

# HERA Operation 2004

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- Performance Improvements in 2004
- Remaining Problems
- Improvement Program
- Schedule 2004

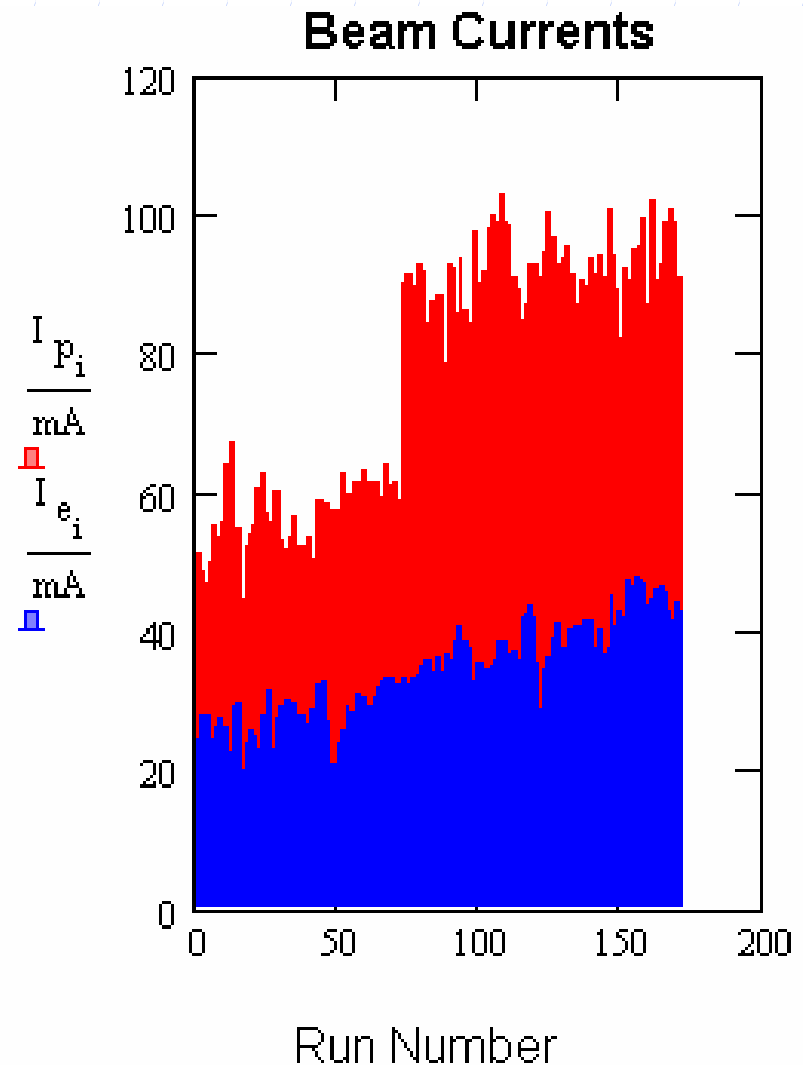
# Performance Improvements in 2004

## Beam Currents

Until March the Proton Beam Current was limited due to Radiation Safety Issues.

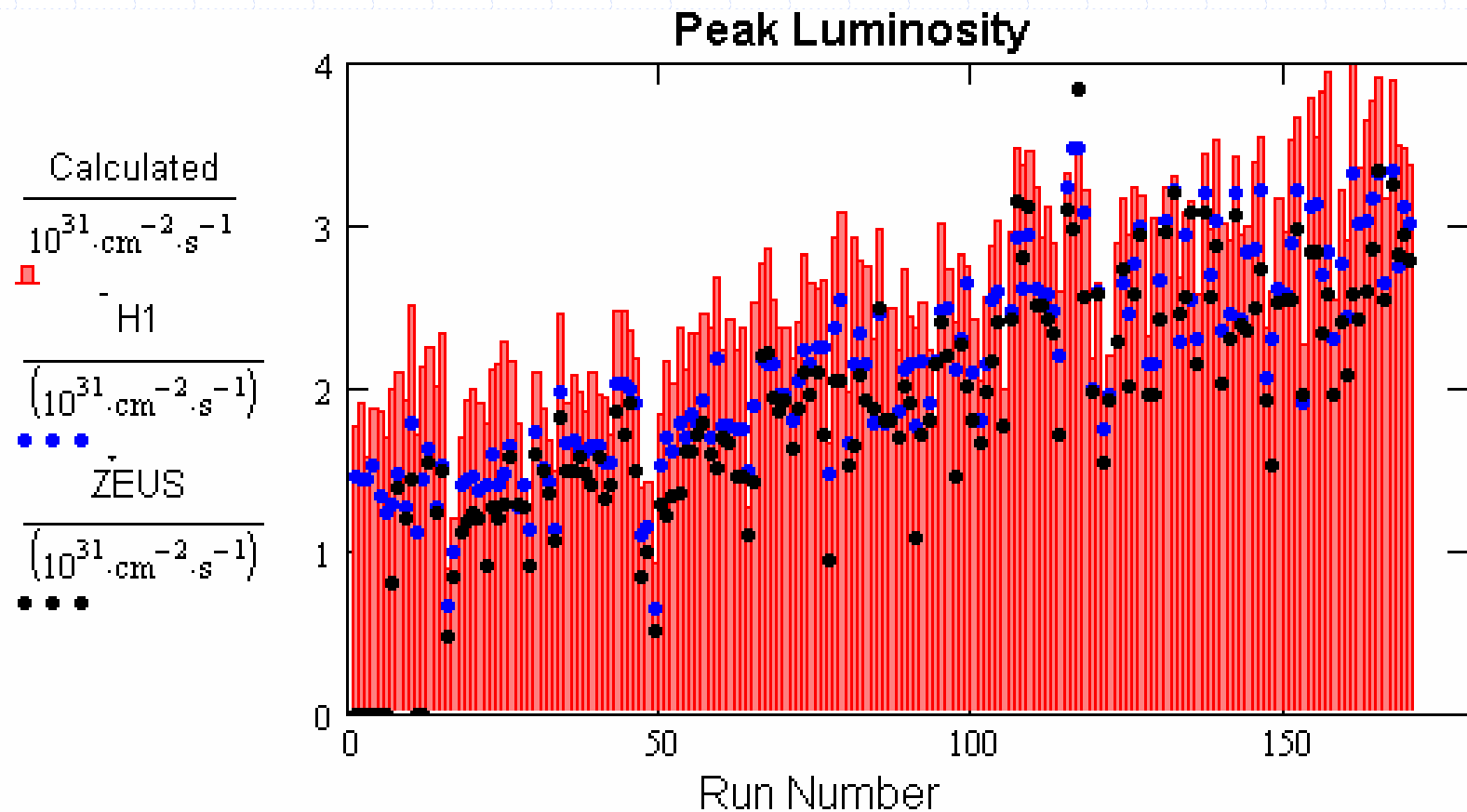
Best Values until now:

103 mA Protons @ 920 GeV,  
47 mA Positrons @ 27.5 GeV.



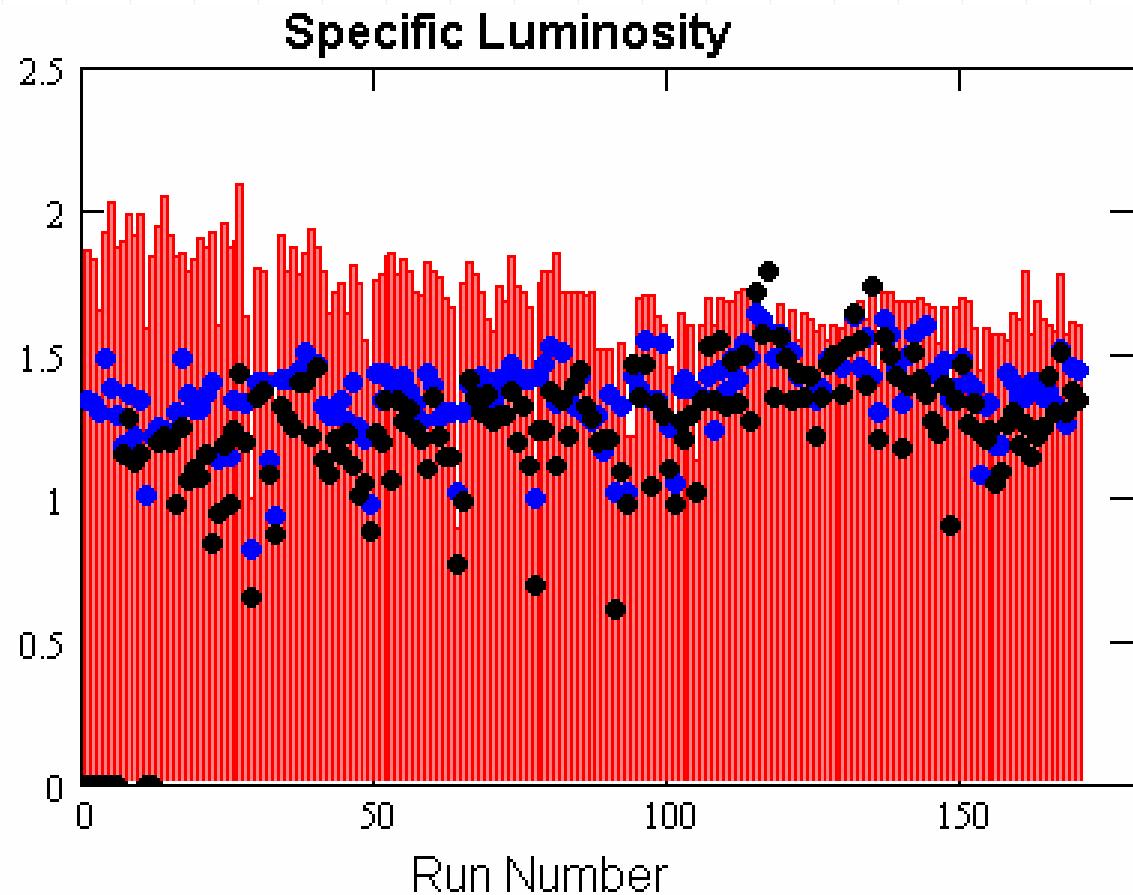
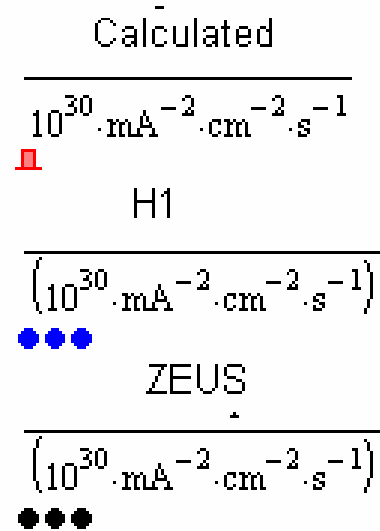
# Performance Improvements in 2004

Peak Luminosity has increased to  $3.5 \cdot 10^{31}$



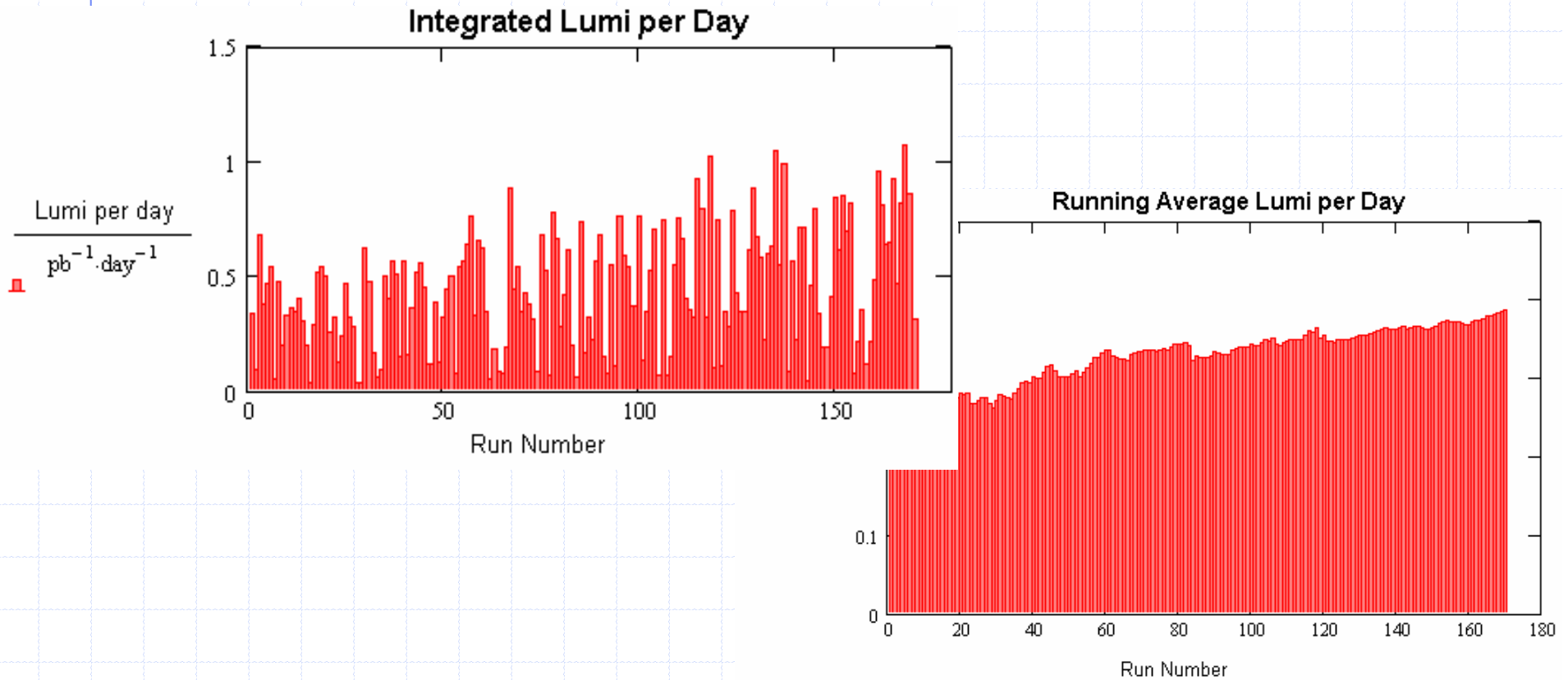
# Performance Improvements in 2004

$$L_{sp} \approx 1.6 \cdot 10^{30} \approx 90\% \text{ design}$$



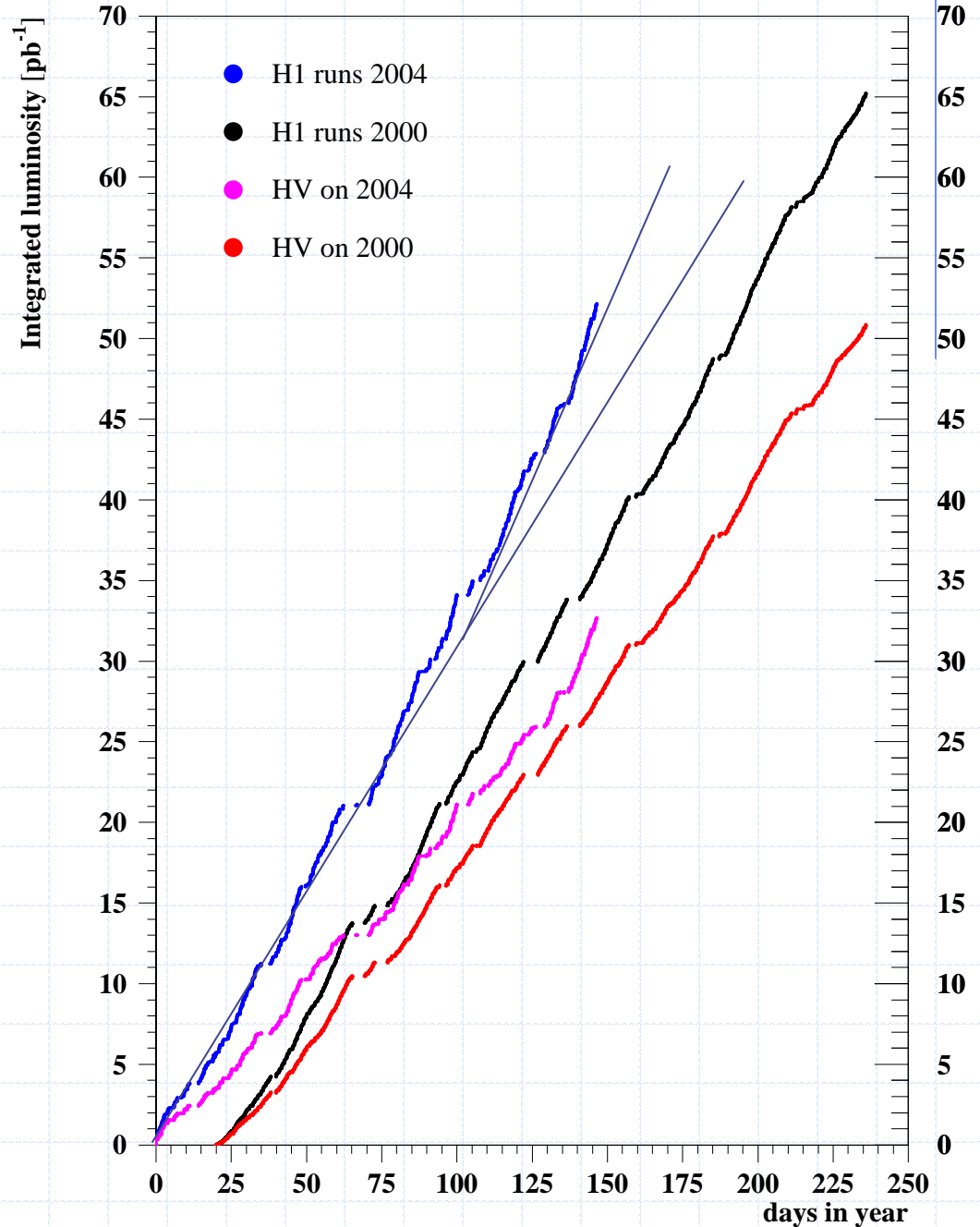
# Performance Improvements in 2004

Peak Lumi per Day:  $1 \text{ pb}^{-1}$   
Peak Lumi per Week:  $5 \text{ pb}^{-1}$



# Integrated Lumi 2000 and 2004

Since January 2004 the Lumi Production Rate is comparable with 2000, since April 2004 it is considerably better.



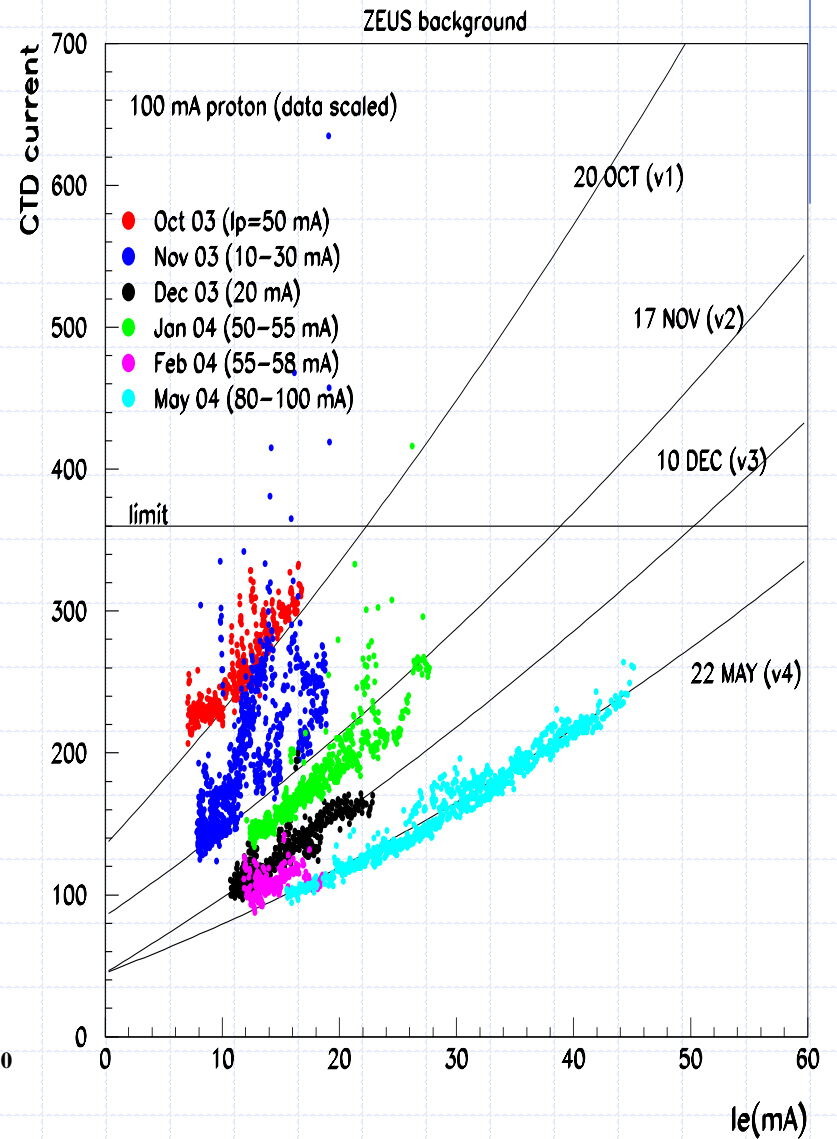
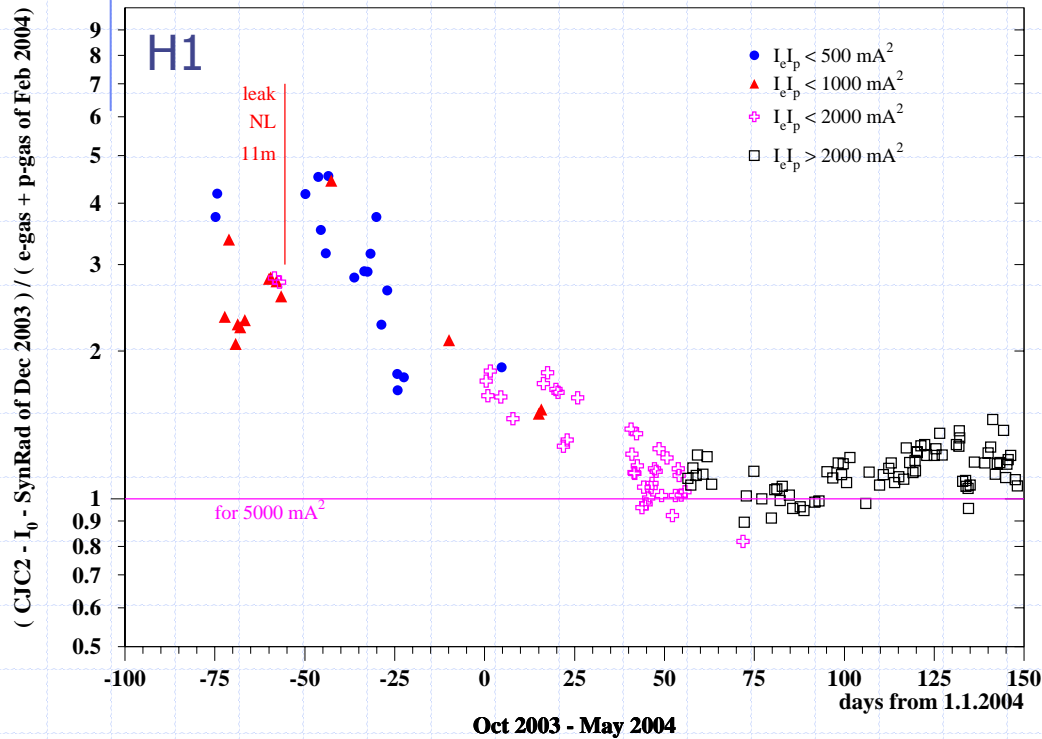
# Performance Improvements in 2004

## Measures to improve HERA Performance:

- Streamlined Procedures (Positron Ramp directly into the Lumi File, ZEUS Calorimeter Closing @ 12 GeV,...) allow use of high Positron Currents.
- Collision first at H1, then at ZEUS (to avoid Beam blow up).
- Correction of Beam Tilts individually in ZEUS and H1.
- Phase Trombone (Adjustment of Betatron Phase Advance in both ZEUS and H1 to compensate Beam-Beam Effects).

# Performance Improvements in 2004

Background Rates at ZEUS and H1 have decreased to tolerable Values.

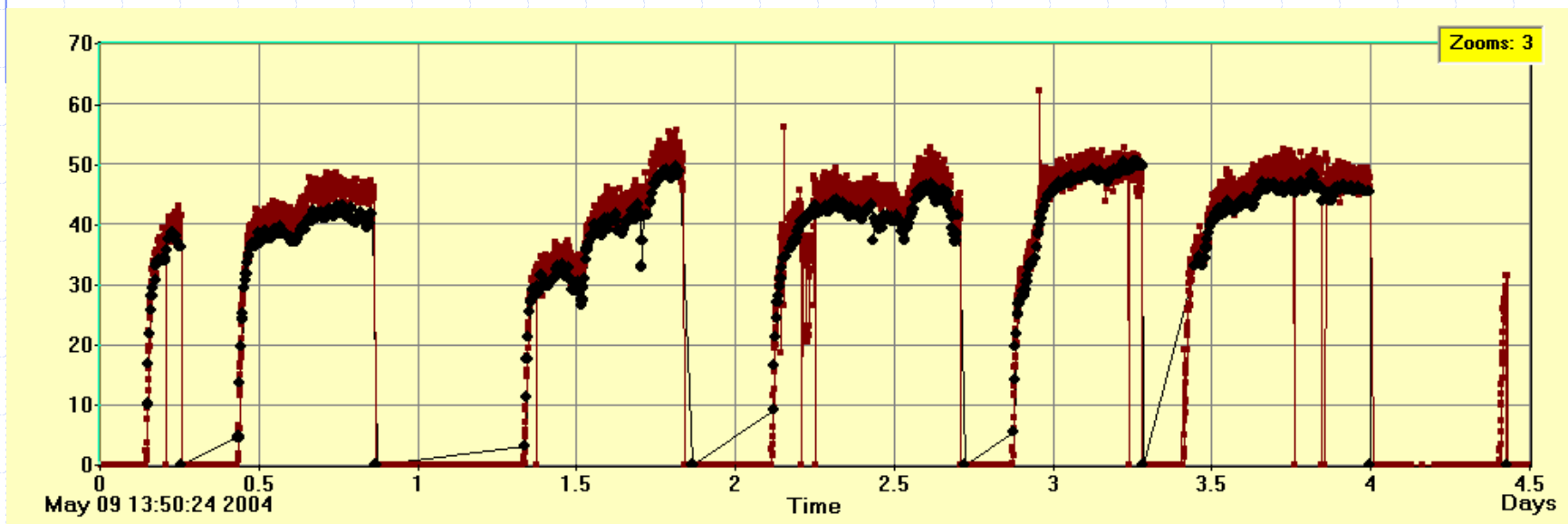




# Performance Improvements in 2004

Polarisation reaches 40% regularly with 3 Spin Rotators on and Collisions. During long, quiet runs Polarisation can be tuned up to 50%.

A faster Polarimeter would be useful for faster Tuning.



# Remaining Problems

Now that the Luminosity Goals are within Reach and the Background Problems are solved, the main Problems are

- Reliability and Availability of all Components  
(some Components are as old as PETRA)
- Efficiency of Operation  
(Experienced Operators have retired, new Operators have Tasks on new Projects and no Connection to HERA)

# Remaining Problems

## Measures to improve Efficiency of Operation:

- Enhanced Operator training
- Improved Communication (Shift Briefings)
- More Software Support for Operations
- Continue daily Operations Meeting with all Groups

# Remaining Problems

## Critical Systems in Terms of Support, Expertise or Manpower:

- Quench Protection
- Proton RF Systems
- Warm Magnets
- PETRA
- Timing and Low Level RF

# Improvement Program:

Rich Program with 70 Items, the most important ones being:

- Proton RF Systems Improved low-level Controls, Suppression of long. Instability
- Injection Systems Improved monitoring, vertical Excitation Kicker
- Collimation Systems Increased Reliability
- Diagnostics Systems Improved Monitors (BPM, SR)
- RF-Controls p-RF Freq. Control, etc
- Vacuum System Better Pumping in RF Sections
- Power Supply Systems Add'l PS for Spin Matching
- e-RF Systems RF Modulator Upgrade
- Cryogenic Systems Compressor and Controls Upgr.

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Sum: 2.26 M€

