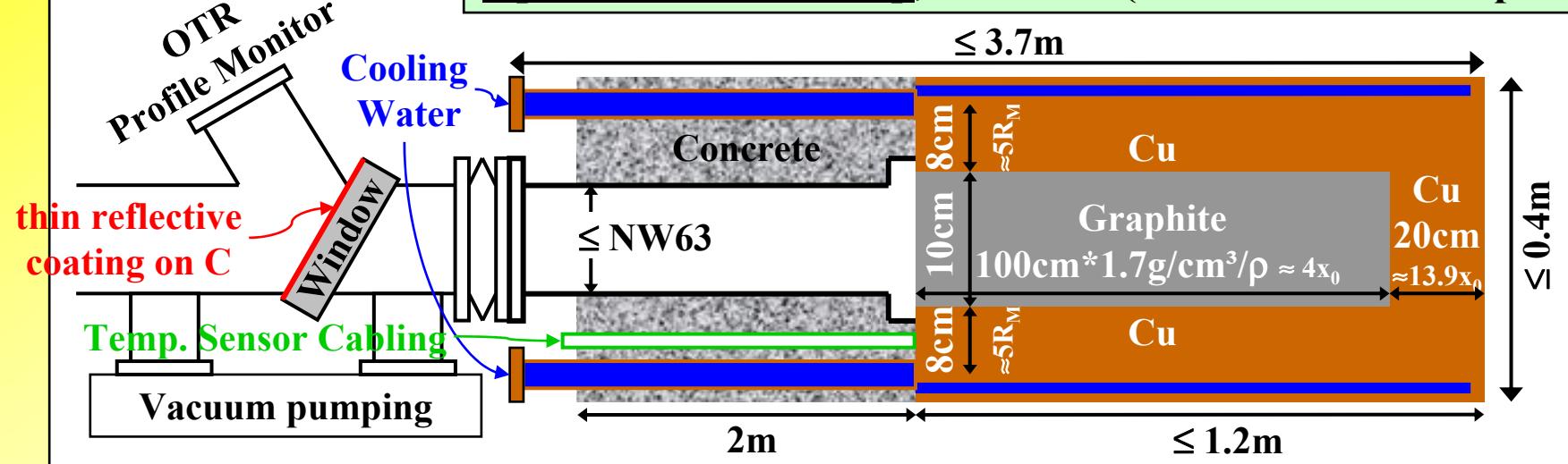
B. Beam Size Requirements

C. Fast Sweeper Space Requirements

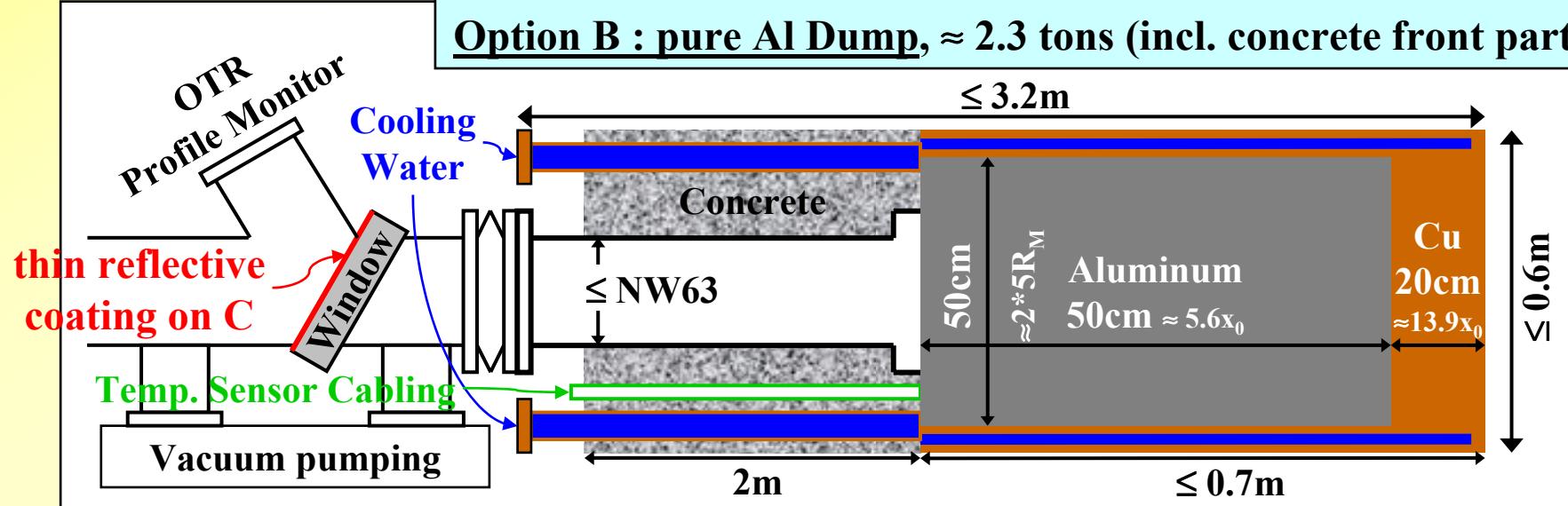
D. Summary / Questions

Required capability: $E_0 \leq 300$ MeV, $N_t \leq 2.5 \cdot 10^{13}$ e⁻ = 4 μC, $I_{ave} \leq 40$ μA, $P_{ave} \leq 12$ kW

Option A : C-Cu Dump, ≈ 1.9 tons (incl. concrete front part)

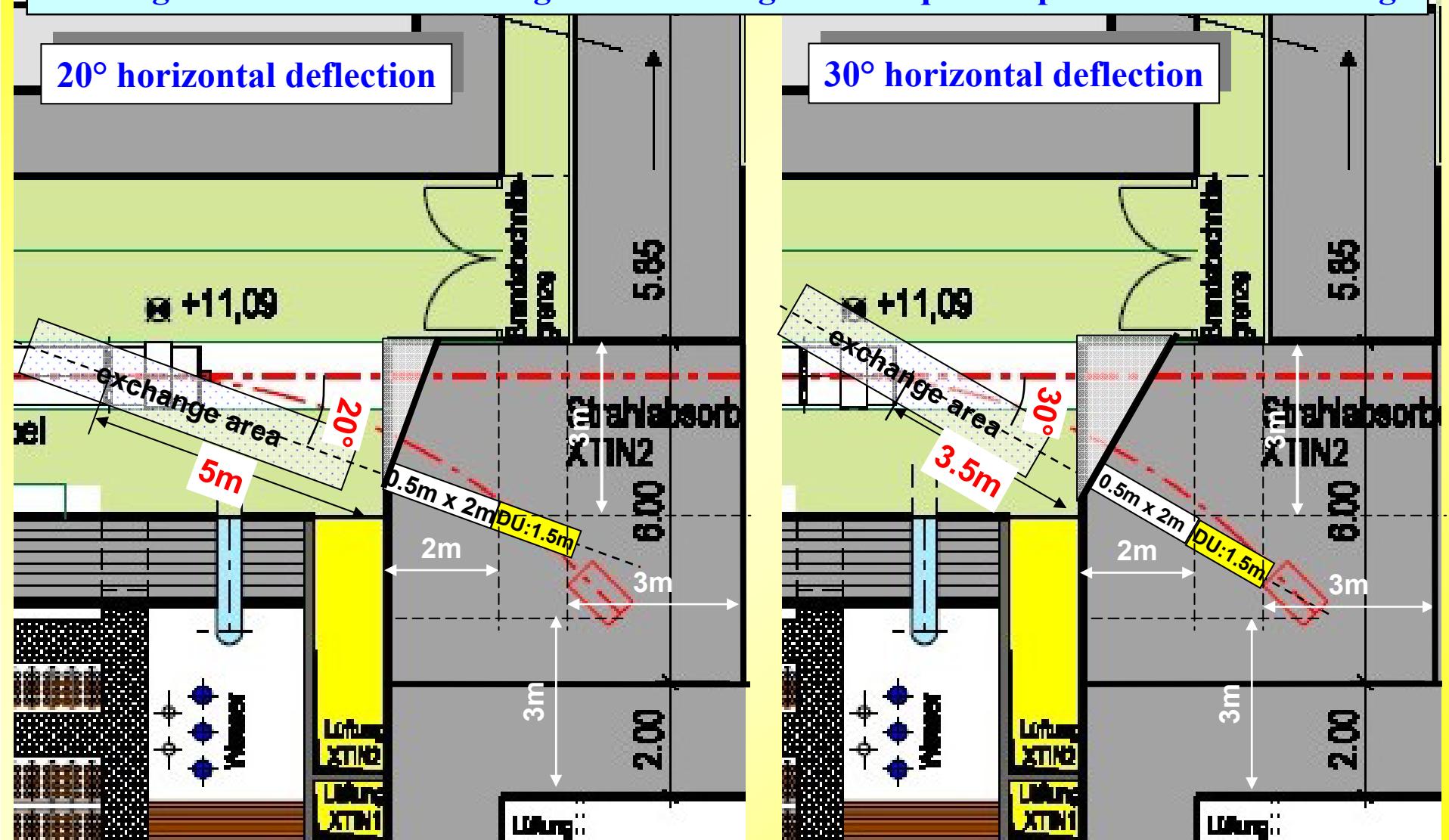


Option B : pure Al Dump, \approx 2.3 tons (incl. concrete front part)



Dump Layout: integration in XSE

Top view sketch of horizontal bend into dump arm,
showing available beam line length vs bend angle and required space in case of exchange

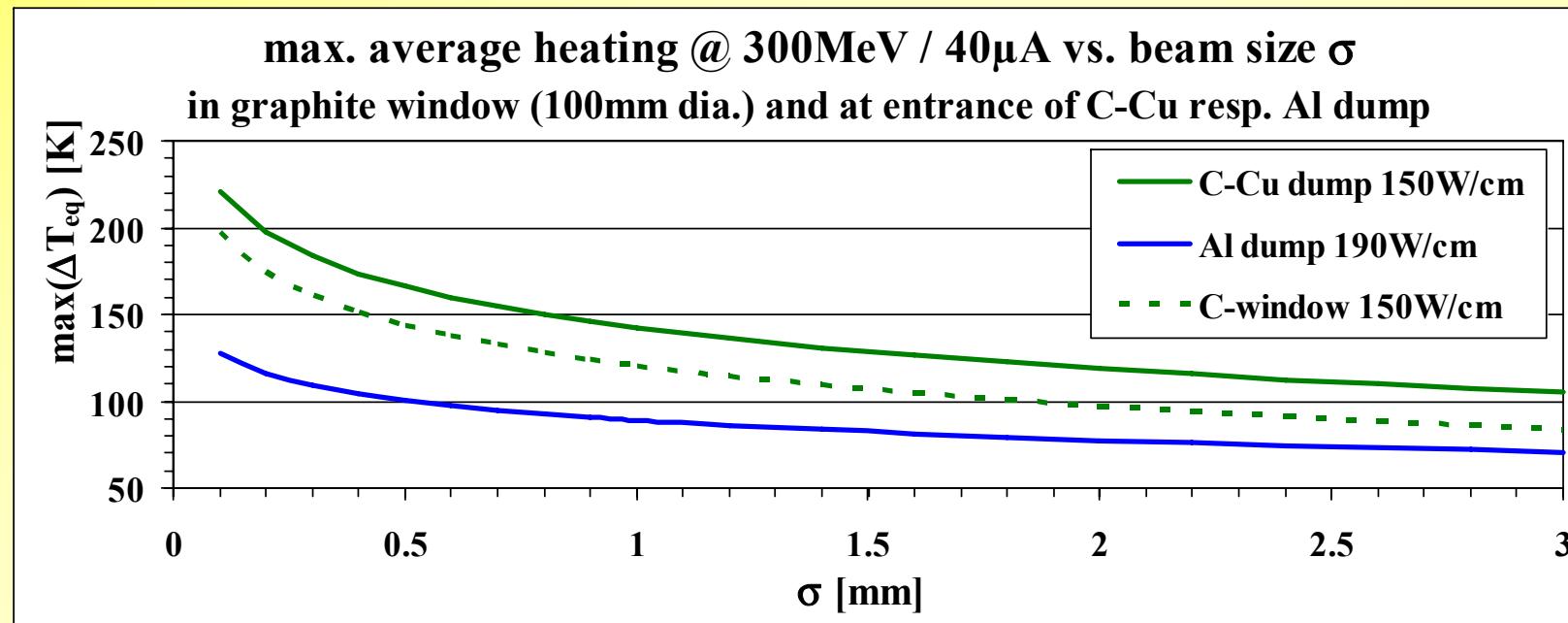


Beam Size Requirements: properties of materials

Material Properties	normal C	Al
density, ρ [g/cm ³]	1.7 – 1.9	2.7
specific heat capacity, c [J/g/K]	~ 1 @ 150°C	0.9
thermal conductivity, λ [W/cm/K]	0.7	2.0
Temperature Limits		
T_{melt}	$\geq 3000^\circ\text{C}$	660°C
cyclic heating, $\max(\Delta T_{\text{inst}})$	~ 150-200 K derived from tensile strength	~ 50 K plasticity limit
$\max(T_{\text{operation}})$	~ 500-600°C, oxidation limit	~ 250°C
average heating $T_{\text{heat sink}} \sim 60^\circ\text{C} \Rightarrow \max(\Delta T_{\text{eq}})$	~ 350 K	~ 150 K

Beam Size Requirements: average heating

	C-Cu dump		Al dump	
max(dP/dz) [W/cm]	@ entrance	@ shower max.	@ entrance	@ shower max.
@ 300MeV / 40μA	150	190	210	380



- considering the beam as a dc heat source, i.e if no pulsed stress is involved
 $\Rightarrow \sigma \approx 0.1\text{mm}$ to tolerate average heating by 300MeV / 40μA beam
- also o.k. for average heating @ shower max. (dP/dz higher, but r-profile wider)

Beam Size Requirements: instantaneous heating

- our cases here ($\sigma \leq 2\text{mm}$, $E_0 \leq 500\text{MeV}$ on C and Al) allow analytical estimation:

$$\max(\Delta T_{\text{inst}}) = \frac{1}{c} \cdot \max\left(\frac{dE}{dm}\right) = \frac{1}{c} \cdot \frac{1}{\rho} \frac{dE}{dz} \cdot \frac{N_t}{2\pi \cdot \sigma^2} = 1.9 \frac{\text{MeV} \cdot \text{cm}^2}{\text{g}} \cdot \frac{1}{c} \cdot \frac{N_t}{2\pi \cdot \sigma^2}$$

$$\Rightarrow \max(\Delta T_{\text{inst}}) = 48K \cdot 1/c [\text{J/g/K}] \cdot N_t [10^{13}] \cdot 1/\sigma^2 [\text{mm}^2]$$

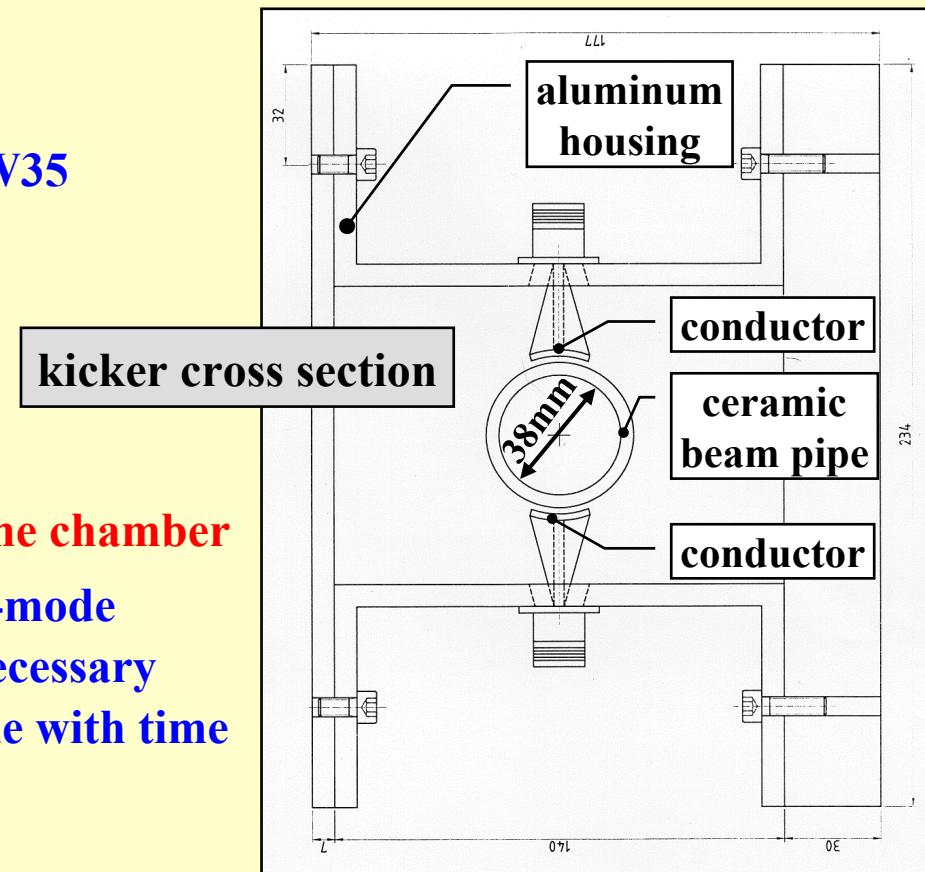
- reduction factor by fast circular sweep with radius R_f : $\approx 2.5 \cdot R_f / \sigma$, for $R_f \gg \sigma$

	300MeV on C $\max(\Delta T_{\text{inst}}) \leq 150\text{K} \Leftrightarrow \leq 150\text{J/g}$			300MeV on Al $\max(\Delta T_{\text{inst}}) \leq 50\text{K} \Leftrightarrow \leq 45\text{J/g}$		
	σ	R_f	N_t	σ	R_f	N_t
^{*)} $\Lambda = \sqrt{\frac{\lambda \cdot T_t}{\rho \cdot c}} \stackrel{T_t=1\text{ms}}{=} \begin{cases} 200\mu\text{m} \text{ in C} \\ 280\mu\text{m} \text{ in Al} \end{cases}$	0.89mm	0	$2.5 \cdot 10^{13}$	1.6mm	0	$2.5 \cdot 10^{13}$
thermal diffusion is not included ^{*)}	0.1mm	0	$3.1 \cdot 10^{11}$	0.1mm	0	$9.8 \cdot 10^{10}$
		3.5mm	$2.5 \cdot 10^{13}$		10mm	$2.5 \cdot 10^{13}$
single bunch limit (since fast sweep is not intra bunch sweep)	$\approx 20\mu\text{m}$	---	$2\text{nC} \Leftrightarrow 1.25 \cdot 10^{10}$	$\approx 35\mu\text{m}$	---	$2\text{nC} \Leftrightarrow 1.25 \cdot 10^{10}$

- w/o intra train sweep $\Rightarrow \sigma \approx 1$ to 2 mm to tolerate inst. heating by full bunch trains
- smaller spot sizes require less charge or fast sweep radii of 4 to 10mm

Kicker Scheme (F. Obier et al.)

- 1 winding current loop outside of ceramic vacuum chamber NW35
- inner surface of chamber sputtered with $1\mu\text{m}$ Ti stabilized stainless steel
- $B \approx 2.15\text{mT} / 100\text{A}$
- reasonable length $\approx 1\text{m}$
- both deflection planes can be put on same chamber
- operation as resonant L-C circuit in cw-mode
 - pro: easy control, no sync. with beam necessary
 - cons: C's close to beam line may degrade with time
- $\rightarrow 100\text{A @50kHz}$ possible
- $\Rightarrow 1\text{m Kicker gives } \int B \cdot dl \approx 2\text{mT} \cdot \text{m}$



	max. Kick	R_f	\Rightarrow drift
300 MeV	2 mrad	5 mm – 10mm	2.5 m – 5 m

\Rightarrow dump arm should provide 1m installation space + $\geq 2.5\text{m}$ drift towards window

Summary

- Average heating no issue, slow sweep not required
- Cyclic effects determine the beam size
 - single bunch limit $\geq 20\mu\text{m}$ to $35 \mu\text{m}$, can not be decreased by fast sweeping
 - bunch train limit $\geq 0.9\text{mm}$ to 1.6mm w/o fast sweep
- Fast sweeper requires 1m installation length and 2.5m resp. 5m drift space
- C-Cu dump can deal with smaller spot size than Al dump

Questions

1. Should we install beam profile measurement integrated in the window ?
2. How to guarantee, that relation of beam size and charge stays within safe limits ?
3. What is maximum single bunch charge ?
4. Is there enough space available for fast sweeper + drift ?
5. Beam position variation at dump entrance ? (defines C-core & beam pipe aperture)
6. What is going to be installed in the dump arm ?