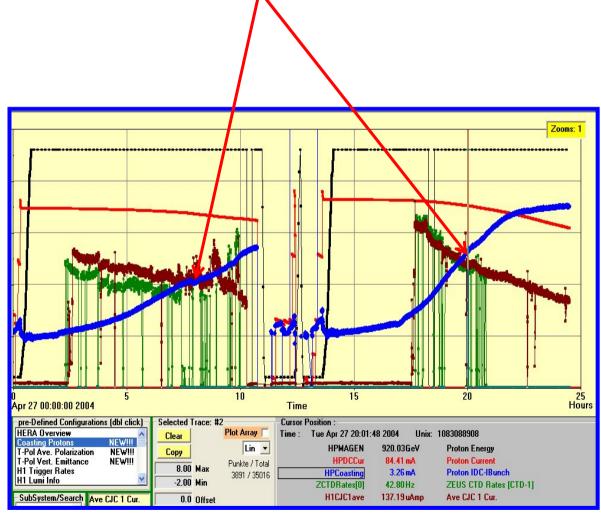
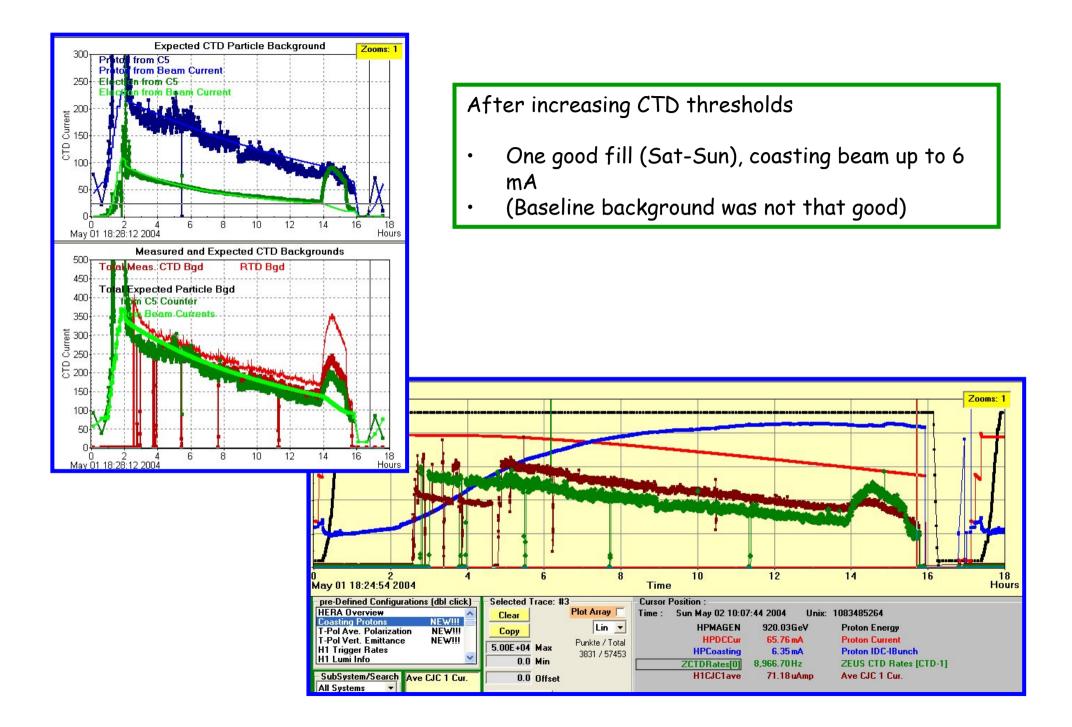
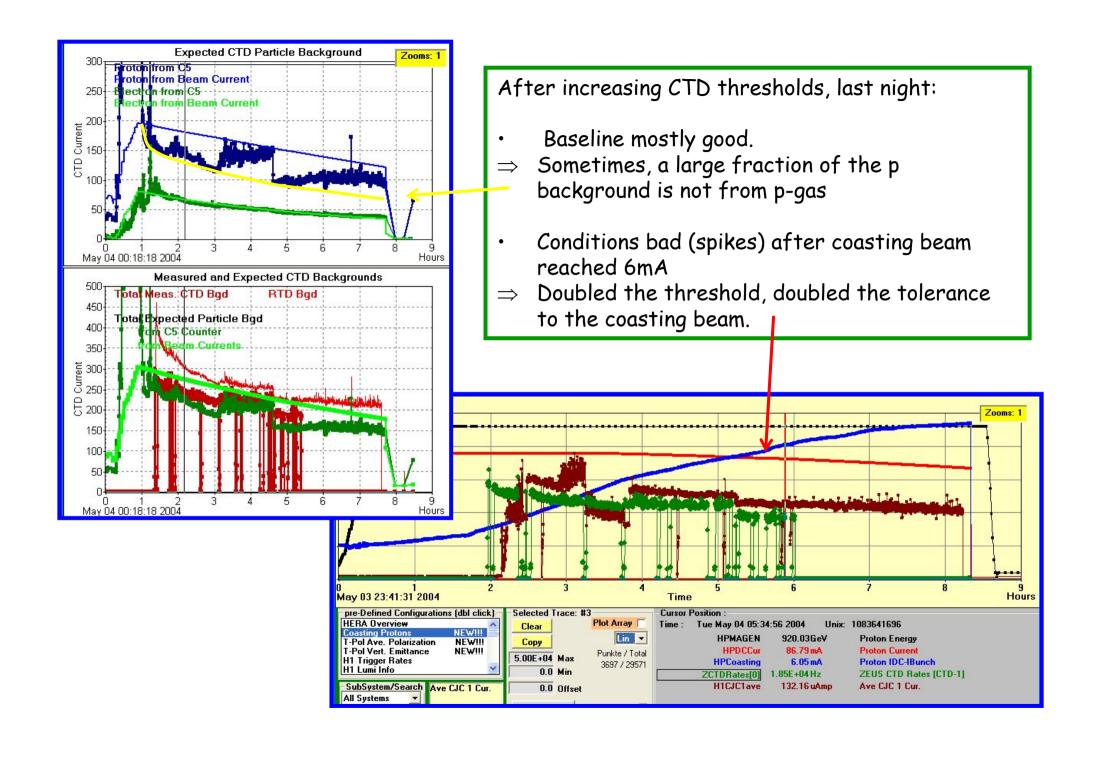


Before increasing CTD thresholds

Conditions are not tolerable when the coasting beam is between 2 and 3 mA







Sometimes scraping (WR33) can help

 But not if the coasting beam production rate is 5 mA/h (Fri-Sa)!

