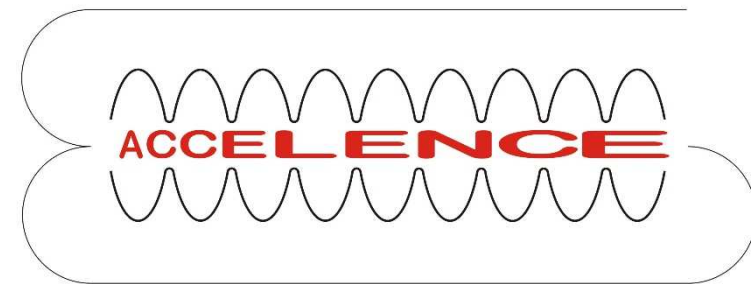
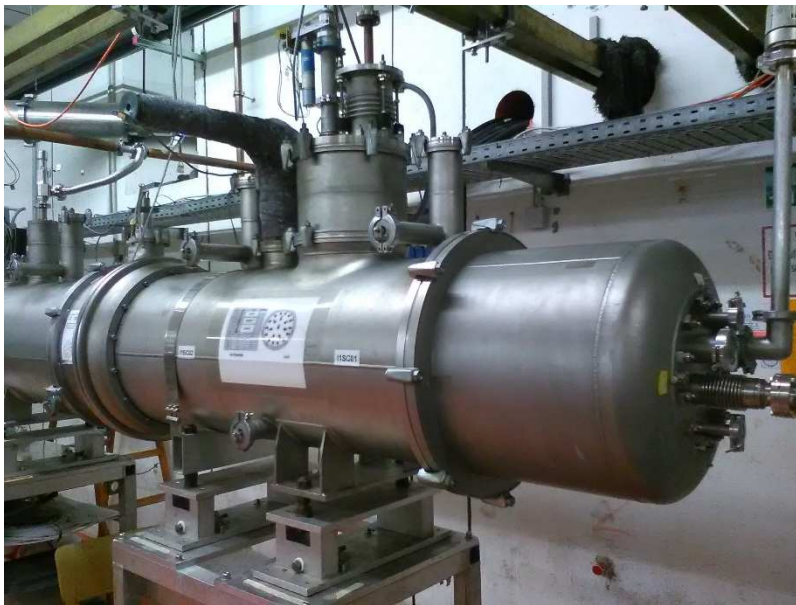


# A 3 GHz SRF reduced- $\beta$ Cavity for the S-DALINAC



TECHNISCHE  
UNIVERSITÄT  
DARMSTADT

D. Bazyl\*, W.F.O. Müller, H. De Gersem



Gefördert durch die DFG im Rahmen des GRK 2128

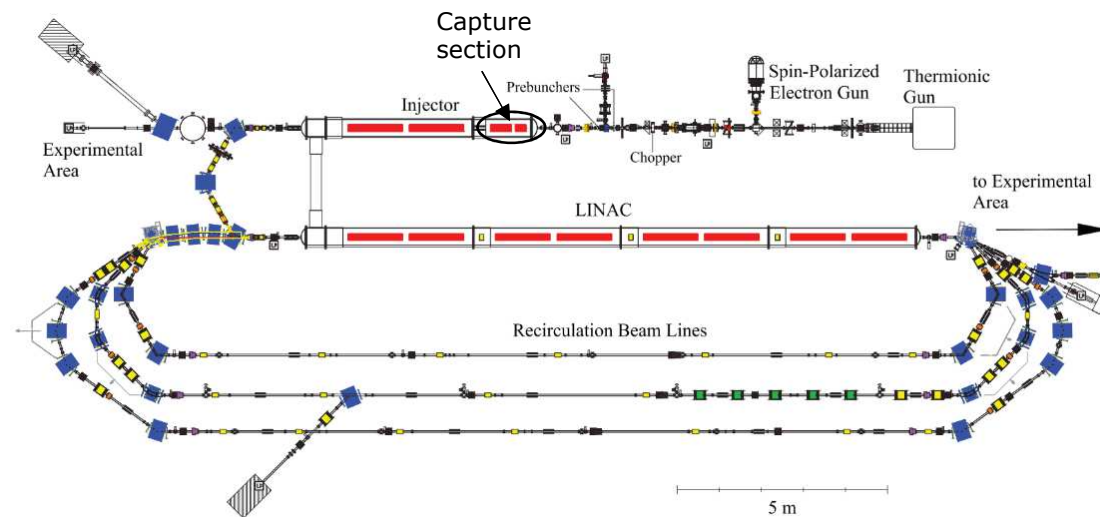
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# Content

- 
- Introduction
  - Upgrade
  - Reduced- $\beta$  cavity
  - RF design
  - Mechanical model
  - Current status
  - Conclusion

# Introduction

## Layout of the S-DALINAC



- $E_{in} = 250$  keV (thermionic gun)
- $E_{in} = 100$  keV (planned to be upgraded to 200 keV) (spin polarized gun)
- $f = 3$  GHz; CW
- $I < 20$   $\mu$ A
- 11 SRF cavities; bulk Nb;  $T = 2$  K

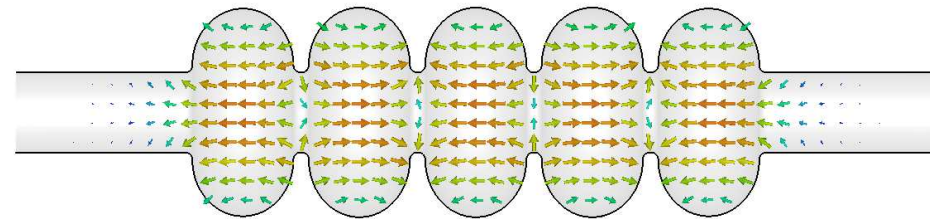
# Introduction

## Current setup

- 5 cell cavity in the tuner frame:

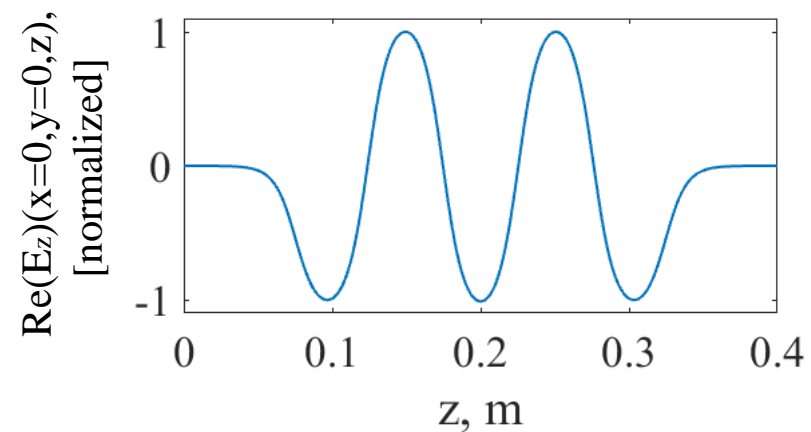


- Electric field distribution of  $TM_{010}$  mode (transverse cut-plane 2D view):



- The main parameters:

- SRF  $\beta = 1$  cavity
- $f = 3$  GHz
- $E_{acc} = 3$  MV/m
- $TM_{010}$
- $\pi$  - mode
- $T = 2$  K



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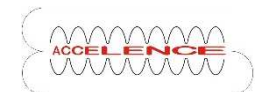
# Introduction

## Motivation for the upgrade

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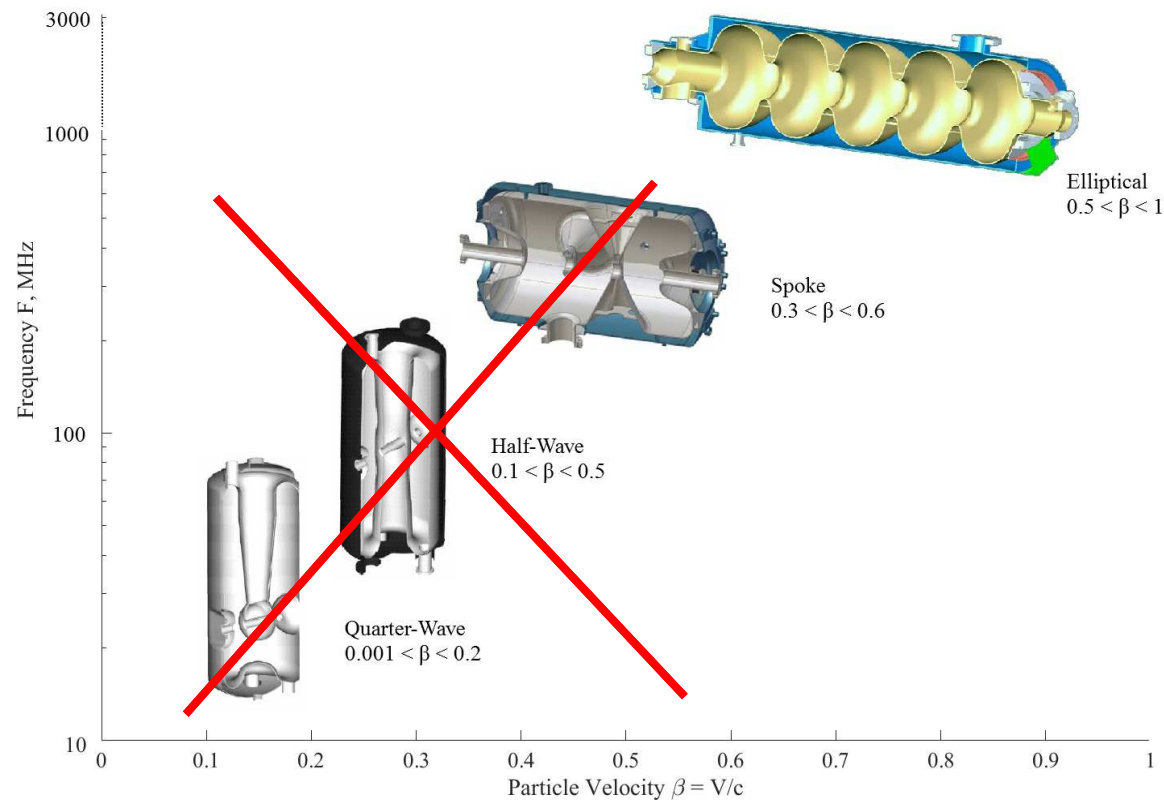


- 5 cell cavity is affected by plastic deformation
- Energy spread of accelerated beams does not reach a required value and the current capture section is one of the reasons
- Injecting a 200 keV beam directly into a  $\beta=1$  RF structure results in inefficient acceleration because of the mismatch in phase
- Q-value drops over time



# Upgrade SRF cavity types

- SRF cavities spanning the full range of beta:



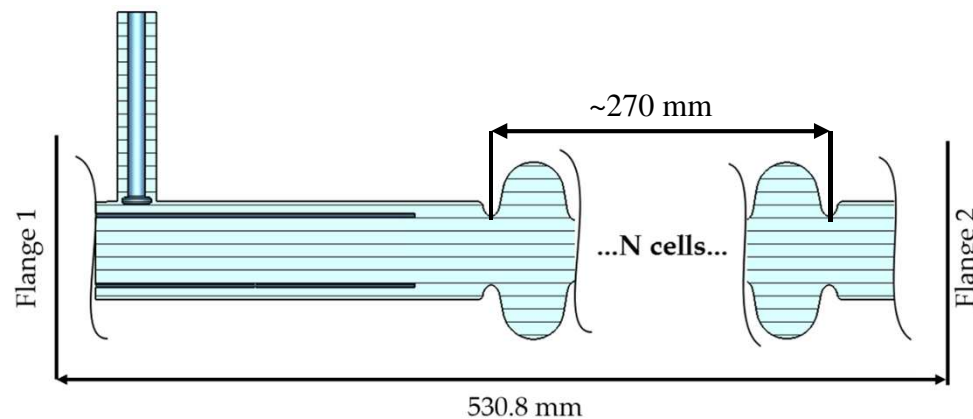
Operating frequency of  
the S-DALINAC is  
3 GHz

↓  
 $\lambda \approx 10 \text{ cm}$

# Upgrade

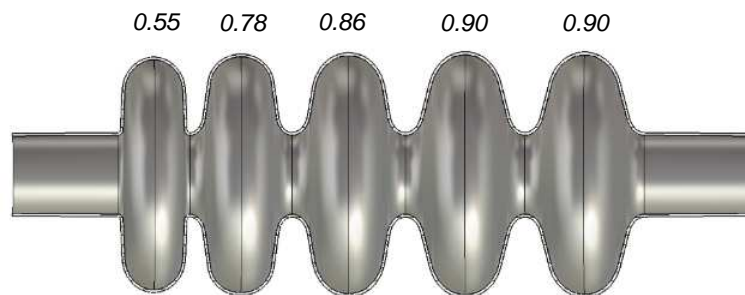
## Criteria for a new accelerating structure

- Operating frequency 3 GHz ( $TM_{010}$ ;  $\pi$  - mode)
- Output energy from the capture section at the S-DALINAC of 1 MeV
- Flat top peak electric field on the central axis of the cavity  $E_0 < 10$  MV/m
- No significant increase of the energy spread of the beam
- Fitting inside the present cryostat
- Compatible with the present input coupler
- Minimal investment cost
- Reliable in operation (mechanical model)

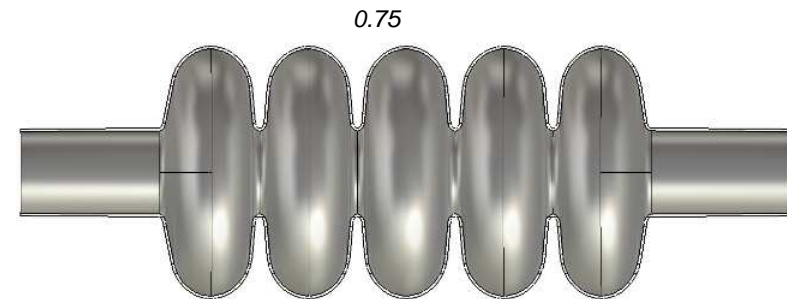


# Upgrade Proposed designs

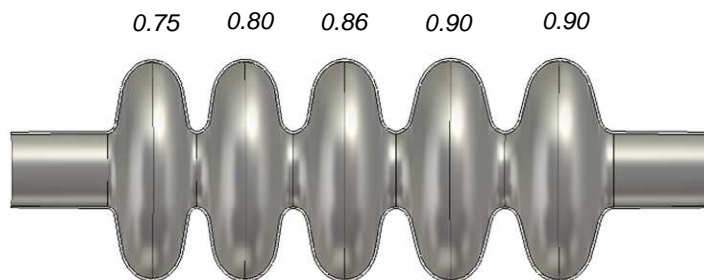
- 5 cell  $\beta$ -graded cavity (for 100 keV):



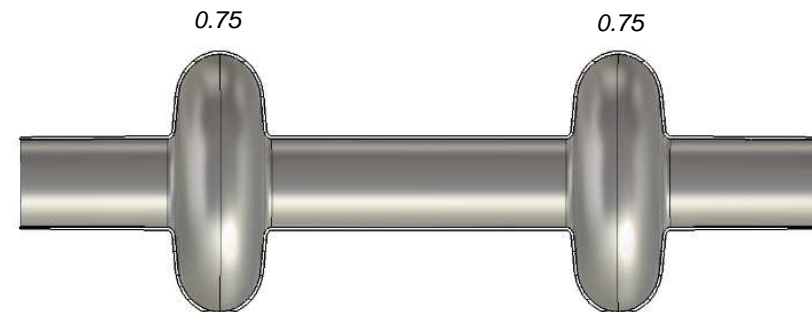
- 5 cell reduced- $\beta$  cavity (100/250 keV):



- 5 cell  $\beta$ -graded cavity (for 250 keV):

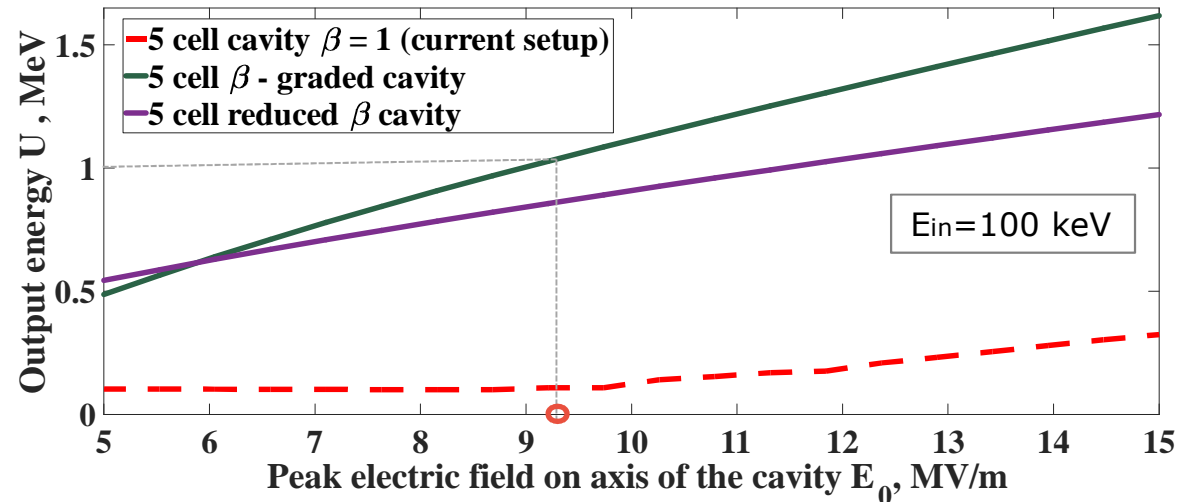


- Independently driven cavities (100/250 keV):





# Upgrade Proposed designs



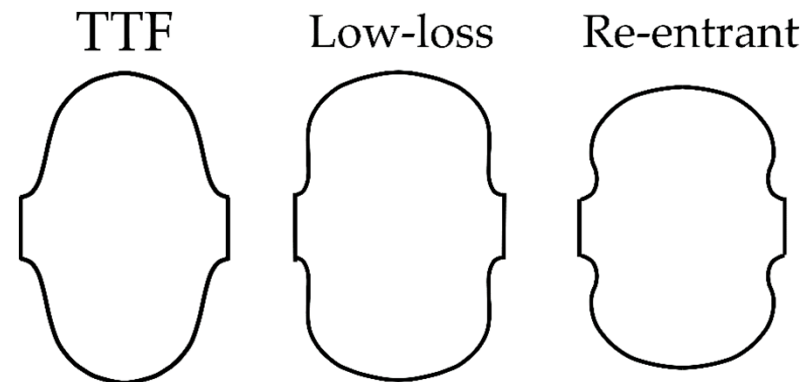
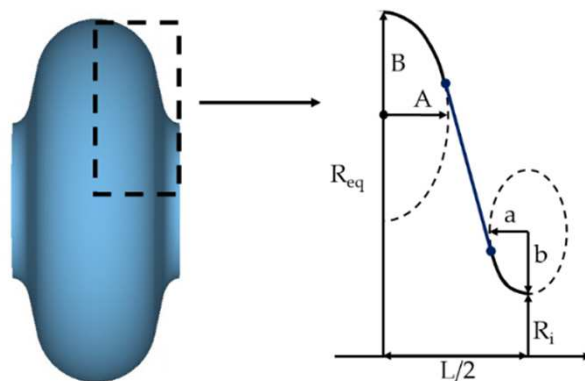
- Results for the  $\beta$ -graded cavity were better than expected
- This led to the idea of use of a reduced  $\beta$  cavity
- Reduced  $\beta$  cavity is less flexible but more reliable in operation

- It is not possible to accelerate the 100 keV beam using the current setup
- Implementing a  $\beta$ -graded elliptical cavity is in our case not recommended because of failing stability during operation and increased cavity prod. costs
- The reduced- $\beta$  cavity is capable of providing 1 MeV to the 100 keV beam after an additional optimization of the structure
- The main advantage of the reduced- $\beta$  cavity over the  $\beta$ -graded cavity is the much less complicated geometry

# Reduced- $\beta$ cavity

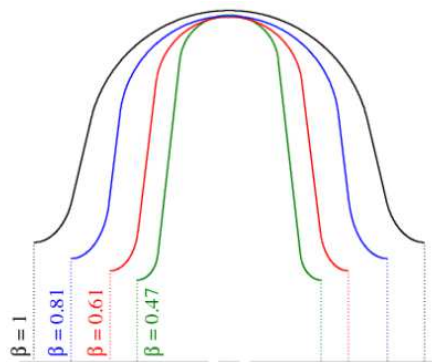
## Cell shape

- Geometry of a single cell of a multi-cell elliptic cavity is formed by two ellipsoids
- Single cell 1.3 GHz TESLA  $\beta = 1$  cavity was chosen as an anchor shape
- Geometric parameters were scaled in a way such resonant frequency of the fundamental  $TM_{010}$  mode is equal to 3 GHz
- Scaled shape requires an additional optimization since  $\beta_g < 1$



# Reduced- $\beta$ cavity

- A progression of compressed elliptical cavity shapes at the same rf frequency but for decreasing  $\beta$  values



$$L = \frac{\beta c}{2f} = \frac{\beta \lambda}{2}$$

SNS  
 $\beta=0.61$



SNS  
 $\beta=0.81$



Reduced- $\beta$  cavity:

- The same length of each cell
- $\beta < 1$

Parameters to estimate:

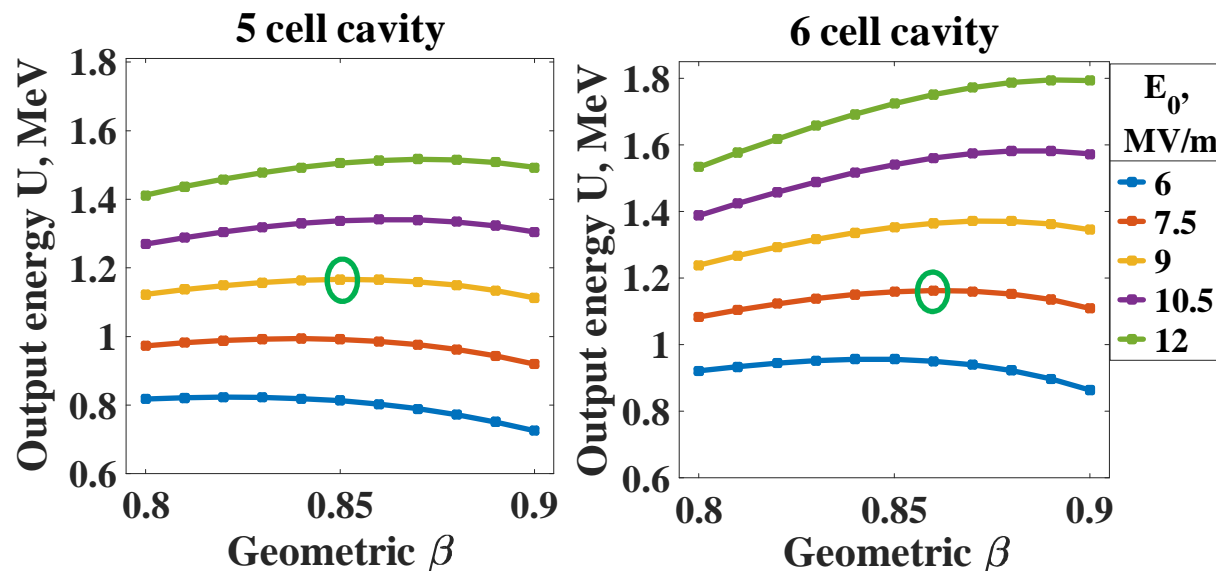
- Number of cells
- Optimal value of geometric  $\beta$
- Energy acceptance



$E_0 < 10 \text{ MV/m}$ ,  $U > 1 \text{ MeV}$ ,  
low energy spread

# Reduced- $\beta$ cavity

## Number of cells and geometric $\beta$

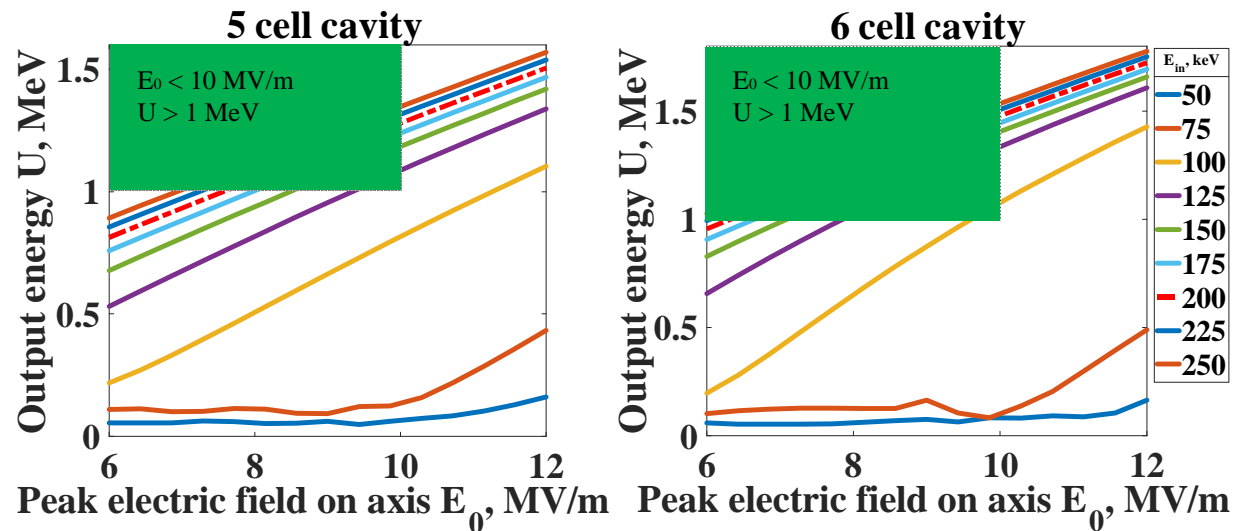


- $E_{in} = 200$  keV
- An  $N+1$  cell cavity can be operated with a lower value of  $E_0$  compared to an  $N$  cell cavity to achieve the same energy gain

- The optimal value of the geometric  $\beta$  will depend on the operating value of  $E_0$
- The 6 cell cavity is favoured, however, the mechanical model must be evaluated carefully

# Reduced- $\beta$ cavity

## Energy acceptance

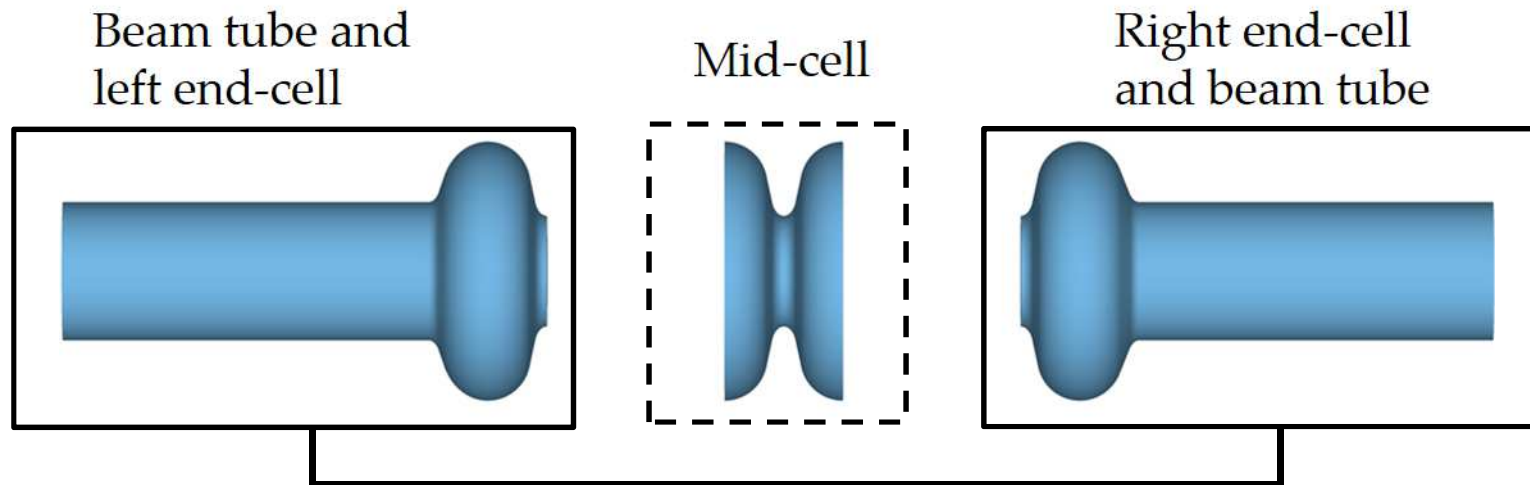


- 5 cell cav.  $\beta = 0.85$
- 6 cell cav.  $\beta = 0.86$
- Both cavities are capable to accelerate the 200 keV beam to the necessary energy

- The six cell cavity is also capable to accelerate the 100 keV beam, which is an advantage over the 5-cell cavity

# RF design

## Problem decoupling

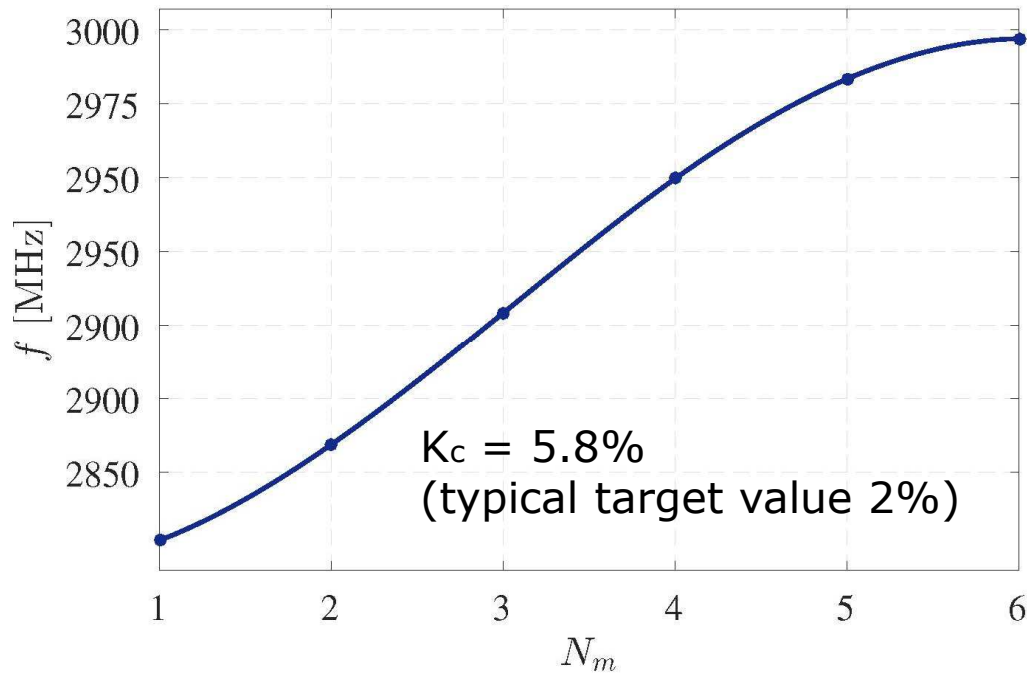


- Mid-cell designed independently
- End-cells consists of a half mid-cell and independently designed half-cell (half end-cell)

# RF design

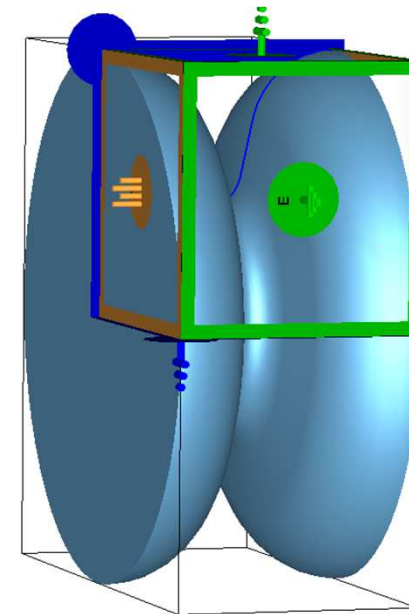
## Dispersion diagram

- Dispersion diagram of the  $TM_{010}$  mode (6-cell cavity):



- Coupling coefficient:  $k_c = 2 \cdot \frac{f_\pi - f_0}{f_\pi + f_0} \cdot 100\%$

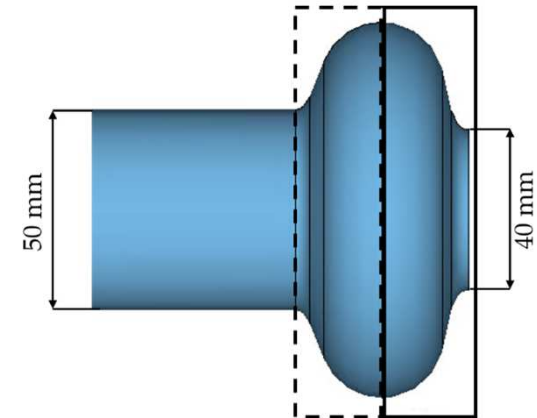
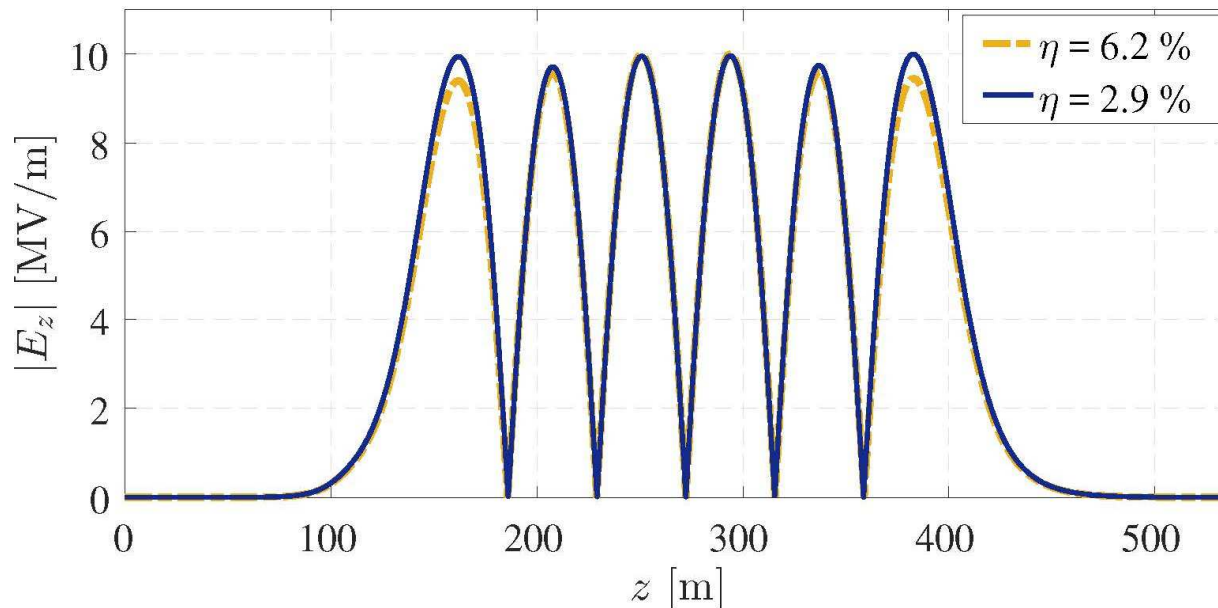
- Mid-cell with indicated boundary conditions:



# RF design

## Field flatness

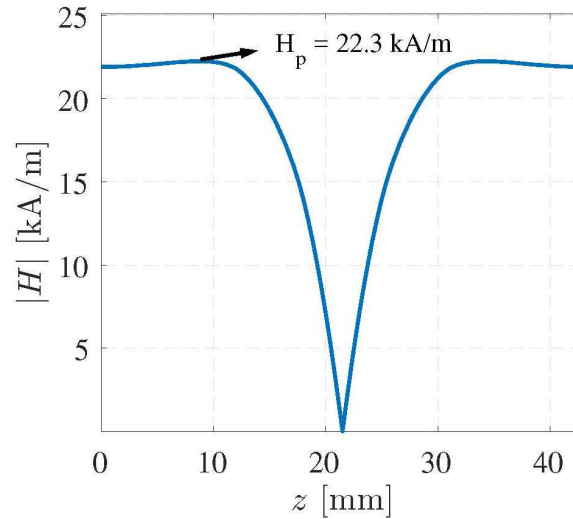
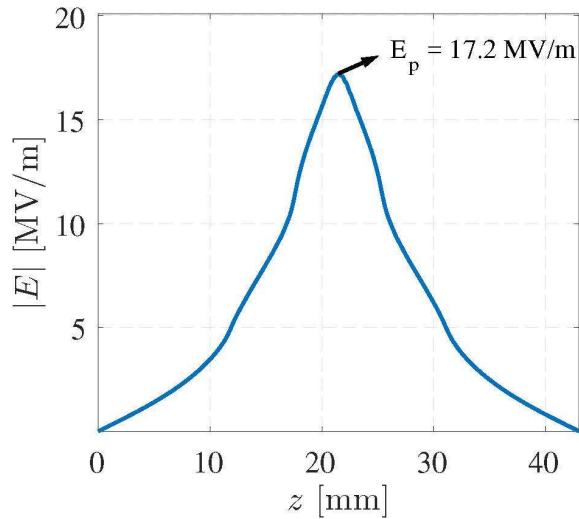
- Beam pipes introduce an additional capacitance to the cavity
- Field flatness is tuned by optimizing geometry of end-cells
- For the 6-cell cavity end-cells are identical
- Precise field flatness tuning in simulations is not required due to manufacturing error in practice



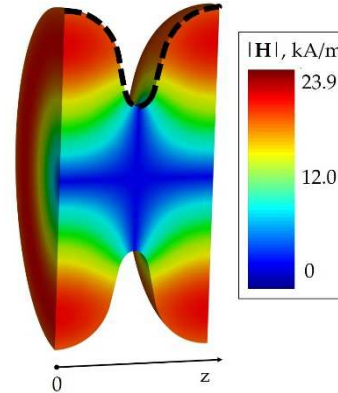
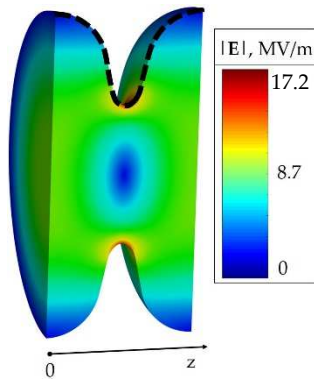


# RF design

## Peak fields



- Field amplitudes on surface were computed for the  $TM_{010}$  ;pi mode
- Figures on the left indicate field amplitudes evaluated on curve



*Reliable amplitude range\*\*:*

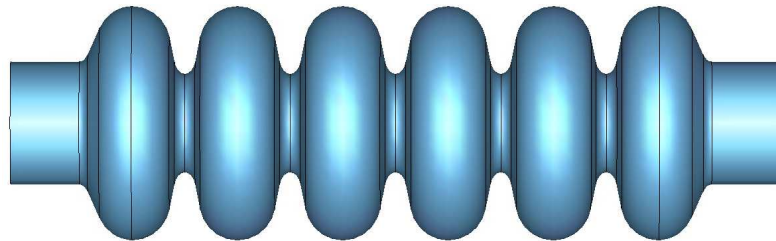
Peak magnetic field	Peak electric field
48-56 kA/m	30-35 MV/m

\*\*A. Facco, TUTORIAL ON LOW BETA CAVITY DESIGN

# RF design

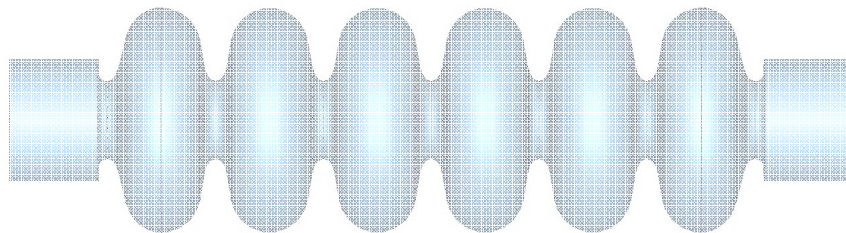
## Longitudinal stiffness

- Current model



- Longitudinal stiffness +1kN/mm
- R/Q value is lower however mechanical stability have a higher priority

- Previous layout

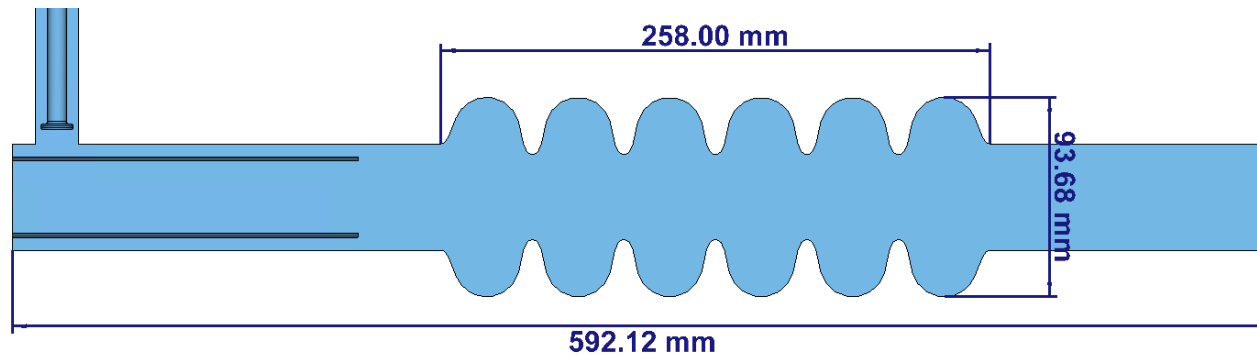


- + R/Q is higher -> higher efficiency
- Complicated connection to beam pipes

# RF design

## RF parameters

- Side view of the 6 cell reduced  $\beta=0.86$  cavity:

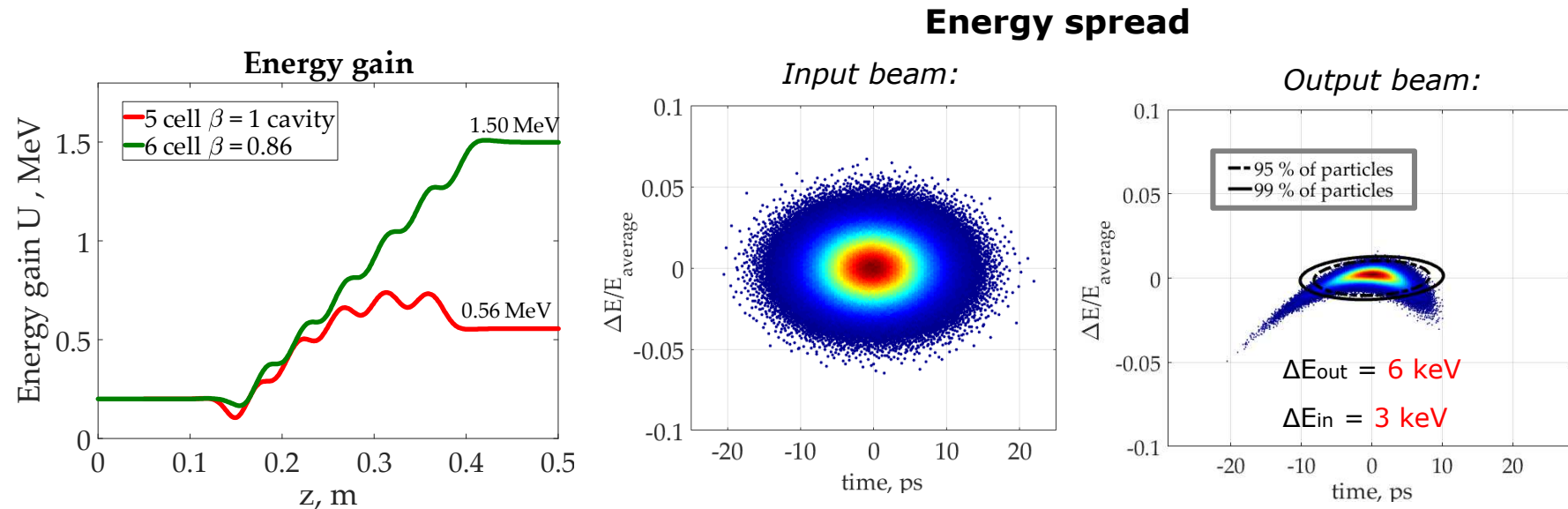


- RF parameters:

Mode	F, GHz	$\beta g$	Kc, %	$E_0$ , MV/m	Eacc, MV/m	R/Q, $\Omega$	G, $\Omega$
TM <sub>010</sub> ; $\rho_i$	2.997	0.86	5.8	10	5	347	253

# RF design

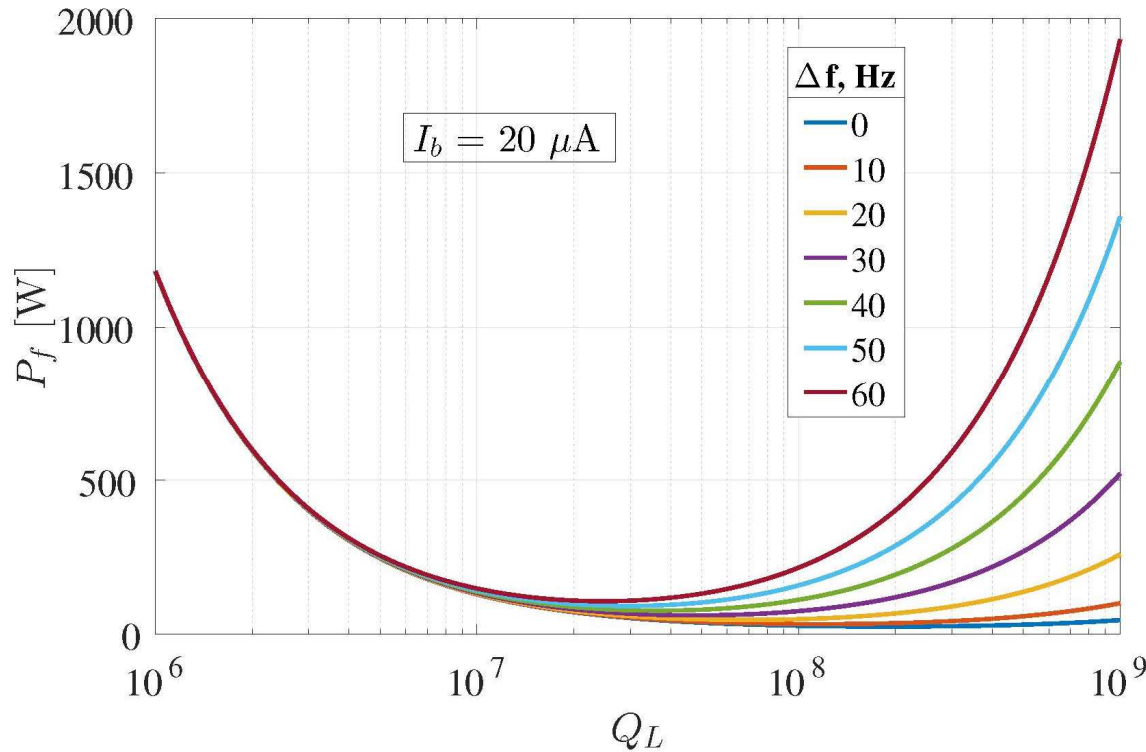
## Comparison with the current setup



	Current setup (5 cell cavity $\beta = 1$ )	Proposed design (6 cell cavity $\beta = 0.86$ )
<b>Peak E-field on axis, MV/m</b>	10 MV/m	
<b>Output energy of the beam, MeV</b>	0.56	1.50
<b>Energy spread growth, keV</b>	>30	3

# RF design

## Power coupling



- RF amplifiers provide max. 500 W
- Estimated power  $P_f < 100$  W necessary to maintain 10 MV/m on axis
- Detuning is unknown
- Optimal  $Q_L = 10^7 \dots 10^8$

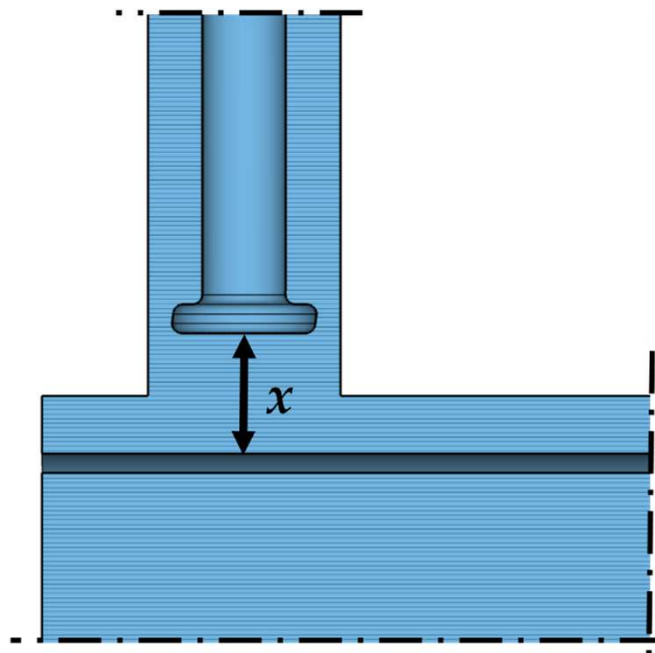
$$P_f = \frac{V_{acc}^2}{4 \left(\frac{R}{Q}\right) Q_L} \cdot \left( \left( 1 + \frac{\left(\frac{R}{Q}\right) Q_L I_b}{V_{acc}} \cos \phi_b \right)^2 + \left( \frac{\Delta f}{f_{1/2}} + \frac{\left(\frac{R}{Q}\right) Q_L I_b}{V_{acc}} \sin \phi_b \right)^2 \right) [1]$$

[1] H. Padamsee, J. Knobloch, and T. Hays. RF superconductivity for accelerators.

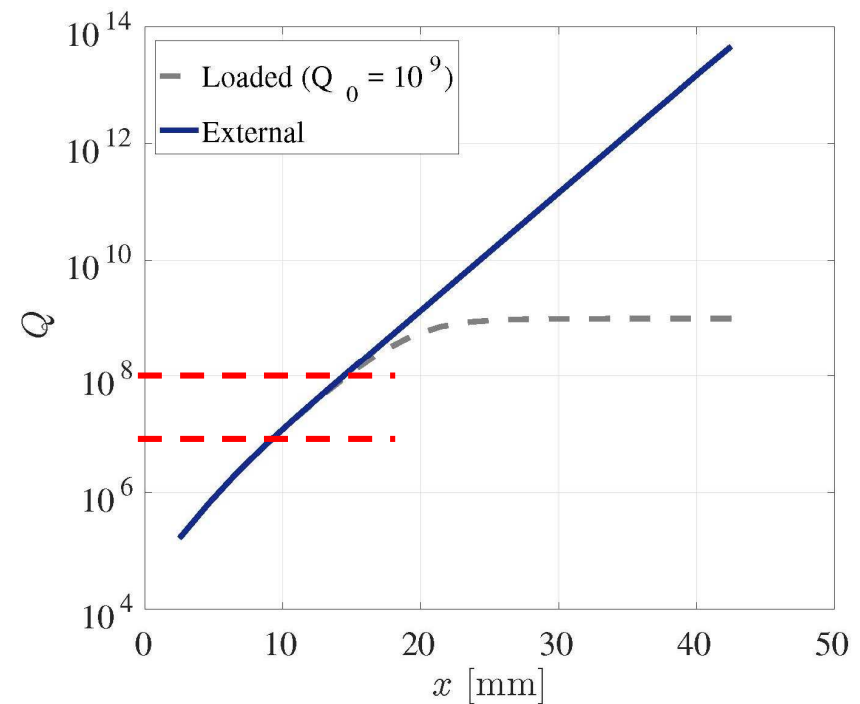
# RF design

## Power coupling

- Cross section of the input power coupler of the 6-cell cavity



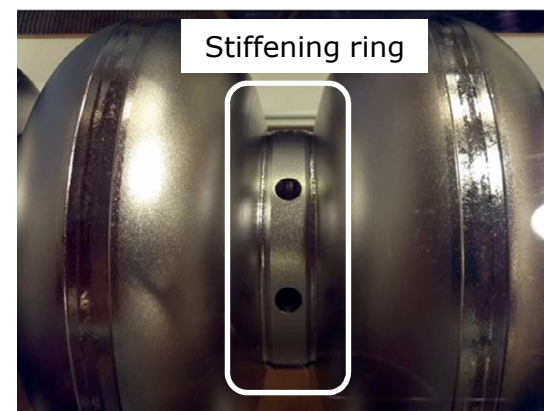
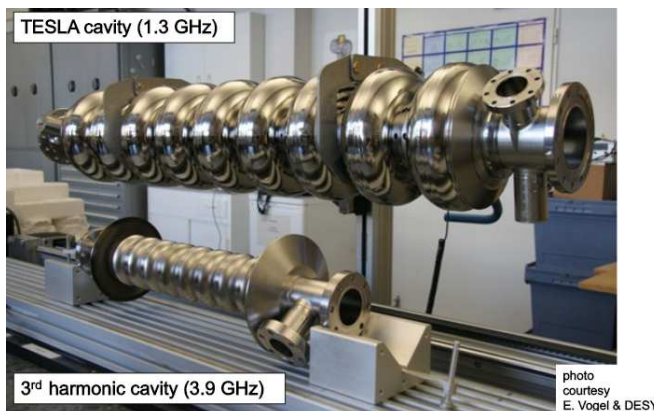
- Q-factor vs penetration depth of inner conductor of coaxial line



# Mechanical model

## Introduction

- ANSYS is used for structural analysis
- Mechanical model of the 3.9 GHz  $\beta=1$  cavity (DESY XFEL/TTF) was used to gain information about mechanical behaviour of an SRF cavity in this frequency range
  - Wall thickness: 2.8 mm before polishing inner surface -> 2.5 mm after
  - **No stiffening rings required** – cavity is rigid enough\* without them (cheaper production costs, less analysis)



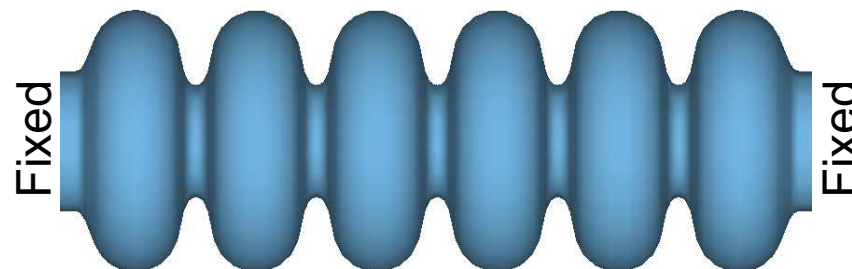
\*DEVELOPMENT OF THE 3.9 GHZ 3RD HARMONIC CAVITY AT FNAL, N. Solyak, H. Edwards et., al. SRF 2003

\*This fact was also mentioned in a private communication of Simon Weih with RI GmbH representative

# Mechanical model

## Microphonics

- **Microphonics** can be defined as dynamic cavity detuning caused by structural vibrations transmitted to the RF structure
- The source can be:
  - Ground motion
  - Helium pressure fluctuations
  - Lorentz forces
  - Any external source of noise

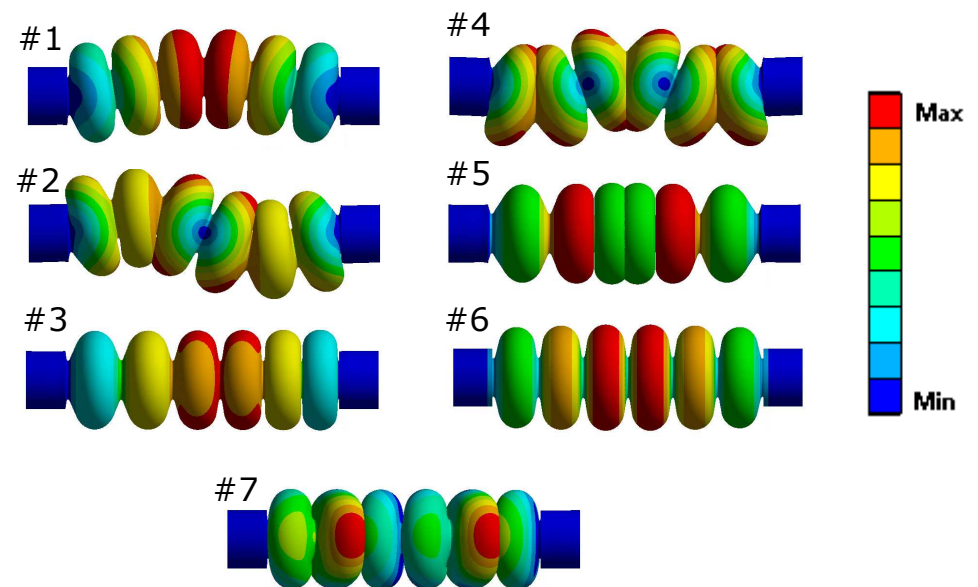
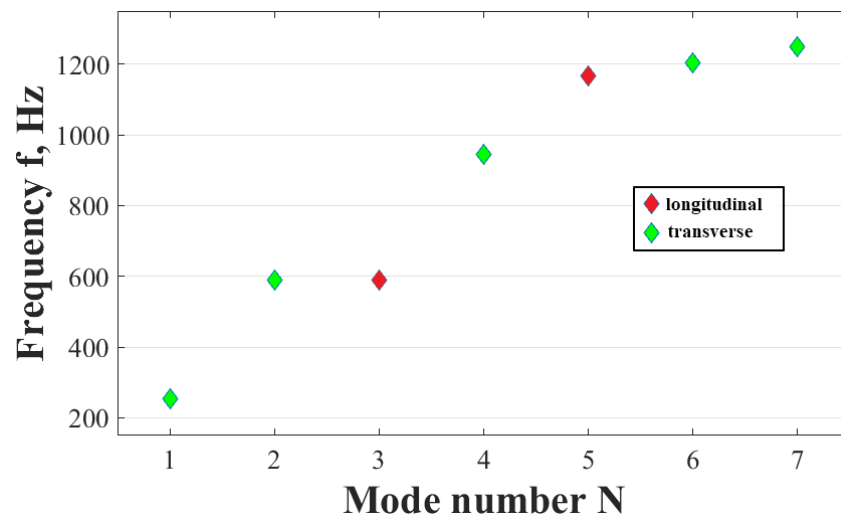




# Mechanical model

## Microphonics

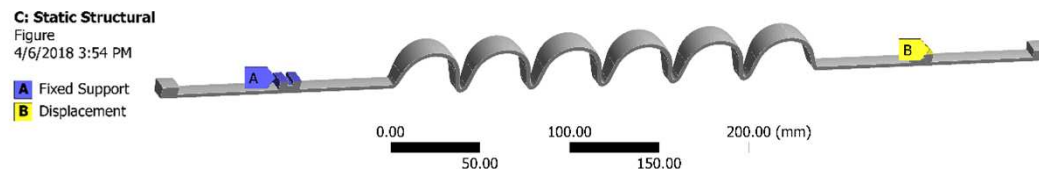
- Resonant frequencies of the first 7 mechanical modes were obtained
- Main purpose of these computations is not to estimate detuning of the cavity due to microphonics but to know the location of the longitudinal modes in a frequency range below 1 KHz



# Mechanical model

## Characterization related to tuning

- External mechanical loads act on cavity walls and shift the resonant frequency of the fundamental mode and also affect the field flatness
- Tuning system for the cavity during the operation is required to compensate deformations and remain the designed value of the frequency of the fundamental mode
- Three characteristics are required for the tuner:  $df/dp$ ,  $df/dl$  and longitudinal stiffness of the cavity
- Boundary conditions used in simulations:
  - Material properties used in simulations:



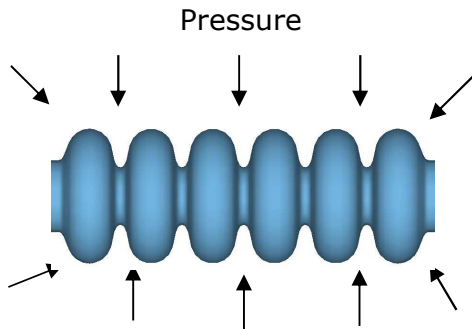
Material	Niobium
Wall thickness, mm	2.5 (2.8 before polishing)
Temperature, K	2
Young's modulus, GPa*	118
Poisson ratio*	0.38

\*TD ER-10163, M.Merio, October 2011

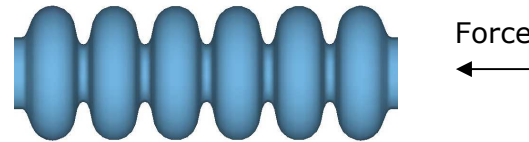
# Mechanical model

## Characterization related to tuning

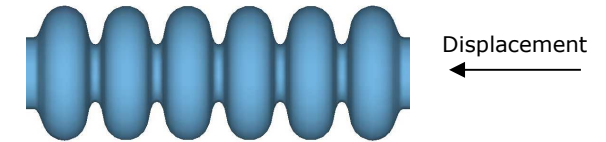
- Frequency vs pressure



- Longitudinal stiffness of the cavity



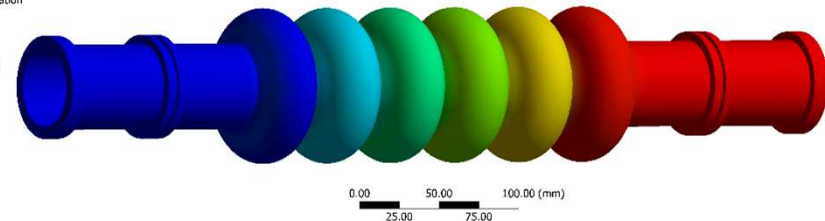
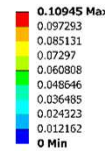
- Frequency vs Displacement



Pressure sensitivity $df/dp$ , Hz/mbar	Longitudinal stiffness $K$ , kN/mm	$df/dl$ , kHz/ $\mu\text{m}$
30	4.6	2.1

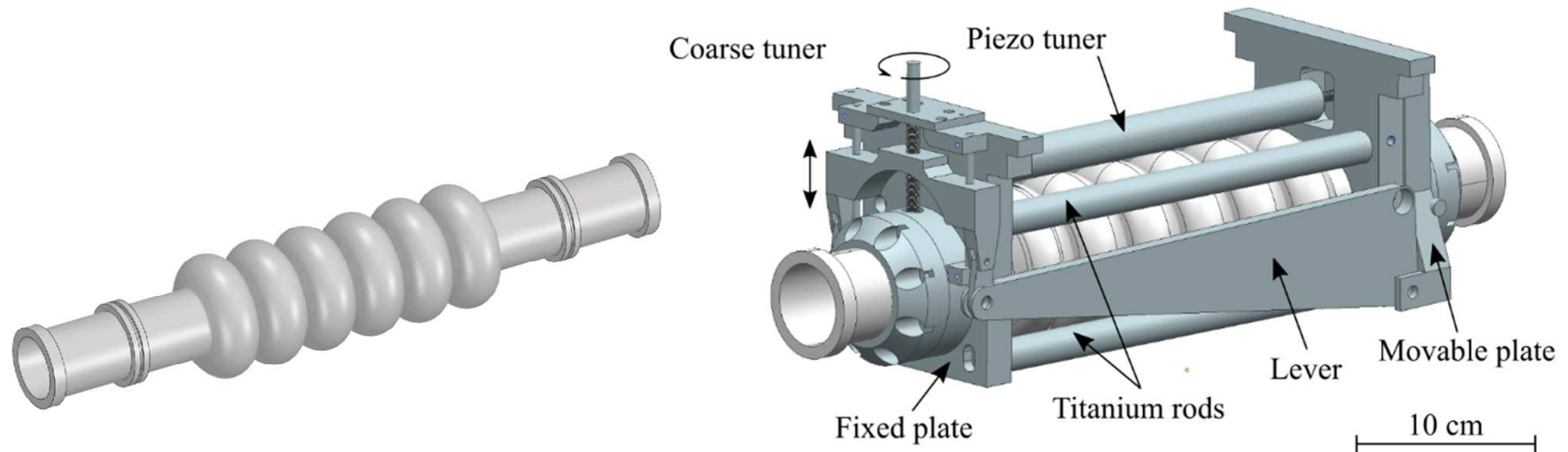
- Example: deformation caused by applied pressure (the scale of the deformation is exaggerated)

C: Static Structural  
Figure  
Type: Total Deformation  
Unit: mm  
Time: 1  
4/6/2018 3:08 PM



# Current status

- Agreement with Research Instruments
- Manufacturing will take  $\sim 1$  year from now
- Estimated price  $\sim 100\,000$  EUR (including inside surface preparation)
- Additional beam diagnostics system at the S-DALINAC is required for commissioning of the 6-cell cavity

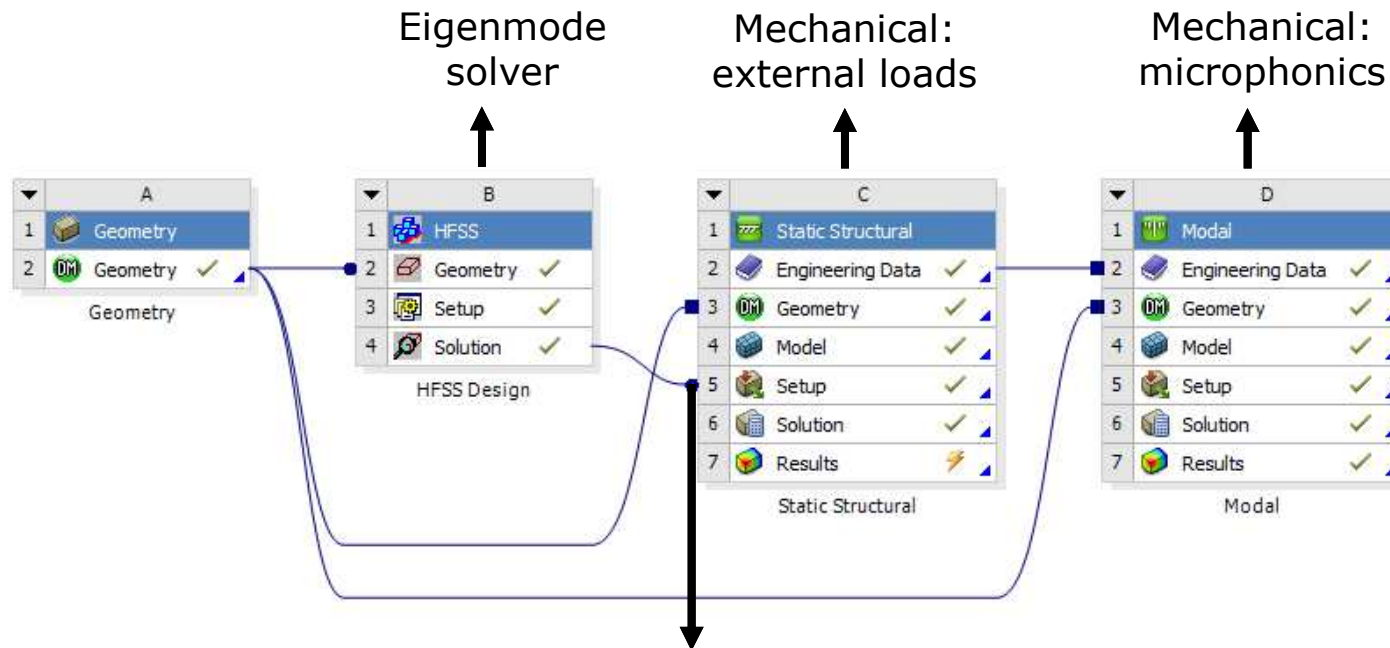


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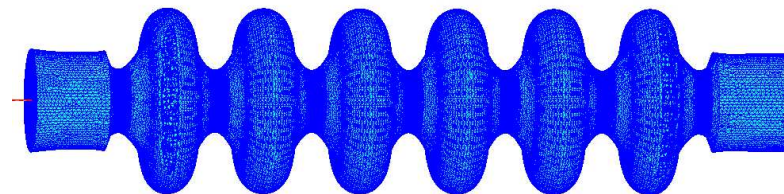
# Conclusion

- Reduced  $\beta$  cavity has more advantages than other proposed layouts with respect to design criteria for a new cavity
- RF design is done (without HOM dumping system)
- Necessary RF power is covered by RF amplifiers available at the S-DALINAC
- Cavity is compatible with the present input power coupler
- Cavity fits into the existing cryostat
- Production should be finished in 2020

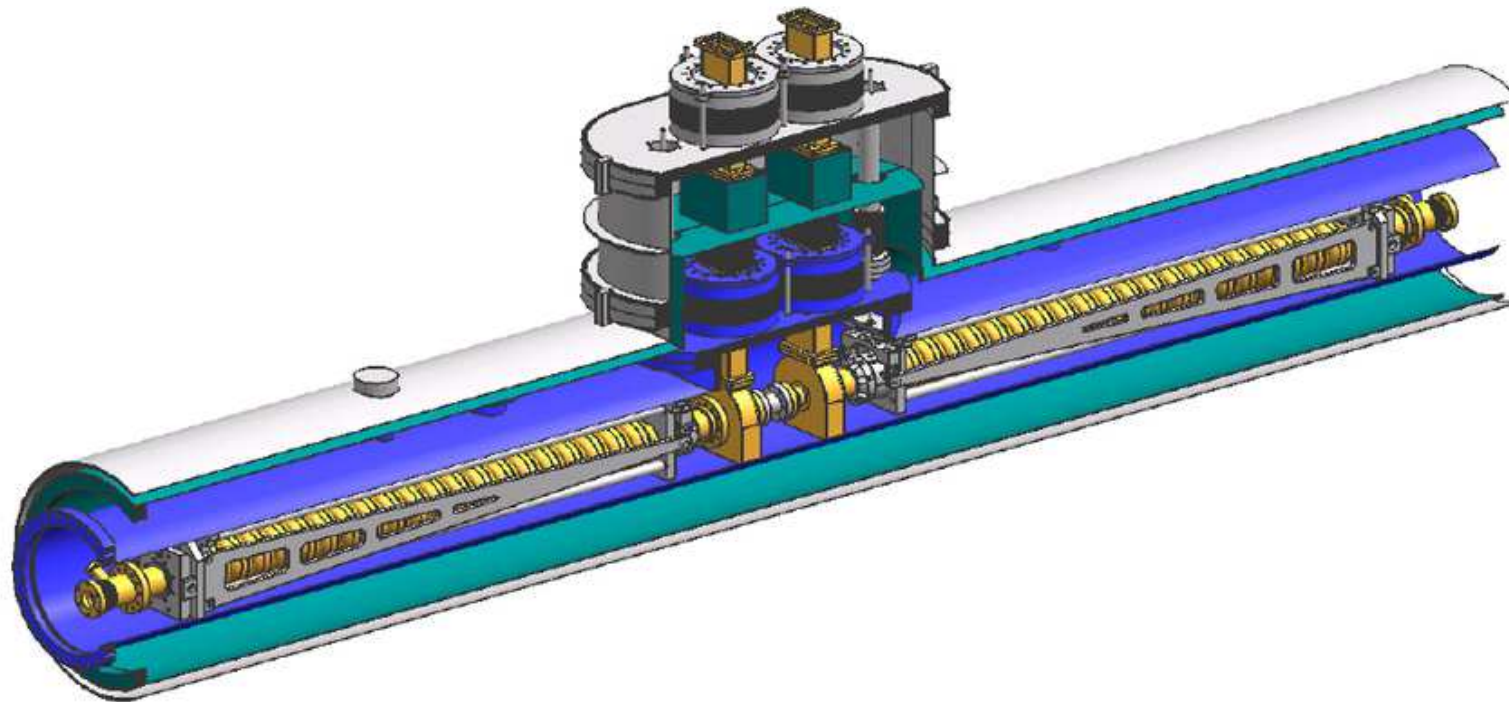
# Mechanical model ANSYS

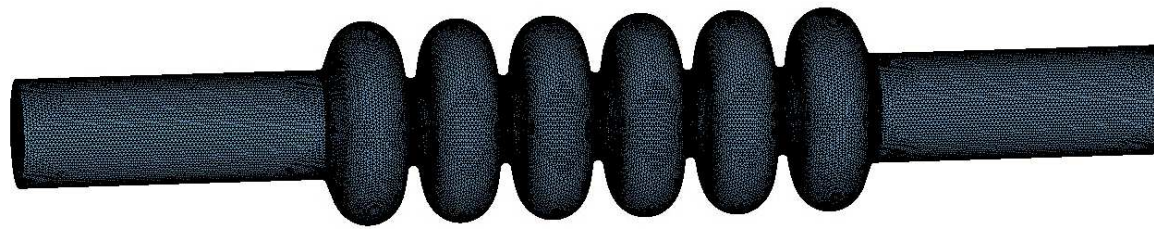


Deformed mesh\* is sent to HFSS ->  $df/dp$ ;  $df/dl$



\*the scale is exaggerated





~3 mln.



