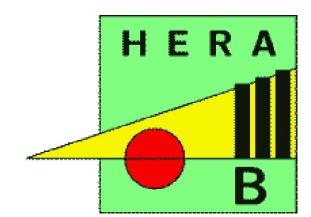
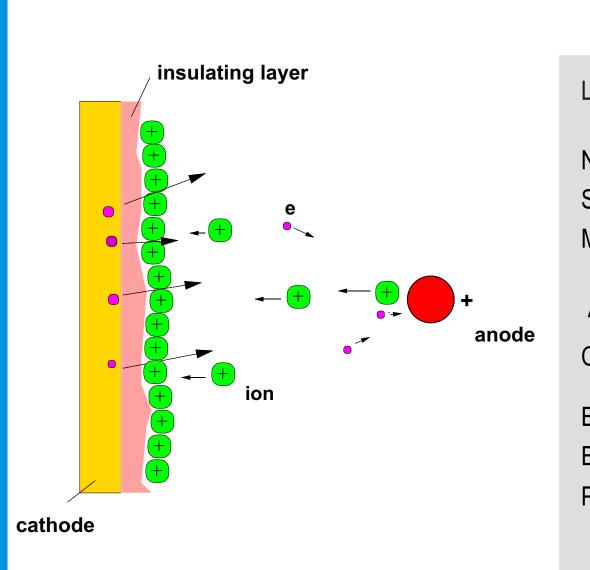
Observations on Cathode Aging (Malter-Effect) in Honeycomb Drift Chambers under High Irradiation



Details of Aging Test



Lab. test or result from exp.: prototype test under exp. conditions, Lab.tests

Name of the detector: HERA-B Outer Tracker

Signif. degradation of performance: persistent Malter currents

Most critical change: fast reexcitation after first occurence of

Malter-effect
Anode wire materialr:

25 µm Au-coated W

Cathode material: uncoated conductive polycarbonat (POKALON-C)

(POKALON-C)
Electric field on anode wire: 340 kV/cm
Electric field near the cathode: 1.7 kV/cm
Particle rate (in Hz/cm): up to 4·10⁵

Anode current (in nA/cm): up to 10³
HV applied: 2250 V
Gain (per primary electron): 2.5·10⁴

Type of radiation (eg: beam particle, etc.): hadrons, electrons, X-rays
No. of primary electrons per ion. event: 10²...10⁴

Approximate total charge dose (in C/cm): 4 (X-rays),10⁻³(hadrons)

Gas composition (including additives): CF₄/CH₄, 80/20

Gas flow rate (in detector volumes/hour):

Gas flow condition:

Open honeycomb cells in gas-box not analyzed

Gas pressure:

Length and material of gas tubing:

1 bar

1 to several meters; material copper,
Teflon, later stainless steel

Materials in the gas system:

Noryl, Araldite AW106+hardener Hv953
(Ciba-Geigy),
FR4, E-solder 3025 (IMI) (not complete)

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750

0 V

current

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2200 V

HV

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2200 V

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Example of time evolution of current in HERA-B prototype chamber, showing Malter-effect

General condition for Malter discharges:

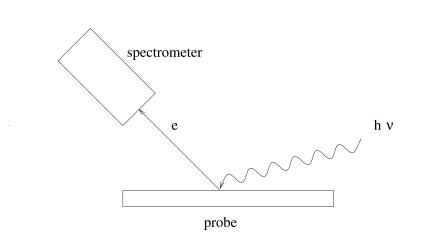
Model of Malter-effect

insulating layer on cathode, existing or building up under irradiation, after charging-up by positive ions, leading to sufficient electron emission for sustaining a stationary (corona) discharge for sufficiently high electron amplification.

Confirmation of this model for the case of cathode foil from POKALON-C, a polycarbonate based on Bisphenol-A, loaded with 6% of soot, with formula:

Investigation of surface properties:

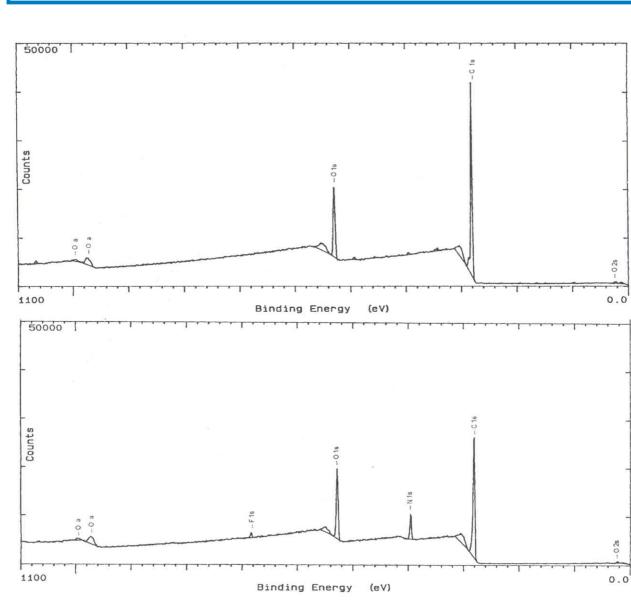
- Direct resistivty measurement (voltage drop for given current through foi):
 unsuccessfull, irregularities connected to surface roughness
- 2. Chemical analysis of surface by (photo)electron spectroscopy (ESCA), principle:



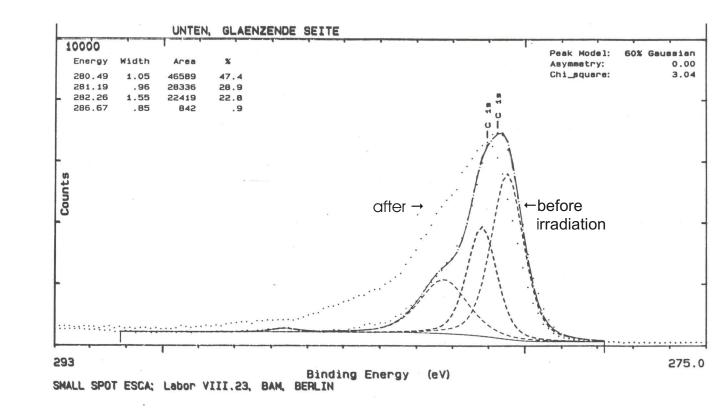
Results and observations:

- charging-up of surface (positively)
- no soot seen (to depth 10 nm)
- on used foil: C-O-groups from Bisphenol-A (as seen on fresh foil) covered by plasma condensats, containing C-F and C-N groups.

Factor I: Cathode Surface

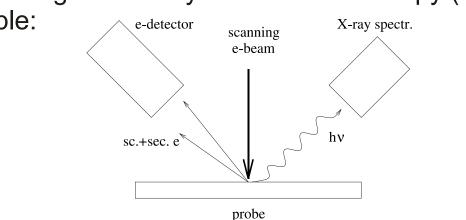


Esca spectra of POKALON-C cathode foil before (upper spectrum) and after (lower spectrum) irradiation (from region showing Malter-effect): N and F in organic bounds appear (besides expected CO groups)



High resolution spectra from the same places show broadening of C-peak for irradiated foil, characteristic of plasma polymers.

3. Scanning secondary electron microscopy (SEM), Principle: e-detector scanning x-ray spectr.



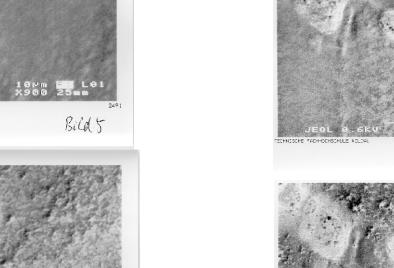
Observation:

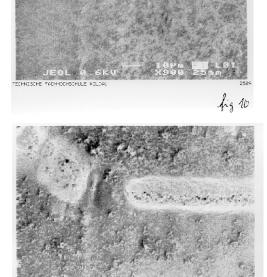
- Reversible loss of contrast, if primary electron energy diminished below 900 eV (penetration depth below 100 nm).
- This effect is characteristic for 75 µm POKALON-C foil without treatment.
 Prevented by mechanical scraping, plasma-etching, conductive coating.
- Also not observed on 15 µm POKALON-C foil, ATLAS-straw foil. Explanation: charging up of surface (in case of 75 µm foil too low conductivity in upper layer).



SEM-pictures of 75 µm POKALON-C foil for electron energies 1 keV, 0.9 keV, return to 1 keV: the contrast disappears (reappears) with threshold -like behaviour (lefthand side).

SEM-pictures of partially etched 75 µm POKALON-C foil (0.6 →1.0 keV): the contrast (re)appears in the non-etched region only (upper and lefthand edge of pictures below). Lefthand edge of pictures below).





The charging-up of an (insulating) cathode surface is related to the local ionisation current density, which in turn very strongly depends on beam conditions.

Malter-effect not clearly observed

Place	Several lab's	HMI Berlin	FZ Rossendorf	FZ Rossendorf	Zeuthen
Beam/energy	X-rays/ 35 keV	e ⁻ / 2.5 MeV	/28 MeV	p/13 MeV	/4.5 MeV
Irr. dosis	Up to 5 C/cm	10 mC/cm	3 mC/cm	5 mC/cm	150 mC/cm
Remarks	Reexcitation possible	Not seen	Not reproducibly seen	Seen after increasing HV	Not seen

Malter-effect observed and confirmed

Place	HERA-B	PSI	PSI	FZ Karlsruhe
Beam/energy	Hadrons/undefined	Hadrons/350 MeV	p/70 MeV	/100 MeV
Irr. dosis	few mC/cm	few mC/cm	3 mC/cm	10 mC/cm

Factor II: Beam

Conclusions:

- Only sufficiently energetic (> ~100 MeV) hadrons excite Malter discharges in new chambers
- heavily ionizing nuclear fragments have to play a prominent

X-rays produce more diffuse primary ionization; the total ionization current cannot be enhanced sufficiently due to space charge limitation

local current density stays too low.
 Reexcitation possible (in already sick chambers and c

Reexcitation possible (in already sick chambers and chamber build from aged foil).

 j_{+}^{max} may reach values much higher than mean current densities $i_{+}^{max} \approx 3.4 \text{ mA/cm}^2 >> < i_{+} > \approx 1 \text{ cm}$

 $j_{+}^{\text{max}} \approx 3.4 \text{ mA/cm}^2 >> < j_{+} > \approx 1 \text{ cm}$ (see box "parameters and relations").

The lifetime of ion layers extends over many orders of magnitude: practically no charging - up, if surface resistivity comparable to bulk resistivity of POKALON - C, otherwise nearly unlimited for insulating surface layers.

Parameters and Relations

Change of surface charge density n: $\frac{\mathrm{d}\,n}{\mathrm{d}\,t} = j_+ - j_-,$ $j_+ = \frac{Q}{\Delta t \,\Delta z \,2\,\pi\,r_a}, \ j_- = E_{\mathrm{sc}}\,/\,\rho = n\,/\,(\epsilon\rho)$ $Q - \mathrm{charge}\,/\,\mathrm{particle}\,\mathrm{hit}$ $\Delta t - \mathrm{duration}, \ \Delta z - \mathrm{extension}\,\mathrm{along}\,\mathrm{chamber}$

 Δt - duration, Δz - extension along chamber for ion cloud hitting cathode at radius r_a , $E_{\rm sc}$ - electric field of surface charge, ρ - resistivity,

 ε - permittivity of surface layer

Numerically: $Q \simeq 10^6 \div 10^8 \, e \, (\text{for MIPs / HIPs}),$ $\Delta t \simeq 1 \, \mu \text{s}, \, \Delta z \simeq 30 \, \mu \text{m},$ (from diffusion of ions and electrons), $r_a = 2.5 \, \text{mm},$ $\Rightarrow j_+ = 34 \, \mu \text{A} / \text{cm}^2 \div 3.4 \, \text{mA} / \text{cm}^2$ $\Rightarrow \tau = \varepsilon \rho \simeq 3 \cdot 10^{-13} \, s \div 3 \cdot 10^3 \, s$

(for POKALON - C / pure polycarbonate)

Factor III: Gas

The influence of gas mixture including impurities from leaks and outgassing was not studied systematically. The following observations are to be considered as indications.

CF₄/CH₄ (80/20): Strong Malter effect, not affected by addition of H₂O (up to 0.5%), but partially cured by ethanol (the latter excluded, however, for its negative influence on glue stability).

Ar/CF₄/CH₄ (74/20/6) (Voltage lowered to 1600 V): Malter effect observed, partly superseded by strong anode aging.

 $Ar/CF_4/CO_2$ (65/30/5) (Voltage lowered to 1700 V): typically effect difficult to reproduce . Observed in experimental area only, no special aging tests.

The change to a gas not containing hydrocarbons nor impurities from outgassing of Araldit seems to remove the memory effect, probably because plasma polymerisation is inhibited.

Gas flow effects: In case of (plasma)chemical processes to be expected, if diffusive exchange of neutral species involved. Indeed it was observed that Malter-currents grow, if gas flow is enhanced to very high values.

The ultimate remedy: conductive coating

(Higher insurance against occasional Malter effect by gas Ar/CF₄/CO₂)

