



Recommendations for Building and Testing the Next Generation of Gaseous Detectors

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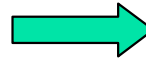
After 1986

- New class of gaseous detectors for high radiation level environment (LHC, HERA-B , ++)

- Radiation levels not even thought of in '86

from mC/cm

manyC/cm





Two different classes of detectors

‘standard radiation level’

(LEP, HERA-ep, BaBar..)

- Basic rules for construction, testing and operation are known
- Established
- Demonstrated to work and survive

‘high radiation level’

(LHC, HERA-B, ++...)

- Enormous R & D done
- Many *NoNoNo* are known
- Some basic rules found
- Real world and final proof still to come !



Recommendations for standard detectors

■ Construction

- Profit from >40 years of experience
 - **Avoid the well known 'never do'**
(silicon oil, certain glues, PVC tubing, wooden insulators..)
 - **'Moderate care' in building them**
(somehow clean environment, cleaning procedures, good old materials..)
 - **Huge variety of gases**
(hydrocarbons, freons, alcohols, methylal, ammonia, magic mixtures..)
 - **Operation : avoid excessive radiation levels !**
(switched to 'safe' under conditions FAR from LHC normal operation)



..... standard detectors

If it fails : you have done something wrong !

Finally : if you observe 'aging'
(if it gets sick)

Apply additives !

(H₂O, alcohol..
some..)

..additives

If I'd known
before what
I know NOW-



additives
SOME LAXATIVES ARE
TOO STRONG!



additives
SOME LAXATIVES ARE
TOO MILD!



EX-LAX IS THE
HAPPY MEDIUM!

That's what we need !



The real challenge : LHC type detectors

Recommendations more complicated, proof still to come !

- Materials (see talk by Mar Capeans)
 - The list of 'never use' is much longer now
 - Use the NASA book + RD28 experience as a guideline to start with
 - This is your basis ! You have to do TESTS to match you specific requirements
 - Outgasing is serious. Normal and *radiation induced* outgasing !
(disintegration, chemical reactions..)



gases

- Almost all is excluded now !
- Left with:
 - Noble gases, CO₂, CF₄
 - Plus 'traces' of water...

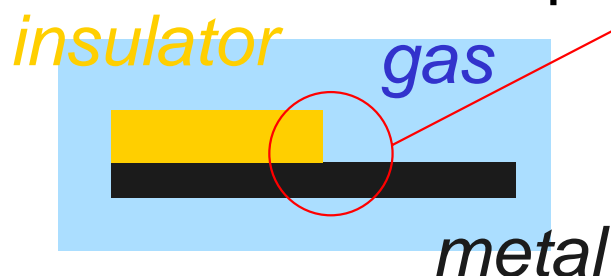
The good old
medicines won't work !
(*alcohol, water,
methylal..*)

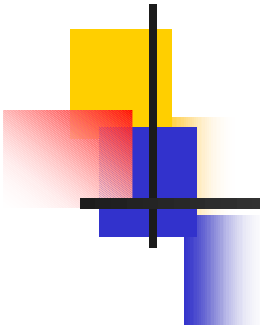
Dangerous companion
offers a lot, but hard to control,
agressiveness,...
Can he be trusted ??



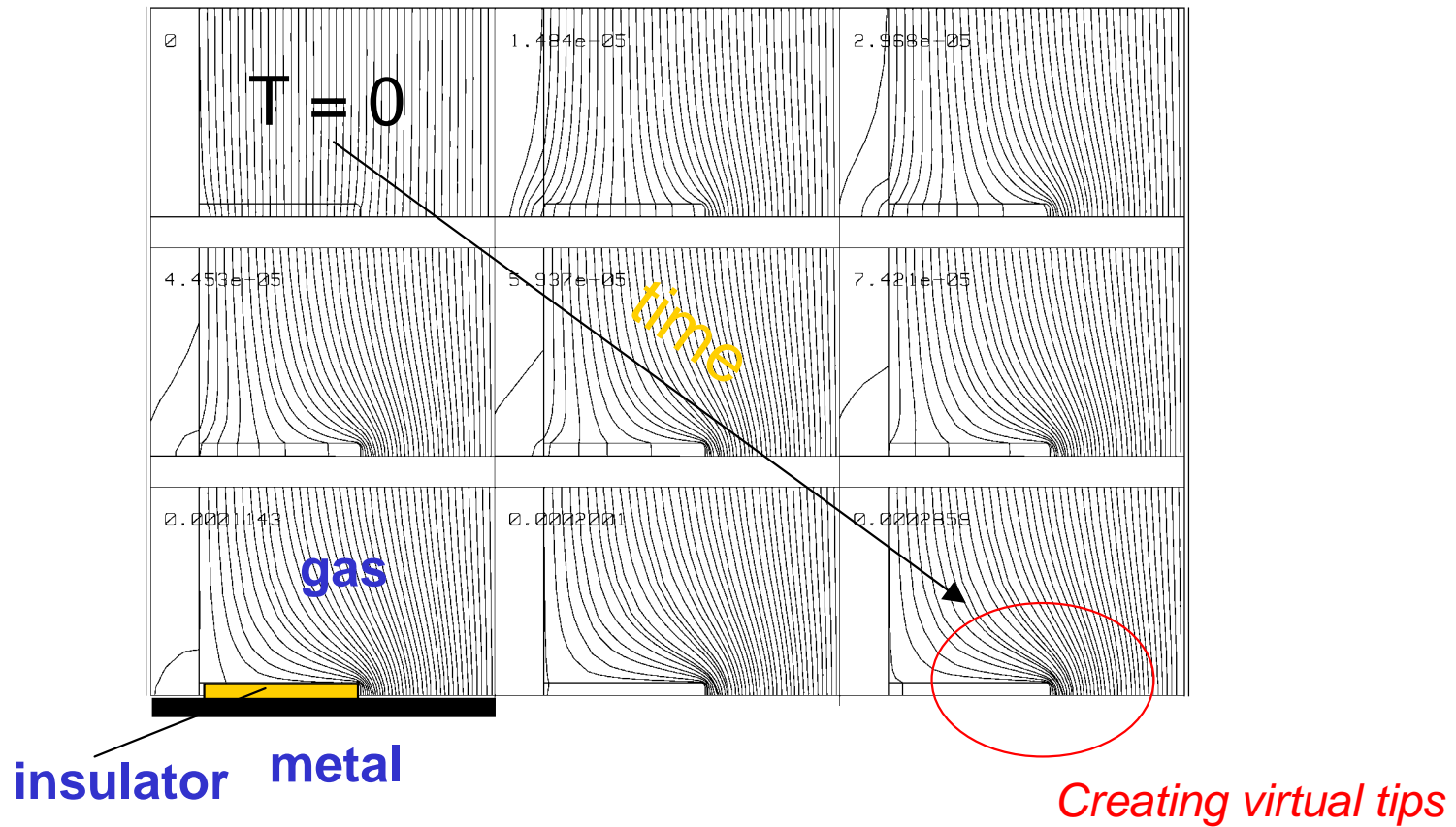
construction

- Start with non-suspicious material (metall, ceramics, glass..) and add plastic with greatest care
- Think about the **electric field distribution** very carefully
(gas gain, cathode fields, discharges, ion transport, polar molecules..)
 - It might look different under irradiation !
 - N.B.: the counting gas under irradiation is a MUCH better conductor than your insulators
 - Avoid 'triple junctions' in high fields, they are prone to develop problems !





A triple junction under irradiation





More on construction

- Think about the **gas distribution** very carefully (main gas, avalanche products, radicals..)
 - In all but straw chambers, the internal gas distribution is *complex* !
 - forced flow + diffusion + convection

Might be completely different in your prototypes and test chambers !

temperature profile !



... gas distribution

- Study by 'classical methods'

*Transparent prototype +
some good cigars
(not recommended)*

- Recommended :
get professional help !
(invest money and time)





Building the detector

- Work under clean and controlled conditions
 - ‘dust particles’ are not the *only* thing to consider
 - Do not introduce bad components by improper handling (unfiltered air, greasy fingers, polluted tools...)
(see talks by Mar Capeans and Cristobal Padilla)
 - Document what you have done ! Rigorously !
 - Keep samples of all materials (actual ones, not just ‘the same’..)



...building..

- *Verify* that rules are not violated !
- Be aware of 'slip in' changes

Example: glueing techniques

stick to the proven procedure of
mixing, curing, outgasing, application....

a detail might have FATAL consequences !

Same story : soldering techniques

solder tin is NOT a unique product

... a little example ..

- The in-famous ‘capacitor problem’ of the HERA-B Outer Tracker :

2 out of 18 capacitors per HV distribution board were glued with a different technique (without notice)

‘Break down time’
< 50 years



times 16 000 → fatal !



Quality control

- Check and validate intermediate steps, not only the final product
- In regular intervals: take 'samples' and test them rigorously (modular production)
 - to be clear : this is NOT the final quality test which every item has to pass ! The samples should NOT be used for the final detector but tested to the limits.



more on production

- Do not mix 'identical' material from different suppliers. It is difficult enough to keep one under control !
- **Avoid 'ad hoc' changes !**
 - If problems occur : verify your remedies !
(you might introduce new hidden problems)
 - This will take time : include it the schedule !



... finally : time and money

- Do not produce in a rush !
(ever seen this happening ???)
- A big and complex system which has to last for a long time needs CARE and can not be build in a crash effort !
- Do not save money on the wrong place !
It will pay off !

*Tools, man power,
testing equipment,
prototypes...*



preparatory work

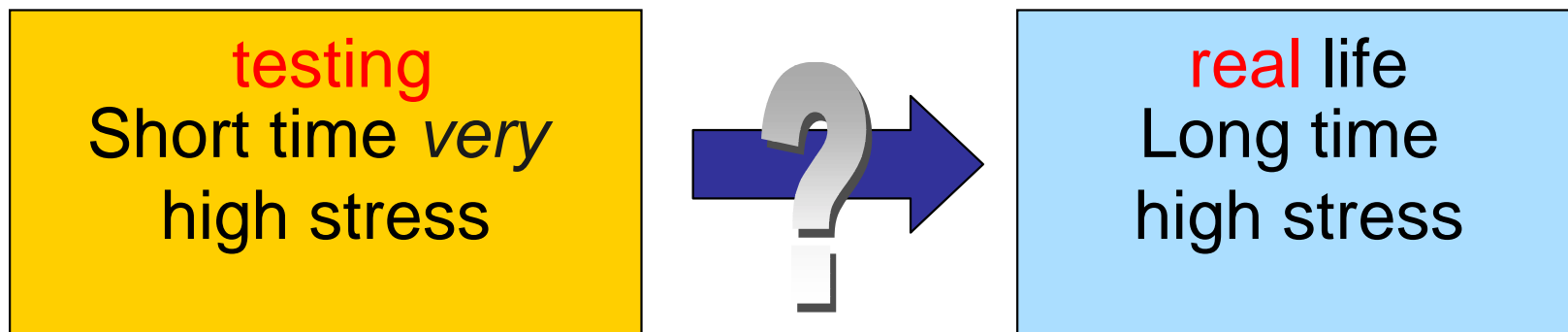
“Test, test, test, test

*Cristobal Padilla
Aging workshop at DESY Hamburg
October 2001*

Recommendations for doing ageing tests

- The fundamental problem:
you can not do a 'real time test' !

Learn in short time about the
long time behavior



how to extrapolate ?



Aging tests

Aging phenomena

(polymerisation, etching, corrosion, deposits,
rupture, swelling....)

depend on many highly correlated microscopic
parameters

(electron density, ion density, radicals,
photons, electric field....)

What you can steer : macroscopic parameters

(gas flow, radiation density, radiation type, potentials,
main gas components..)



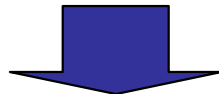
.... ageing

- NO test will reproduce exactly the microscopic parameters of the system under real operation !

MICRO *Model* MACRO
 assumptions

The simplest model :

- gas avalanches are independent
- the 'damage rate' is proportional to the local current



'single variable scaling' : *accumulated charge*



... assumptions..

This model is not proven for high intensity applications !

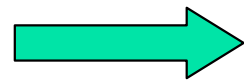
Many hints that it is not adequate !

- Evidence for non-linear dependence on *local* radiation load
- Evidence for dependence on *size* of irradiated area (aging as non-local phenomenon)
- IF *long lived species* are involved (evidence !) which are produced in the avalanche
→ automatically violated
(non- local *and* intensity dependent)



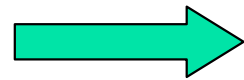
How to scale ?

Creating dangerous species dominates



'downstream enhanced ...'

Burning away dangerous species dominates



'upstream enhanced ...'

Reality is complex
mixture of many
processes

- *depends on integral radiation load*

- *non linear with local intensity*

Explicitly depends on gas exchange rate !

Recommendation :

scale your flow with 'irradiated volume !'



Recommendations how to plan aging tests

- Choose parameters carefully
- **Vary** all parameters **systematically** to explore the parameter space
 - are your assumptions about dependences valid ?
- Reproduce your results !
 - If you can't reproduce, you can't extrapolate !*



Parameters to vary

- Radiation intensity, local
- Radiation intensity, integral
- Radiation type (photons, hadrons...)
- Gas exchange
- Gas composition
 - (explore 'small components' like H₂O, O₂ ..)



Some 'micro management'

- Make sure you have a strategy what you want to learn
- Do it in a systematic way, never change two parameters at once
- Document and record all accessible parameters
 - Minimally :
 - Gas
 - INCLUDING water content, oxygen, flow, temperature, pressure...
 - Radiation level as function of time and space
 - All currents, all voltages
 - Who has done what and when
 - Check the status by measuring the pulse height distribution as function of position, inside and outside irradiated area (currents are integral quantities and might hide important facts)



more micro management

- IF you observed **unexpected things** :
do not stop at 'might be due to....' level
- Verify and cross check !
- Do not continue until you have clarified the point !
- Be aware of hidden parameters !



My credo on extrapolations ..

- Do **not** extrapolate ANY parameter by more than **one order of magnitude** !

You MIGHT recover from a missing factor 3
you WONT from a factor 100.....



After you found and established a stable working point :

- Build a ‘full size prototype’
(the smallest full size independent element of your detector..)
- Expose it to the real radiation profile (not a small spot) of realistic radiation type
 - If this is not possible :
 - Go for it !
 - Go as close as possible and confirm the extrapolations



More on prototypes

- Test the prototypes extensively
 - If possible : exceed the envisaged final stress !
- \$\$\$\$ should not be a main issue in planning tests !
 - Testing HAS to be substantial fraction of the total cost of the system.
Saving money is hazardous !



Some final remarks

- Building gaseous detectors is a complex art !
- It needs a lot of *communication*, common efforts and sharing of know how of all people in the business

*Thanks to all of you for contributing to this workshop
and for coming to DESY*



More thanks

Thanks to the organizers for the

- ✓ Enormous
- ✓ Professional
- ✓ Responsible
- ✓ Encouraging

Work !



Do not forget

Aging is unavoidable.....

Make your detectors survive !